



BRIGHTTEK
BRIGHTTEK (EUROPE) LIMITED

Brighten Up The World With LED!



ISO/TS 16949:2009



BS EN ISO 14001:2004



QC 080000 IECQ HSPM

PRODUCT DATASHEET

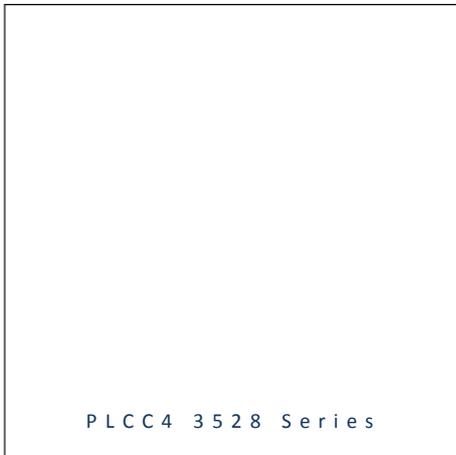


- ▶ PLCC4 Top View
- ▶ 3528 0.8t
- ▶ Cool White (5700K)

NOW19S78



Release Date: 28 September 2015 Version: A1.1



PLCC4 3528 Series

PLCC4 3528 Series

RoHS
Compliant



FEATURES:

- **Package:** PLCC4 White Surface Top View SMT Package
- **Forward Current:** 50mA
- **Forward Voltage (typ.):** 3.7V
- **Luminous Intensity (typ.):** 17.9lm/5700mcd@50mA
- **Colour:** Cool White
- **CCT:** 5700K
- **Viewing angle:** 120°
- **Materials:**
 - Die: InGaN
 - Resin: Silicon (Yellow Diffused)
 - L/F Finish: Ag Plated
- **Operating Temperature:** -40~+80°C
- **Storage Temperature:** -40~+85°C
- **Grouping parameters:**
 - Forward voltage
 - Luminous intensity
 - CIE Chromaticity
- **Soldering methods:** Reflow soldering
- **Preconditioning:** acc. to JEDEC Level 3
- **Packing:** 8mm tape with 2000pcs/reel, ø180mm (7")

APPLICATIONS:

- LED Display
- Indicator
- General Lighting
- Decoration Lighting

CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I_F	55	mA
Peak Forward Current Duty 1/8@1KHz	I_{FP}	125	mA
Reverse Voltage	V_R	5	V
Reverse Current @5V	I_R	10	μ A
Power Dissipation	P_D	200	mW
Operating Temperature	T_{OPR}	-40~+80	°C
Storage Temperature	T_{STG}	-40~+85	°C

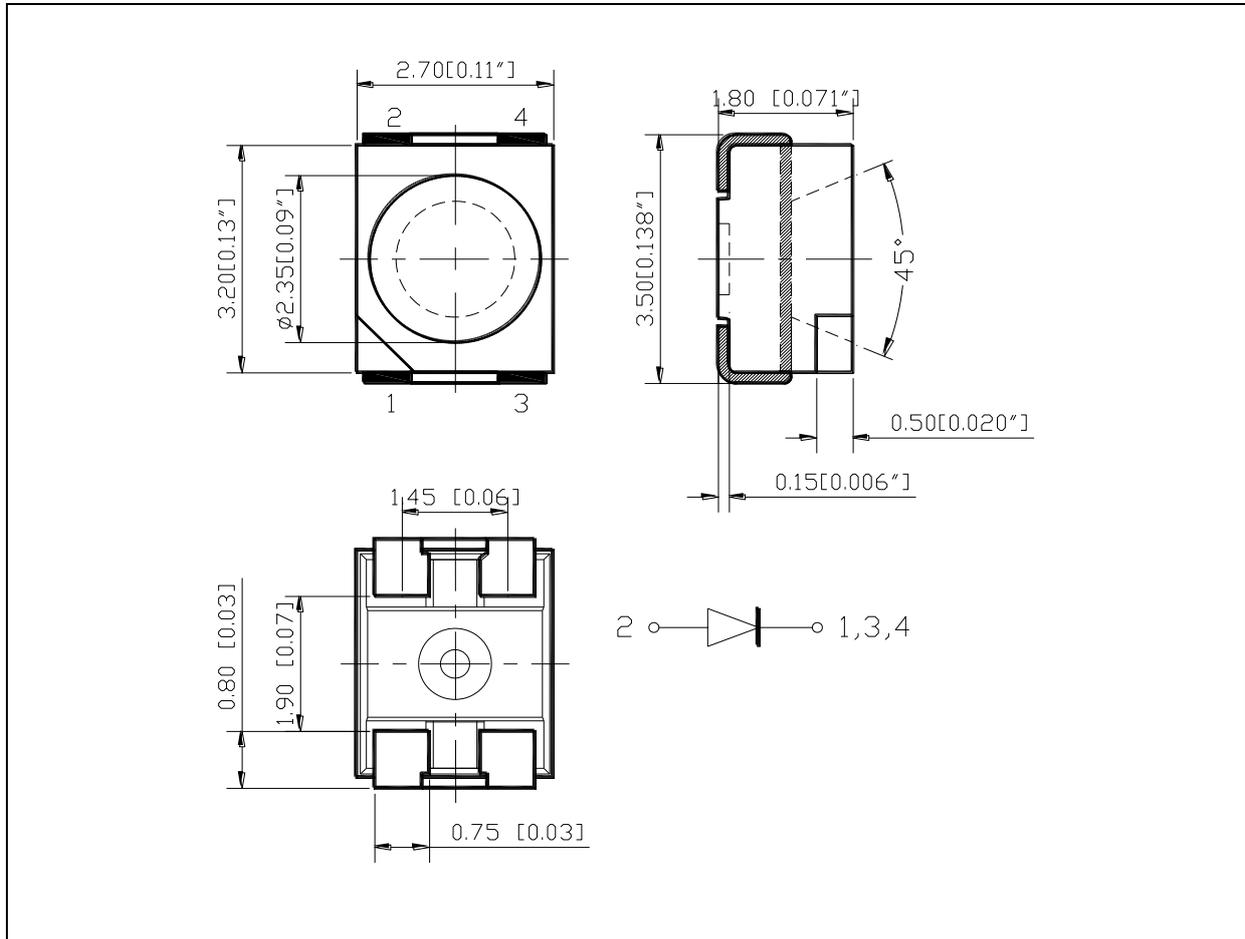
Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test Condition
		Min.	Typ.	Max.		
Forward Voltage	V_F	2.8	3.2	3.4	V	$I_F=50mA$
Luminous Intensity	I_V	3500	5700	7000	mcd	$I_F=50mA$
Luminous Flux	Φ_V	---	17.9	---	lm	$I_F=50mA$
Chromaticity Coordinates	X	---	0.3287	---	---	$I_F=50mA$
	Y	---	0.3417	---		
Colour Temperature	CCT	4700	5700	7050	K	$I_F=50mA$
Viewing Angle	$2\theta_{1/2}$	---	120	---	deg	$I_F=50mA$

- Luminous intensity (I_V) $\pm 10\%$, Forward Voltage (V_F) $\pm 0.1V$

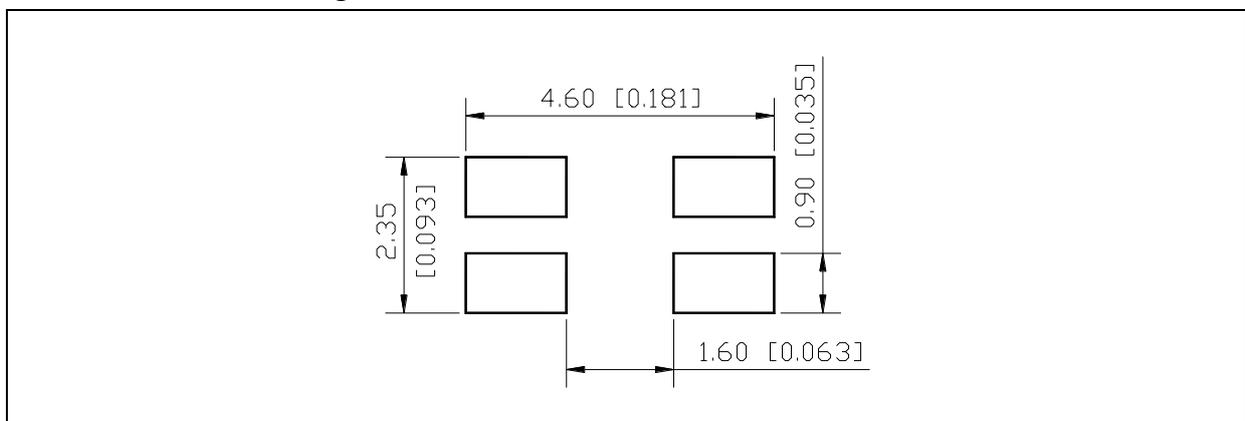
OUTLINE DIMENSION:

Package Dimension:



1. All dimensions are in millimetre (mm).
2. Tolerance ± 0.2 mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



1. Dimensions are in millimetre (mm).
2. Tolerance ± 0.1 mm with angle tolerance $\pm 0.5^\circ$.

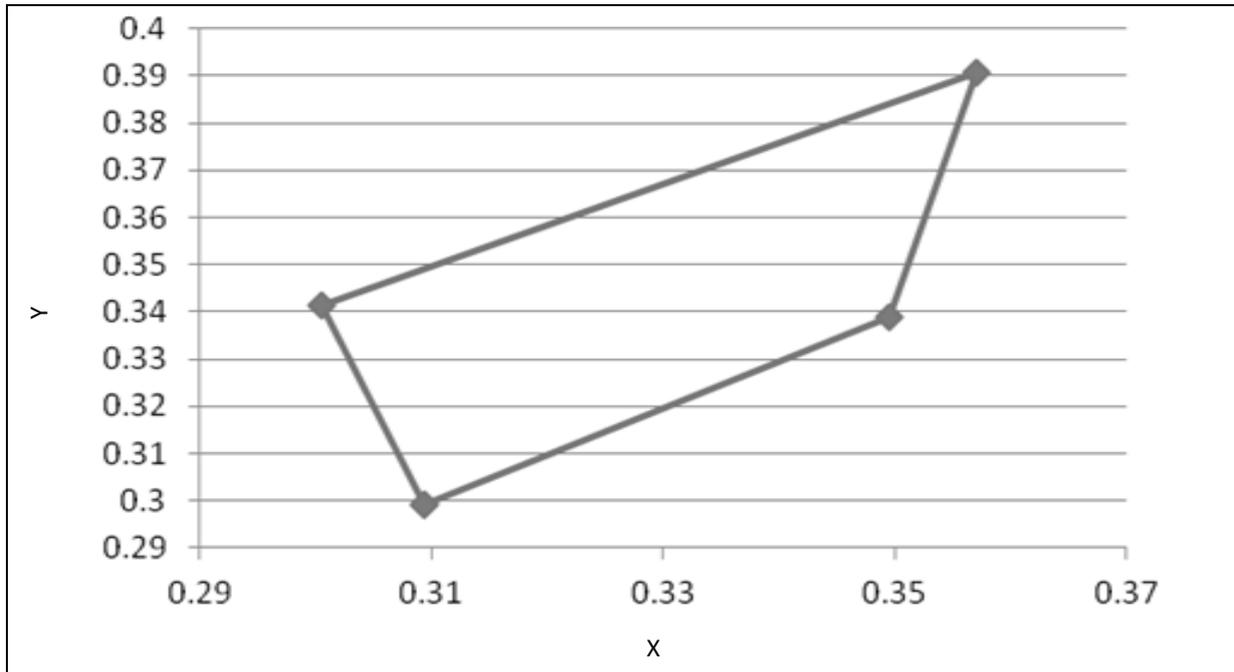
BINNING GROUPS:

 Forward Voltage Classifications ($I_F = 50\text{mA}$):

Code	Min.	Max.	Unit
D	2.8	2.9	V
E	2.9	3.0	
F	3.0	3.1	
G	3.1	3.2	
H	3.2	3.3	
I	3.3	3.4	

 Luminous Intensity Classifications ($I_F = 50\text{mA}$):

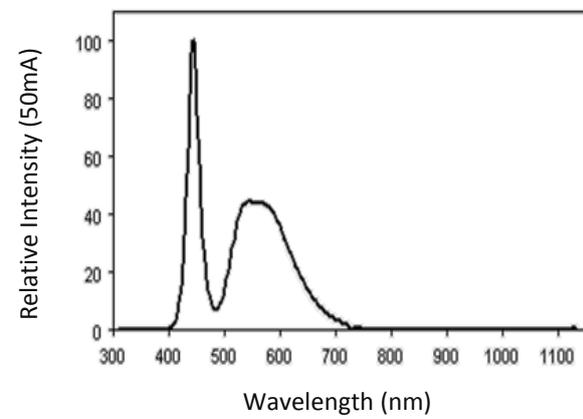
Code	Min.	Max.	Unit
E	3500	5000	mcd
F	5000	7000	

CIE CHROMATICITY DIAGRAM:

 Chromaticity Coordinates Classifications ($I_F = 50\text{mA}$):

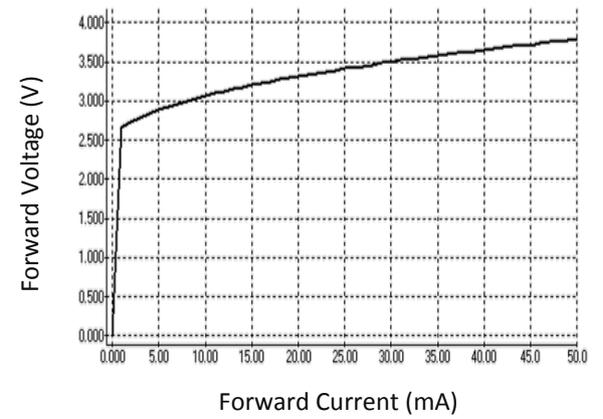
	1		2		3		4	
	X	Y	X	Y	X	Y	X	Y
B1	0.3093	0.2993	0.3005	0.3415	0.3571	0.3907	0.3495	0.3390

ELECTRO-OPTICAL CHARACTERISTICS:

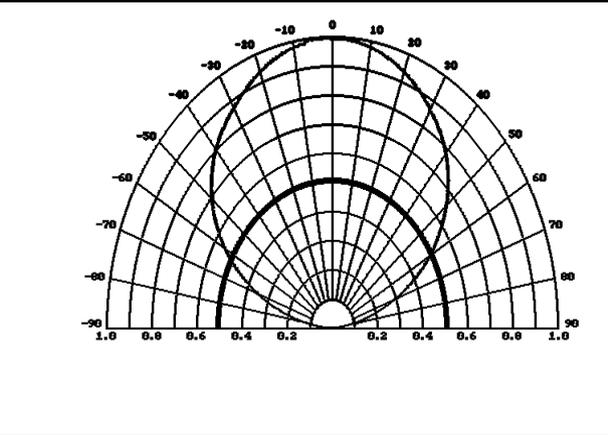
Relative Spectral Distribution



Forward Current v.s. Forward Voltage

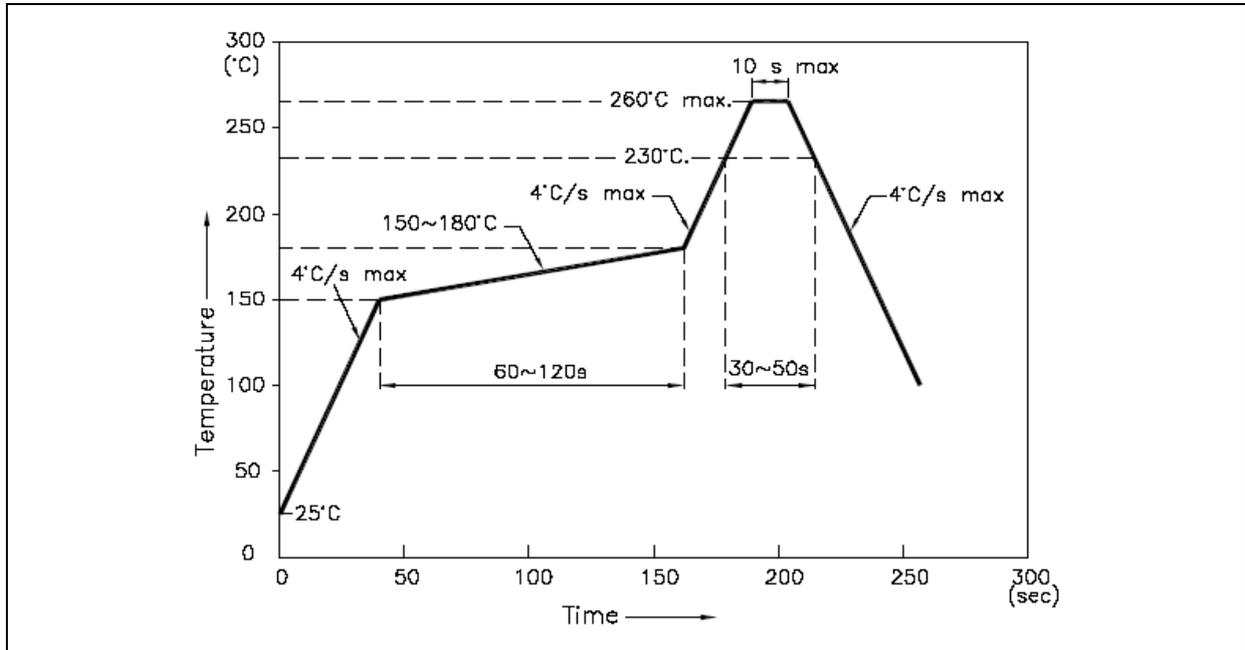


Directive Radiation



RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:

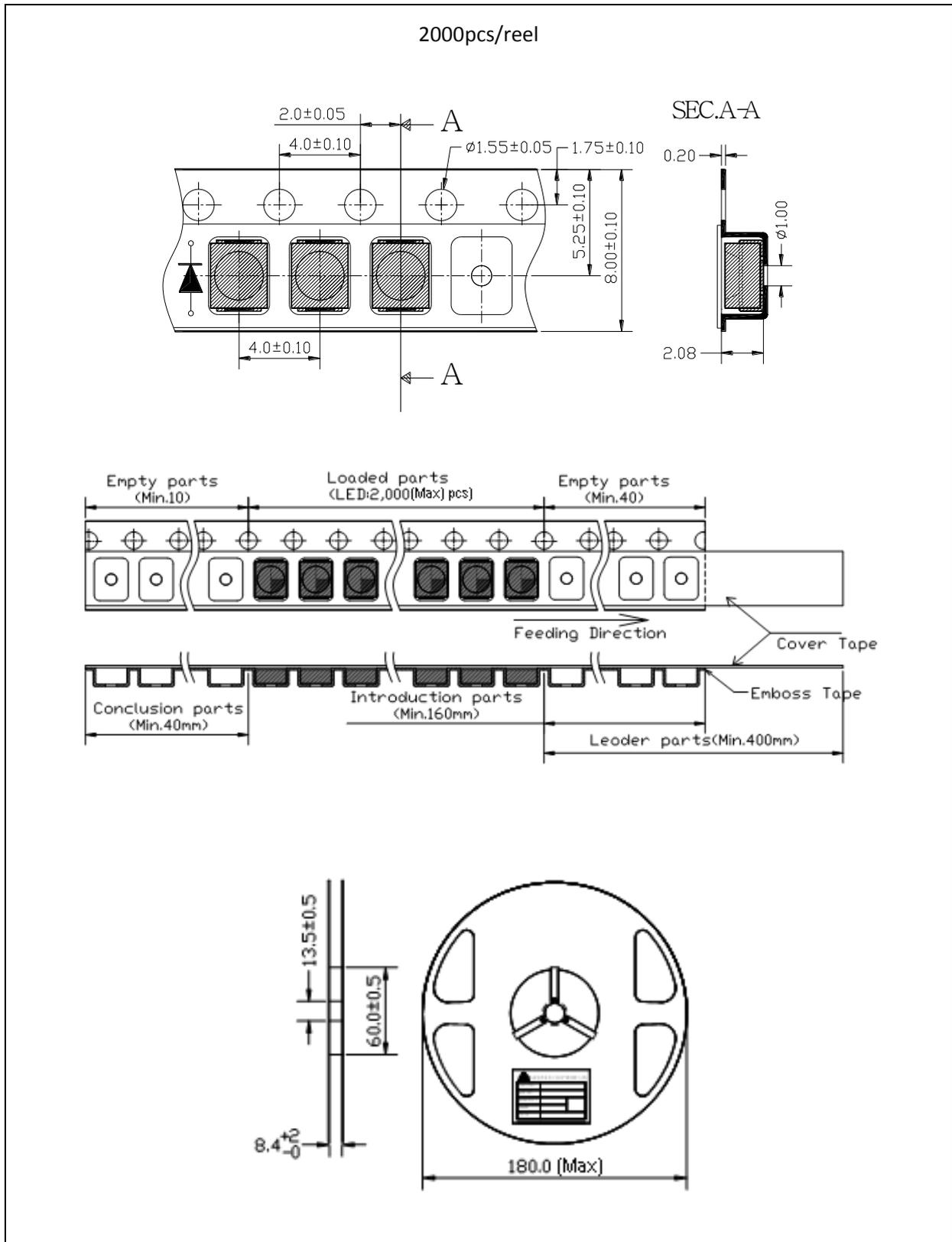


Note:

1. Recommend reflow temperature 245°C. The maximum soldering temperature should be limited to 260°C.
2. Maximum reflow soldering: 2 times.
3. Before, during, and after soldering, should not apply stress on the components and PCB board.

PACKING SPECIFICATION:

Reel Dimension:



PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with desiccating agent and apply baking at 60°C±5°C for 15hrs before use.

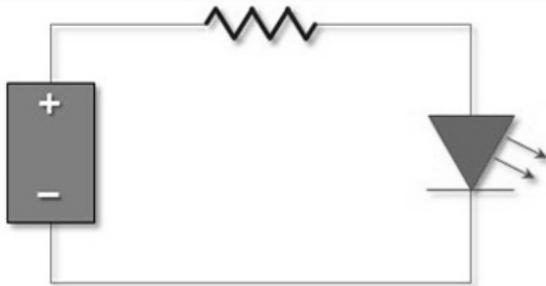
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handling the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.

REVISION RECORD:

Version	Date	Summary of Revision
A1.0	23/09/2015	Datasheet set-up.
A1.1	28/09/2015	Update voltage and lumen.