









Release Date: 01 April 2025 Version: A1.1

# PRODUCT DATASHEET



- ► PCB Side View LED
- ▶ 1006SV (0401) 0.3t
- ► Red 625nm

NOR68S96SV







**FEATURES:** 

Package: PCB / CHIP LED Side View

Forward Current: 20mA Forward Voltage (typ.): 2.0V

Luminous Intensity (typ.): 112.5mcd@20mA

Colour: Red

Dominant Wavelength (typ.): 624nm

Viewing Angle: 145°

**Materials:** 

Die: AlGaInP/GaAs

Resin: Epoxy (Water Clear) Operating Temperature: -40~+85°C

Storage Temperature: -40~+100°C

**Grouping Parameters:** 

Forward voltage

Luminous intensity

Dominant wavelength

Soldering Methods: Reflow

MSL Level: acc. to JEDEC Level 2a

Packing: 8mm tape with max.4000/reel, ø178mm (7")

1006SV (0401) 0.3t

#### **APPLICATIONS:**

- Backlighting
- Indication Light
- Switch light
- Dashboard
- **Consumer Goods**



#### **CHARACTERISTICS:**

## Absolute Maximum Characteristics (T<sub>a</sub>=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	l <sub>F</sub>	20	mA
Peak Forward Current Duty Cycle 1/10; 1KHz	I <sub>FP</sub>	100	mA
Power Dissipation	P <sub>D</sub>	52	mW
Reverse Voltage	V <sub>R</sub>	5	V
Reverse Current @8V	IR	10	μΑ
Operating Temperature	T <sub>OPR</sub>	-40~+85	°C
Storage Temperature	T <sub>STG</sub>	-40~+100	°C

## Electrical & Optical Characteristics (Ta=25°C)

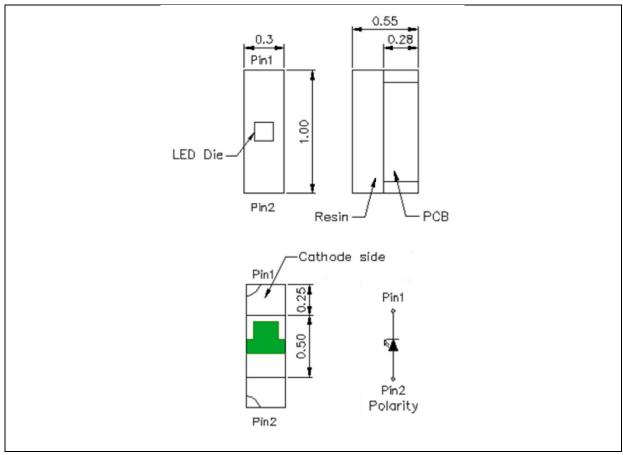
Parameter Symbol		Values			Unit	Test
Parameter Symbol	Зуппоп	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	V <sub>F</sub>		2.0	2.6	V	I <sub>F</sub> =20mA
Luminous Intensity	I <sub>V</sub>		112.5		mcd	I <sub>F</sub> =20mA
Peak Wavelength	$\lambda_{ extsf{P}}$		632		nm	I <sub>F</sub> =20mA
Dominant Wavelength	$\lambda_{D}$		624		nm	I <sub>F</sub> =20mA
Spectrum Radiation Bandwidth	Δλ		20		nm	I <sub>F</sub> =20mA
Viewing Angle	2θ <sub>1/2</sub>		145		deg	I <sub>F</sub> =20mA

<sup>1.</sup> Luminous intensity (Iv)  $\pm 10\%$ , Forward Voltage (V<sub>F</sub>)  $\pm 0.1$ V.



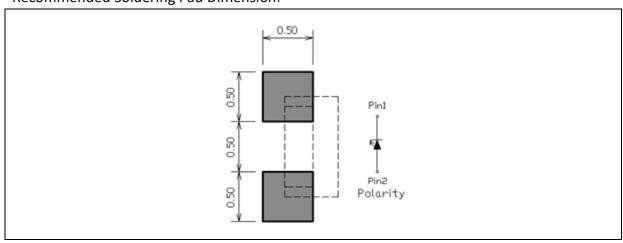
#### **OUTLINE DIMENSION:**

### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

### **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



### **BINNING GROUPS:**

## Forward Voltage Classifications (I<sub>F</sub> = 20mA):

Code	Min.	Max.	Unit
E1A	1.6	2.6	V

## Luminous Intensity Classifications (I<sub>F</sub> = 20mA):

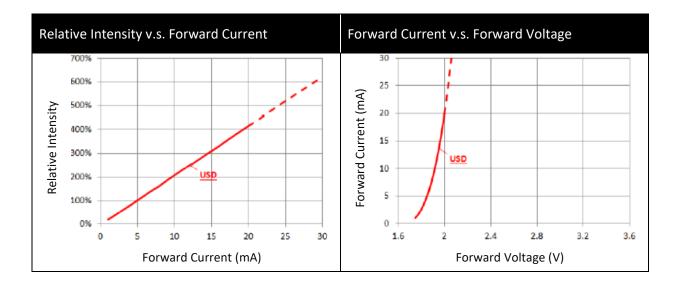
Code	Min.	Max.	Unit
Q	71.5	112.5	
R	112.5	180.0	mcd
S	180.0	285.0	

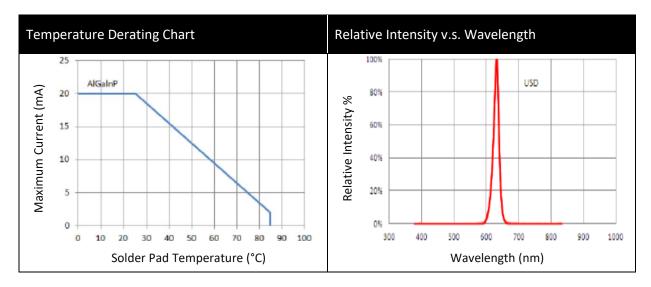
## Dominant Wavelength Classifications (I<sub>F</sub> = 20mA):

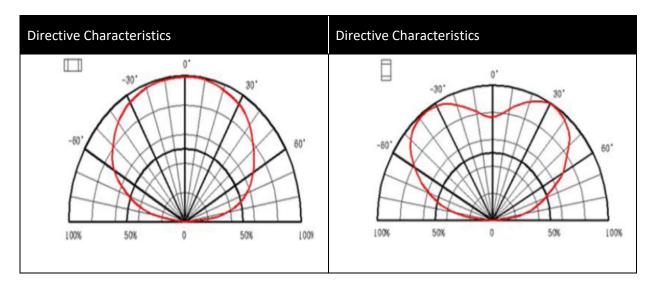
Code	Min.	Max.	Unit
AD	615	635	nm



#### **ELECTRO-OPTICAL CHARACTERISTICS:**



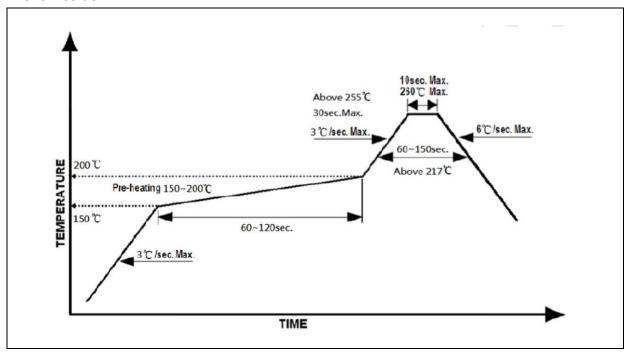






#### **RECOMMENDED SOLDERING PROFILE:**

#### Reflow solder:



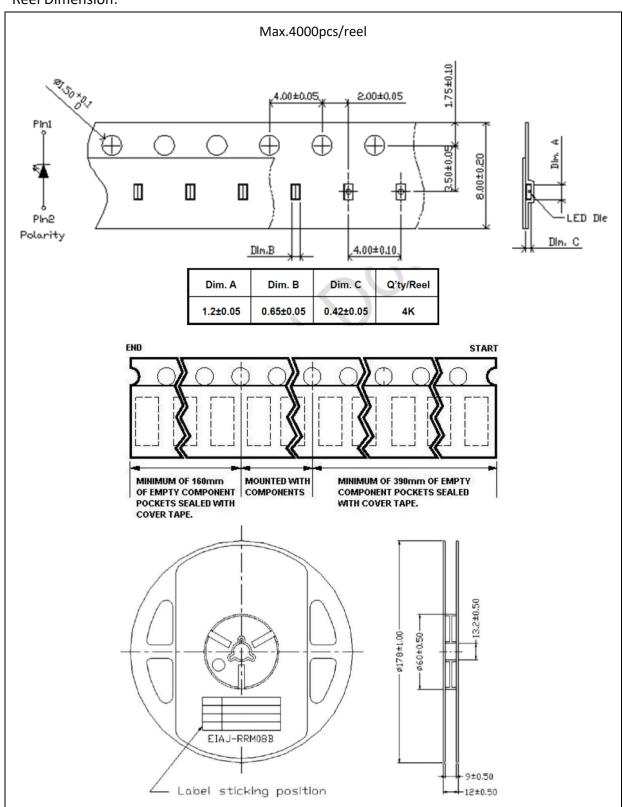
#### Note:

- 1. Recommend reflow temperature 240°C. The maximum soldering temperature should be limited to 260°C.
- 2. Maximum reflow soldering: 2 times.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



#### **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within 4 weeks. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

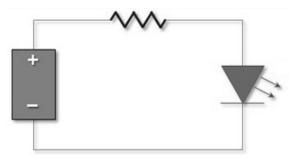
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 4 weeks. The suggested baking conditions are as followings:

• 60±3°C x 12~24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



## **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	08/08/2022	Datasheet set-up.
A1.1	01/04/2025	New datasheet format.