









# PRODUCT DATASHEET



- ► Ceramic SMD
- ▶ 3535 2.3t
- ► Warm White 2700K

N0W56S27





# 3535 Ceramic Series Compliant





## **APPLICATIONS:**

- **General Lighting**
- Portable Lighting
- **Commercial Lighting**
- **Indoor Lighting**
- Architecture Lighting
- High Bay Light

### **FEATURES:**

- Package: Top View Ceramic Package
- Forward Current: 350~1000mA
- Forward Voltage (typ.): 2.9V
- Luminous Flux (typ.): 156lm@350mA
- Colour: Warm White
- Colour Temperature (typ.): 2700K
- Viewing Angle: 120°
- **Materials:** 
  - Die: InGaN
  - Resin: Silicon (Yellow Diffused)
  - Package: Ceramic
- Operating Temperature: -40~+105°C
- **Storage Temperature:** -40~+85°C
- **Electrostatics Discharge: 1000V**
- **Grouping Parameters:** 
  - Forward Voltage
  - Luminous Flux
  - **CIE Chromaticity**
- Soldering Methods: Reflow Soldering
- MSL Level: MSL3 according to J-STD020
- Packing: 12mm tape with max.900/reel, Ø165mm (6.5")



### **CHARACTERISTICS:**

### Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	l <sub>F</sub>	1000	mA
Pulse Forward Current (Duty 1/10, width≤100μS)	IPF	1500	mA
Power Dissipation	P <sub>D</sub>	3400	mW
Reverse Voltage	V <sub>R</sub>	5	V
Reverse Current @10V	IR	10	μА
Junction Temperature	Tj	125	°C
Electrostatic Discharge	ESD	1000	V
Thermal Resistance (Junction to Solder Point)	R <sub>th(j-sp)</sub>	5	°C/W
Operating Temperature	T <sub>OPR</sub>	-40~+105	°C
Storage Temperature	T <sub>STG</sub>	-40~+85	°C
Soldering Temperature	T <sub>SOL</sub>	230/260 for 10S	°C
Colour Rendering Index	CRI	min. 80 typ. 82	

<sup>1.</sup> Rth(j-sp) is the thermal resistance from LED junction to solder point on MCPCB with electrical power.



### **CHARACTERISTICS:**

### Electrical & Optical Characteristics (Ta=25°C)

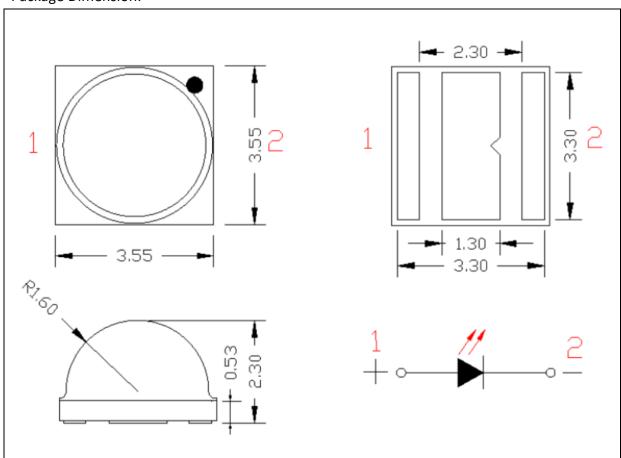
Parameter	Symbol		Values	Unit	Test	
Faranteter	Зуппоот	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	V <sub>F</sub>	2.6	2.9	3.4	V	I <sub>F</sub> =350mA
Luminous Flux		139	156		lm	I <sub>F</sub> =350mA
(Tj=25°C)	Ф۷		289		1111	I <sub>F</sub> =700mA
Luminous Flux (Tj=85°C)	Фи		140		lm	I <sub>F</sub> =350mA
			257		IIII	I <sub>F</sub> =700mA
Chromaticity	Х	0.4373		0.4813		I⊧=350mA
Coordinates	Υ	0.3893		0.4319		IF-SSUTIA
Colour Temperature	ССТ		2700		К	I <sub>F</sub> =350mA
Viewing Angle	2θ <sub>1/2</sub>		120		deg	I <sub>F</sub> =350mA

<sup>1.</sup> Luminous flux ( $\Phi_V$ ) ±10%, Forward Voltage ( $V_F$ ) ±0.1V, CRI ±2



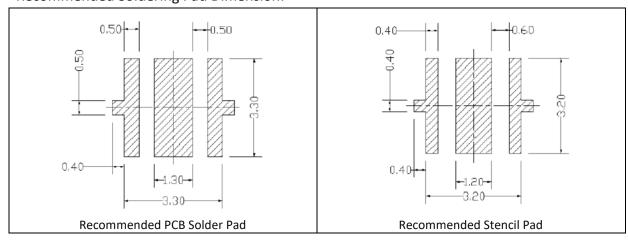
### **OUTLINE DIMENSION:**

### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

### Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



### **BINNING GROUPS:**

### Forward Voltage Classifications (I<sub>F</sub> = 350mA):

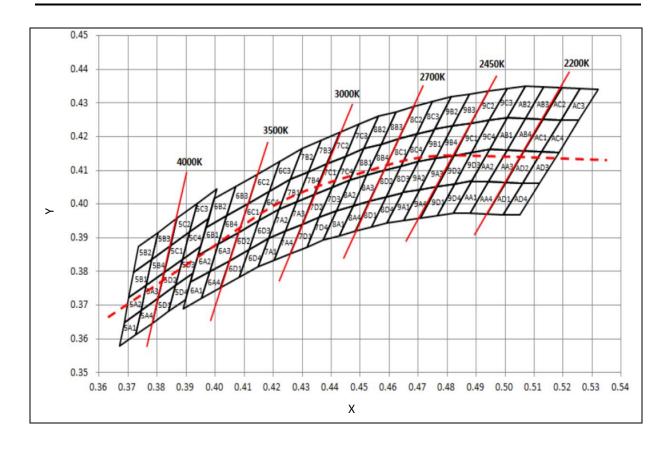
Code	Min.	Max.	Unit
G3	2.6	2.8	
H3	2.8	3.0	V
J3	3.0	3.2	V
К3	3.2	3.4	

### Luminous Flux Classifications (I<sub>F</sub> = 350mA):

Code	Min.	Max.	Unit
2G	139	148	
2H	148	156	lun
2J	156	164	lm
2K	164	172	



### **CIE CHROMATICITY DIAGRAM:**



### Chromaticity Coordinates Classifications (I<sub>F</sub> = 350mA):

	<u>-</u>	1	2		3		4	
	Х	Υ	Х	Υ	Х	Y	Х	Υ
8A1	0.4373	0.3893	0.4418	0.3981	0.4475	0.3994	0.4428	0.4906
8A2	0.4418	0.3981	0.4465	0.4071	0.4523	0.4085	0.4475	0.3994
8A3	0.4475	0.3994	0.4523	0.4085	0.4582	0.4099	0.4532	0.4008
8A4	0.4428	0.3906	0.4475	0.3994	0.4532	0.4008	0.4483	0.3919
8B1	0.4465	0.4071	0.4513	0.4164	0.4573	0.4178	0.4523	0.4085
8B2	0.4513	0.4164	0.4562	0.4260	0.4624	0.4274	0.4573	0.4178
8B3	0.4573	0.4178	0.4624	0.4274	0.4687	0.4289	0.4634	0.4193
8B4	0.4523	0.4085	0.4573	0.4178	0.4634	0.4193	0.4582	0.4099
8C1	0.4582	0.4099	0.4634	0.4193	0.4695	0.4207	0.4641	0.4112
8C2	0.4634	0.4193	0.4687	0.4289	0.4750	0.4304	0.4695	0.4207
8C3	0.4695	0.4207	0.4750	0.4304	0.4813	0.4319	0.4756	0.4221
8C4	0.4641	0.4112	0.4695	0.4207	0.4756	0.4221	0.4700	0.4126

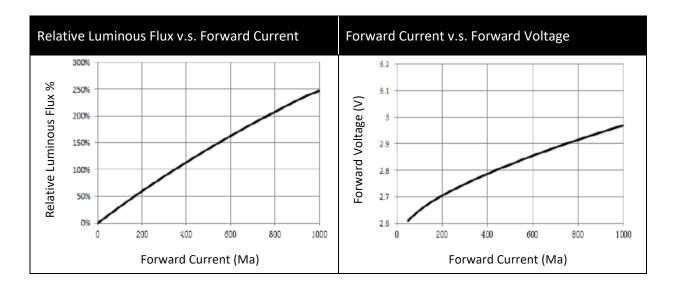


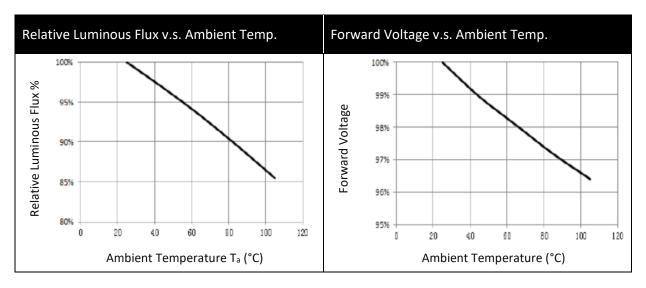
### Chromaticity Coordinates Classifications (I<sub>F</sub> = 350mA):

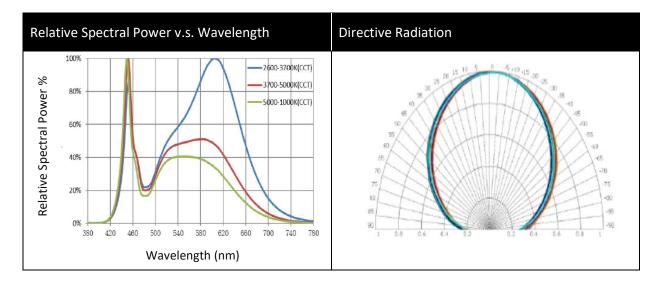
	1	1	2		3		4	
	Х	Υ	Х	Υ	Х	Υ	Х	Υ
8D1	0.4483	0.3919	0.4532	0.4008	0.4589	0.4021	0.4538	0.3931
8D2	0.4532	0.4008	0.4582	0.4099	0.4641	0.4112	0.4589	0.4021
8D3	0.4589	0.4021	0.4641	0.4112	0.4700	0.4126	0.4646	0.4034
8D4	0.4538	0.3931	0.4589	0.4021	0.4646	0.4034	0.4593	0.3944



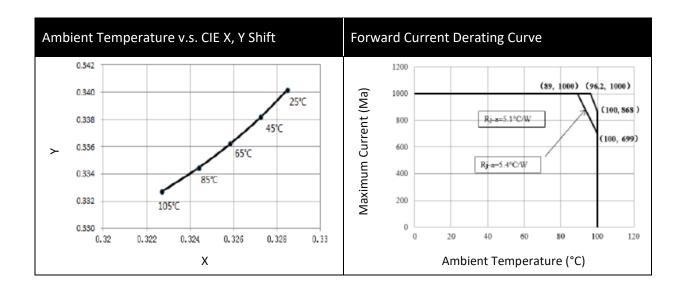
### **ELECTRO-OPTICAL CHARACTERISTICS:**







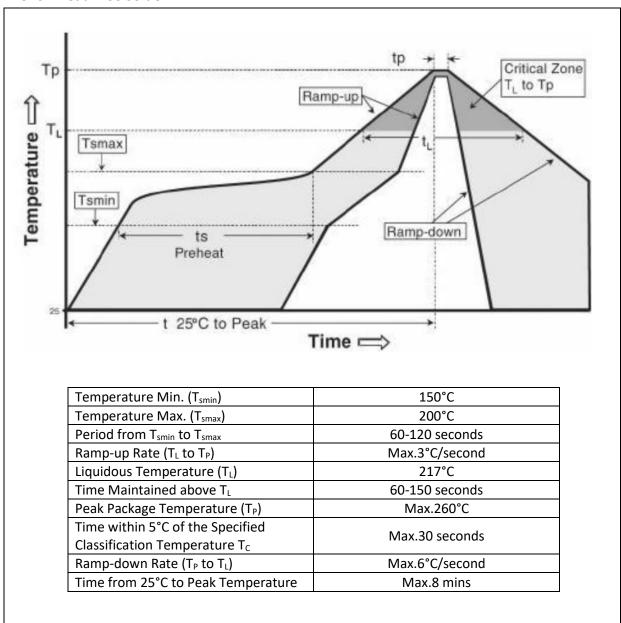






#### **RECOMMENDED SOLDERING PROFILE:**

#### Reflow Lead-free Solder:



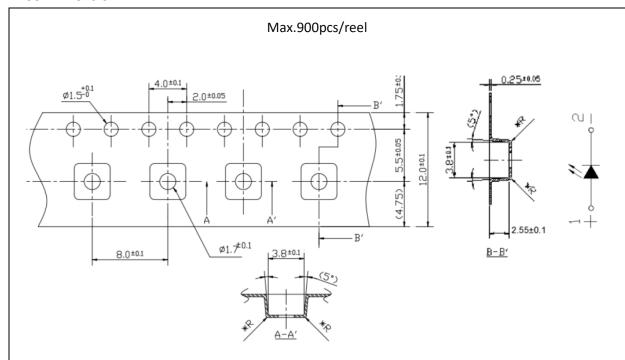
#### Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.
- 3. Recommended soldering temperature: 240°C. The maximum soldering temperature should be limited to 260°C for max. 10seconds.



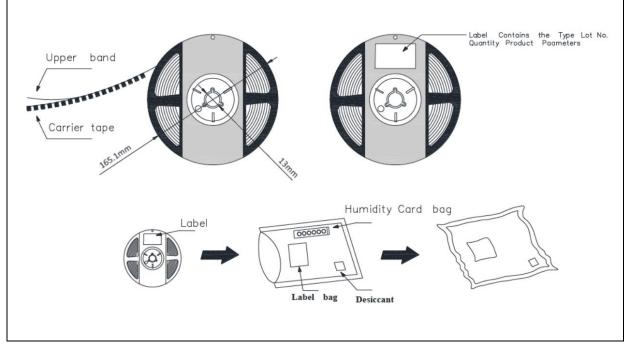
### **PACKING SPECIFICATION:**

#### Reel Dimension:



- 1. Cumulative Tolerance: Cumulative Tolerance/10 pitches to be ±0.25mm
- 2. Adhesion Strength of Cover Tape Adhesion strength to be 0.1-0.7N when the cover tape is turned off from the carrier tape at the angle of 10° to the carrier tape.

3.





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

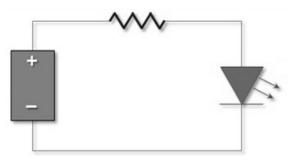
### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



### **REVISION RECORD:**

Version	Date	Summary of Revision		
A1.0	24/09/2020	Datasheet set-up.		
A1.1	22/03/2022	New datasheet format.		
A1.2	23/03/2022	Revise temperature range.		
A1.3	07/09/2023	Revised bin table.		
A1.4	03/03/2024	Add 700mA typical lumen information.		