

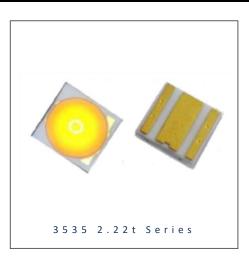
PRODUCT DATASHEET



- ► Ceramic High Power
- ➤ 3535 2.22t Series
- ► Warm White / PC Amber (1700K)

NOW45S31PC





3535 2.22t Series





APPLICATIONS:

- Portable Lighting
- **Outdoor Lighting**
- **Commercial Lighting**
- **Indoor Lighting**
- **Industrial Lighting**
- Automotive Lighting
- Street and Tunnel Lighting

FEATURES:

- Package: Ceramic SMT Package with Silicon Lens
- Forward Current: 350~700mA Forward Voltage (typ.): 3.1V
- Luminous Flux (typ.): 90lm@350mA Colour: Warm White / PC Amber
- Colour Temperature (CCT): 1700K
- Viewing angle: 120°
- **Materials:**
 - Die: Phosphor-Converted InGaN
 - Resin: Silicon (Yellow Diffused)
 - L/T Finish: Au plated
- Operating Temperature: -40~+105°C
- Storage Temperature: -40~+105°C
- **Grouping parameters:**
 - Forward Voltage
 - Luminous Flux
 - **CIE Chromaticity**
- Soldering methods: Reflow Soldering
- Preconditioning: MSL2 according to J-STD020
- Packing: 12mm tape with max.1000pcs/reel, ø180mm (7'')



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I _F	1000	mA
Pulse Forward Current	IPF	1500	mA
Reverse Voltage	V_R	5	V
Reverse Current @5V	I _R	10	μΑ
Junction Temperature	Tj	150	°C
Electrostatic Discharge (HBM: MIL-STD-883 C2)	ESD	2000	V
Operating Temperature	T_{OPR}	-40~+105	°C
Storage Temperature	T _{STG}	-40~+105	°C
Soldering Temperature	T _{SOL}	260	°C
Thermal Resistance - Junction to Solder Point	R _{th}	10	°C/W

Electrical & Optical Characteristics (Ta=25°C)

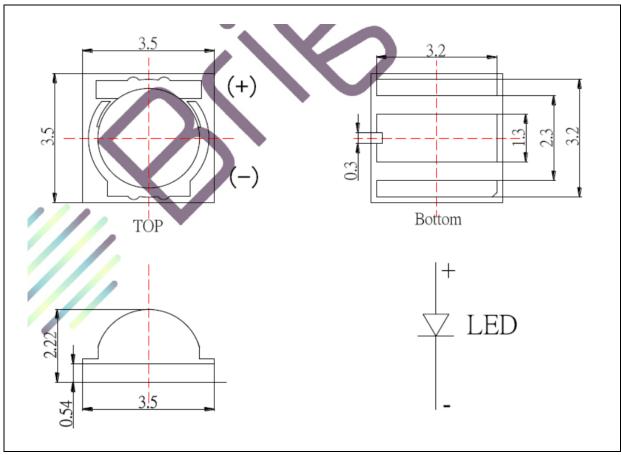
Parameter Symbo		Values			Unit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Offic	Condition	
Forward Voltage	VF	2.8		3.4	V	I _F =350mA	
Luminous Flux	Ф۷	75		110	lm	I _F =350mA	
Chromaticity Coordinates	Х	0.5375		0.6100		I _F =350mA	
	Υ	0.3896		0.4400			
Colour Temperature	ССТ		1700		К	I _F =350mA	
Viewing Angle	2θ _{1/2}		120		deg	I _F =350mA	

^{1.} Luminous flux (Φ_V) ±7%, Forward Voltage (V_F) ±0.05V, Viewing angle($2\theta_{1/2}$) ±10°



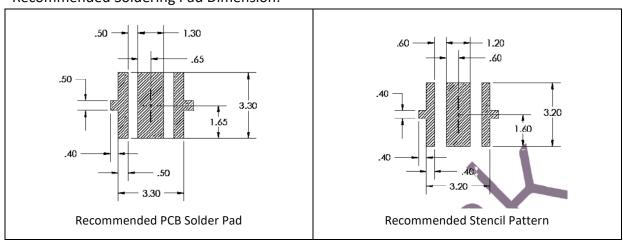
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 350mA):

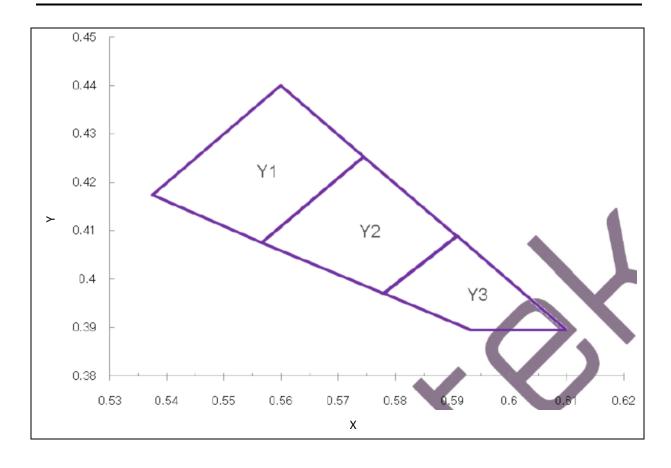
Code	Min.	Max.	Unit
V2830	2.8	3.0	
V3032	3.0	3.2	V
V3234	3.2	3.4	

Luminous Flux Classifications (I_F = 350mA):

Code	Min.	Max.	Unit
B30	75	80	
B31	80	90	lua
B32	90	100	lm
B33	100	110	



CIE CHROMATICITY DIAGRAM:

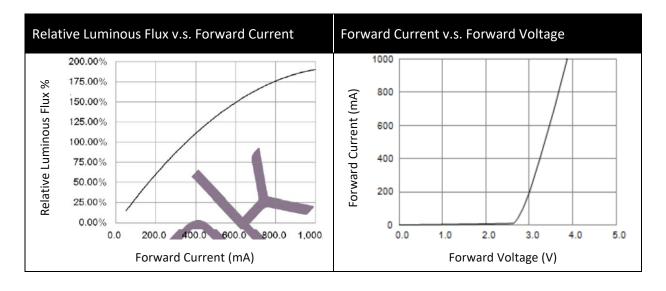


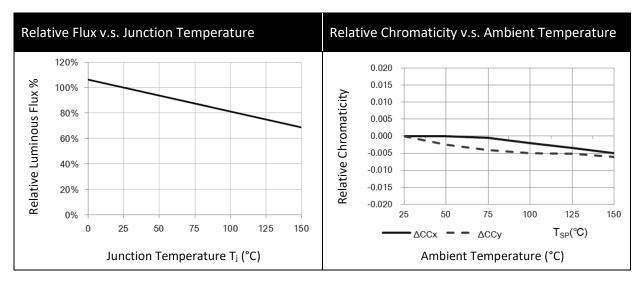
Chromaticity Coordinates Classifications (IF = 350mA):

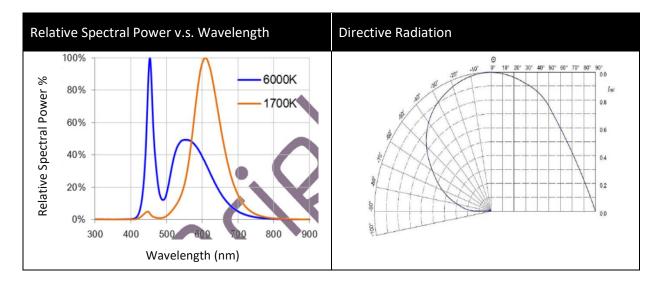
	1	l	2	2	3	3	4	1
	Х	Υ	Х	Υ	Х	Υ	Х	Υ
Y1	0.5600	0.4400	0.5375	0.4174	0.5566	0.4076	0.5745	0.4253
Y2	0.5745	0.4253	0.5566	0.4076	0.5780	0.3972	0.5908	0.4090
Y3	0.5908	0.4090	0.5780	0.3972	0.5933	0.3896	0.6100	0.3896



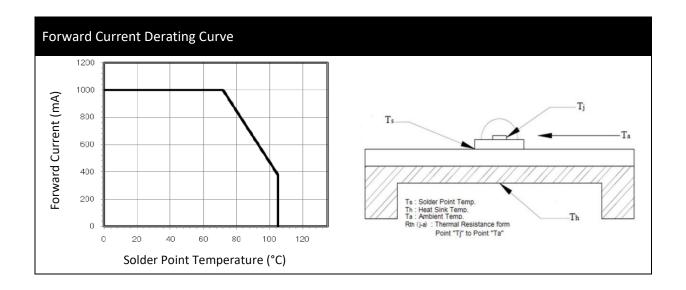
ELECTRO-OPTICAL CHARACTERISTICS:







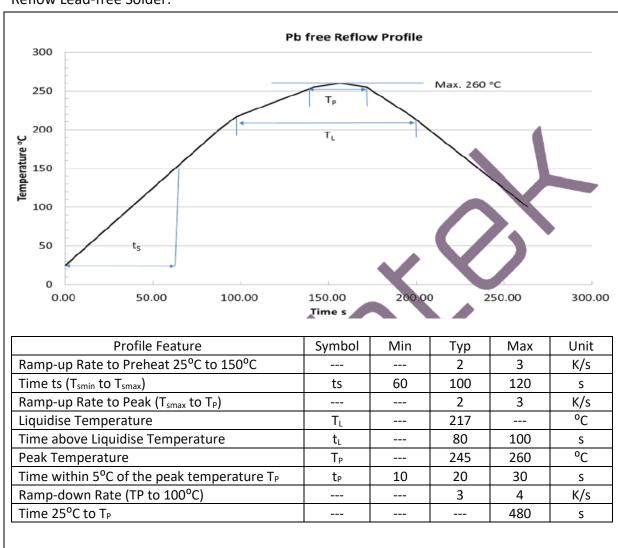






RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:



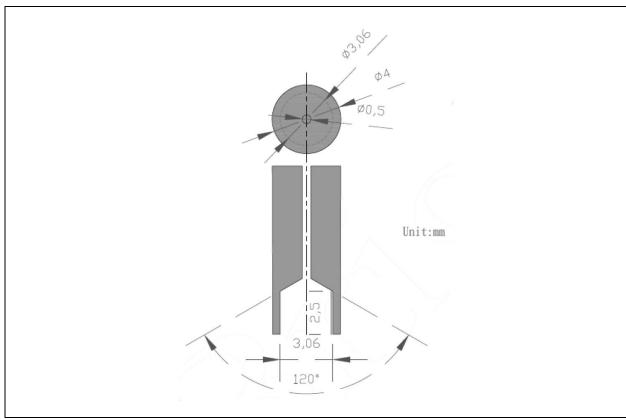
Note:

- 1. Maximum reflow soldering: 3 times.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



RECOMMENDED NOZZLE FOR SMT:

Recommended Pick & Place Nozzle:

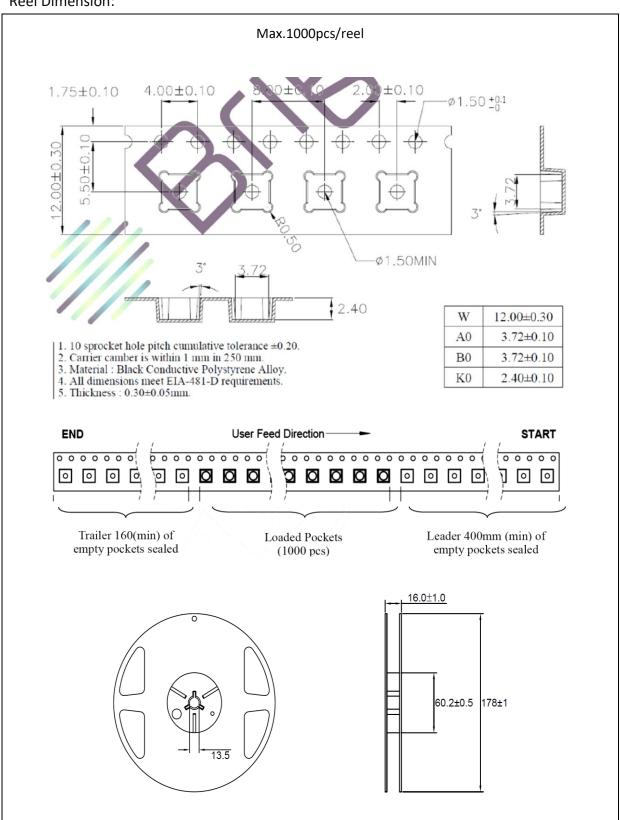


- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

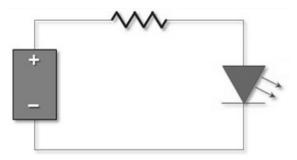
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	25/08/2018	Datasheet set-up.
A1.1	02/06/2022	Add -PC ending.