



PRODUCT DATASHEET



- ► PCB / CHIP LED
- ▶ 1209 2.5t Series
 - Amber (605nm)

Release Date: 01 December 2016 Version: A1.1



1209 2.5t Series





N0A16S95

APPLICATIONS:

- Indication Light
- Switch Light

1

• 3C Application

FEATURES:

- Package: PCB / CHIP LED Top View Package
- Forward Current: 20mA
- Forward Voltage (typ.): 2.0V
- Luminous Intensity (typ.): 3350mcd@20mA
- Colour: Amber
- Wavelength: 605nm
- Viewing angle: 15°
- Materials:
 - Die: AlGaInP/GaAs
 - Resin: Epoxy (Water Clear)
- Operating Temperature: -40~+80°C
- Storage Temperature: -40~+85°C
- Grouping parameters:
 - Forward voltage
 - Luminous intensity
 - Dominant wavelength
- Soldering methods: Reflow
- Preconditioning: acc. to JEDEC Level 3
- Packing: 8mm tape with 1500/reel, ø180mm (7")



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I _F	30	mA
Peak Forward Current Duty 1/8@1KHz	I _{FP}	125	mA
Reverse Current @5V	I _R	10	μΑ
Power Dissipation	PD	75	mW
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{stg}	-40~+85	°C

Electrical & Optical Characteristics (Ta=25°C)

Darameter	Parameter Symbol		Values			Test
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	$V_{\rm F}$	1.7	2.0	2.5	V	I _F =20mA
Luminous Intensity	Iv	1600	3350	5200	mcd	I _F =20mA
Dominant Wavelength	λ_{D}	600	605	610	nm	I _F =20mA
Peak Wavelength	λ_{P}		610		nm	I _F =20mA
Spectral Line Half Bandwidth	Δλ		16		nm	I _F =20mA
Viewing Angle	20 _{1/2}		15		deg	I _F =20mA

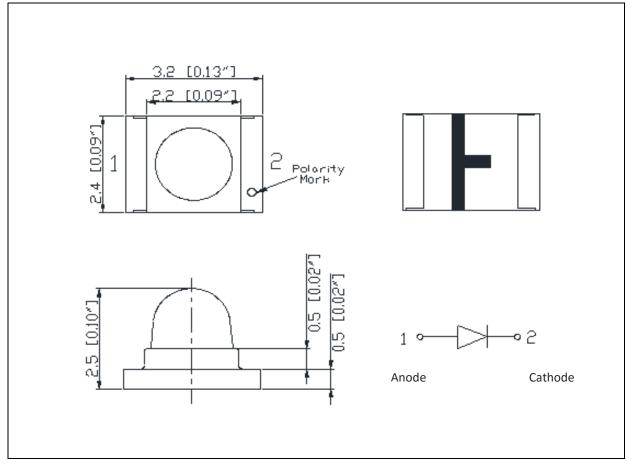
1. Luminous intensity (I_v) ±15%, Forward Voltage (V_F) ±0.1V, Viewing angle(2 $\theta_{1/2}$) ±5%

2. IS standard testing



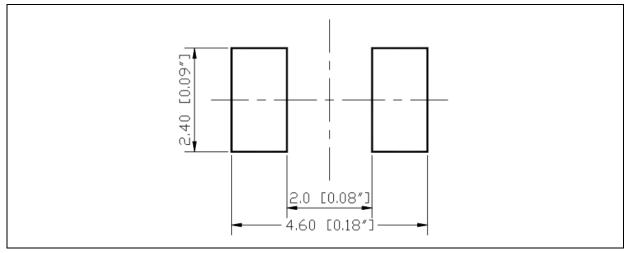
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ± 0.1 mm with angle tolerance $\pm 0.5^{\circ}$.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
D	1.7	2.5	V

Luminous Intensity Classifications (I_F = 20mA):

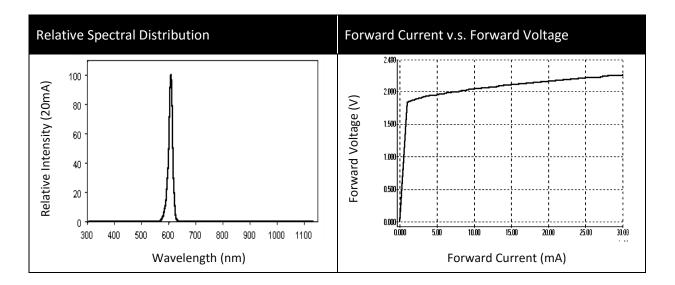
Code	Min.	Max.	Unit
V	1600	2000	
W	2000	2500	
Х	2500	3200	mcd
Y	3200	4000	
Z	4000	5200	

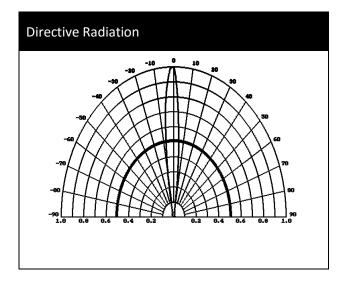
Dominant Wavelength Classifications (I_F = 20mA):

Code	Min.	Max.	Unit	
Р	600	605	2.22	
Q	605	610	nm	



ELECTRO-OPTICAL CHARACTERISTICS:

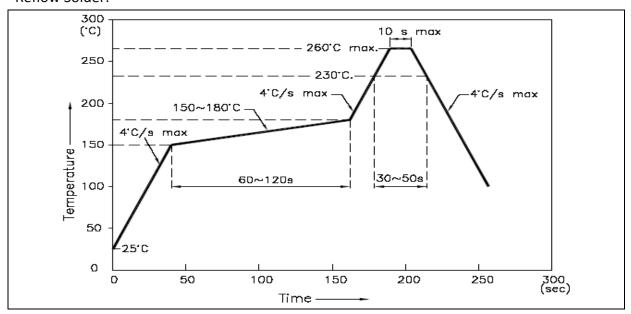




5



RECOMMENDED SOLDERING PROFILE:



Note:

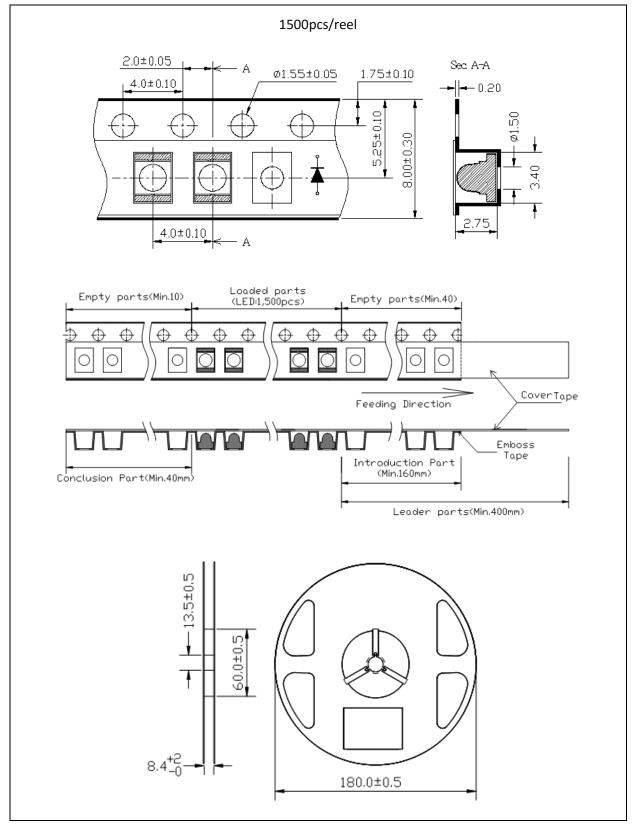
- 1. Recommend reflow temperature 245°C. The maximum soldering temperature should be limited to 260°C.
- 2. Maximum reflow soldering: 2 times.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.

Reflow Solder:



PACKING SPECIFICATION:

Reel Dimension:



PRECAUTIONS OF USE:



Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.

8



REVISION RECORD:

	Version	Date	Summary of Revision	
ſ	A1.0	11/08/2015	Datasheet set-up.	
ſ	A1.1	01/12/2016	Revised package polarity mark.	

9