BRIGHTEK

BRIGHTEK (EUROPE) LIMITED

Brighten Up The World With LED !

ISO/TS 16949:2009 BS EN ISO 14001:2004 QC 080000 IECQ HSPM

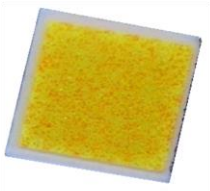
PRODUCT DATASHEET

ATTENTION
OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC SENSITIVE DEVICES

- ▶ CSP CHIP LED
- ▶ 2525 0.28t Series
- ▶ Cool White (5700K)

Release Date: 26 September 2021 Version: A1.1

N0W53S81



2525 0.28t Series

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RoHS Compliant

FEATURES:

- **Package:** Ceramic High Power CSP Package
- **Forward Current:** 0.7~3A
- **Forward Voltage (typ.):** 2.9V
- **Luminous Flux (typ.):** 330lm@1A
- **Colour:** Cool White
- **CCT/Colour Temperature (typ.):** 5700K
- **Viewing angle:** 120°
- **Materials:**
  - Die: Flip-Chip InGaN
  - Resin: Silicon (Yellow Diffused)
  - L/T Finish: Au plated on AlN
- **Operating Temperature:** -30~+85°C
- **Storage Temperature:** -40~+125°C
- **Grouping parameters:**
  - Forward Voltage
  - Luminous Flux
  - CIE Chromaticity
- **Soldering Method:** IR Reflow
- **Recommended Soldering Paste:** SAC305
- **Preconditioning:** MSL2 according to J-STD020
- **Packing:** 8mm tape with Min.500pcs /reel, ø180mm (7'')

APPLICATIONS:

- Decorative Lighting
- Portable Lighting
- Outdoor Lighting
- Commercial Lighting
- Indoor Lighting
- Industrial Lighting

CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I_F	3000	mA
Peak Pulsed Current (<100ms) *	I_{PF}	4000	mA
Power Dissipation	P_D	10	W
Reverse Voltage	V_R	5	V
Junction Temperature	T_j	150	°C
Phosphor Film Surface Temperature	T_p	175	°C
Thermal Resistance Junction to Case	$R_{th(J-C)}$	0.6	°C/W
Operating Temperature	T_{OPR}	-30~+85	°C
Storage Temperature	T_{STG}	-40~+125	°C
Colour Rendering Index / Ra	CRI	90	---

* 1/10 duty cycle @1KHz

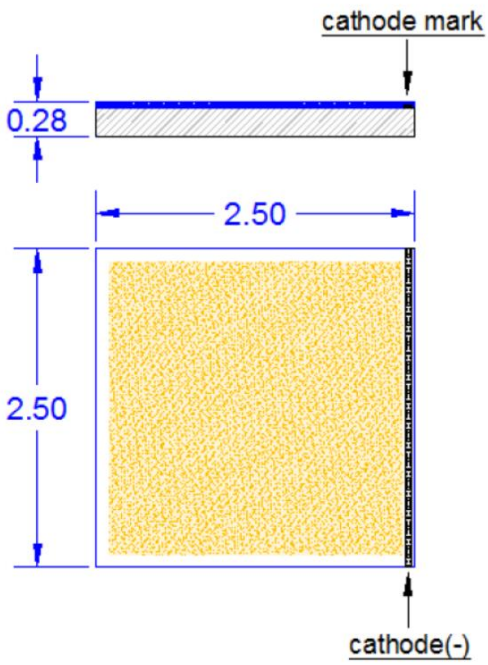
Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test Condition
		Min.	Typ.	Max.		
Forward Voltage	V_F	2.8	2.9	3.4	V	I_F=1A
Luminous Flux	Φ_V	240	330	360	lm	I_F=1A
Chromaticity Coordinates	X	---	0.3287	---	---	I_F=1A
	Y	---	0.3417	---		
CCT	---	---	5700	---	K	I_F=1A
Viewing Angle	$2\theta_{1/2}$	---	120	---	deg	I_F=1A

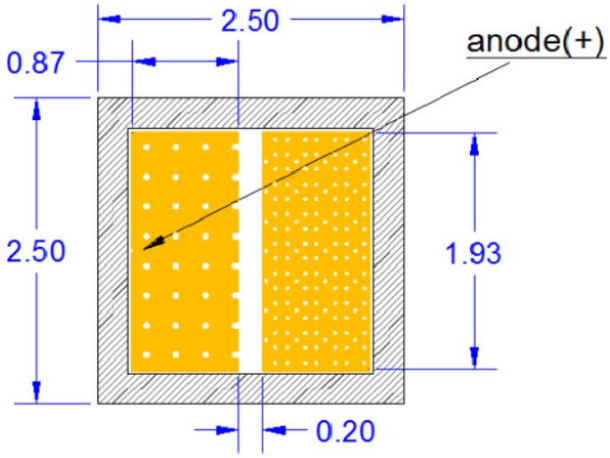
1. Luminous flux (Φ_V) ±7%, Forward Voltage (V_F) ±0.05V, Viewing angle($2\theta_{1/2}$) ±10°, CRI ±2

OUTLINE DIMENSION:

Package Dimension:



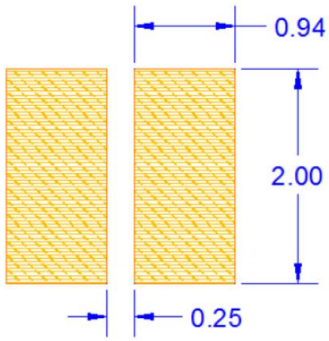
Dimension



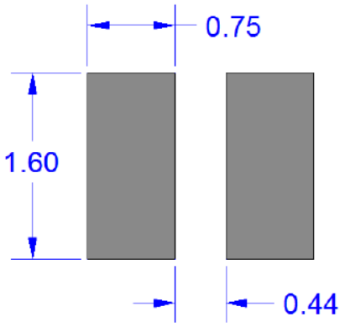
Bottom Layout

1. All dimensions are in millimetre (mm).
2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



Recommended PCB Solder Pad



Recommended Stencil Pattern

1. Dimensions are in millimetre (mm).
2. Tolerance ±0.12mm with angle tolerance ±0.5°.

BINNING GROUPS:

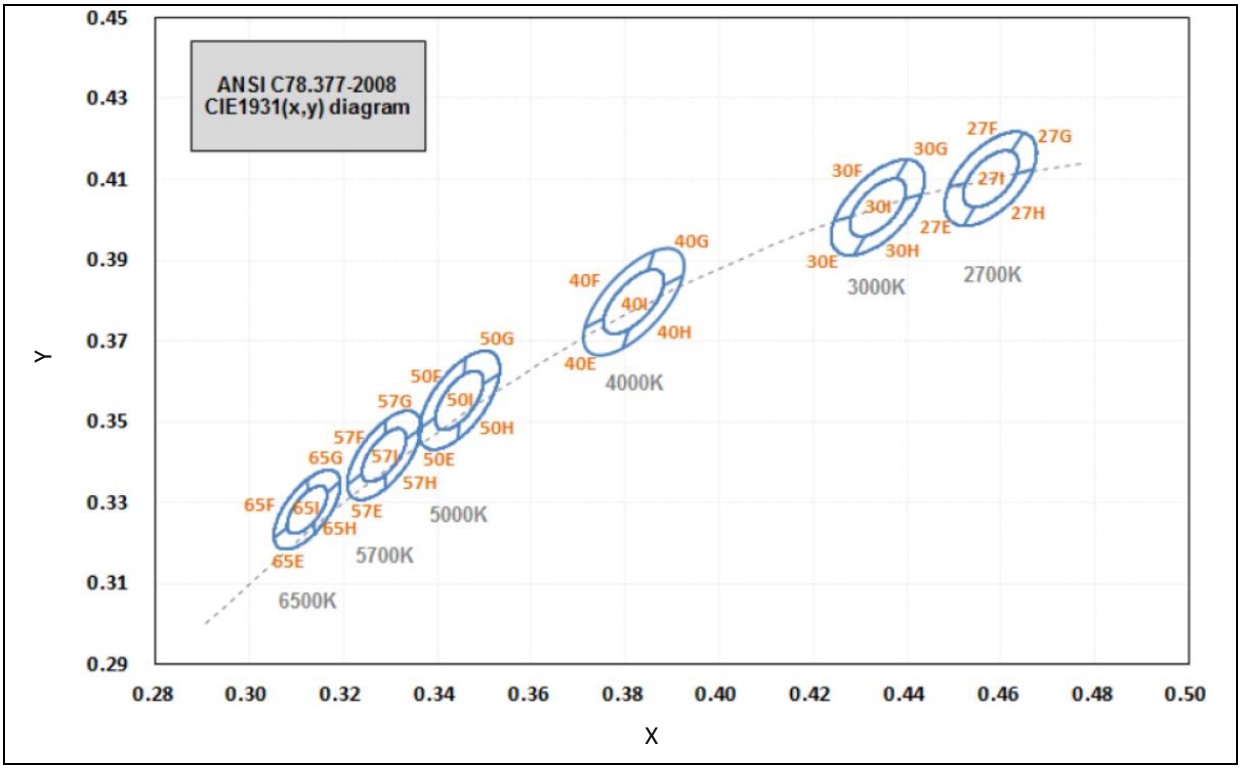
Forward Voltage Classifications (I_F = 1A):

Code	Min.	Max.	Unit
M9	2.8	3.0	V
M1	3.0	3.2	
MB	3.2	3.4	

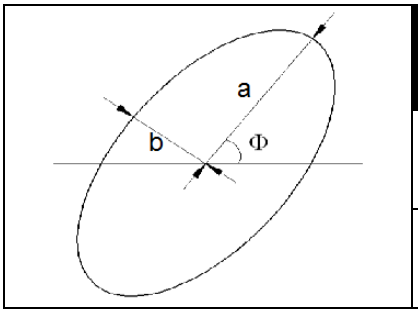
Luminous Flux Classifications (I_F = 1A):

Code	Min.	Max.	Unit
U12	240	260	lm
U13	260	280	
U14	280	300	
U15	300	320	
U16	320	340	
U17	340	360	

CIE CHROMATICITY DIAGRAM:



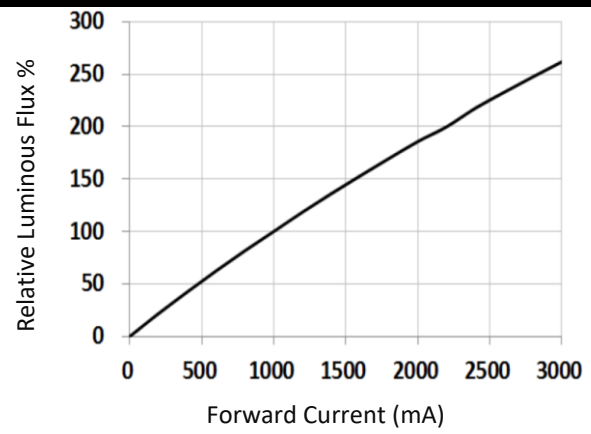
Chromaticity Coordinates Classifications (I_F = 0.7A):



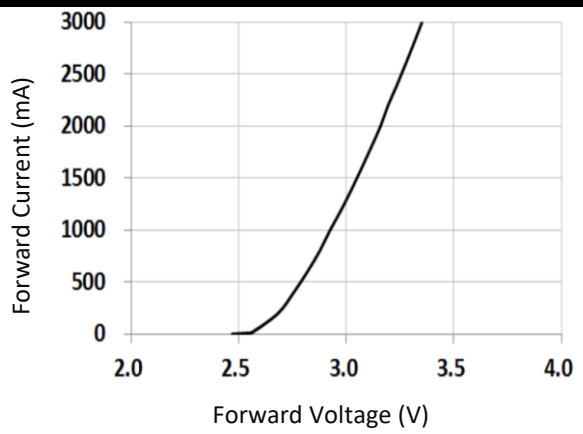
Code	Centre		Radius		Angle
	X	Y	a	b	Φ
57I (3-STEP)	0.3287	0.3417	0.00746	0.00320	59.09
5-STEP			0.01243	0.00533	

ELECTRO-OPTICAL CHARACTERISTICS:

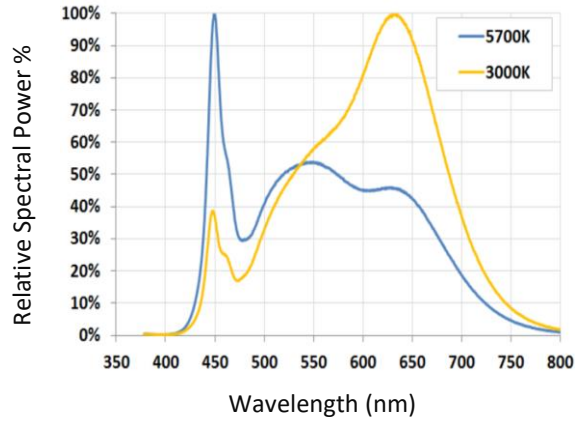
Relative Luminous Flux v.s. Forward Current



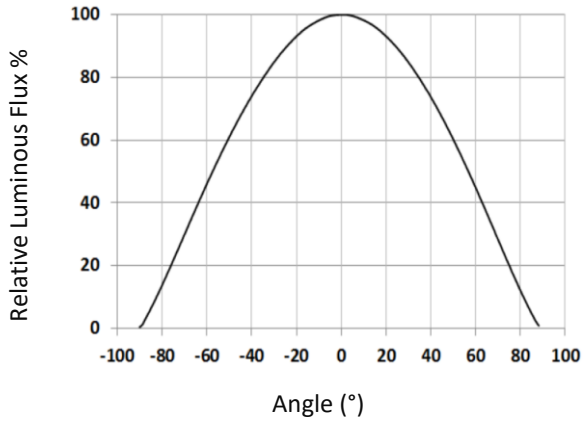
Forward Current v.s. Forward Voltage



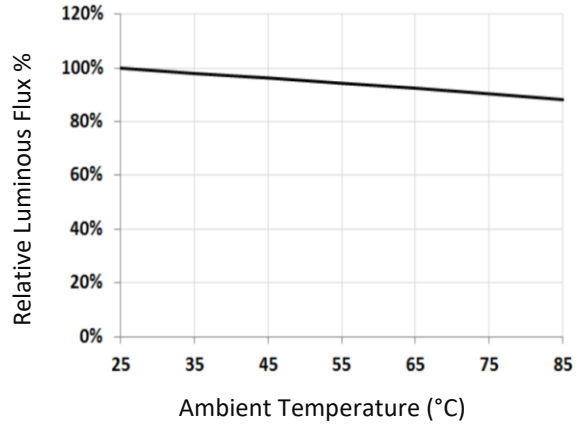
Relative Spectral Power v.s. Wavelength



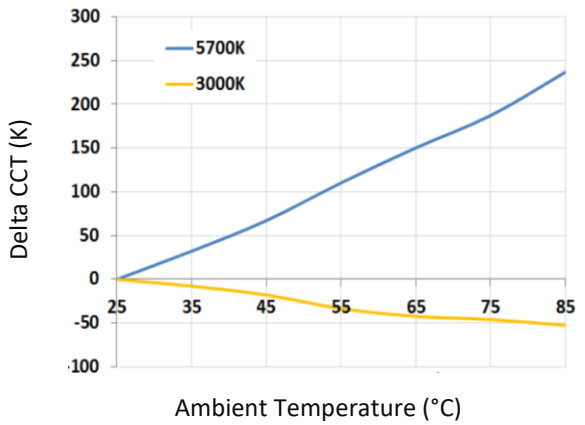
Directive Radiation



Relative Flux v.s. Temperature

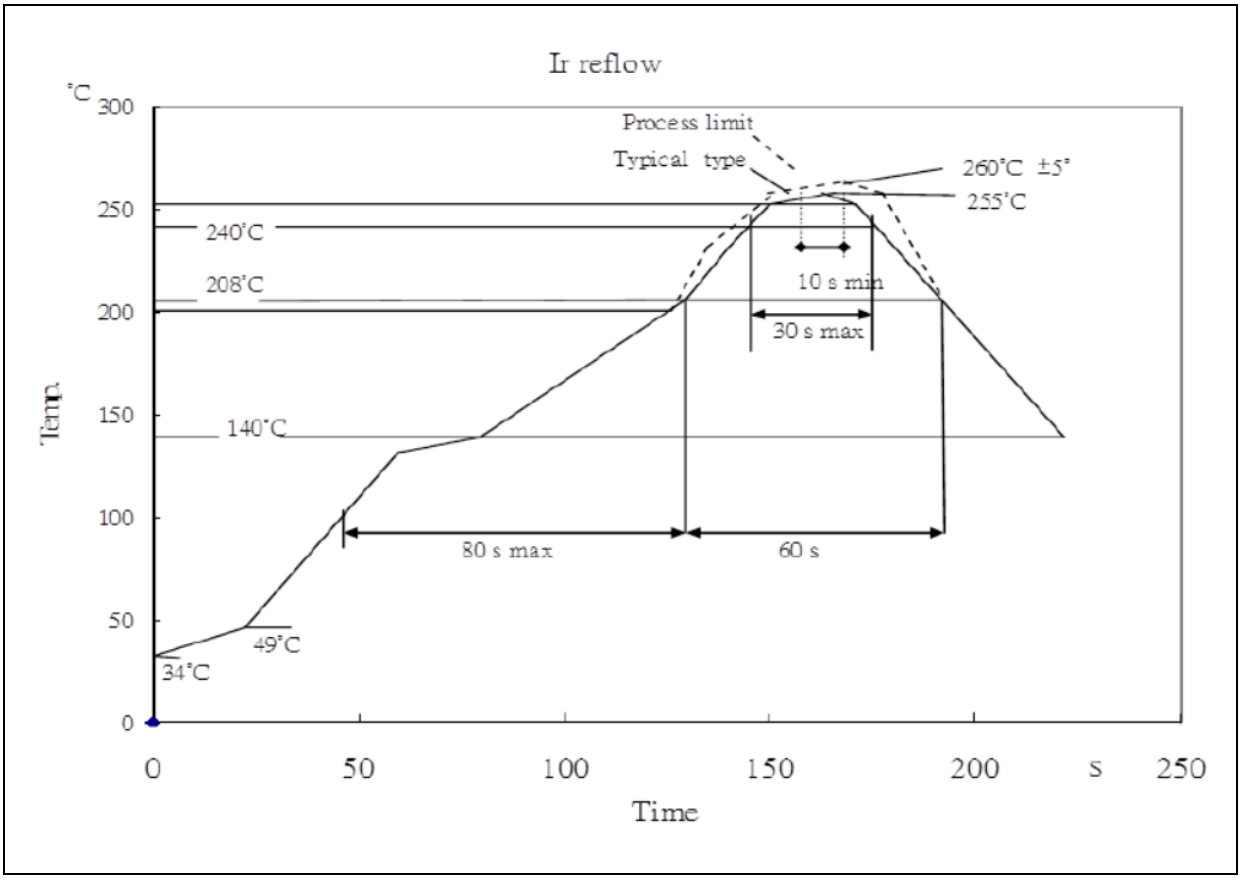


Delta CCT Shift v.s. Temperature



RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:



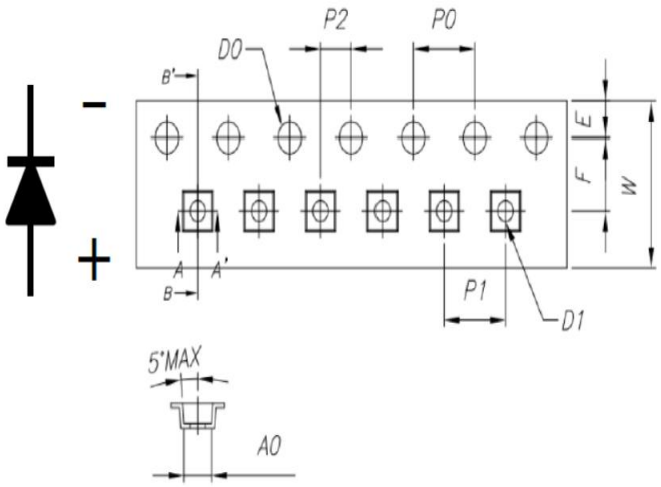
Note:

1. Maxima reflow soldering: 1 time.
2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
3. Before, during, and after soldering, should not apply stress on the components and PCB board.

PACKING SPECIFICATION:

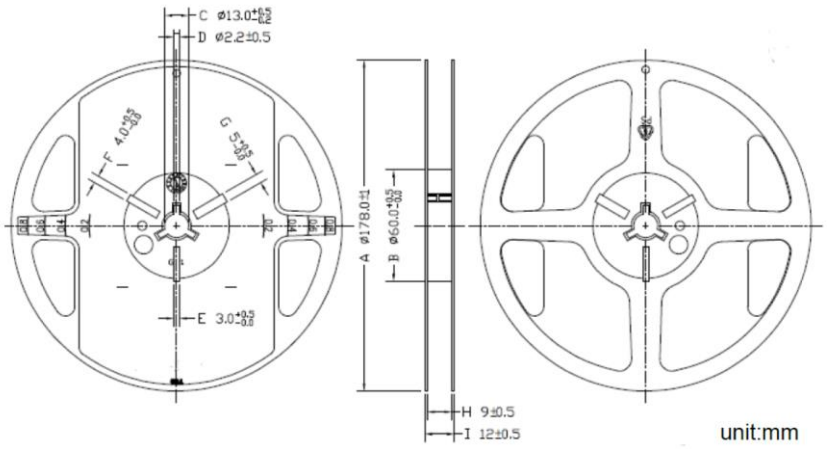
Reel Dimension:

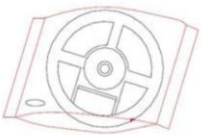
Min.500pcs/reel



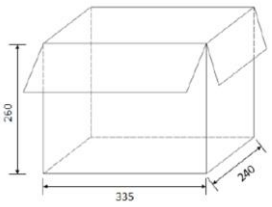
Item	Specification	Tol. (+/-)
W	8.00	+0.3, -0.1
E	1.75	± 0.10
F	3.50	± 0.05
D0	1.50	+0.1
P0	4.00	± 0.10
P1	4.00	± 0.10
P2	2.00	± 0.05
P0 X 10	40.00	± 0.20
t	0.25	± 0.02
A0	2.66	± 0.05
B0	2.69	± 0.05
K0	0.50	± 0.05

Note: Keep 110pcs of empty carrier in front and end of each reel.





1 Anti-Static Reel in 1 Moisture proof Foil Bag.
(Within Moisture Absorbent Material)



20 Moisture proof Foil Bags in Box.

PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

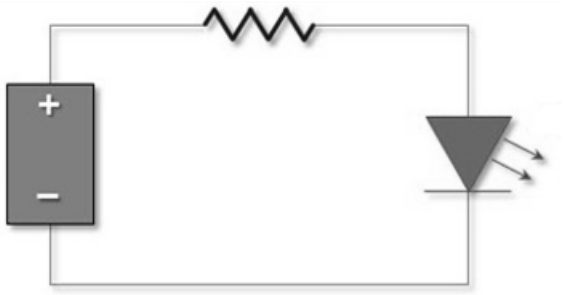
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.

REVISION RECORD:

Version	Date	Summary of Revision
A1.0	31/08/2018	Datasheet set-up.
A1.1	26/09/2021	New datasheet format.