











# PRODUCT DATASHEET



- ► PLCC2 Top View SMD
- ▶ 2214 1.3t
- ► Sky White (Ice Blue)

N0W49S16Z





# **2214 1.3t Series**







#### **FEATURES:**

- Package: PLCC2 Single Colour Top View SMD
- Forward Current: 20mA
- Forward Voltage (typ.): 2.9V
- Luminous Intensity (typ.): 1550mcd@20mA
- Colour: Sky White (Ice Blue)
- Colour Temperature (CCT): X:0.1750; Y:0.2150
- Viewing Angle: 120°
- Materials:
  - Resin: Silicone (Yellow Diffused)
  - Finishing: Ag plated
- Operating Temperature: -40~+105°C
- Storage Temperature: -40~+105°C
- **ESD (HBM):** 6KV
- Grouping Parameters:
  - Forward voltage
  - Luminous intensity
  - CIE Chromaticity
- Soldering Methods: Reflow
- MSL Level: acc. to JEDEC Level 2a
- Packing: 8mm tape with max.3000/reel, ø180mm (7")

#### **APPLICATIONS:**

- Automotive
- Backlighting
- Indication Light
- Switch light
- Dashboard
- Decoration Lighting



### **CHARACTERISTICS:**

# Absolute Maximum Characteristics (T<sub>a</sub>=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	lf	30	mA
Peak Forward Current Duty 1/10; width 0.1ms	I <sub>FP</sub>	100	mA
Reverse Voltage	V <sub>R</sub>	5	V
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	125	°C
Thermal Resistance Junction to Solder Point	R <sub>thJ</sub> -s	130	°C/W
Thermal Resistance Junction to Solder Point	R <sub>thJ-A</sub>	260	°C/W
Operating Temperature	T <sub>OPR</sub>	-40~+105	°C
Storage Temperature	T <sub>STG</sub>	-40~+105	°C
Solder Temperature	TSD	260 for 10S	°C

# Electrical & Optical Characteristics (T<sub>a</sub>=25°C)

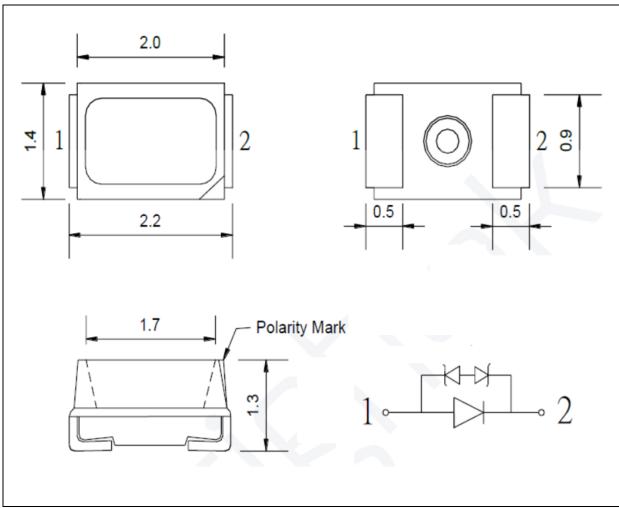
Darameter	Symbol			Unit	Test		
Parameter	Symbol	Min.	Тур.	Max.	Onit	Condition	
Forward Voltage	$V_{F}$	2.5	2.9	3.1	V	I <sub>F</sub> =20mA	
Luminous Intensity	Iv	1050	1550		mcd	I <sub>F</sub> =20mA	
Chromaticity	Х		0.1750			I <sub>F</sub> =20mA	
Coordinates	Υ		0.2150				
Peak Wavelength	$\lambda_{P}$		451		nm	I <sub>F</sub> =20mA	
Spectral Width 50%	Δλ		16		nm	I <sub>F</sub> =20mA	
Viewing Angle	2θ <sub>1/2</sub>		120		deg	I <sub>F</sub> =20mA	

<sup>1.</sup> Luminous intensity ( $I_V$ ) ±10%, Forward Voltage ( $V_F$ ) ±0.1V, Viewing angle( $2\theta_{1/2}$ ) ±5°



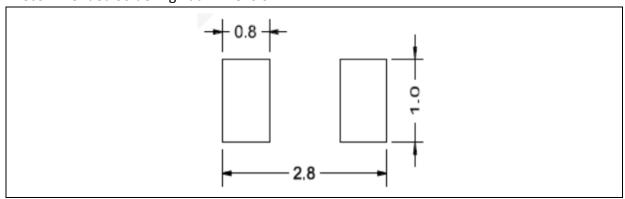
# **OUTLINE DIMENSION:**

### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

### Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



### **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 20mA):

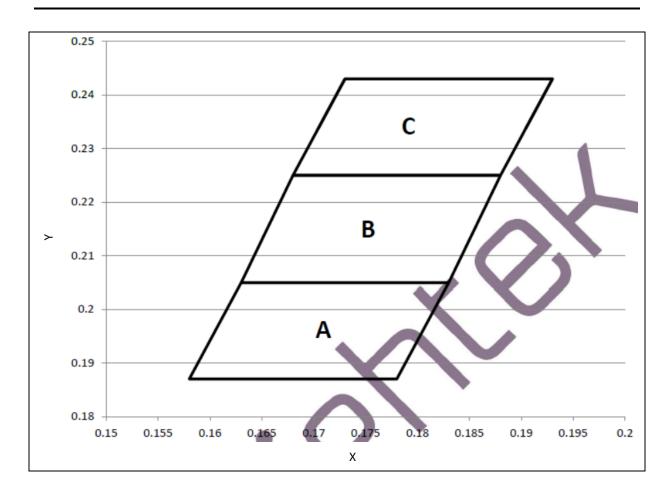
Code	Min.	Max.	Unit
b	2.5	2.6	
а	2.6	2.7	
А	2.7	2.8	V
В	2.8	2.9	V
С	2.9	3.0	
D	3.0	3.1	

# Luminous Intensity Classifications (I<sub>F</sub> = 20mA):

Code	Min.	Max.	Unit
1	1050	1250	
2	1250	1450	
3	1450	1650	mcd
4	1650	1850	
5	1850	2050	



### **CIE CHROMATICITY DIAGRAM:**

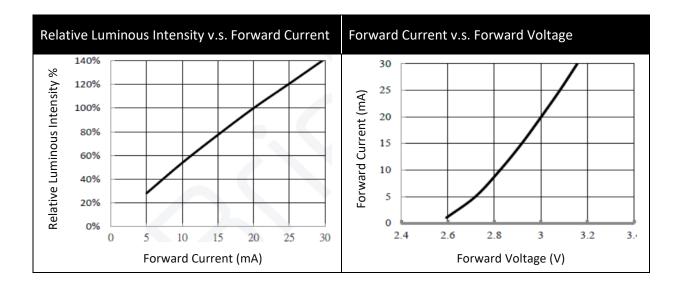


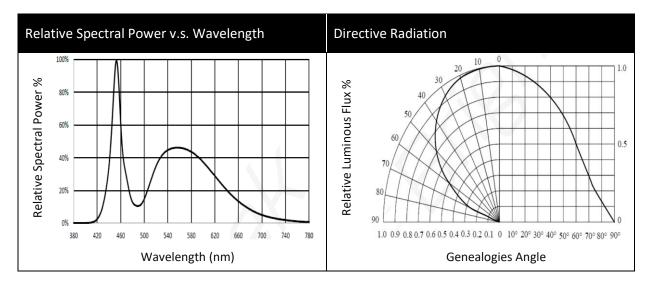
### Chromaticity Coordinates Classifications (I<sub>F</sub> = 20mA):

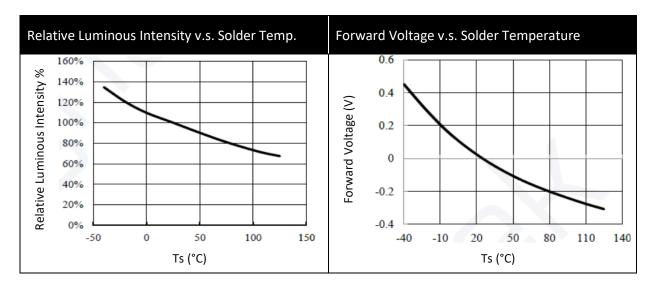
	1	l	2		3		4	
	Х	Υ	Х	Υ	Х	Υ	Х	Υ
Α	0.1580	0.1870	0.1780	0.1870	0.1830	0.2050	0.1630	0.2050
В	0.1630	0.2050	0.1830	0.2050	0.1880	0.2250	0.1680	0.2250
С	0.1680	0.2250	0.1880	0.2250	0.1930	0.2430	0.1730	0.2430



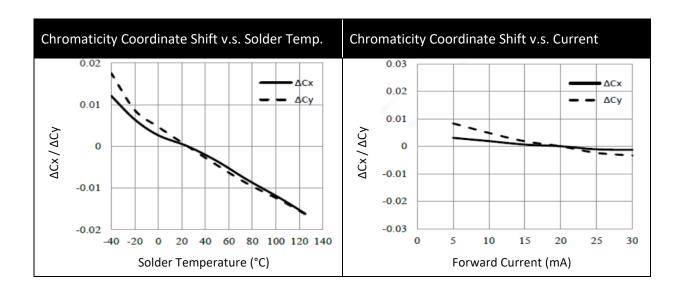
#### **ELECTRO-OPTICAL CHARACTERISTICS:**

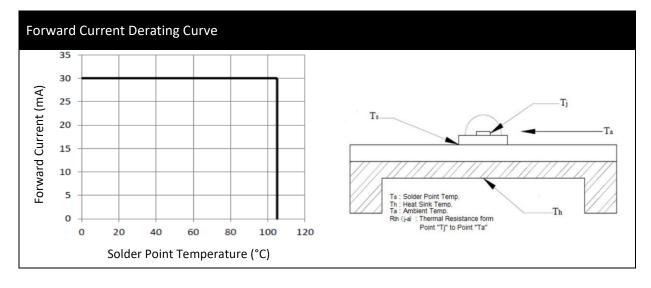








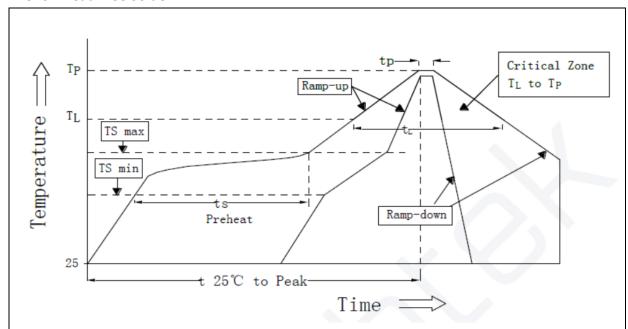






#### **RECOMMENDED SOLDERING PROFILE:**

#### Reflow Lead-free Solder:



Profile Feature	Symbol	Pb-Free (SnAgCu) Assembly			TT14
rrome reature		Min.	Recommendation	Max.	Unit
Ramp-up rate to preheat (25°C to 150°C)	-	-	2	3	K/s
Time t <sub>S</sub> (T <sub>S min</sub> to T <sub>S max</sub> )	ts	60	100	120	s
Ramp-up rate to peak (T <sub>S max</sub> to T <sub>P</sub> )	-	-	2	3	K/s
Liquidus temperature	$T_L$	-	217	-	°C
Time above liquidus temperature	$t_{\rm L}$	-	80	100	s
Peak temperature	Tp	-	245	260	°C
Time within 5 °C of the specified peak temperature T <sub>P</sub> - 5 K	t <sub>P</sub>	-	-	10	s
Ramp-down Rate (Tp to 100 °C)	-	-	3	4	K/s
Time 25 °C to Tp	-	-	-	480	s

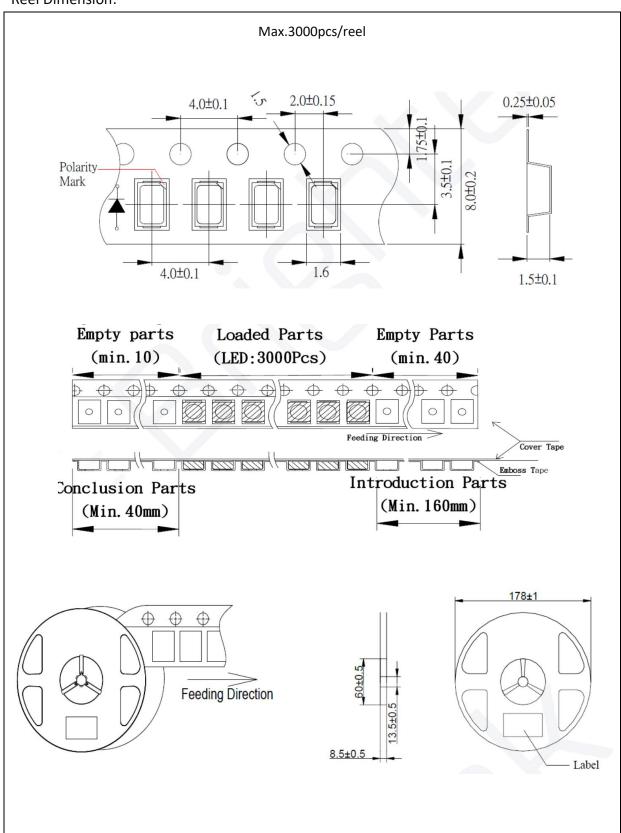
#### Note:

- 1. Maximum reflow soldering: 3 times.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



#### **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within 4 weeks. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

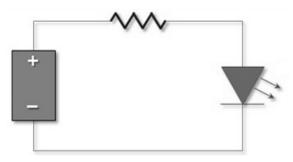
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	15/05/2019	Datasheet set-up.
A1.1	28/05/2022	New datasheet format.
A1.2	02/03/2025	Revised bin tables.