



**BRIGHTTEK**  
**BRIGHTTEK (EUROPE) LIMITED**

*Brighten up The World With LED!*



ISO/TS 16949:2009



BS EN ISO 14001:2004



QC 080000 IECQ HSPM

## PRODUCT DATASHEET

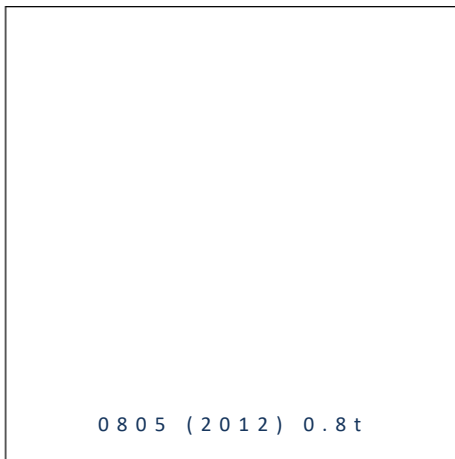


- ▶ PCB / CHIP LED
- ▶ 0805 (2012) 0.8t
- ▶ Red (630nm) / Green (574nm)

NOD25S64



Release Date: 28 February 2020 Version: A1.0



0805 (2012) 0.8t

### 0805 (2012) 0.8t

**RoHS**  
Compliant



#### FEATURES:

- **Package:** PCB SMT Package Top View Dual Colours
- **Forward Current:** 20/20mA\*
- **Forward Voltage (typ.):** 2.0/2.1V
- **Luminous Intensity (typ.):** 60/50mcd@20mA
- **Colour:** Red/Green
- **Wavelength:** 630/574nm
- **Viewing angle:** 140/140°
- **Materials:**
  - Die: AlGaInP/AlGaInP
  - Resin: Epoxy (Water Clear)
- **Operating Temperature:** -40~+85°C
- **Storage Temperature:** -40~+100°C
- **ESD:** 2000V
- **Grouping parameters:**
  - Forward voltage
  - Luminous intensity
  - Dominant Wavelength
- **Soldering methods:** Reflow
- **Preconditioning:** acc. to JEDEC Level 3
- **Packing:** 8mm tape with max.4000/reel, ø180mm (7")

\* in the order of Red/Green

#### APPLICATIONS:

- Indication Light
- Switch light
- Dashboard
- Keyboard
- Consumer Goods

## CHARACTERISTICS:

### Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I <sub>F</sub>	25/25*	mA
Peak Forward Current Duty 1/10@10KHz	I <sub>FP</sub>	90/60	mA
Reverse Current @5V	I <sub>R</sub>	10	μA
Power Dissipation	P <sub>D</sub>	60/65	mW
Electrostatic Discharge	ESD	2000	V
Operating Temperature	T <sub>OPR</sub>	-40~+85	°C
Storage Temperature	T <sub>STG</sub>	-40~+100	°C

\* in the order of Red/Green

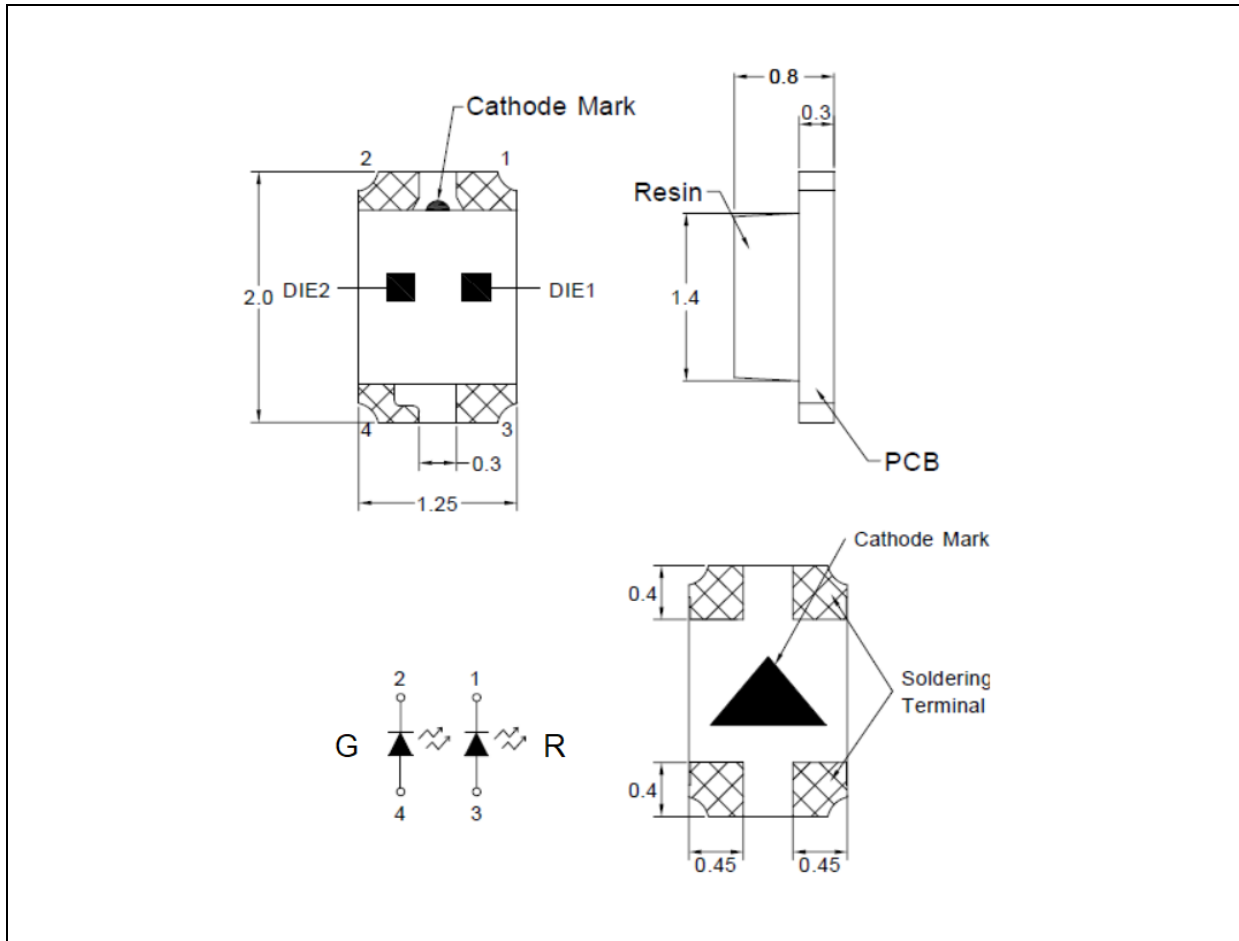
### Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test Condition
		Min.	Typ.	Max.		
Forward Voltage	V <sub>F</sub>	1.5/1.7*	---	2.4/2.6	V	I <sub>F</sub> =20mA
Luminous Intensity	I <sub>V</sub>	32/20	60/50	125/80	mcd	I <sub>F</sub> =20mA
Dominant Wavelength	λ <sub>D</sub>	---	630/574	---	nm	I <sub>F</sub> =20mA
Spectral Line Half Bandwidth	Δλ	---	20/20	---	nm	I <sub>F</sub> =20mA
Viewing Angle	2θ <sub>1/2</sub>	---	140/140	---	deg	I <sub>F</sub> =20mA

- \* in the order of Red/Green
- Luminous intensity (I<sub>V</sub>) ±15%, Forward Voltage (V<sub>F</sub>) ±0.1V, Dominant Wavelength (λ<sub>D</sub>) ±1nm

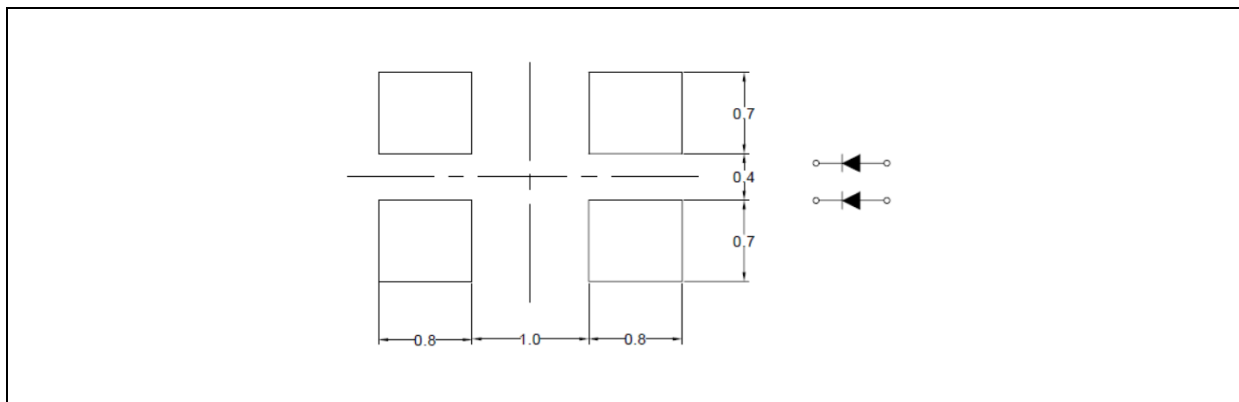
## OUTLINE DIMENSION:

Package Dimension:



1. All dimensions are in millimetre (mm).
2. Tolerance  $\pm 0.2$ mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



1. Dimensions are in millimetre (mm).
2. Tolerance  $\pm 0.1$ mm with angle tolerance  $\pm 0.5^\circ$ .

**BINNING GROUPS:**


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 Forward Voltage Classifications ( $I_F = 20\text{mA}$ ):

Code	Min.	Max.	Unit
Red	1.5	2.4	V
Green	1.7	2.6	

 Luminous Intensity Classifications ( $I_F = 20\text{mA}$ ):

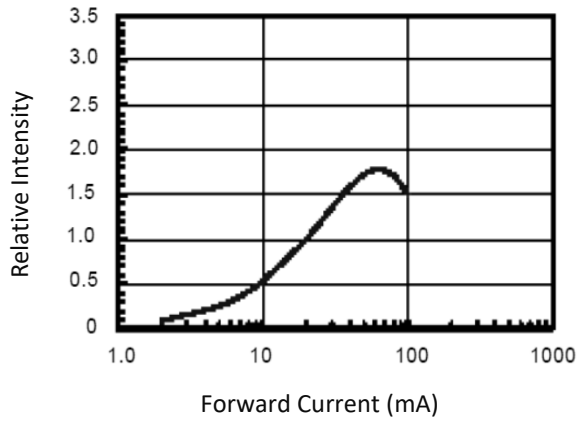
Code	Min.	Max.	Unit
Red	N	32	mcd
	P	50	
	Q	80	
Green	M	20	mcd
	N	32	
	P	50	

 Dominant Wavelength Classifications ( $I_F = 20\text{mA}$ ):

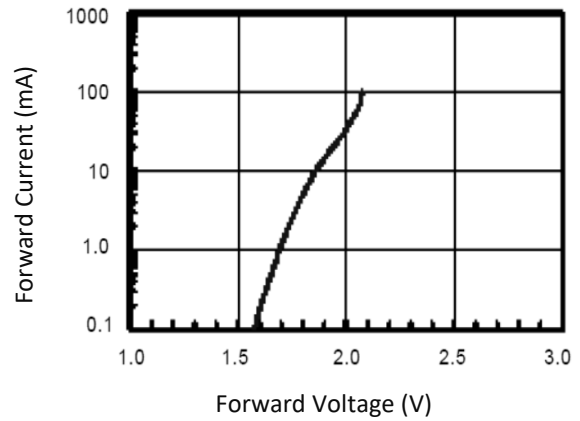
Code	Min.	Max.	Unit
Red	29	624	mcd
	30	627	
	31	630	
	32	633	
Green	7	568	mcd
	8	570	
	9	572	
	10	574	

## ELECTRO-OPTICAL CHARACTERISTICS (RED):

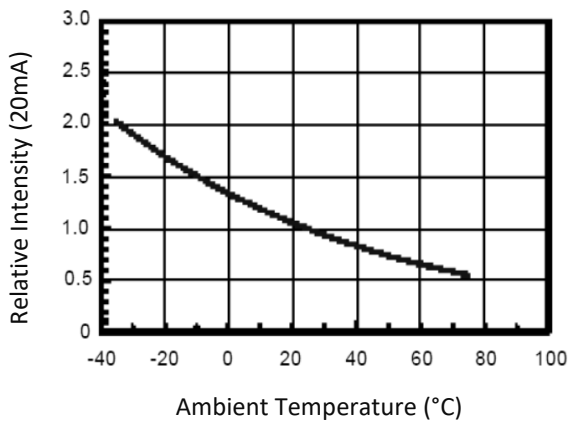
Relative Intensity v.s. Forward Current



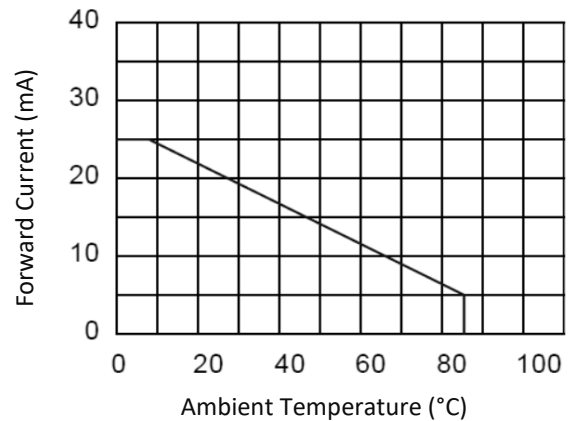
Forward Current v.s. Forward Voltage



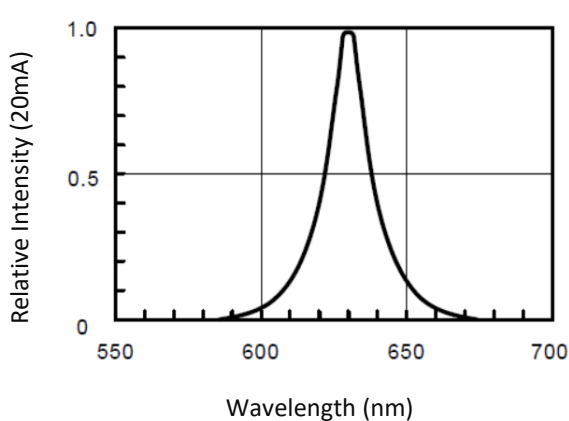
Relative Intensity v.s. Temperature



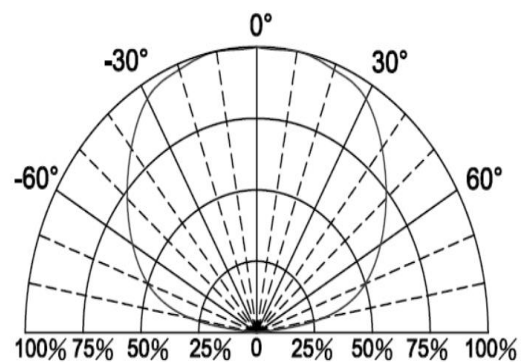
Forward Current v.s. Temperature



Relative Intensity v.s. Wavelength

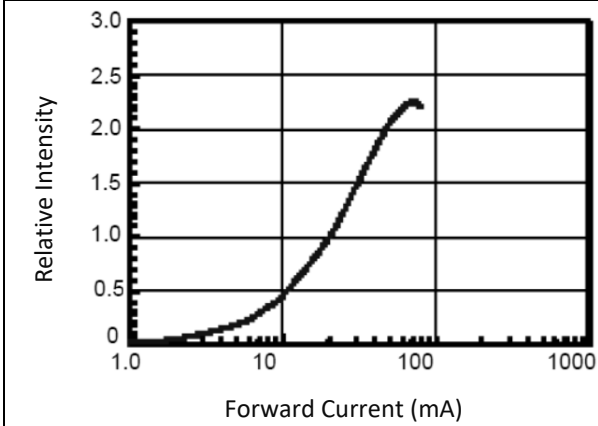


Directive Radiation

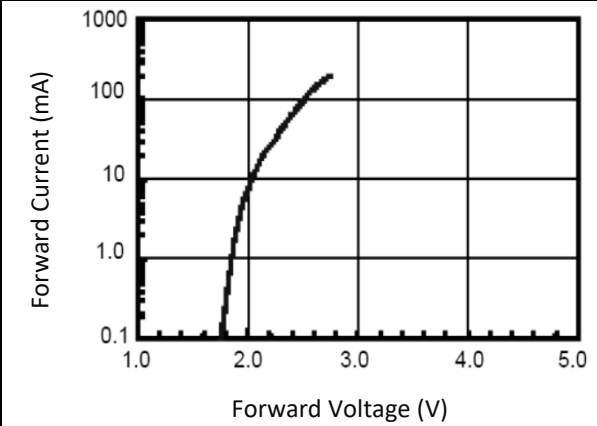


**ELECTRO-OPTICAL CHARACTERISTICS (GREEN):**

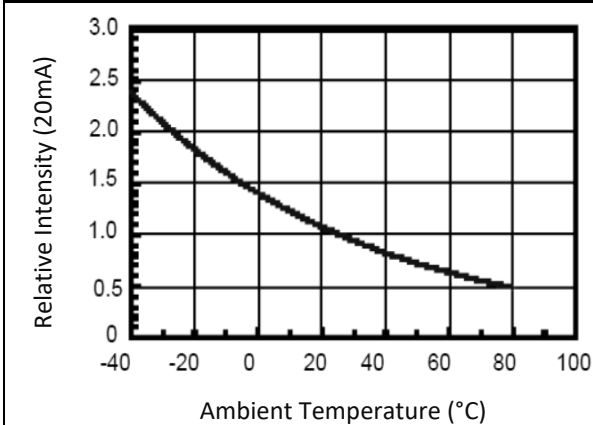
Relative Intensity v.s. Forward Current



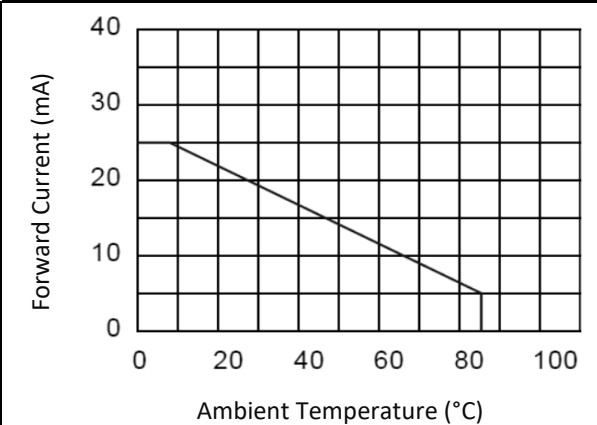
Forward Current v.s. Forward Voltage



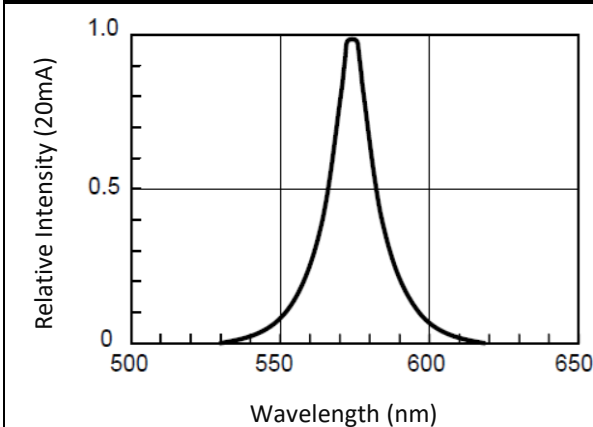
Relative Intensity v.s. Temperature



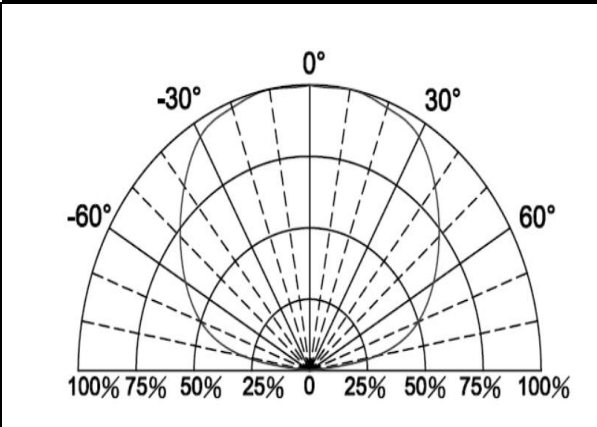
Forward Current v.s. Temperature



Relative Intensity v.s. Wavelength



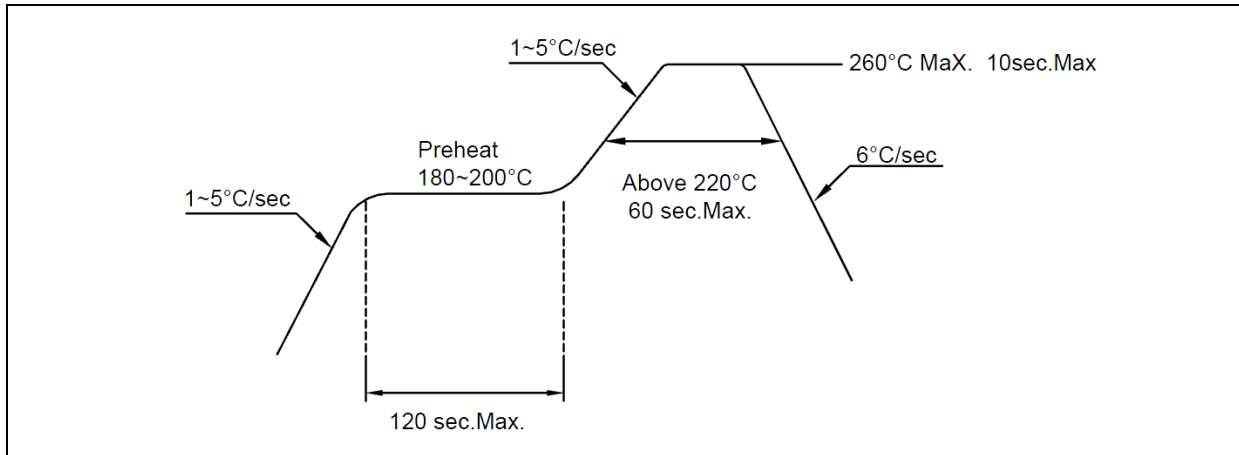
Directive Radiation



## RECOMMENDED SOLDERING PROFILE:

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Lead-free Solder:

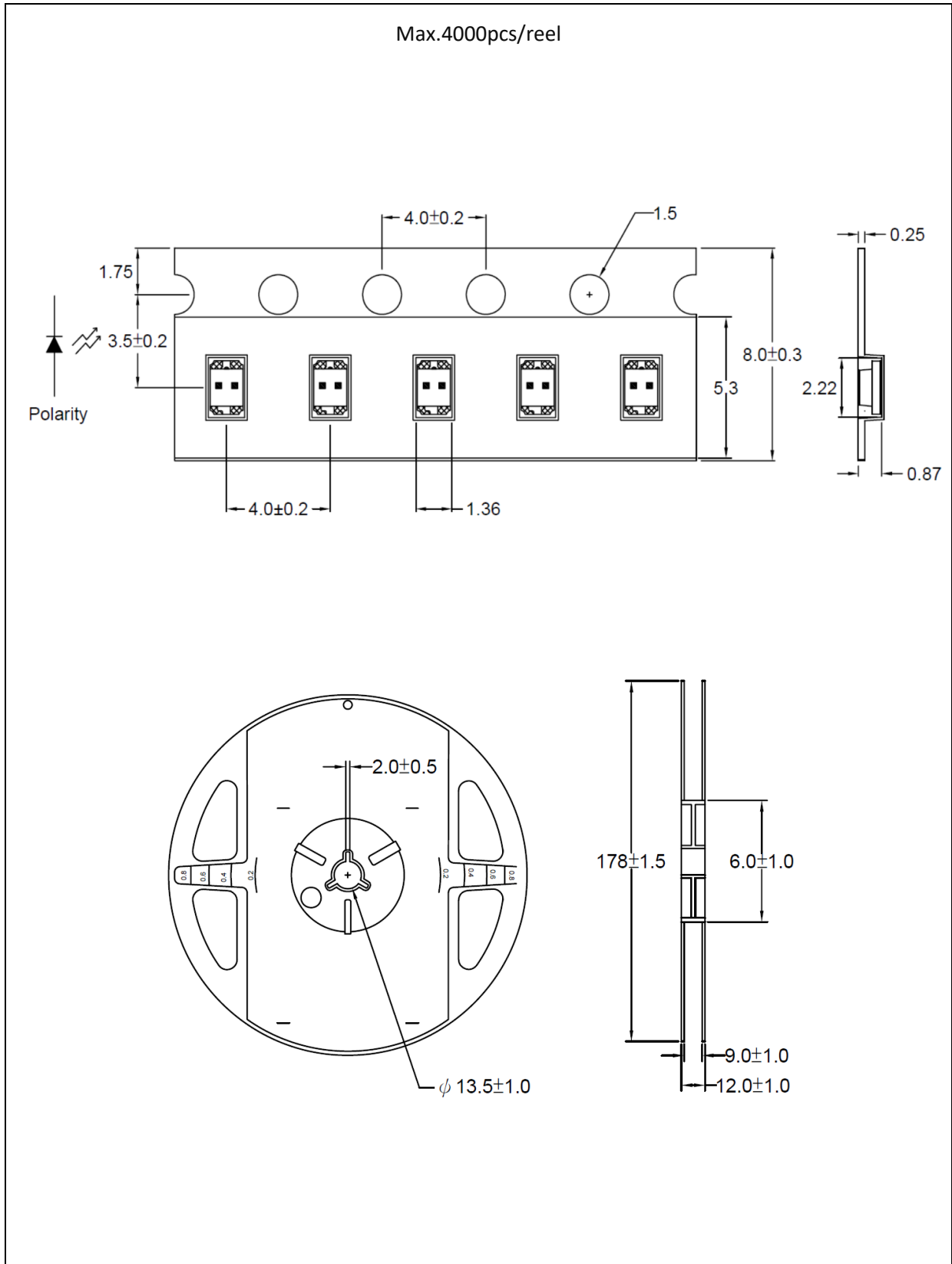


Note:

1. Maximum reflow soldering: 2 times.
2. Before, during, and after soldering, should not apply stress on the components and PCB board.

**PACKING SPECIFICATION:**

Reel Dimension:





## PRECAUTIONS OF USE:

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### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with desiccating agent and apply baking.

### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light Red) after baking in process.

### Testing Circuit:



Must apply resistor(s) for protection (over current proof).

### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrostatic glove is recommended when handling the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.

**REVISION RECORD:**

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Version	Date	Summary of Revision
A1.0	28/02/2020	Datasheet set-up.