

PRODUCT DATASHEET



- ► PLCC Side View SMD
- ► 4516SV 1.7t Series
- ► Red (623nm) / Green (525nm) / Blue (466nm)

NOM63S33ZSV





4516SV 1.7t Series Compliant





AEC-Q102

FEATURES (Red/Green/Blue*):

- Package: PLCC6 RGB Side View SMD Package
- Forward Current: 20/20/20mA **Forward Voltage (typ.):** 2.1/3.1/3.2V
- Luminous Flux (typ.): 650/1800/400mcd@20mA
- Colour: Red/Green/Blue
- **CCT/Wavelength:** 623/525/466nm
- Viewing angle: 120/120/120°
- **Materials:**
- Resin: Silicon (White Diffused) Operating Temperature: -40~+105°C
- Storage Temperature: -40~+105°C
- ESD: 2000 (HBM)
 - **Grouping parameters:**
 - Forward voltage
 - Luminous intensity **Dominant Wavelength**
- Soldering methods: Reflow soldering
- MSL Level: 2a according to JEDEC
- Packing: 12mm tape with max.2000pcs/reel, ø180mm (7'')

APPLICATIONS:

- Automotive
- 3C Application
- **Decoration Lighting**
- Flat Backlight for LCD



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	l _F	30/30/30*	mA
Pulse Forward Current (duty 1/10; width 0.1ms)	I _{MAX}	80	mA
Power Dissipation	P _D	80/100/100	mW
Reverse Voltage	V _R	5	V
Reverse Current @5V	I _R	10	μΑ
Electrostatic Discharge (HBM)	ESD	2000	V
Junction Temperature	Tj	125	°C
Thermal Resistance Junction to Solder Point	R _{THJ-S}	130	°C/W
Soldering Temperature	T _{sol}	260	°C
Operating Temperature	Topr	-40~+105	°C
Storage Temperature	T _{STG}	-40~+105	°C

^{1. *} In the order of Red/Green/Blue.



Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test
- Parameter	Symbol	Min.	Тур.	Max.	UIIIL	Condition
Red - Forward Voltage	VF	1.8	2.1	2.4	V	I _F =20mA
Red - Luminous Intensity	I _V	500	650	1000	mcd	I _F =20mA
Red - Wavelength	WP	618		628	nm	I _F =20mA
Green - Forward Voltage	VF	2.8	3.1	3.5	V	I _F =20mA
Green - Luminous Intensity	lv	1250	1800	2500	mcd	I _F =20mA
Green - Wavelength	W _P	520		530	nm	I _F =20mA
Blue - Forward Voltage	VF	2.8	3.2	3.6	V	I _F =20mA
Blue - Luminous Intensity	lv	250	400	500	mcd	I _F =20mA
Blue - Wavelength	WP	460		470	nm	I _F =20mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =20mA

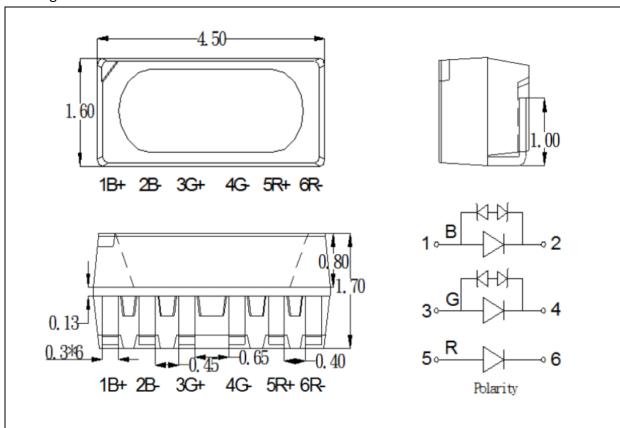
^{1.} Luminous intensity (IV) $\pm 10\%$, Forward Voltage (VF) ± 0.1 V, Viewing angle($2\theta 1/2$) $\pm 5\%$, Wavelength (λ) ± 1 nm.

^{2.} We will amend the bin code to maintain bins centralization, and we provide the luminous intensity 1.25double per bin and the dominant wavelength is per 5/5/5nm of the R/G/B per bins.



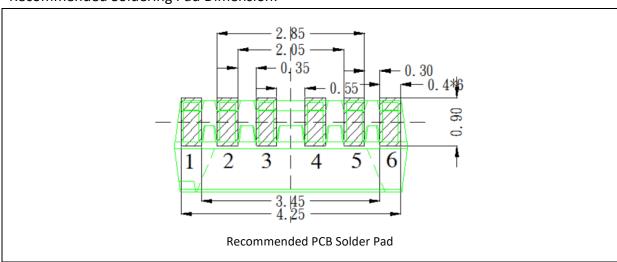
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

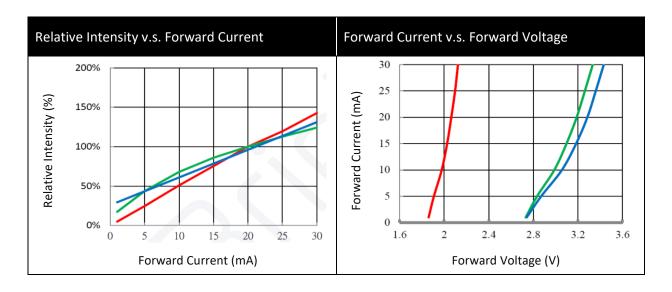
Recommended Soldering Pad Dimension:

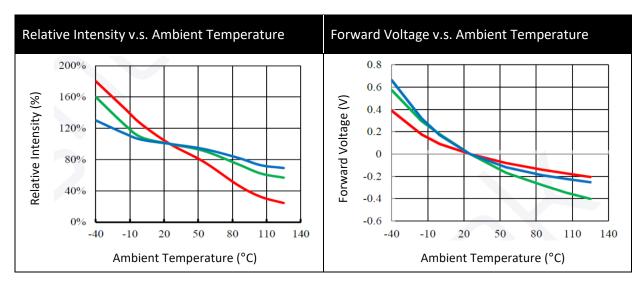


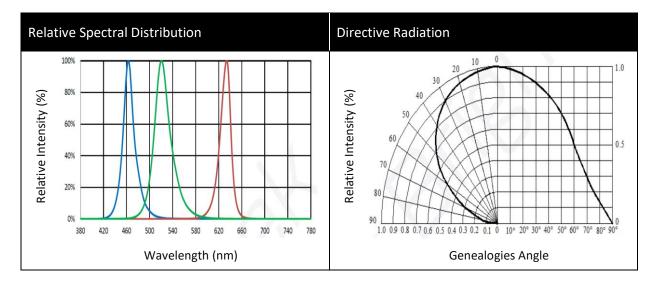
- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



ELECTRO-OPTICAL CHARACTERISTICS:

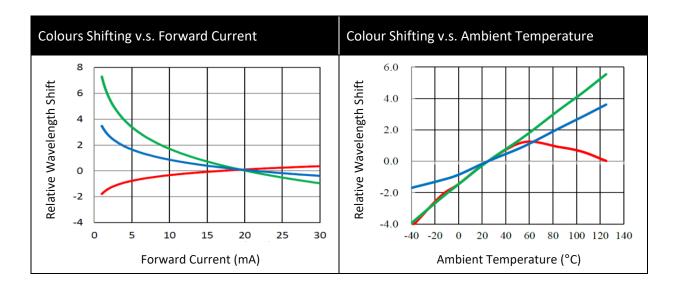


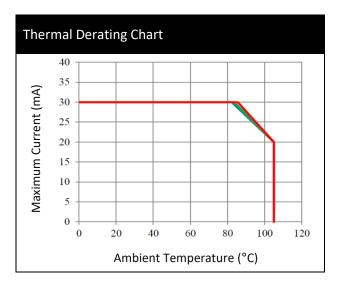






ELECTRO-OPTICAL CHARACTERISTICS:

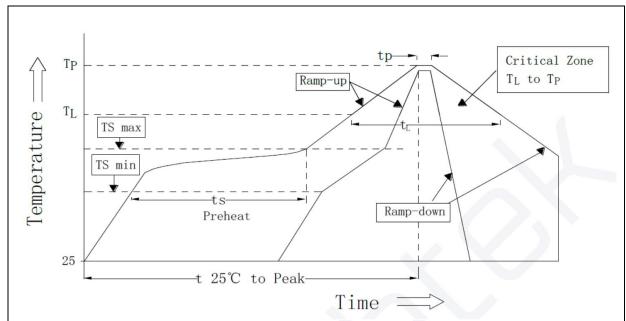






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



D 61 7	Symbol	Pb-Free (SnAgCu) Assembly			•
Profile Feature		Min.	Recommendation	Max.	Unit
Ramp-up rate to preheat (25°C to 150°C)	-		2	3	K/s
Time ts (Ts min to Ts max)	ts	60	100	120	s
Ramp-up rate to peak (T _{S max} to T _P)	-		2	3	K/s
Liquidus temperature	TL	-	217	-	°C
Time above liquidus temperature	tL		80	100	5
Peak temperature	Tp	-	245	260	°C
Time within 5 °C of the specified peak temperature Tp - 5 K	tp	-	-	10	s
Ramp-down Rate (Tp to 100 °C)	-	-	3	4	K/s
Time 25 °C to T _P	-	-		480	5

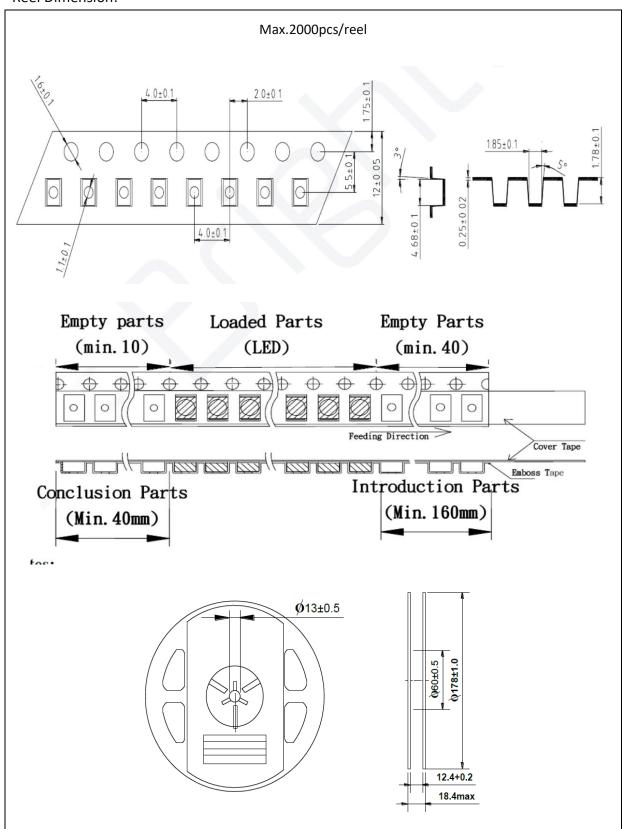
Note:

- 1. Maximum reflow soldering: 3 times.
- 2. Recommended reflow temperature is 240°C; the maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

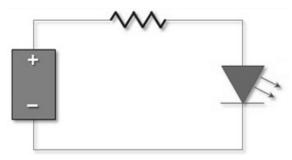
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision	
A1.0	25/03/2020	Datasheet set-up.	
A1.1	02/12/2022	AEC-Q102 qualified.	