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BRIGHTTEK (EUROPE) LIMITED

Brighten up The World With LED!



ISO/TS 16949:2009



BSI
 BS EN ISO 14001:2004



QC 800000 IECQ HSP98

PRODUCT DATASHEET



- ▶ PCB / CHIP LED
- ▶ 0603 (1608) 0.55t
- ▶ Red/Green (630/520nm)

NOD46S55



Release Date: 10 September 2018 Version: A1.0



0603 0.55t Series

0603 0.55t Series



FEATURES:

- **Package:** PCB / CHIP LED Dual Colour Top View Package
- **Forward Current:** 20/20mA*
- **Forward Voltage (typ.):** 2.0/3.1V
- **Luminous Intensity (typ.):** 105/550mcd@20mA
- **Colour:** Red/Green
- **Wavelength:** 630/520nm
- **Viewing angle:** 140°
- **Materials:**
 - Die: AlGaInP/GaN
 - Resin: Epoxy (Water Clear)
- **Operating Temperature:** -40~+80°C
- **Storage Temperature:** -40~+85°C
- **Grouping parameters:**
 - Forward voltage
 - Luminous intensity
 - Dominant wavelength
- **Soldering methods:** Reflow
- **Preconditioning:** acc. to JEDEC Level 3
- **Packing:** 8mm tape with Max.4000/reel, ø180mm (7")

* In the order of Red/Green.

APPLICATIONS:

- Backlighting
- Indication Light
- Switch light
- Dashboard

CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I _F	30/30*	mA
Peak Forward Current Duty 1/8@1KHz	I _{FP}	125	mA
Reverse Current @5V	I _R	10	μA
Power Dissipation	P _D	75	mW
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{STG}	-40~+85	°C

* In the order of Red/Green.

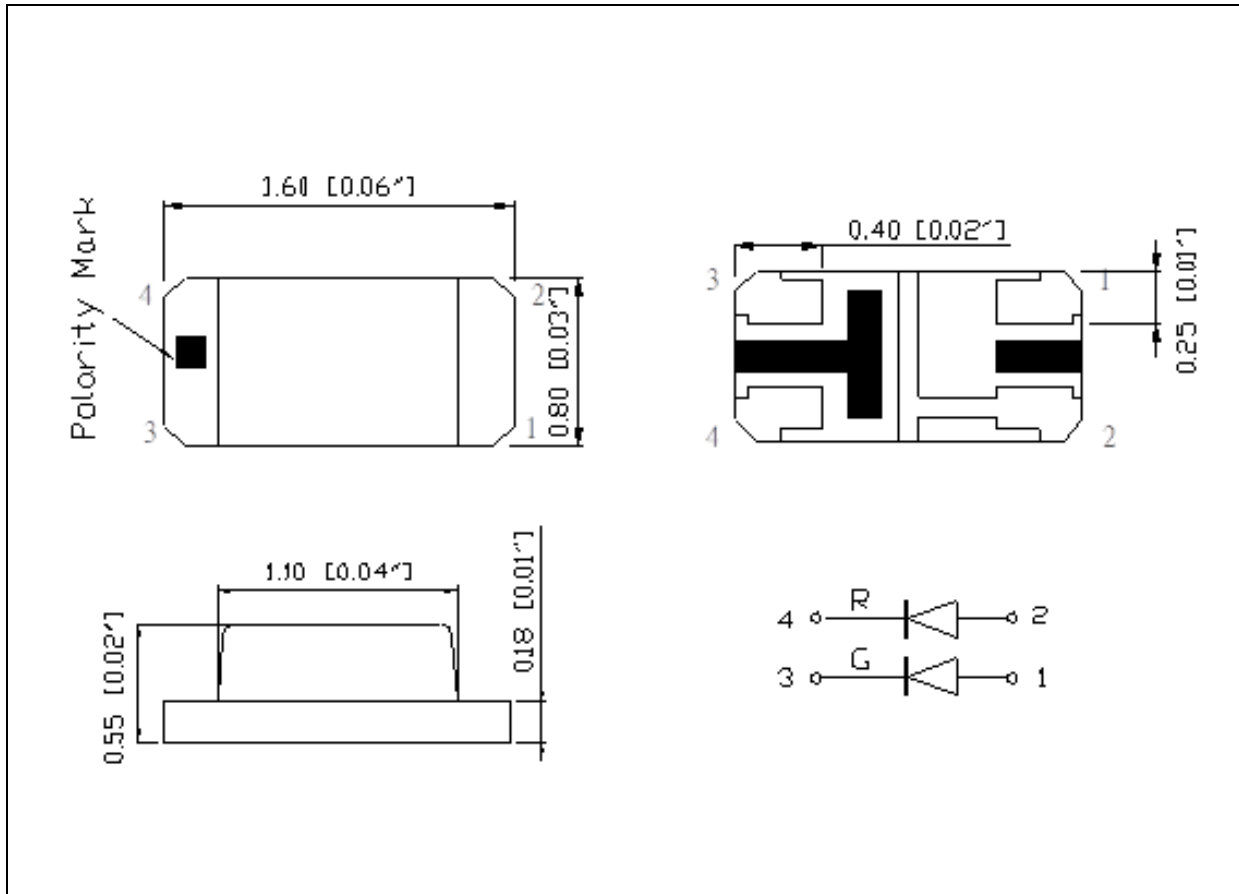
Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test Condition
		Min.	Typ.	Max.		
Forward Voltage	V _F	1.7/2.8*	2.0/3.1	2.5/3.7	V	I _F =20mA
Luminous Intensity	I _v	63/320	105/550	200/800	mcd	I _F =20mA
Dominant Wavelength	λ _D	625/515	630/520	635/525	nm	I _F =20mA
Peak Wavelength	λ _P	---	640/515	---	nm	I _F =20mA
Spectral Line Half Bandwidth	Δλ	---	18/33	---	nm	I _F =20mA
Viewing Angle	2θ _{1/2}	---	140	---	deg	I _F =20mA

- Luminous intensity (I_v) ±15%, Forward Voltage (V_F) ±0.1V, Viewing angle(2θ_{1/2}) ±5%
- * In the order of Red/Green.

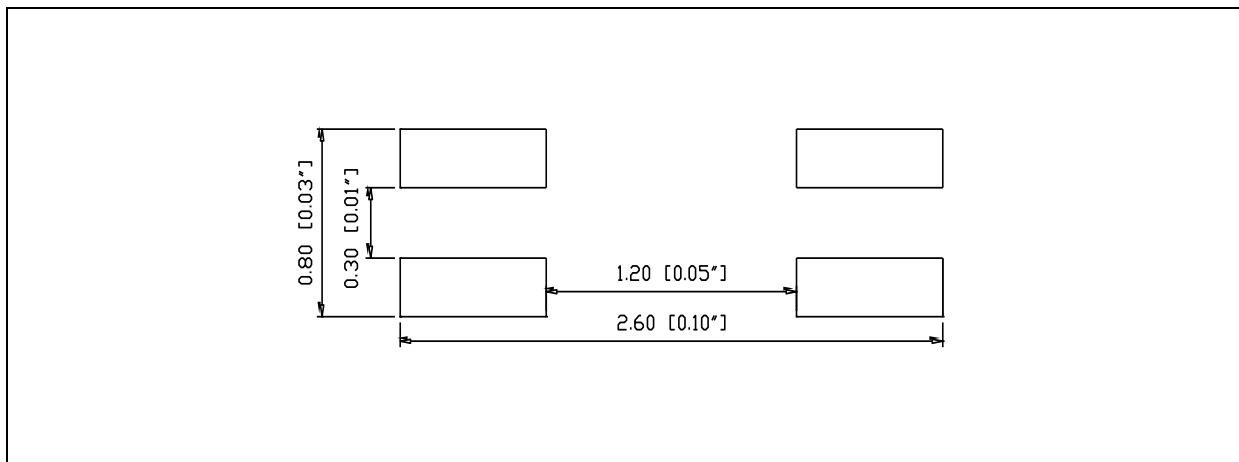
OUTLINE DIMENSION:

Package Dimension:



1. All dimensions are in millimetre (mm).
2. Tolerance $\pm 0.2\text{mm}$, unless otherwise noted.

Recommended Soldering Pad Dimension:



1. Dimensions are in millimetre (mm).
2. Tolerance $\pm 0.1\text{mm}$ with angle tolerance $\pm 0.5^\circ$.

BINNING GROUPS (RED):

 Forward Voltage Classifications ($I_F = 20\text{mA}$):

Code	Min.	Max.	Unit
□	1.7	2.5	V

 Luminous Intensity Classifications ($I_F = 20\text{mA}$):

Code	Min.	Max.	Unit
H	63	80	mcd
I	80	100	
J	100	125	
K	125	160	
L	160	200	

 Dominant Wavelength Classifications ($I_F = 20\text{mA}$):

Code	Min.	Max.	Unit
U	625	630	nm
V	630	635	

BINNING GROUPS (GREEN):

Forward Voltage Classifications ($I_F = 20\text{mA}$):

Code	Min.	Max.	Unit
F	2.8	3.1	V
G	3.1	3.4	
H	3.4	3.7	

Luminous Intensity Classifications ($I_F = 20\text{mA}$):

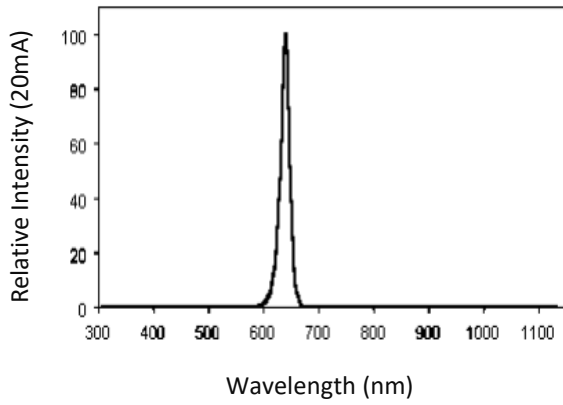
Code	Min.	Max.	Unit
O	320	400	mcd
P	400	500	
Q	500	630	
R	630	800	

Dominant Wavelength Classifications ($I_F = 20\text{mA}$):

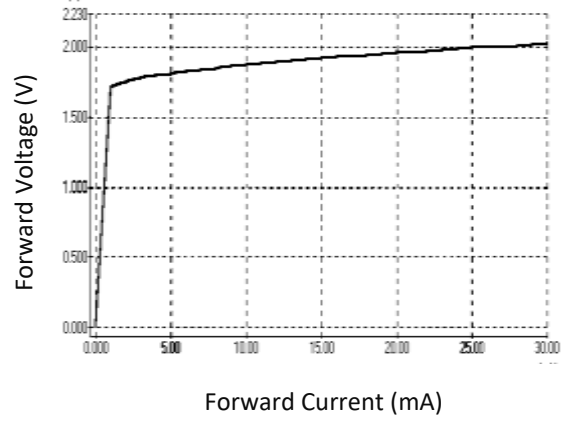
Code	Min.	Max.	Unit
S	515	517.5	nm
T	517.5	520	
U	520	522.5	
V	522.5	525	

ELECTRO-OPTICAL CHARACTERISTICS (RED):

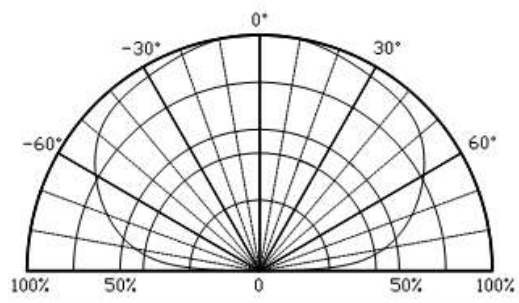
Relative Spectral Distribution



Forward Current v.s. Forward Voltage

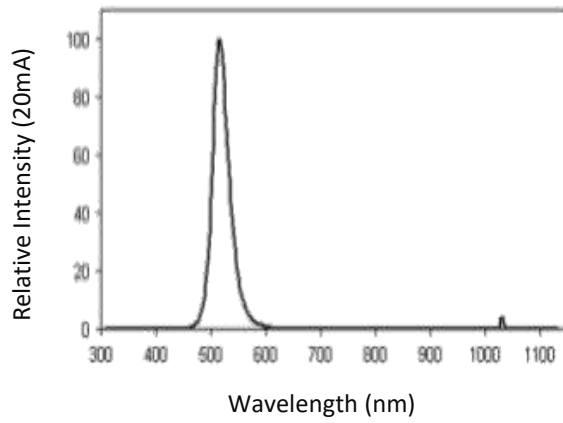


Directive Radiation

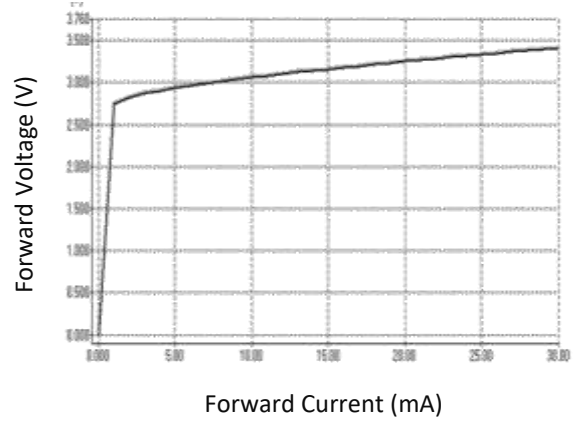


ELECTRO-OPTICAL CHARACTERISTICS (GREEN):

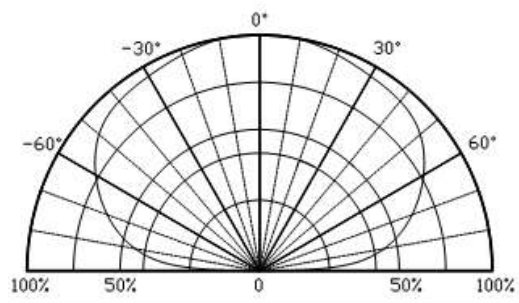
Relative Spectral Distribution



Forward Current v.s. Forward Voltage

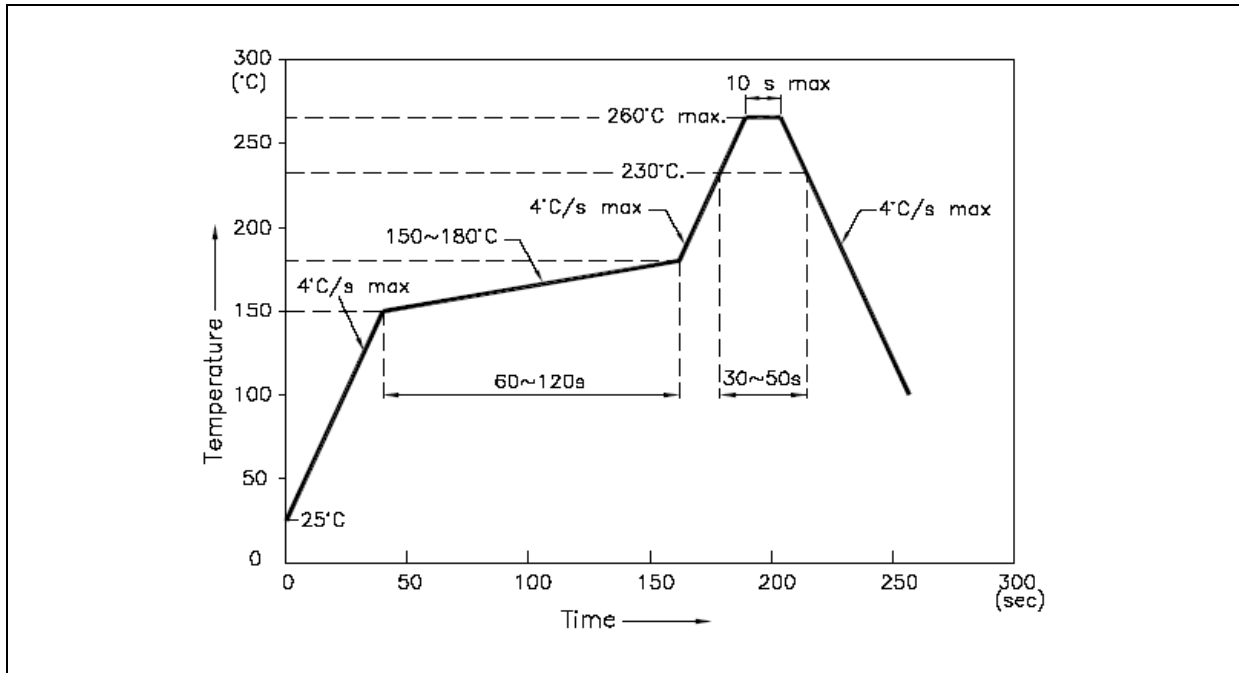


Directive Radiation



RECOMMENDED SOLDERING PROFILE:

Reflow Solder:

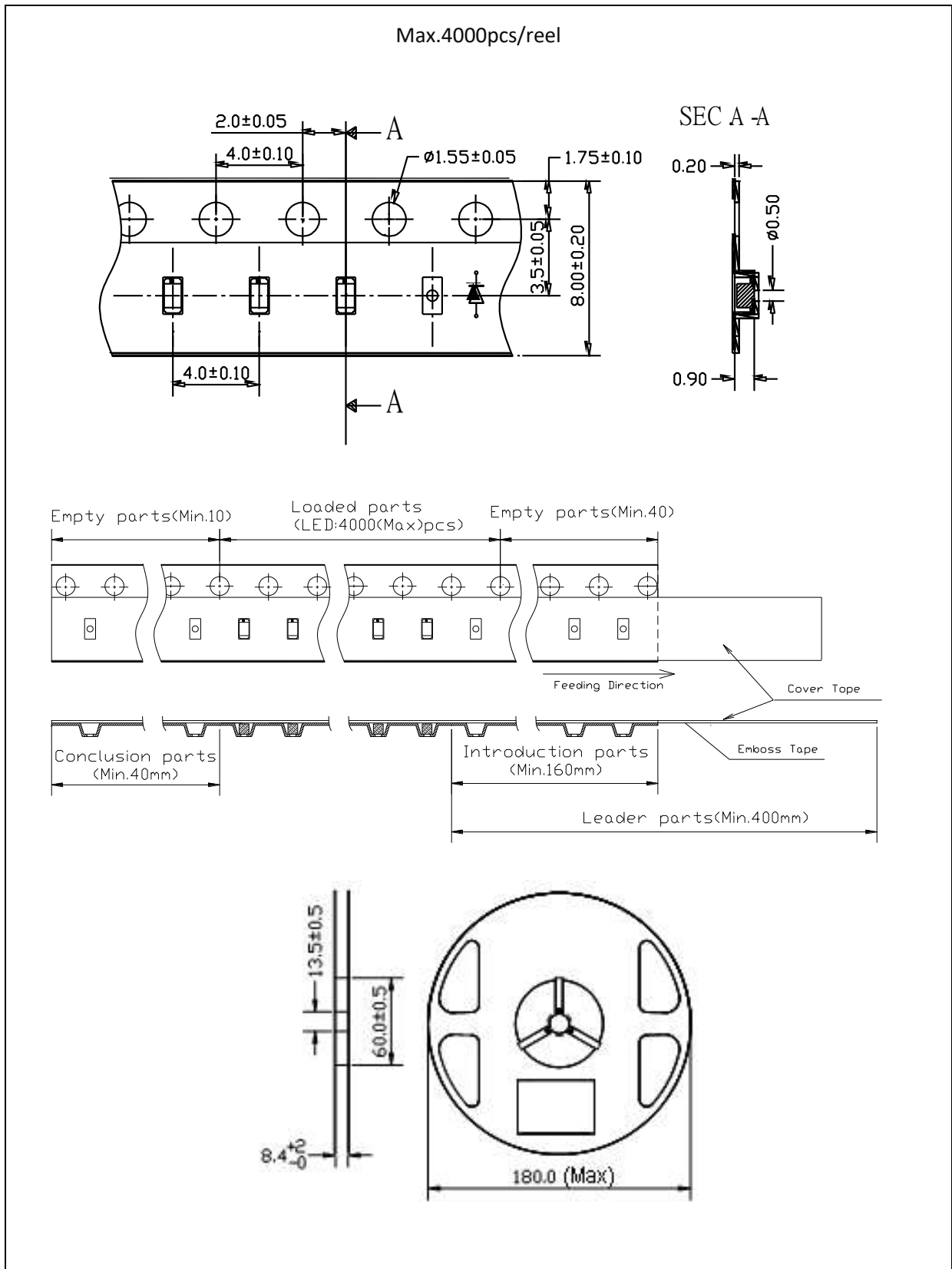


Note:

1. Recommend reflow temperature 245°C. The maximum soldering temperature should be limited to 260°C.
2. Maximum reflow soldering: 2 times.
3. Before, during, and after soldering, should not apply stress on the components and PCB board.

PACKING SPECIFICATION:

Reel Dimension:



PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with desiccating agent and apply baking at 60°C±5°C for 15hrs before use.

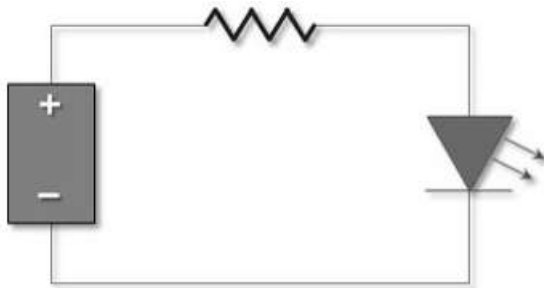
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handling the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.

REVISION RECORD:

Version	Date	Summary of Revision
A1.0	10/09/2018	Datasheet set-up.