









# PRODUCT DATASHEET



- ► CHIP LED
- ▶ 0803 (2008) 0.60t
- ► Infrared (IR) 940nm / Deep Red 660nm

N0D71S61



# 0803 (2008) 0.60t





0803 (2008) 0.60t

# **APPLICATIONS:**

- **Health Monitor**
- **Heart Rate Monitor**
- **Pulse Oximetry**

#### **FEATURES:**

- Package: Top View CHIP LED with White Frame
- Forward Current: 20/20mA\*
- Forward Voltage (typ.): 1.3/2.1V
- Radiant Intensity (typ.): 2.8/3.2mW/sr@20mA
- Colour: Infrared (IR)/Deep Red
- Peak Wavelength (typ.): 940/660nm
- Viewing Angle: 120/120° Lens Colour: Water Clear
- Operating Temperature: -40~+85°C
- Storage Temperature: -40~+85°C
- **Grouping Parameters:** 
  - Forward Voltage
  - **Radiant Power** Peak Wavelength
- Soldering Methods: Reflow
- MSL: Level 3 according to J-STD020
- Packing: 8mm tape with max.4000/reel, ø178mm (7")

<sup>\*</sup> In order of IR/Red



# **CHARACTERISTICS:**

# Absolute Maximum Characteristics (T<sub>a</sub>=25°C)

| Parameter  | Symbol            | Ratings  | Unit |
|--|-------------------|----------|------|
| DC Forward Current   | I <sub>FMAX</sub> | 60/40    | mA   |
| Pulse Forward Current (pulse width ≤ 0.1ms; duty cycle ≤10%)           | I <sub>FP</sub>   | 1000/600 | mA   |
| Power Consumption  | P <sub>tot</sub>  | 110/100  | mW   |
| Reverse Voltage  | V <sub>R</sub>    | 5/5      | V    |
| Reverse Current @5V  | I <sub>R</sub>    | 10/10    | μΑ   |
| Electrostatic withstand Voltage (HBM: C 2) acc. ANSI/ESDA/JEDEC JS-001 | ESD               | 2/2      | kV   |
| Operating Temperature  | $T_OPR$           | -40~+85  | °C   |
| Storage Temperature  | T <sub>STG</sub>  | -40~+85  | °C   |
| Soldering Temperature  | TsoL              | 260      | °C   |

<sup>\*</sup> In order of IR/Red

# Electrical & Optical Characteristics (T<sub>a</sub>=25°C, I<sub>F</sub>=20mA)

| Parameter           | Symbol            | Values    |           |         | Unit  | Test                 |  |
|---------------------|-------------------|-----------|-----------|---------|-------|----------------------|--|
| raiailletei         | Зуппоп            | Min.      | Тур.      | Max.    | Offic | Condition            |  |
| Forward Voltage     | $V_{F}$           | 1.1/1.7*  | /         | 1.5/2.4 | V     | I <sub>F</sub> =20mA |  |
| Radiant Intensity   | le                | 1.65/2.20 | 2.80/3.20 | /       | mW/sr | I <sub>F</sub> =20mA |  |
| Peak Wavelength     | ЛР                | 930/      | 940/660   | /       | nm    | I <sub>F</sub> =20mA |  |
| Dominant Wavelength | $\Lambda_{D}$     | /630      | /640      | /650    | nm    | I <sub>F</sub> =20mA |  |
| Viewing Angle       | 2θ <sub>1/2</sub> | /         | 120/120   | /       | deg   | I <sub>F</sub> =20mA |  |

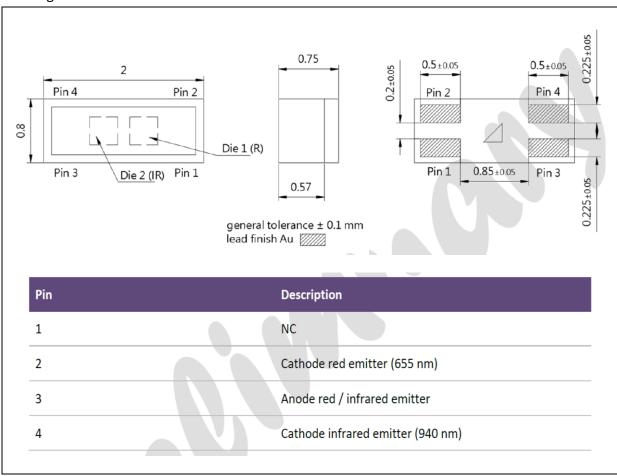
<sup>1.</sup> Radiant Power (Po)  $\pm 10\%$ , Forward Voltage (V<sub>F</sub>)  $\pm 0.1$ V, Viewing angle( $2\theta_{1/2}$ )  $\pm 10^{\circ}$ 

<sup>2. \*</sup> In order of IR/Red



# **OUTLINE DIMENSION:**

# Package Dimension:

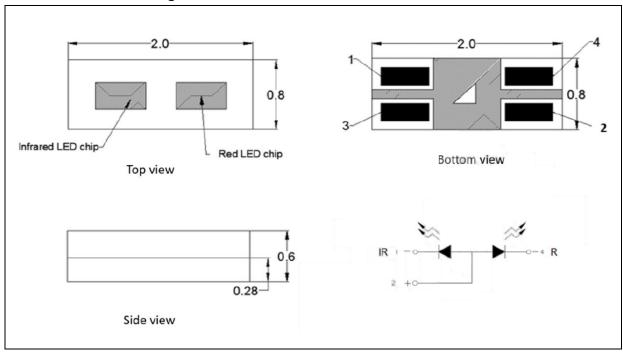


- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.



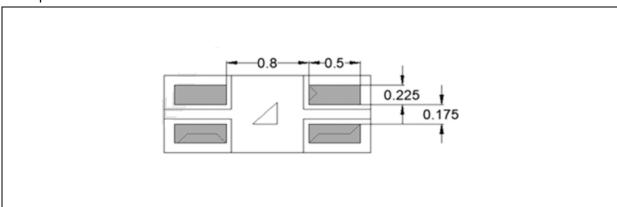
# **SOLDERING PAD DIMENSION:**

# Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.

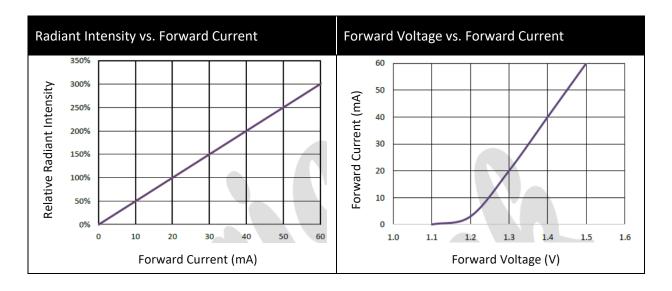
# Component's Location in Pad:

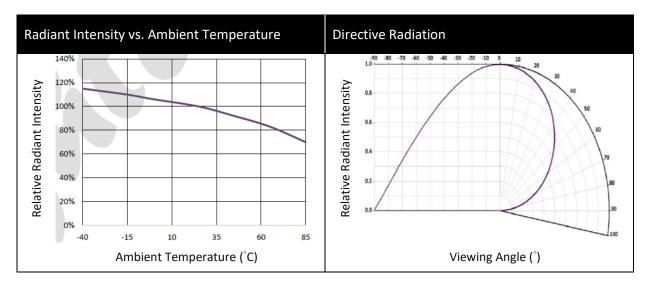


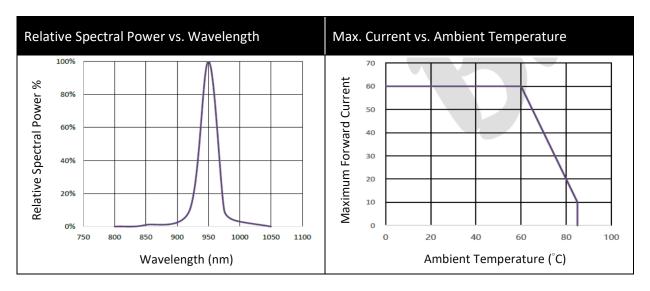
- 1. Dimensions are in millimetre (mm).
- 2. Tolerance  $\pm 0.12$ mm with angle tolerance  $\pm 0.5^{\circ}$ .



# **ELECTRO-OPTICAL CHARACTERISTICS (IR):**

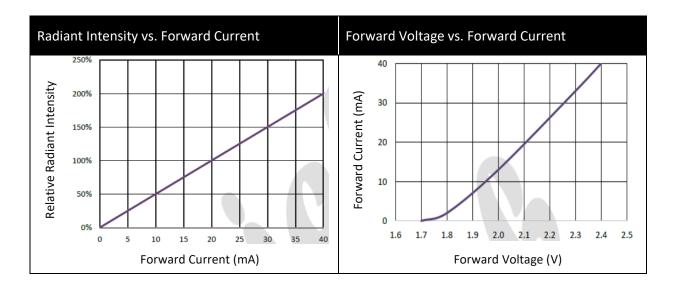


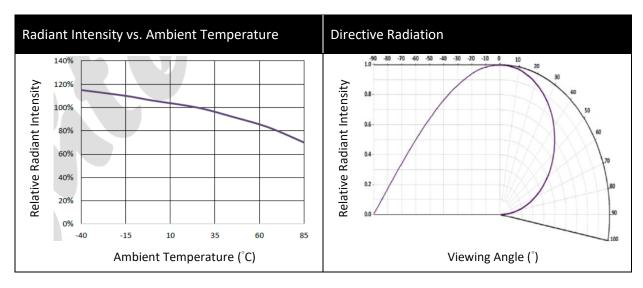


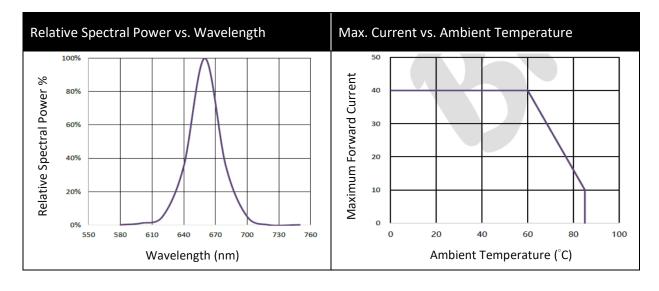




# **ELECTRO-OPTICAL CHARACTERISTICS (RED):**



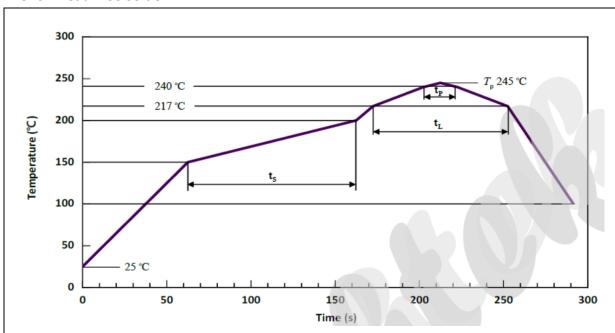






# **RECOMMENDED SOLDERING PROFILE:**

# Reflow Lead-free Solder:



| Profile Feature                       | Symbol | Pb      | Pb-Free (SnAgCu) Assembly |         |     |
|---------------------------------------|--------|---------|---------------------------|---------|-----|
|                                       |        | Minimum | Recommendation            | Maximum |     |
| Ramp-up Rate to Preheat               | //\    |         | 2                         | 2       | V/- |
| 25 °C to 150 °C                       |        |         | 2                         | 3       | K/s |
| Time t <sub>S</sub>                   | ts     | 60      | 100                       | 120     |     |
| Tsmin to Tsmax                        | ıs     | 60      | 100                       | 120     | S   |
| Ramp-up Rate to Peak                  |        |         | 2                         | 3       | K/s |
| T <sub>Smax</sub> to T <sub>P</sub>   |        |         | 2                         | 3       | K/S |
| Liquids Temperature                   | TL     |         | 217                       |         | °C  |
| Time Above Liquids Temperature        | tL     |         | 80                        | 100     | S   |
| Peak Temperature                      | Tp     |         | 245                       | 260     | °C  |
| Time Within 5 °C of the Specified     | т.     |         |                           | 10      | s   |
| Peak Temperature T <sub>P</sub> - 5 K | Тр     |         |                           |         |     |
| Ramp-Down Rate                        |        |         | 3                         | 4       | K/s |
| T <sub>P</sub> to 100 °C              |        |         | 3                         | 4       | K/S |
| Time                                  |        |         |                           | 480     | s   |
| 25 °C to T <sub>P</sub>               |        |         |                           | 400     | 5   |

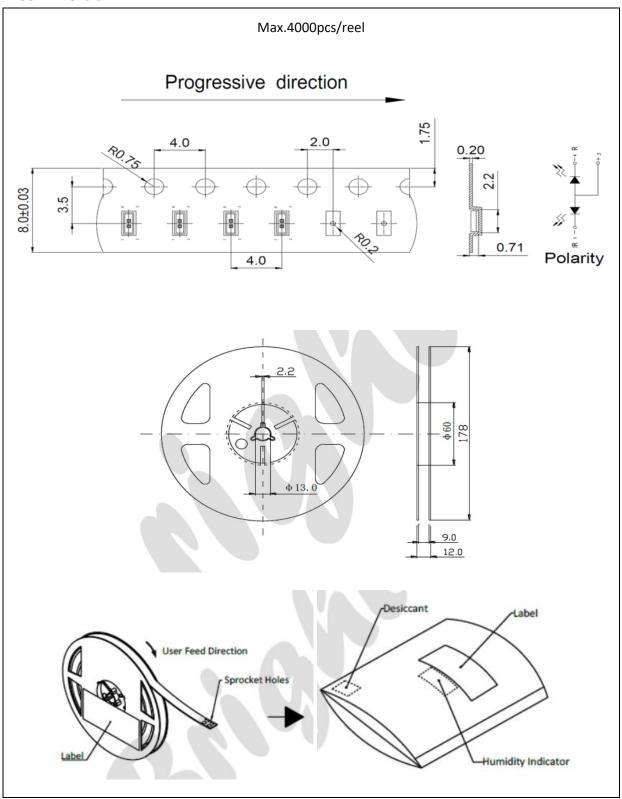
### Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Recommended soldering temperature is 245°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



# **PACKING SPECIFICATION:**

# Reel Dimension:





### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

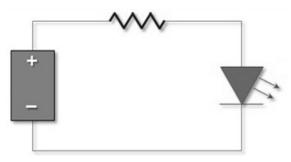
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

# **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

## Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

# ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

| Version | Date       | Summary of Revision |
|---------|------------|---------------------|
| A1.0    | 28/12/2025 | Datasheet set-up.   |