



BRIGHTTEK
BRIGHTTEK (EUROPE) LIMITED

Brighten Up The World With LED!



ISO/TS 16949:2009



BS EN ISO 14001:2004



QC 080000 IECQ HSPM

PRODUCT DATASHEET

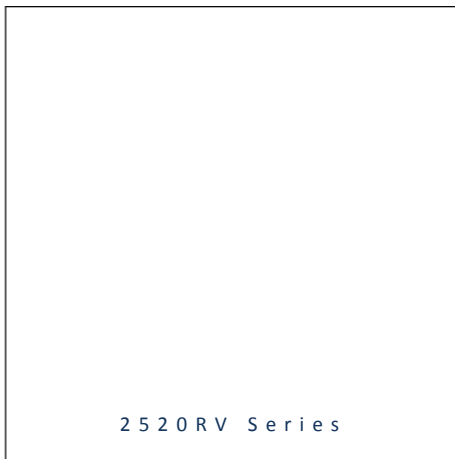


- ▶ Subminiature SMD (Reverse Mount)
- ▶ 2520RV Series
- ▶ Red (630nm)

NOR06S51RV



Release Date: 17 November 2015 Version: A1.3



2520RV Series

2520RV Series



FEATURES:

- **Package:** Reverse Mount Subminiature SMD
- **Forward Current:** 20mA
- **Forward Voltage (typ.):** 2.1V
- **Luminous Intensity (typ.):** 2700mcd @20mA
- **Colour:** Red
- **Wavelength:** 630nm
- **Viewing angle:** 20°
- **Materials:**
 - Die: AlGaInP on GaP
 - Resin: Epoxy (Water Clear)
- **Operating Temperature:** -40~+85°C
- **Storage Temperature:** -40~+100°C
- **ESD:** 2000V
- **Grouping parameters:**
 - Forward voltage
 - Luminous intensity
 - Dominant Wavelength
- **Soldering methods:** Reflow
- **Preconditioning:** acc. to JEDEC Level 3
- **Packing:** 12mm tape with 1500/reel, ø180mm (7'')

APPLICATIONS:

- Backlighting
- Indication Light
- Switch light
- Dashboard

CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I_F	50	mA
Peak Forward Current Duty 1/10@10KHz	I_{FP}	100	mA
Reverse Current @5V	I_R	10	μ A
Power Dissipation	PD	130	mW
Electrostatic Discharge	ESD	2000	V
Operating Temperature	T_{OPR}	-40~+85	°C
Storage Temperature	T_{STG}	-40~+100	°C

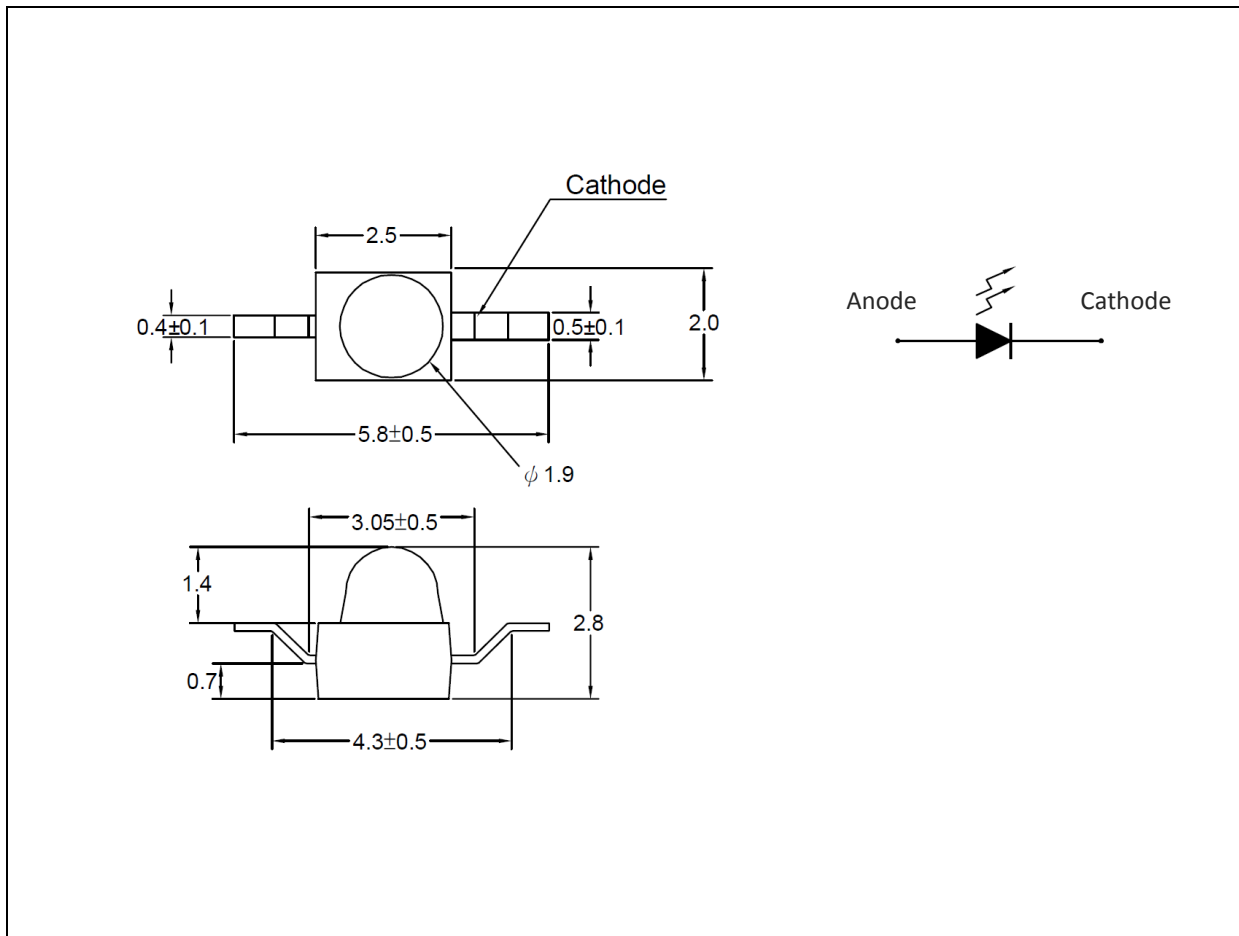
Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test Condition
		Min.	Typ.	Max.		
Forward Voltage	V_F	1.6	---	2.6	V	$I_F=20mA$
Luminous Intensity	I_V	1500	2700	---	mcd	$I_F=20mA$
Dominant Wavelength	λ_D	---	630	---	nm	$I_F=20mA$
Spectral Line Half Bandwidth	$\Delta \lambda$	---	20	---	nm	$I_F=20mA$
Viewing Angle	$2\theta_{1/2}$	---	20	---	deg	$I_F=20mA$

- Luminous intensity (I_V) $\pm 15\%$, Forward Voltage (V_F) $\pm 0.1V$

OUTLINE DIMENSION:

Package Dimension:



1. All dimensions are in millimetre (mm).
2. Tolerance ± 0.2 mm, unless otherwise noted.

BINNING GROUPS:

 Forward Voltage Classifications ($I_F = 20\text{mA}$):

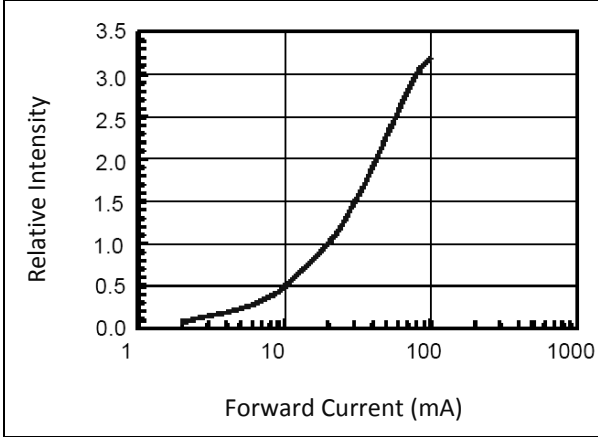
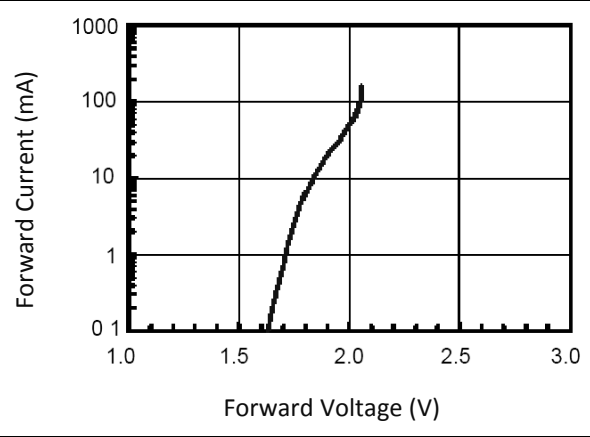
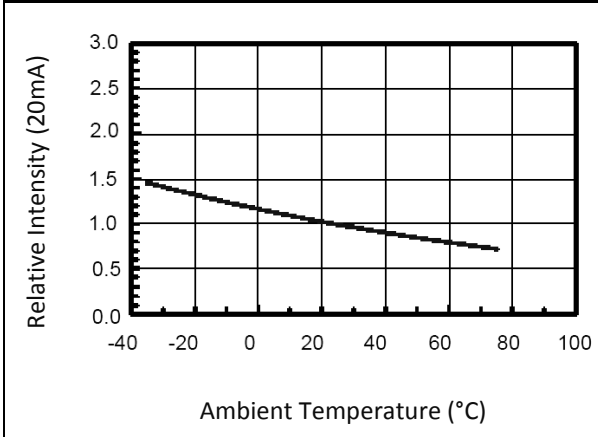
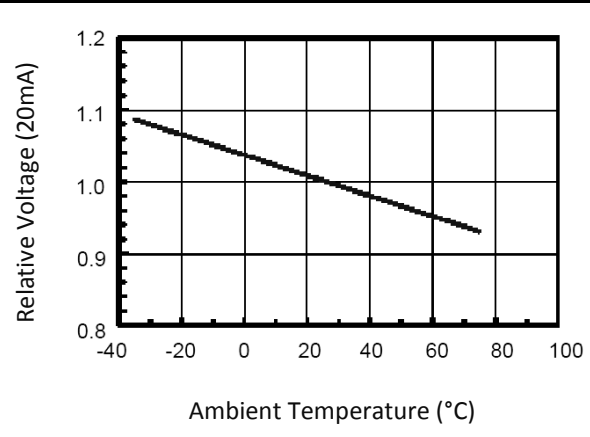
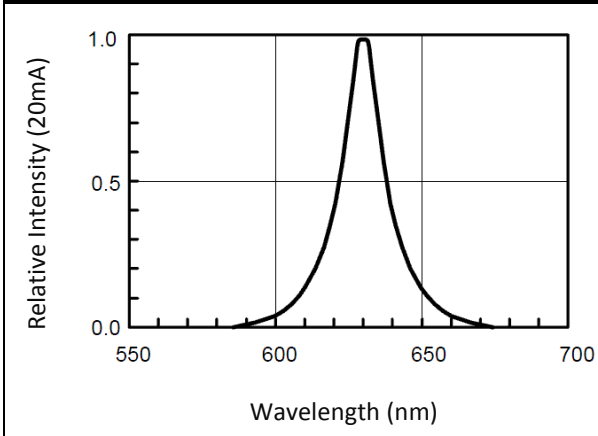
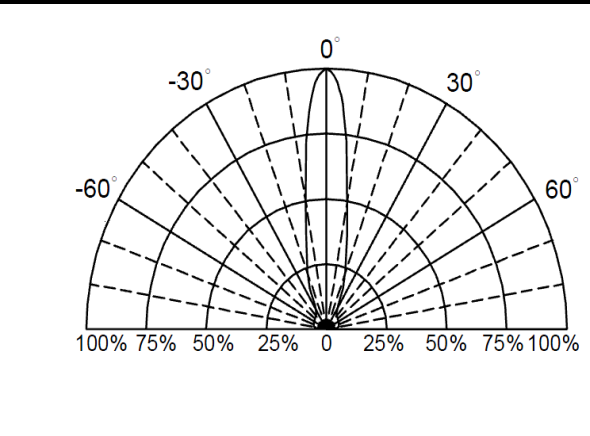
Code	Min.	Max.	Unit
1	1.6	1.8	V
2	1.8	2.0	
3	2.0	2.2	
4	2.2	2.4	
5	2.4	2.6	

 Luminous Intensity Classifications ($I_F = 20\text{mA}$):

Code	Min.	Max.	Unit
R1	1500	2000	mcd
R2	2000	2700	
R3	2700	3200	
R4	3200	3900	

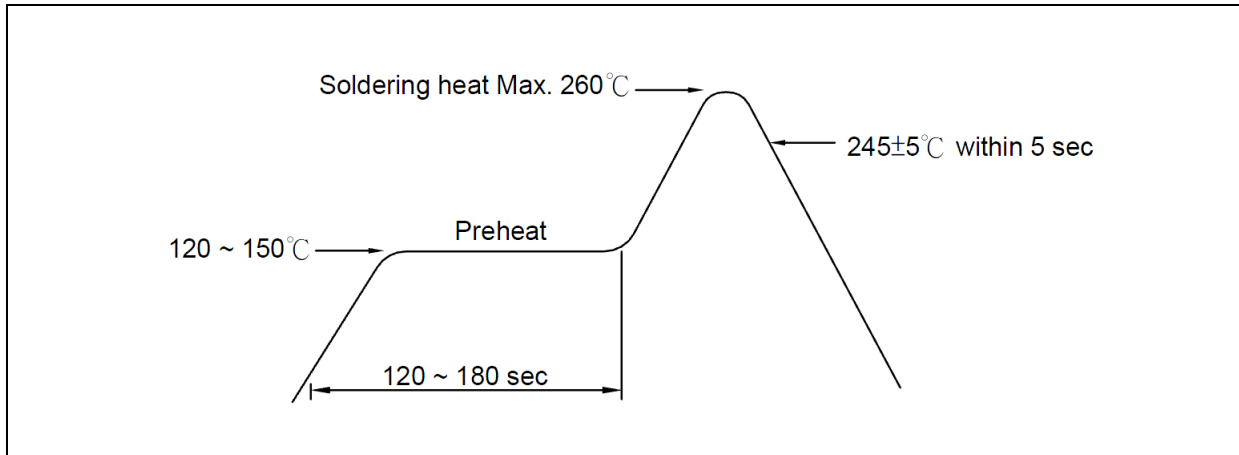
 Dominant Wavelength Classifications ($I_F = 20\text{mA}$):

Code	Min.	Max.	Unit
27	618	621	nm
28	621	624	
29	624	627	
30	627	630	
31	630	633	
32	633	636	

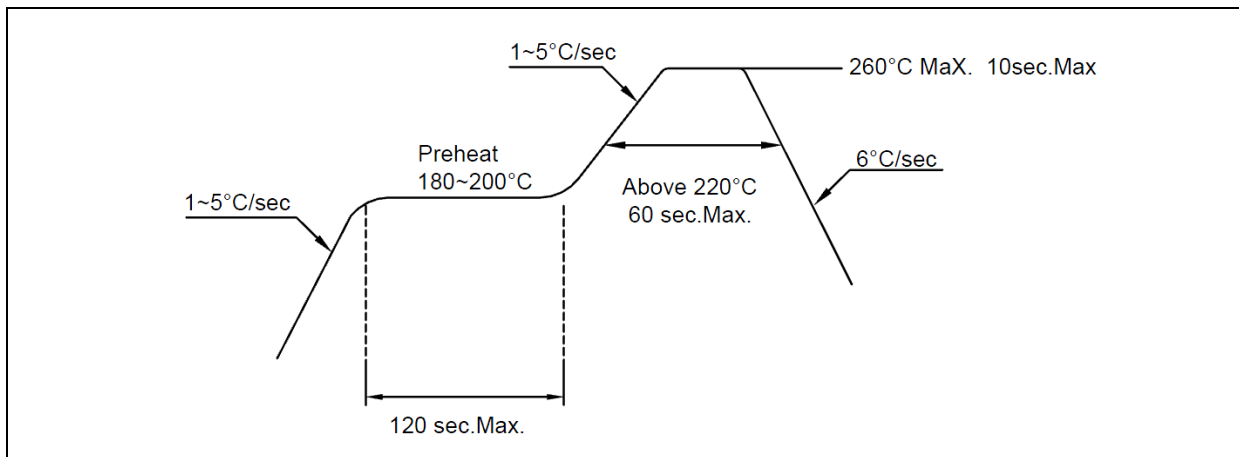
ELECTRO-OPTICAL CHARACTERISTICS:
Relative Intensity v.s. Forward Current

Forward Current v.s. Forward Voltage

Relative Intensity v.s. Temperature

Relative Forward Voltage v.s. Temperature

Relative Intensity v.s. Wavelength

Directive Radiation


RECOMMENDED SOLDERING PROFILE:

Wave Solder:



Lead-free Solder:

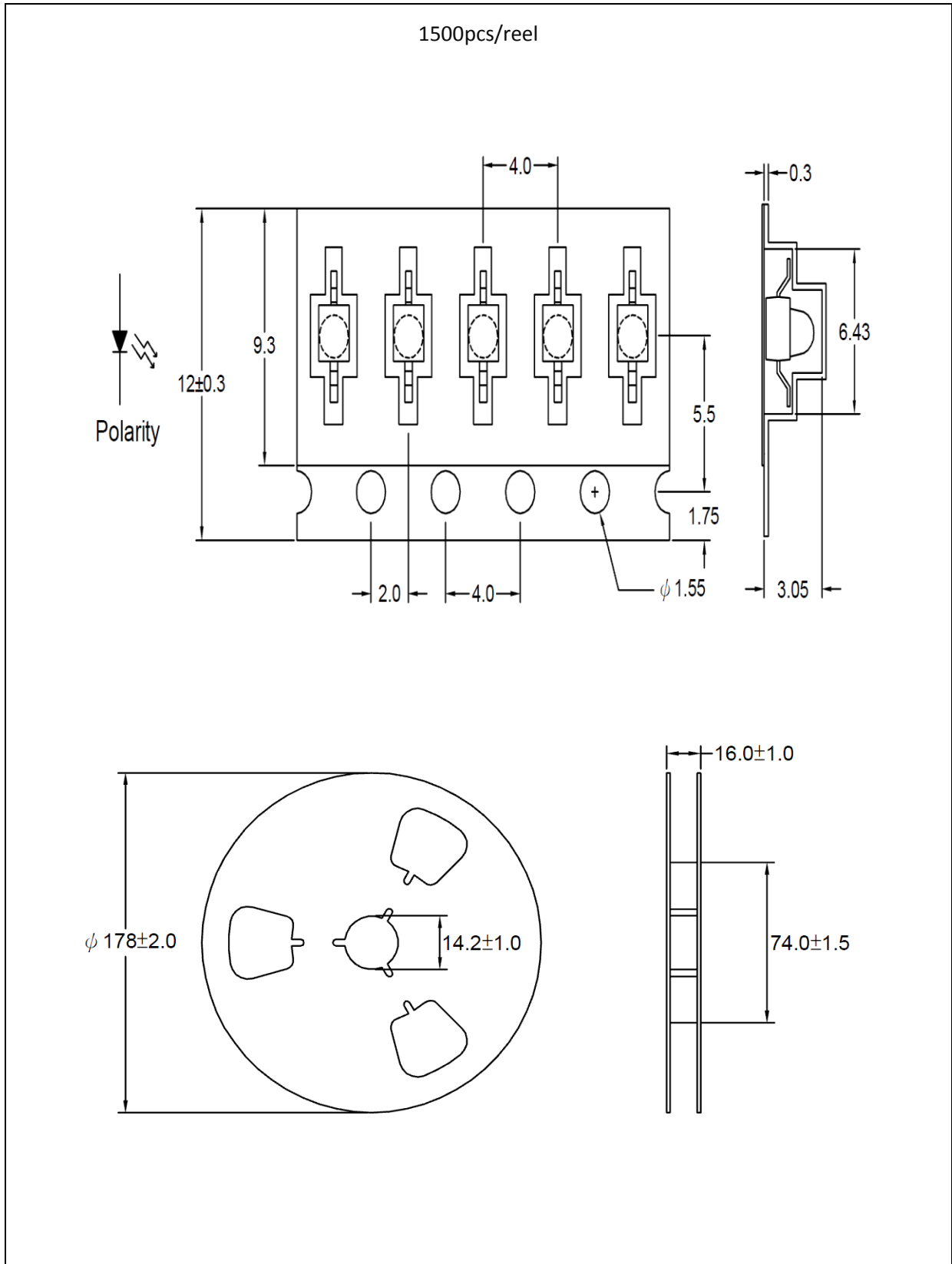


Note:

1. Maximum reflow soldering: 1 time.
2. Before, during, and after soldering, should not apply stress on the components and PCB board.

PACKING SPECIFICATION:

Reel Dimension:



PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with desiccating agent and apply baking at 60°C±5°C for 15hrs before use.

Baking:

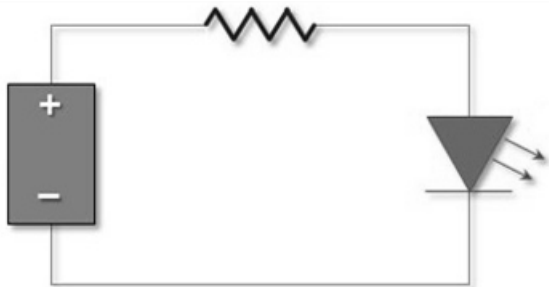
It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs.

The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrostatic glove is recommended when handling the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.

REVISION RECORD:

Version	Date	Summary of Revision
A1.0	20/02/2014	Datasheet set-up.
A1.1	16/07/2014	Revise series.
A1.2	17/10/2014	Minor wording change.
A1.3	17/11/2015	Part number adds suffix -RV to indicate reverse mount.