









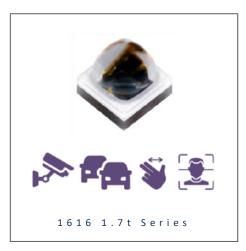
PRODUCT DATASHEET



- ▶ Ceramic SMD
- ▶ 1616 1.7t Series
- ► Infrared (IR) 850nm

N0F60S67





1616 1.71t Series





AEC-Q102

FEATURES:

Package: Ceramic Dual Junction SMT Package

Forward Current: 1000mA Forward Voltage (typ.): 3.3V

Radiant Power (typ.): 1400mW@1A Radiant Intensity (typ.): 750mW/sr@1A

Colour: Infrared (IR)

Peak Wavelength (typ.): 850nm

Viewing Angle: 80°

Materials:

Resin: Silicon (Water Clear)

L/T Finish: Ag plated

Operating Temperature: -40~+105°C Storage Temperature: -40~+105°C

Grouping Parameters:

Forward Voltage

Radiant Power

Peak Wavelength

Soldering Methods: Reflow

MSL Level: MSL 1 according to J-STD020

Corrosion Robustness Class: 3B

Packing: 8mm tape with max.2000pcs /reel, ø178mm (7")

APPLICATIONS:

- Automotive
- Security Camera
- **Motion Detection**
- Night Viewer
- Surveillance
- **Data Communication**
- **Facial Recognition**
- **Gesture Recognition**



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	l _F	1000	mA
Pulse Forward Current	IPF	2	А
Power Consumption	P _{tot}	3.6	W
Reverse Voltage	VR	5	V
Reverse Current @5V	IR	10	μΑ
Junction Temperature	Tj	145	°C
Thermal Resistance Junction to Solder Point	R _{th}	typ.9 max. 12	K/W
Electrostatic Discharge (HBM: MIL-STD-883 C 2)	ESD	2	kV
Operating Temperature	T _{OPR}	-40~+105	°C
Storage Temperature	T _{STG}	-40~+105	°C
Soldering Temperature	T _{SOL}	245	°C

Electrical & Optical Characteristics (Ta=25°C, I_F=1A, t_p=10ms)

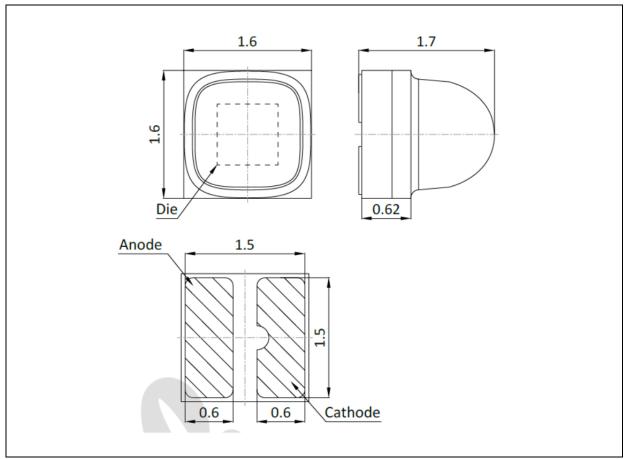
Parameter Symbol		Values			Unit	Test	
Parameter	Syllibol	Min.	Тур.	Max.	Unit	Condition	
Forward Voltage	V _F	2.9	3.3	3.6	V	I _F =1A t _p =100us	
Radiant Power	Фе	1200	1400	1600	mW	I _F =1A t _p =100us	
Radiant Intensity	le	650	750	850	mW/sr	I _F =1A t _p =100us	
Peak Wavelength	Λ_{P}		850		nm	I _F =1A	
Spectral Bandwidth	Δλ		40		nm	I _F =1A	
Viewing Angle	2θ _{1/2}		80		deg	I _F =1A	

^{1.} Radiant Power (Po) $\pm 10\%$, Forward Voltage (V_F) $\pm 0.1V$, Viewing angle($2\theta_{1/2}$) $\pm 10^\circ$



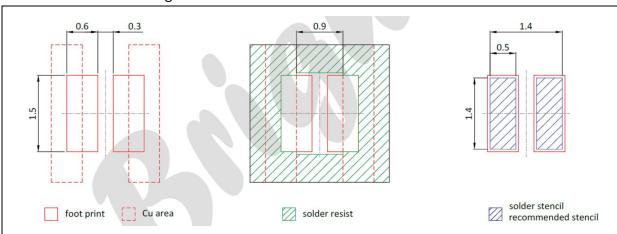
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.05mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F=1A, t_p=10ms):

Code	Min.	Max.	Unit
LP	2.9	3.6	V

Radiant Power Classifications (I_F=1A, t_p=10ms):

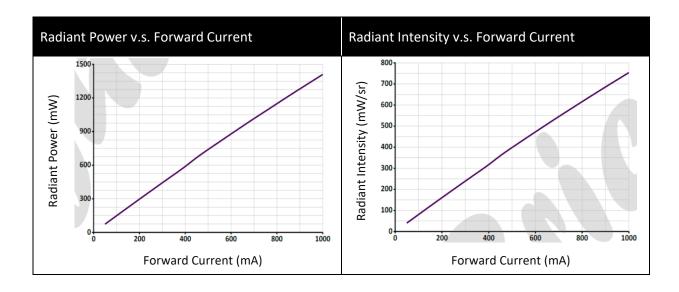
Code	Min.	Max.	Unit
PB2A	1200	1400	\A/
PB4A	1400	1600	mW

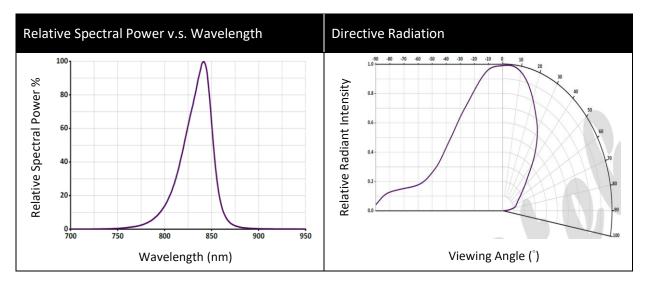
Peak Wavelength Classifications ($I_F=1A$, $t_p=10ms$):

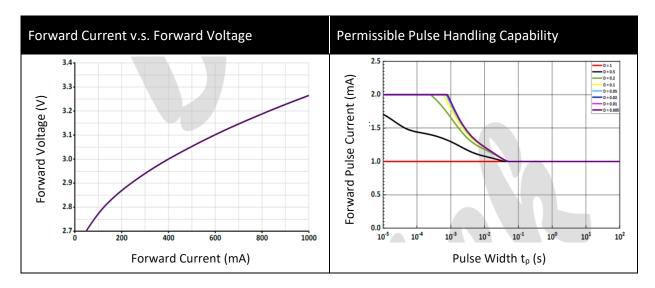
Code	Min.	Max.	Unit
F3	840	870	nm



ELECTRO-OPTICAL CHARACTERISTICS:

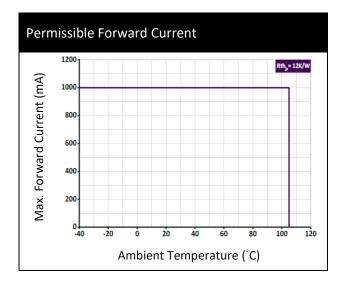








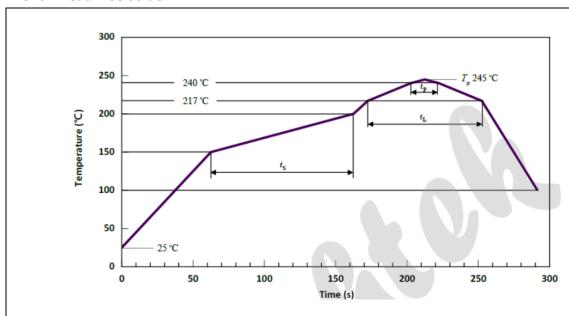
ELECTRO-OPTICAL CHARACTERISTICS:





RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:



Profile Feature	Symbol	Pb-Free (SnAgCu) Assembly			Unit
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat 25 °C to 150 °C			2	3	K/s
Time ts T _{Smin} to T _{Smax}	ts	60	100	120	s
Ramp-up rate to peak Tsmax to Tp			2	3	K/s
Liquidus temperature	TL		217		°C
Time above liquidus temperature	tL		80	100	s
Peak temperature	Tp		245	260	°C
Time within 5 °C of the specified peak temperature TP - 5 K	Тр	10	20	30	s
Ramp-down Rate T _P to 100 °C			3	4	K/s
Time 25 °C to T _P				480	s

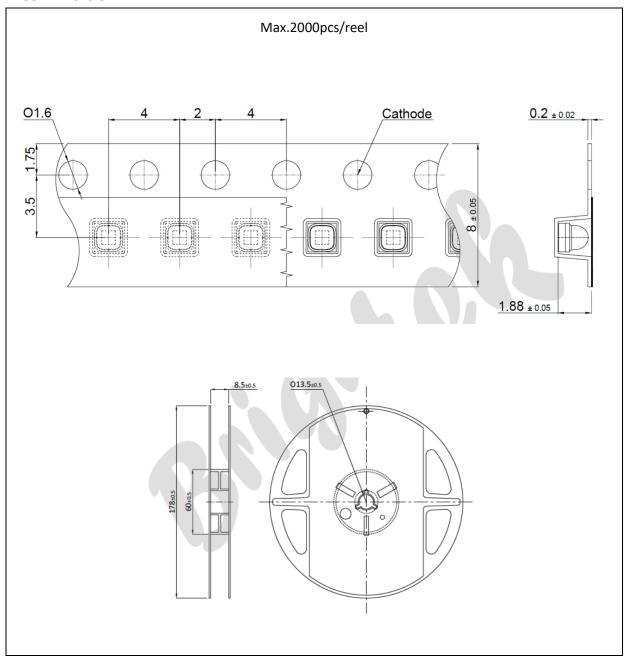
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Recommended soldering temperature is 240°C. The maximum soldering temperature should be limited to 245°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

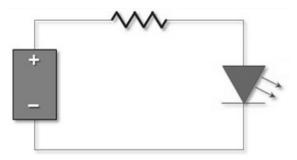
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	21/08/2023	Datasheet set-up.
A2.0	20/11/2023	Add bin table and reel packing dimensions.
A2.1	06/08/2024	Revise maximum soldering temperature.