



**BRIGHTTEK**  
**BRIGHTTEK (EUROPE) LIMITED**

*Brighten Up The World With LED!*



ISO/TS 16949:2009



BS EN ISO 14001:2004



QC 080000 IECQ HSPM

## PRODUCT DATASHEET



- ▶ PLCC2 SMD
- ▶ 3528 1.9t Series
- ▶ Red (625nm)

NOR43S32



Release Date: 04 June 2022 Version: A1.1



### 3528 1.9t Series

**RoHS Compliant**



**AUTOMOTIVE  
AEC-Q102**

#### FEATURES:

- **Package:** PLCC2 Top View White SMT Package
- **Forward Current:** 20mA
- **Forward Voltage (typ.):** 2.1V
- **Luminous Intensity (typ.):** 200mcd@20mA
- **Colour:** Red
- **Wavelength:** 620~630nm
- **Viewing angle:** 120°
- **Materials:**
  - Resin: Silicon (Water Clear)
  - L/T Finish: Ag plated
- **Operating Temperature:** -40~+105°C
- **Storage Temperature:** -40~+105°C
- **ESD (HBM):** 2kV
- **Grouping parameters:**
  - Forward voltage
  - Luminous intensity
  - Dominant Wavelength
- **Soldering methods:** IR Reflow
- **MSL:** acc. to JEDEC Level 2a (J-STD20D)
- **Packing:** 8mm tape with max.2000/reel, ø180mm (7")

#### APPLICATIONS:

- Automotive
- Decorative Lighting
- Backlighting
- Indicator
- Dashboard
- Display

## CHARACTERISTICS:

### Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I <sub>F</sub>	30	mA
Pulse Forward Current Duty 1/10, width 0.1ms	I <sub>PF</sub>	100	mA
Reverse Voltage	V <sub>R</sub>	10	V
Reverse Current @10V	I <sub>R</sub>	10	μA
Junction Temperature	T <sub>J</sub>	125	°C
Electrostatics Discharge (HBM)	ESD	2000	V
Thermal Resistance Junction/Solder Point	R <sub>THJ-S</sub>	160	°C/W
Thermal Resistance Junction/Ambient	R <sub>THJ-A</sub>	320	°C/W
Operating Temperature	T <sub>OPR</sub>	-40~+105	°C
Storage Temperature	T <sub>STG</sub>	-40~+105	°C
Soldering Temperature	T <sub>SD</sub>	260	°C

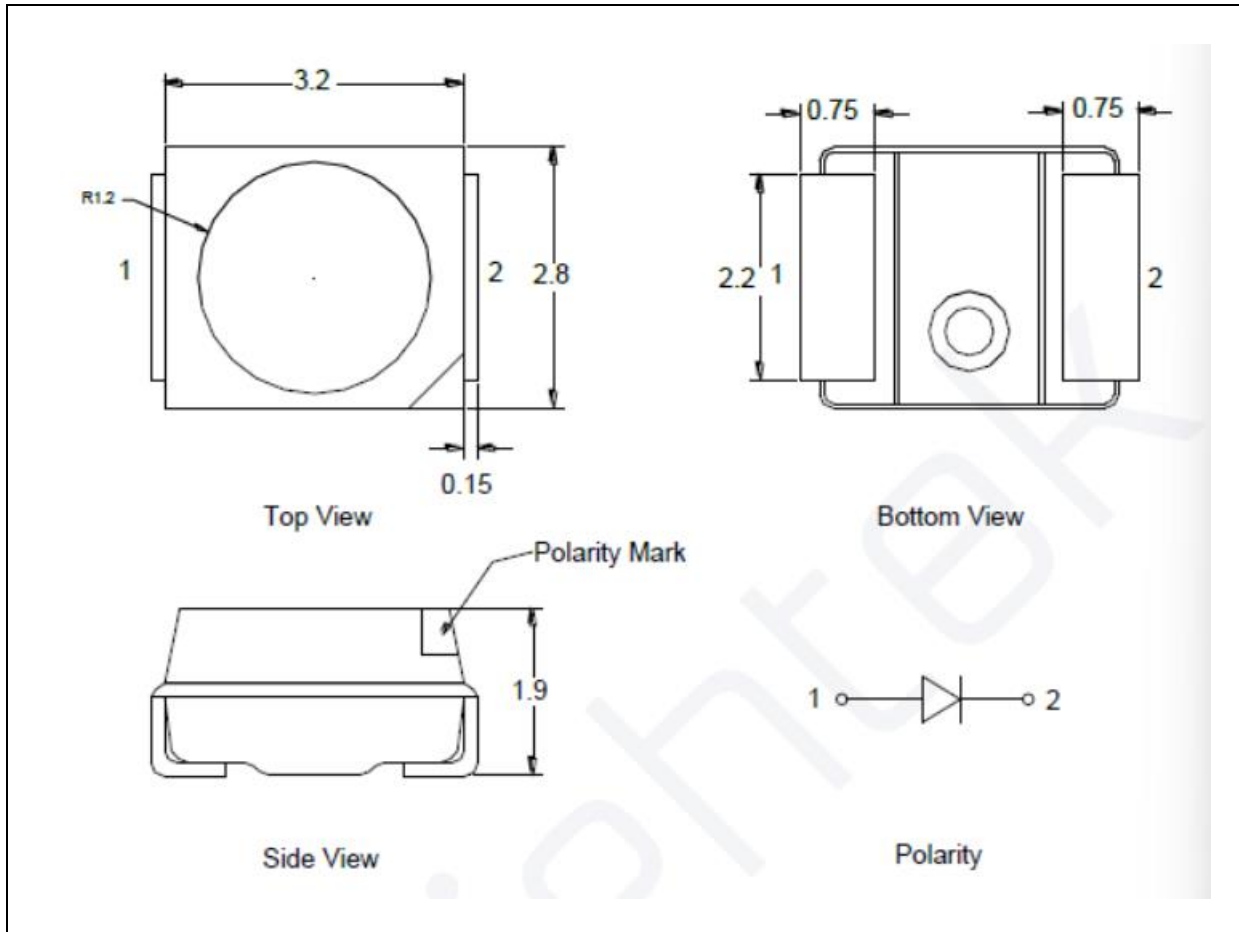
### Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test Condition
		Min.	Typ.	Max.		
Forward Voltage	V <sub>F</sub>	1.8	---	2.4	V	I <sub>F</sub> =20mA
Luminous Intensity	I <sub>v</sub>	120	200	---	mcd	I <sub>F</sub> =20mA
Dominant Wavelength	λ <sub>D</sub>	620	---	630	nm	I <sub>F</sub> =20mA
Peak Wavelength	λ <sub>P</sub>	---	632	---	nm	I <sub>F</sub> =20mA
Spectral Width 50%	Δλ	---	15	---	nm	I <sub>F</sub> =20mA
Viewing Angle	2θ <sub>1/2</sub>	---	120	---	deg	I <sub>F</sub> =20mA

1. Luminous intensity (I<sub>v</sub>) ±10%, Forward Voltage (V<sub>F</sub>) ±0.1V, Viewing angle(2θ<sub>1/2</sub>) ±5%, Wavelength ±1nm

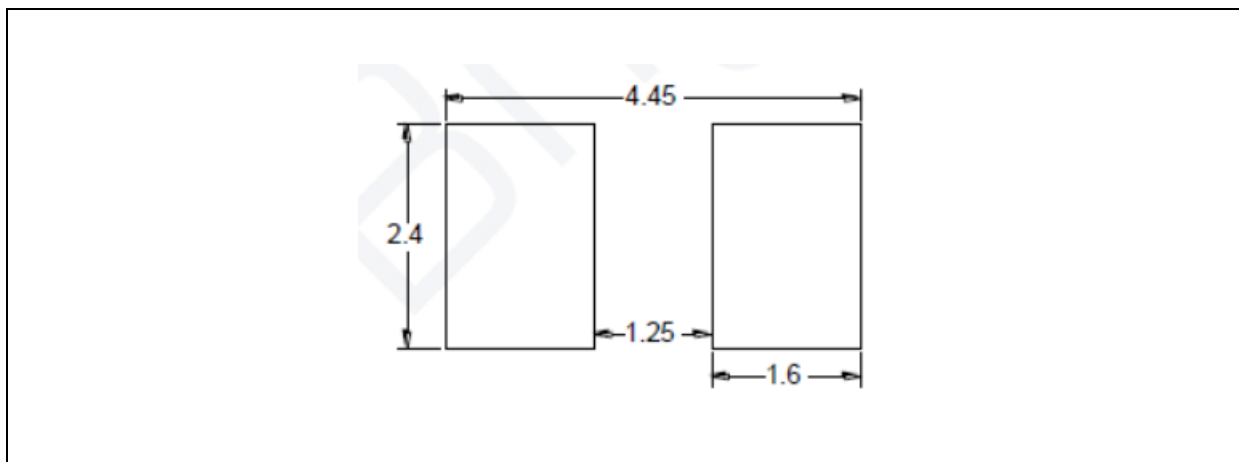
## OUTLINE DIMENSION:

Package Dimension:



1. All dimensions are in millimetre (mm).
2. Tolerance  $\pm 0.2\text{mm}$ , unless otherwise noted.

Recommended Soldering Pad Dimension:



1. Dimensions are in millimetre (mm).
2. Tolerance  $\pm 0.1\text{mm}$  with angle tolerance  $\pm 0.5^\circ$ .

**BINNING GROUPS:**


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 Forward Voltage Classifications ( $I_F = 20\text{mA}$ ):

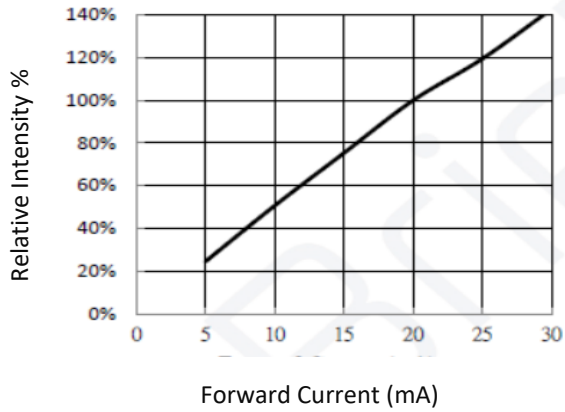
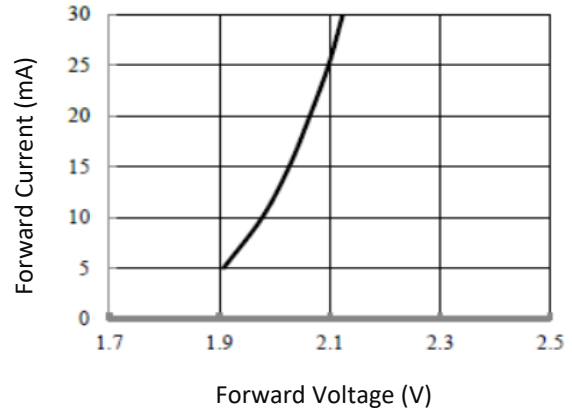
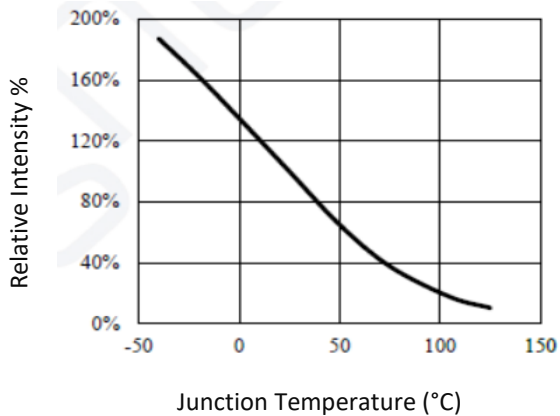
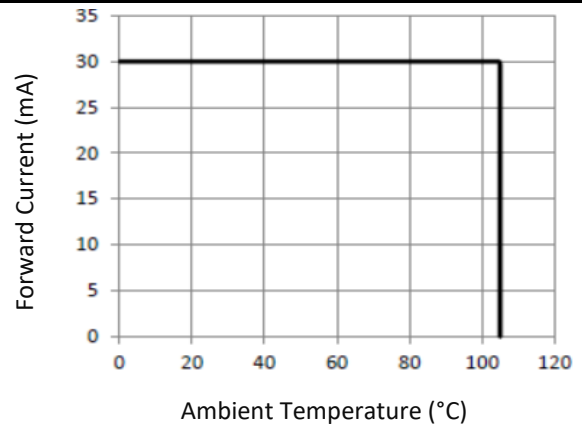
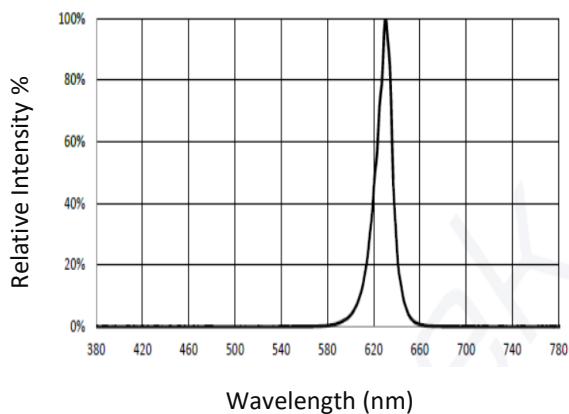
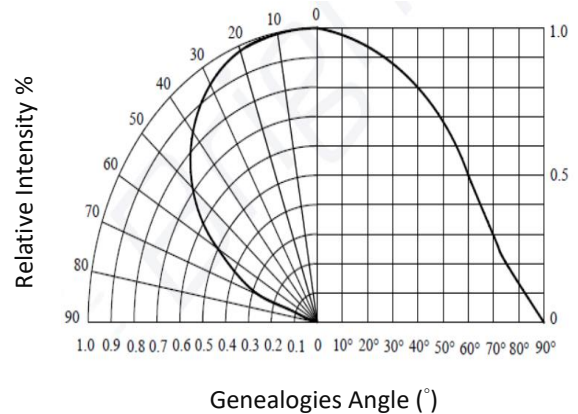
Code	Min.	Max.	Unit
B	1.8	1.9	V
C	1.9	2.0	
D	2.0	2.1	
E	2.1	2.2	
F	2.2	2.3	
G	2.3	2.4	

 Luminous Intensity Classifications ( $I_F = 20\text{mA}$ ):

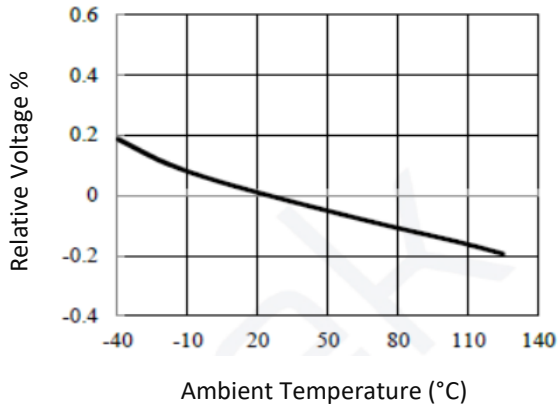
Code	Min.	Max.	Unit
7	120	160	mcd
8	160	210	
9	210	270	
10	270	350	

 Dominant Wavelength Classifications ( $I_F = 20\text{mA}$ ):

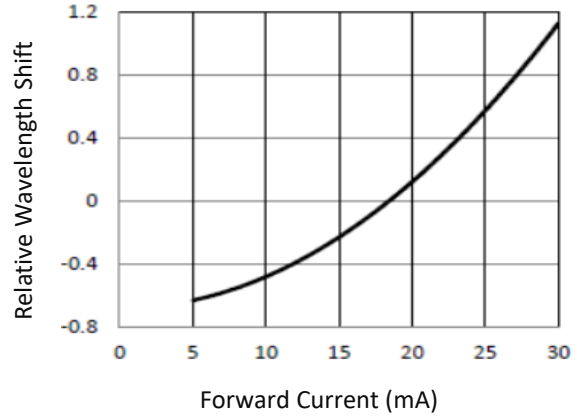
Code	Min.	Max.	Unit
C	620	625	nm
D	625	630	

**ELECTRO-OPTICAL CHARACTERISTICS:**
**Relative Intensity v.s. Forward Current**

**Forward Current v.s. Forward Voltage**

**Relative Intensity v.s. Temperature**

**Forward Current Derating Curve**

**Relative Intensity v.s. Wavelength**

**Directive Radiation**


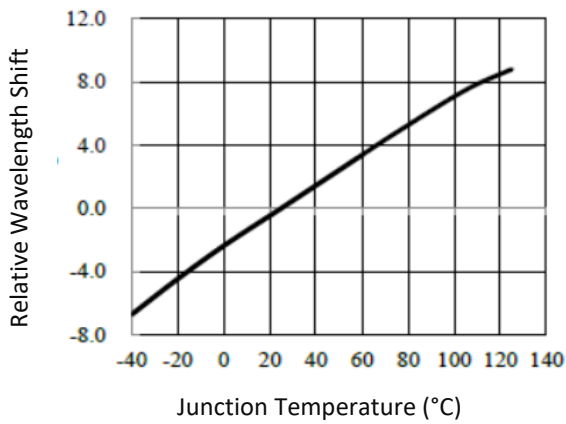
Relative Voltage v.s. Temperature



Wavelength Shift v.s. Forward Current

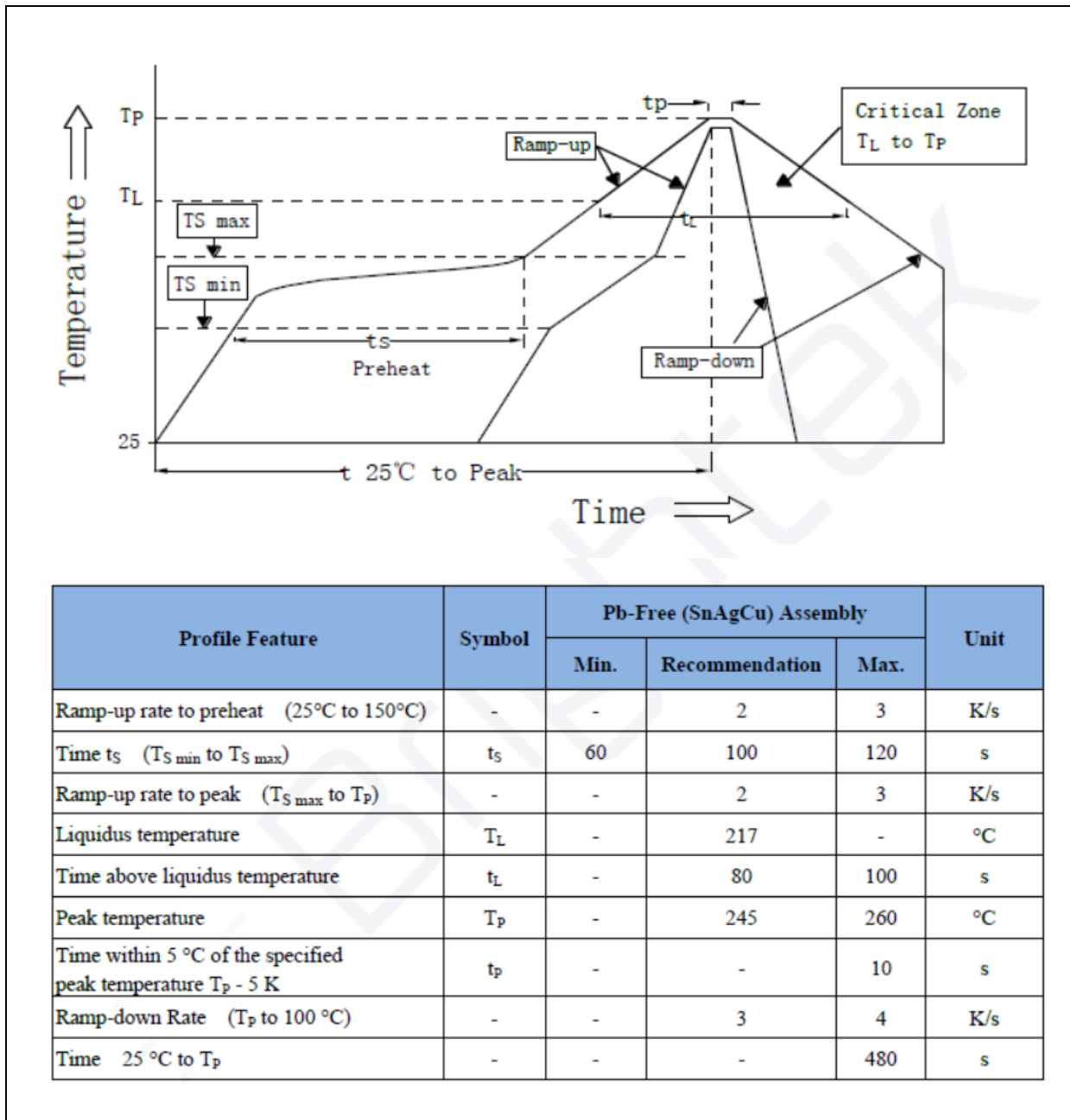


Wavelength Shift v.s. Temperature



## RECOMMENDED SOLDERING PROFILE:

IR Reflow Lead-free Solder:

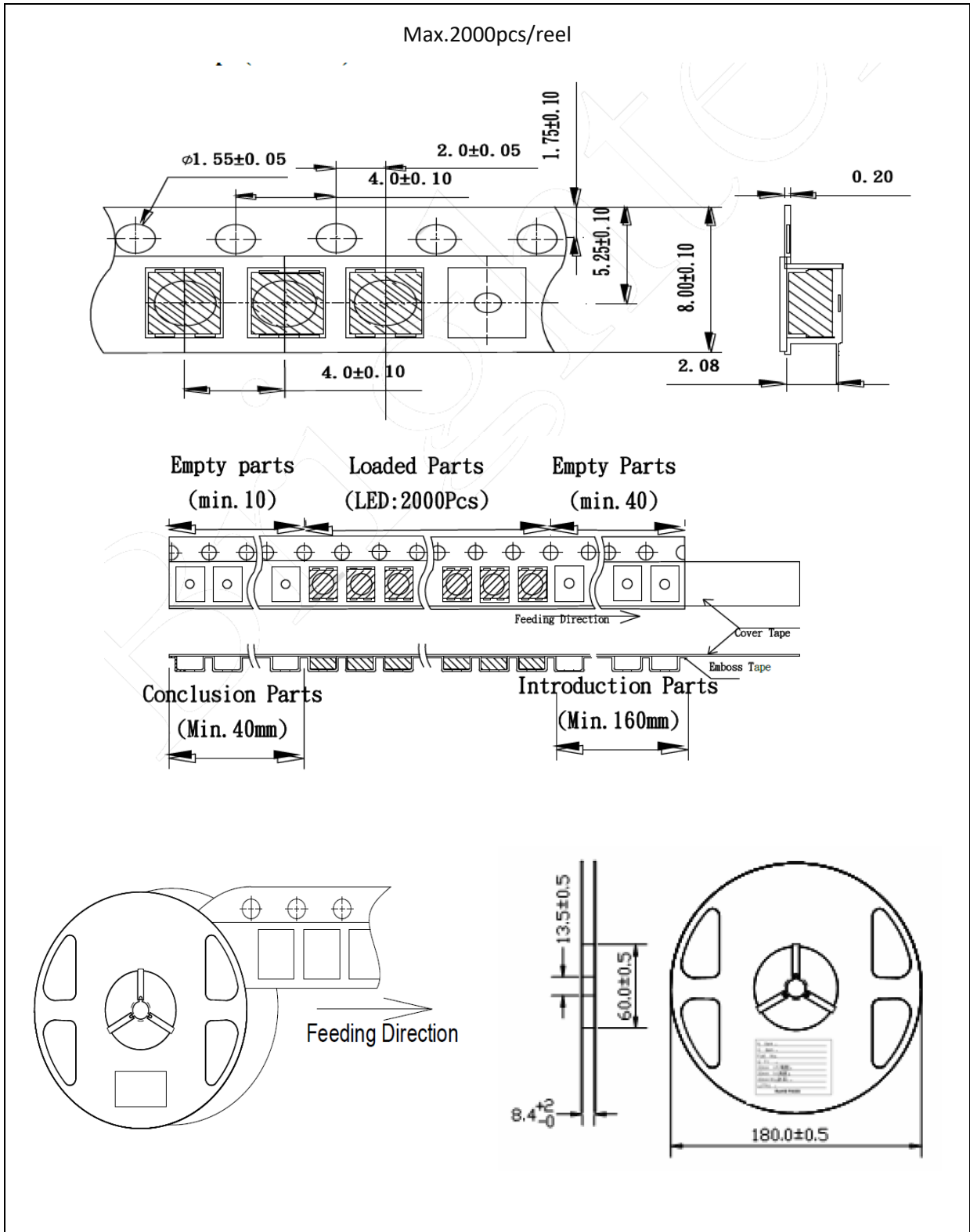


Note:

1. Maximum reflow soldering: 3 times.
2. Before, during, and after soldering, should not apply stress on the components and PCB board.
3. Recommended reflow temperature 240°C. The maximum soldering temperature should be limited to 260°C.

**PACKING SPECIFICATION:**

Reel Dimension:





## PRECAUTIONS OF USE:

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### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with desiccating agent <10% R.H. and apply baking before use.

### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 60±3°C x 6hrs and <5%RH, for reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

### Testing Circuit:



Must apply resistor(s) for protection (over current proof).

### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handling the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.

**REVISION RECORD:**

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Version	Date	Summary of Revision
A1.0	30/11/2020	Datasheet set-up.
A1.1	04/06/2022	New datasheet format.