













- ► Ceramic High Power
- ➤ 3535 2.9t Series
- ▶ Ultraviolet (400-410nm)

N0Q49S25Z





3535 2.9t Series

# **FEATURES:**

Package: Ceramic SMT Package with Silicon Lens

Forward Current: 500-1250mA Forward Voltage (typ.): 3.6V

**3535 2.9t Series** 

Radiant Power (typ.): 860mW@500mA

Colour: Ultraviolet (UV)

Peak Wavelength: 400-410nm

Viewing angle: 60°

Materials:

Die: InGaN

Resin: Silicon (Water Clear) L/T Finish: Gold Plated (Au)

Operating Temperature: -40~+105°C

Storage Temperature: -40~+105°C

**Grouping parameters:** 

Forward Voltage

**Radiant Power** 

Peak Wavelength

Soldering methods: Reflow

Moisture sensitive Level: MSL2 according to J-STD020

Packing: 12mm tape with max.500pcs/reel, ø180mm (7")

#### **APPLICATIONS:**

- **Industrial Curing**
- Air Purifier
- **Poster Printing Curing**
- Counterfeit Money Detector
- **Blood Detector**
- **Nail Curing**
- **Teeth Curing**



## **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	IF	1250	mA
Pulse Forward Current	IPF	1500	mA
Reverse Voltage	V <sub>R</sub>	5	V
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	130	°C
Electrostatic Discharge (HBM: MIL-STD-883 C 3B)	ESD	8000	V
Operating Temperature	$T_{OPR}$	-40~+105	°C
Storage Temperature	T <sub>STG</sub>	-40~+105	°C
Soldering Temperature	T <sub>SOL</sub>	260	°C
Thermal Resistance - Junction to Solder Point	R <sub>th</sub>	10	°C/W

# Electrical & Optical Characteristics (Ta=25°C)

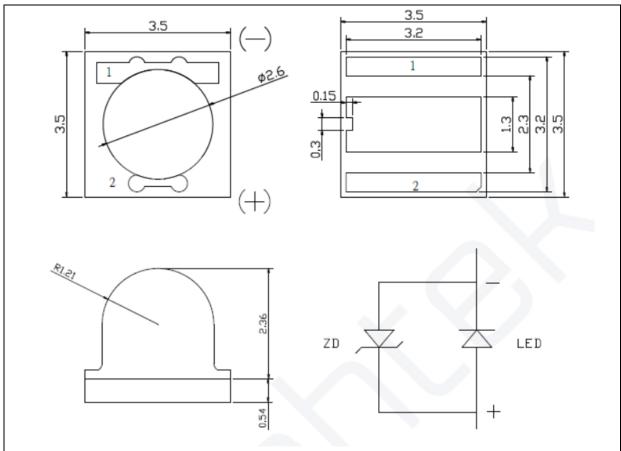
Parameter	Symbol	Values			Unit	Test
Parameter	Зуппоп	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	VF	3.2		4.0	V	I <sub>F</sub> =500mA
Radiant Power	Po	740		980	mW	I <sub>F</sub> =500mA
Peak Wavelength	λ <sub>D</sub>	400		410	nm	I <sub>F</sub> =500mA
Viewing Angle	2θ <sub>1/2</sub>		60		deg	I <sub>F</sub> =500mA

 $<sup>1. \</sup>hspace{0.5cm} \text{Radiant power } (P_{\text{o}}) \ \pm 7\%, \text{ Forward Voltage } (V_{\text{F}}) \ \pm 0.05 \text{V}, \text{ Viewing angle} (2\theta_{\text{1/2}}) \ \pm 10^{\circ}, \text{ Peak wavelength } (\lambda_{\text{D}}) \ \pm 1 \text{nm}$ 



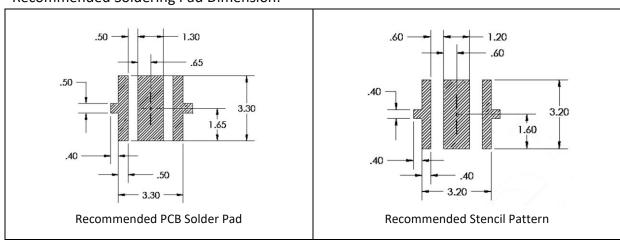
### **OUTLINE DIMENSION:**

## Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

## **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



# **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 500mA):

Code	Min.	Max.	Unit
V3234	3.2	3.4	
V3436	3.4	3.6	V
V3638	3.6	3.8	V
V3840	3.8	4.0	

## Radiant Power Classifications ( $I_F = 500 \text{mA}$ ):

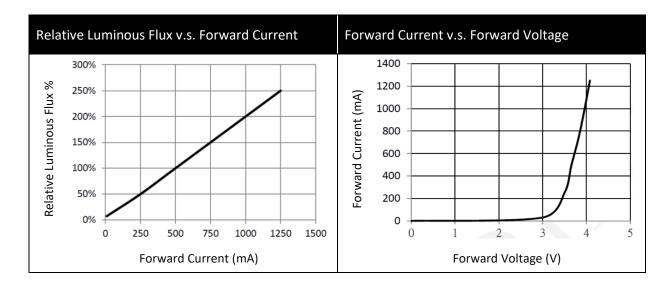
Code	Min.	Max.	Unit
U074	740	780	
U078	780	820	
U082	820	860	m)\/
U086	860	900	mW
U090	900	940	
U094	940	980	

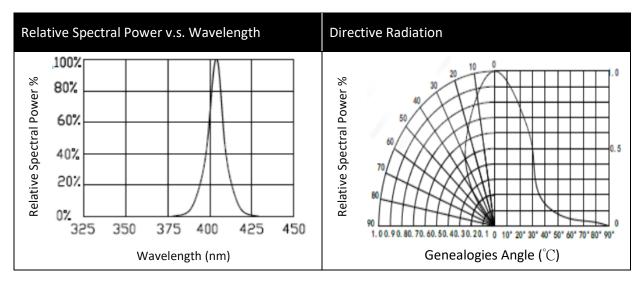
# Peak Wavelength Classifications (I<sub>F</sub> = 500mA):

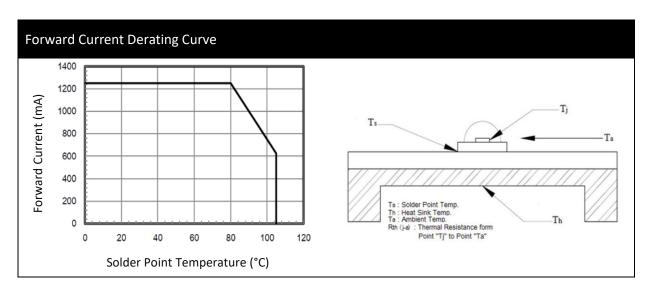
Code	Min.	Max.	Unit
Q8	400	405	
Q9	405	410	nm



#### **ELECTRO-OPTICAL CHARACTERISTICS:**



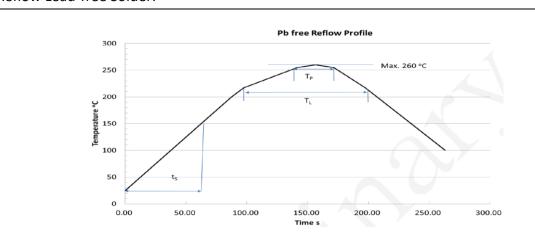






#### **RECOMMENDED SOLDERING PROFILE:**

#### Reflow Lead-free Solder:



Profile Feature	Symbol	Pb-F	Unit		
Profile Pealure	Symbol		Recommendation	Maximum	Offic
Ramp-up Rate to Preheat (25°C to 150°C)			2	3	K/s
Time t <sub>S</sub> (T <sub>Smin</sub> to T <sub>smax</sub> )	ts	60	100	120	s
Ramp-up Rate to Peak (T <sub>Smax</sub> to T <sub>P</sub> )			2	3	K/s
Liquidus Temperature	TL		217		°C
Time above Liquidus temperature	tL		80	100	s
Peak Temperature	Тр		245	260	°C
Time within 5 °C of the specified peaktemperature T <sub>P</sub> - 5 K	t₽	10	20	30	S
Ramp-down Rate (T <sub>P</sub> to 100 °C)			3	4	K/s
Time 25 °C to T <sub>P</sub>				480	s

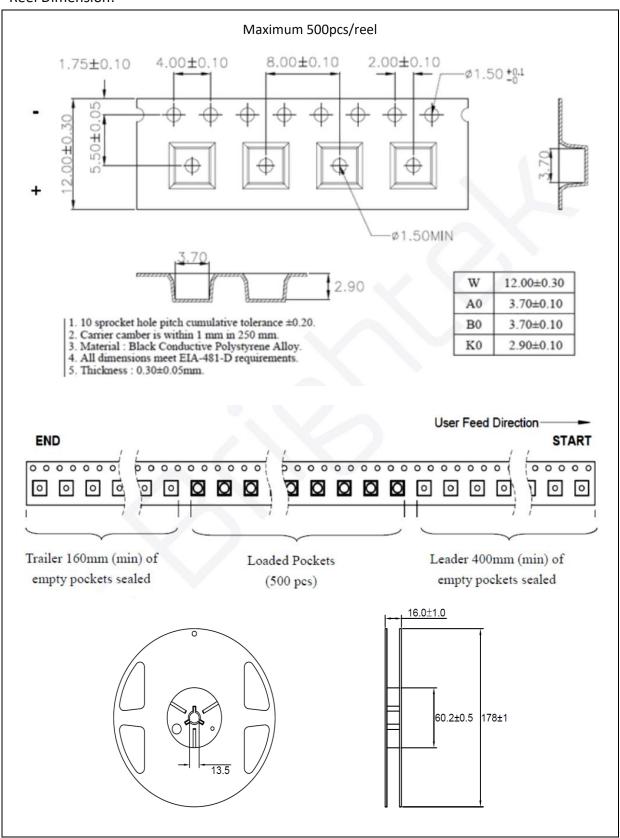
#### Note:

- 1. Recommend reflow temperature 240°C. The maximum soldering temperature should be limited to 260°C.
- 2. Maximum reflow soldering: 2 times.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



#### **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking.

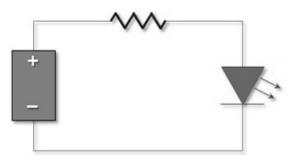
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

## ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **Test Items and Reliability:**

Test Item	Test Condition	Duration / Cycle	Failure Rate	Reference
Thermal Shock	-40°C 30mins ↓↑ 5mins 125°C 30mins	1000 cycles	0/77	AEC-Q101
High Temperature Storage	Ta=100°C	1000hrs	0/22	EIAJ ED-4701 200 201
Humidity Heat Storage	Ta=85°C RH=85%	1000hrs	0/22	EIAJ ED-4701 100 103
Low Temperature Storage	Ta=-40°C	1000hrs	0/22	EIAJ ED-4701 200 202
Life Test	Ta=25°C I <sub>F</sub> =500mA	1000hrs	0/22	JESD22 A-108
High Humidity Heat Operation	85°C RH=85% I <sub>F</sub> =500mA	1000hrs	0/22	JESD22 A-108
High Temperature Operation	Ta=85°C I <sub>F</sub> =500mA	1000hrs	0/22	JESD22 A-108
ESD (HBM)	8KV at 1.5KΩ; 100pf	3 times	0/22	MIL-STD-883

Failure Criteria					
Item	Symbol	Condition	Criteria for Judgment		
item	Symbol	Condition	Min	Max	
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> =500mA	-	USL <sup>1</sup> x 1.1	
Reverse Current	I <sub>R</sub>	V <sub>R</sub> =5V	-	100μΑ	
Radiant Power	Po	I <sub>F</sub> =500mA	LSL <sup>2</sup> x 0.7	-	

1. USL: Upper Specification Level.

2. LSL: Lower Specification Level.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	22/05/2020	Datasheet set-up.
A1.1	02/06/2022	New datasheet format.