









Release Date: 16 August 2024 Version: A1.3

PRODUCT DATASHEET



- ► PLCC2 Side View
- ➤ 2812SV 0.8t
- ► Cool White (6000K)

N0W02S69SV











FEATURES:

Package: Side View PLCC White SMT Package

Forward Current: 20mA Forward Voltage (typ.): 3.2V

Luminous Intensity (typ.): 2200mcd@20mA

Colour: Cool White

Colour Temperature (typ.): 6000K

Viewing Angle: 115°

Materials:

Die: InGaN

Resin: Silicone (Yellow Diffused)

Operating Temperature: -40~+90°C

Storage Temperature: -40~+100°C

ESD: 500V

Grouping Parameters:

Forward Voltage

Luminous Intensity

Chromaticity Coordinates

Soldering Methods: IR reflow

MSL Level: acc. to JEDEC Level 3

Packing: 8mm tape with max.3000/reel, ø178mm (7")



APPLICATIONS:

- **Backlighting**
- Indication Light
- Side view light strip
- Switch light



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	IF	30	mA
Peak Forward Current Duty 1/10@10KHz	I _{FP}	100	mA
Reverse Current @5V	IR	50	μА
Power Dissipation	PD	108	mW
Electrostatic Discharge	ESD	500	V
Operating Temperature	T _{OPR}	-40~+90	°C
Storage Temperature	T _{STG}	-40~+100	°C

Electrical & Optical Characteristics (Ta=25°C)

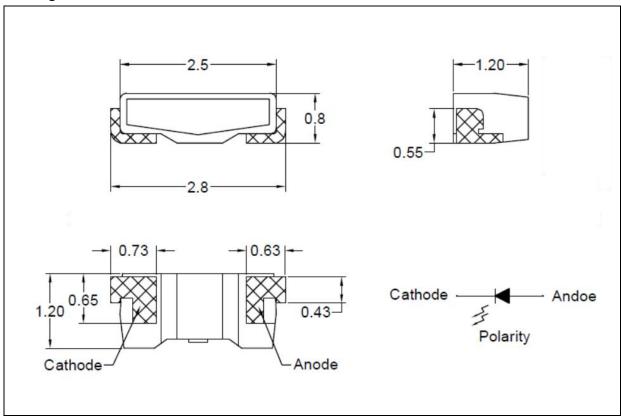
Parameter	Symbol	Values			Unit	Test	
raiailletei	Зуппоот	Min.	Тур.	Max.	Offic	Condition	
Forward Voltage	V _F	2.8		3.6	V	I _F =20mA	
Luminous Intensity	I _V	1800		2600	mcd	I _F =20mA	
Chromaticity Coordinates	Х	0.3090		0.3300		I _F =20mA	
	Υ	0.2940		0.3390			
Colour Temperature	ССТ	5600		7100		I _F =20mA	
Viewing Angle	2θ _{1/2}		115		deg	I _F =20mA	

^{1.} Luminous intensity (I_V) ±15%, Forward Voltage (V_F) ±0.1V, Viewing angle(2 $\theta_{1/2}$) ±5%



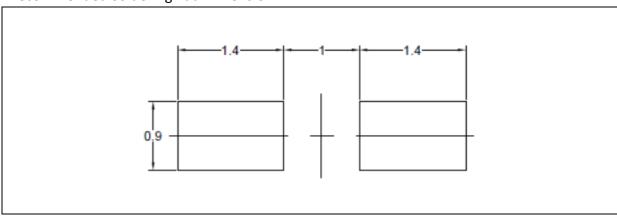
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

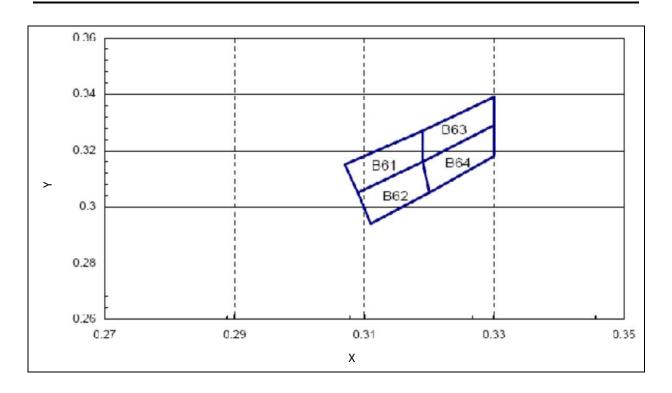
Code	Min.	Max.	Unit
1	2.8	3.0	
2	3.0	3.2	V
3	3.2	3.4	V
4	3.4	3.6	

Luminous Intensity Classifications (IF = 20mA):

Code	Min.	Max.	Unit
W34W37	1800	2000	
X11X14	2000	2200	mad
X15X18	2200	2400	mcd
X19X22	2400	2600	



CIE CHROMATICITY DIAGRAM:

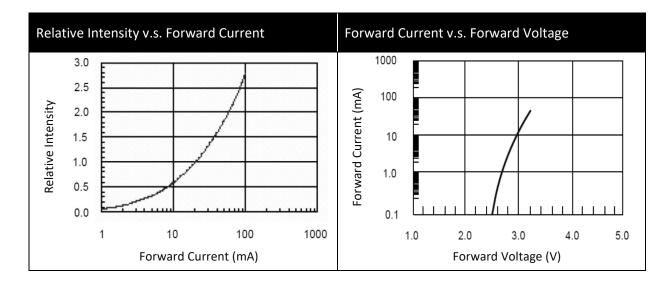


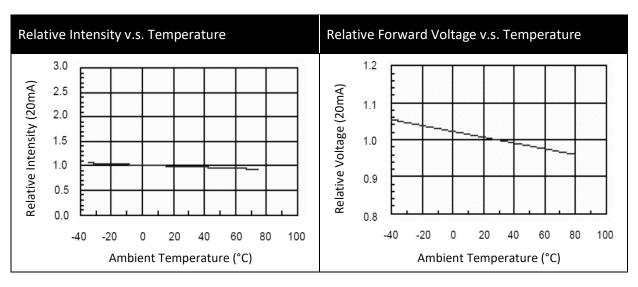
Chromaticity Coordinates Classifications (IF = 20mA):

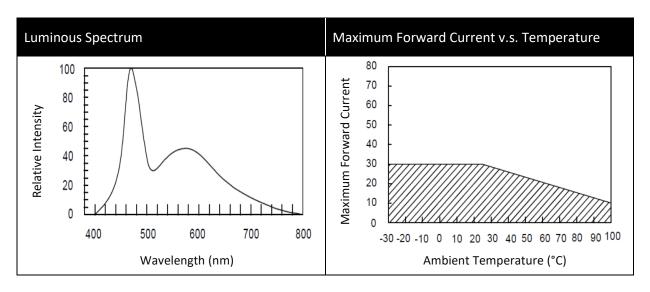
	•			•	•			
	1	1	2		3		4	
	Х	Υ	Х	Y	Х	Y	Х	Y
B61	0.3070	0.3150	0.3090	0.3050	0.3190	0.3160	0.3190	0.3270
B62	0.3090	0.3050	0.3110	0.2940	0.3200	0.3050	0.3190	0.3160
B63	0.3190	0.3270	0.3190	0.3160	0.3300	0.3290	0.3300	0.3390
B64	0.3190	0.3160	0.3200	0.3050	0.3300	0.3180	0.3300	0.3290



ELECTRO-OPTICAL CHARACTERISTICS:



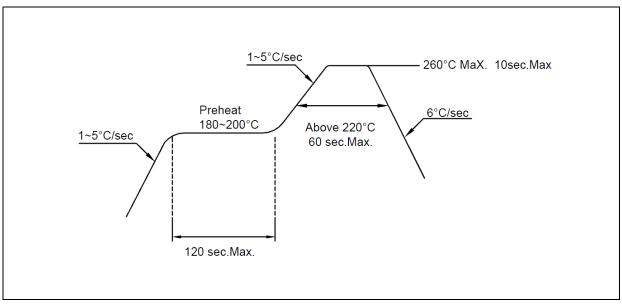






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



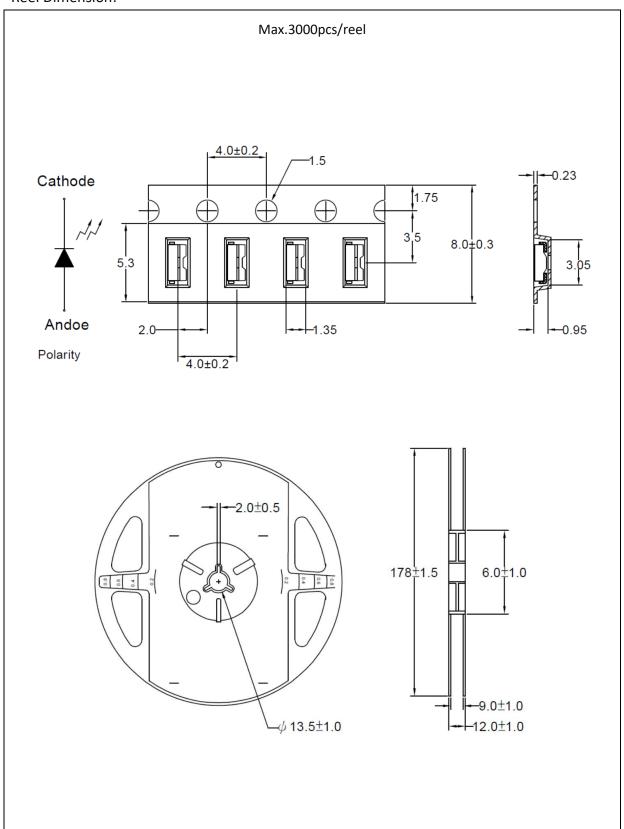
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Recommended soldering temperature is 245°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

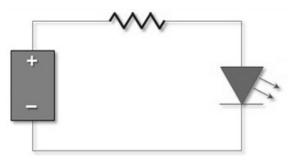
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 72hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision		
A1.0	20/12/2013	Datasheet set-up.		
A1.1	17/10/2014	Update series name.		
A1.2	06/11/2015	Part number adds -SV for side view.		
A1.3	16/08/2024	Revise binning range.		