









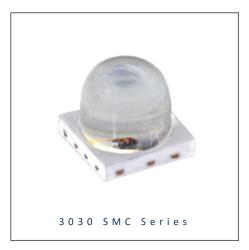
# PRODUCT DATASHEET



- ► SMC High Power
- ▶ 3030 SMC 3.0t
- ► Red 625nm

NOR49S35





# **3030 SMC Series**





## **FEATURES:**

Package: TOP View SMC Package with Silicon Lens

Forward Current: 200mA Forward Voltage (typ.): 2.2V

Luminous Flux (typ.): 35lm@200mA

Colour: Red

Wavelength: 625nm Viewing angle: 30°

**Materials:** 

Die: AlInGaP

Resin: Silicon (Water Clear)

L/T Finish: Ag plated

Operating Temperature: -40~+105°C Storage Temperature: -40~+105°C

**Grouping parameters:** 

Forward Voltage

Luminous Flux

**Dominant Wavelength** 

Soldering methods: IR Reflow

Preconditioning: MSL2 according to J-STD020

Packing: 12mm tape with max.650pcs/reel, ø180mm (7")

#### **APPLICATIONS:**

- Automotive
- **Decorative Lighting**
- Portable Lighting
- **Outdoor Lighting**
- **Commercial Lighting**
- **Architectural Lighting**
- **Industrial Lighting**

Release Date: 30 May 2022 Version: A1.1



#### **CHARACTERISTICS:**

## Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	l <sub>F</sub>	200	mA
Reverse Voltage	VR	5	V
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	125	°C
Electrostatic Discharge (HBM: MIL-STD-883 C2)	ESD	2000	٧
Thermal Resistance Junction to Solder Point	R <sub>thj-s</sub>	10	°C/W
Operating Temperature	T <sub>OPR</sub>	-40~+105	°C
Storage Temperature	T <sub>STG</sub>	-40~+105	°C
Soldering Temperature	T <sub>SOL</sub>	260	°C

## Electrical & Optical Characteristics (Ta=25°C)

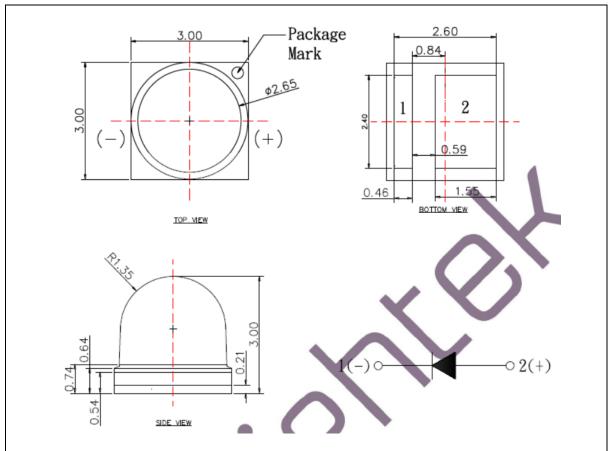
Darameter	Parameter Symbol		Values			Test	
Parameter			Min. Typ.		Unit	Condition	
Forward Voltage	$V_{F}$	1.8		2.6	V	I <sub>F</sub> =200mA	
Luminous Flux	Ф۷	28		45	lm	I <sub>F</sub> =200mA	
Dominant Wavelength	λD	620		630	nm	I <sub>F</sub> =200mA	
Viewing Angle	2θ <sub>1/2</sub>		30		deg	I <sub>F</sub> =200mA	

<sup>1.</sup> Luminous flux ( $\Phi_V$ ) ±7%, Forward Voltage ( $V_F$ ) ±0.1V, Viewing angle( $2\theta_{1/2}$ ) ±10°



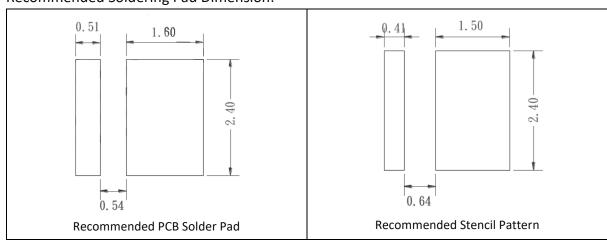
#### **OUTLINE DIMENSION:**

#### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

#### **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



#### **BINNING GROUPS:**

## Forward Voltage Classifications (I<sub>F</sub> = 200mA):

Code	Min.	Max.	Unit
V1820	1.8	2.0	
V2022	2.0	2.2	V
V2224	2.2	2.4	V
V2426	2.4	2.6	

#### Luminous Flux Classifications (I<sub>F</sub> = 200mA):

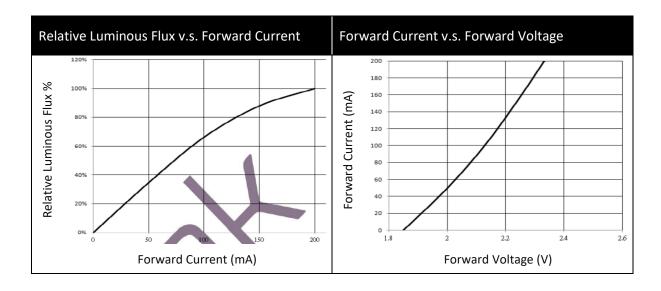
Code	Min.	Max.	Unit
B20	28	30	
B21	30	35	lm
B22	35	40	lm
B23	40	45	

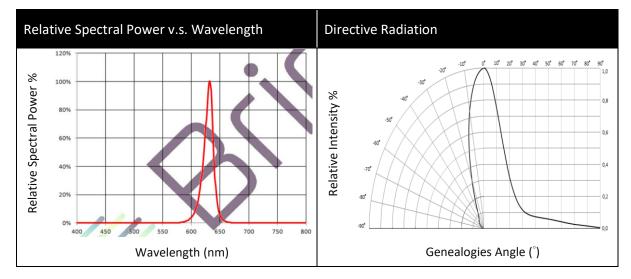
### Dominant Wavelength Classifications (IF = 200mA):

Code	Min.	Max.	Unit
R620	620	625	
R625	625	630	nm



#### **ELECTRO-OPTICAL CHARACTERISTICS:**

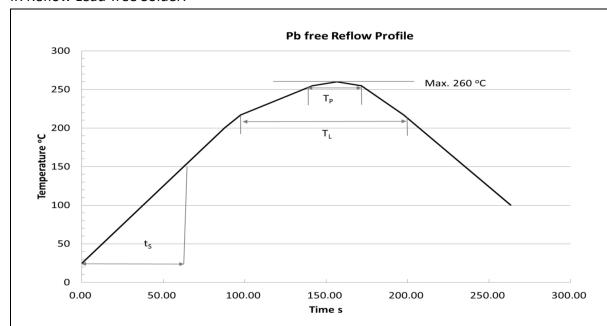






#### **RECOMMENDED SOLDERING PROFILE:**

#### IR Reflow Lead-free Solder:



Profile Feature		Pb-Free (SnAgCu) Assembly			Unit	
Frome Feature	Symbol	Minimum	Recommendation	Maximum	Offic	
Ramp-up Rate to Preheat (25°C to 150°C)			2	3	K/s	
Time ts (T <sub>Smin</sub> to T <sub>smax</sub> )	ts	60	100	120	s	
Ramp-up Rate to Peak (T <sub>Smax</sub> to T <sub>P</sub> )			2	3	K/s	
Liquidus Temperature	TL		217		°C	
Time above Liquidus temperature	t <sub>L</sub>		80	100	s	
Peak Temperature	Тр		245	260	°C	
Time within 5 °C of the specified peaktemperature T <sub>P</sub> - 5 K	t <sub>P</sub>	10	20	30	s	
Ramp-down Rate (T <sub>P</sub> to 100 °C)			3	4	K/s	
Time 25 °C to T <sub>P</sub>				480	s	

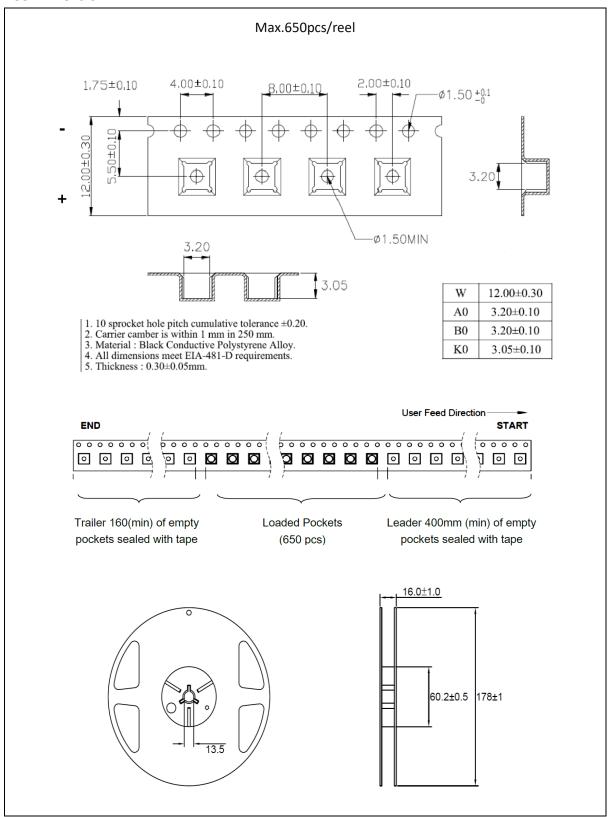
#### Note:

- 1. Maximum reflow soldering: 3 times.
- 2. The recommended soldering temperature is 245°C. Maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



#### **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

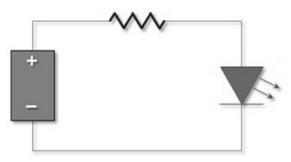
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



## **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	29/05/2019	Datasheet set-up.
A1.1	30/05/2022	Revised code.