

# N0D19S27

◆Outline(L\*W\*H): 1.6\*1.5\*0.55 mm

◆Good thermal dissipation & Optical uniformity

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## Features

- Forward current: green&blue:  $\leq 25\text{mA}$
- Typical viewing angle 50% Iv: 140°
- Lens color code: water transparent
- RoHS and REACH-compliant
- Qualified according to JEDEC moisturevity Level 3
- ESD level 1kV(HBM)

## Applications

- Indoor signage display applications
- Indoor decorating and entertainment design
- Flat backlight for LCD. Switch and symbol
- Indicator and backlighting for all consumer electronics

**■ Product Code Method**

①	②	③	④	⑤
Process Type	Category	LED Type	Lead Frame Size	Dice Wavelength & Luminous Rank
1: normal process	S: SMD LED	A: PCB top view B: PCB side view	0606: 1.6*1.5 mm	B : blue G : green

⑥	⑦	⑧	⑨
Lap Polarity	Cap Color	PCB Module Code	Flow Code
1: common anode	C: water transparent	B: article mode	01: no expression above meaning for company

**■ Maximum Rating(Ta=25°C)**

Characteristics	Symbol	Typical	Unit	
DC Forward Current	I <sub>F</sub>	Blue(B)	25	mA
		Green(G)	25	
Pulse Forward Current <sup>*3</sup>	I <sub>PF</sub>	100	mA	
Reverse Current	V <sub>R</sub>	5	V	
Power Dissipation	P <sub>D</sub>	Blue(B)	80	mW
		Green(G)	80	
Operating Temperature Range	T <sub>OP</sub>	-40-80	°C	
Storage Temperature Range	T <sub>STG</sub>	-40-100	°C	
Soldering Temperature <sup>*4</sup>	T <sub>SD</sub>	260	°C	

Notes 1: There is no maximum or typical voltage parameter

2: For other ambient, limited setting of current will be depended on de-rating curves.

3: Duty 1/10, pulse width 0.1ms

4: The maximum of soldering time is 5 seconds in T<sub>SD</sub>

**■ Typical Product Characteristics(Ta=25°C)**

Characteristics	Symbol	Min.	Typ.	Max.	Unit	Test condition	
Leakage Current	$I_R$	-	-	10	$\mu A$	$V_R=5V$	
Viewing Angle	$2\theta_{1/2}$	-	140	-	Deg	$I_F=20mA$	
Forward Voltage	$V_F$	Blue(B)	2.8	3.3	3.7	V	$I_F=10mA$
		Green(G)	2.8	3.1	3.7		$I_F=10mA$
Luminous Intensity	$I_v$	Blue(B)	-	60	-	mcd	$I_F=10mA$
		Green(G)	-	330	-		$I_F=10mA$
Dominant Wavelength	$\lambda_d$	Blue(B)	462.5	-	477.5	nm	$I_F=10mA$
		Green(G)	520	-	535		$I_F=10mA$

Notes: 1. Measurement Errors:

Forward Voltage:  $\pm 0.1V$ , Luminous Intensity ( $I_v$ )  $\pm 10\%$ , Dominant Wavelength ( $\lambda_d$ )  $\pm 1.0nm$

2. Electrical-Optical Characteristics (Ta=25°C)

**■ Range of Bins**
**1) Forward Voltage Bins**

Blue( $I_F=10mA$ )		
Bin Code	Min.(mcd)	Max.(mcd)
f	2.8	3.1
g	3.1	3.4
h	3.4	3.7

Green( $I_F=10mA$ )		
Bin Code	Min.(mcd)	Max.(mcd)
f	2.8	3.1
g	3.1	3.4
h	3.4	3.7

**2) Luminous Intensity Bins**

Blue( $I_F=10mA$ )		
Bin Code	Min.(mcd)	Max.(mcd)
F	40	50
G	50	63
H	63	80
I	80	100

Green( $I_F=10mA$ )		
Bin Code	Min.(mcd)	Max.(mcd)
M	200	250
N	250	320
O	320	400
P	400	500

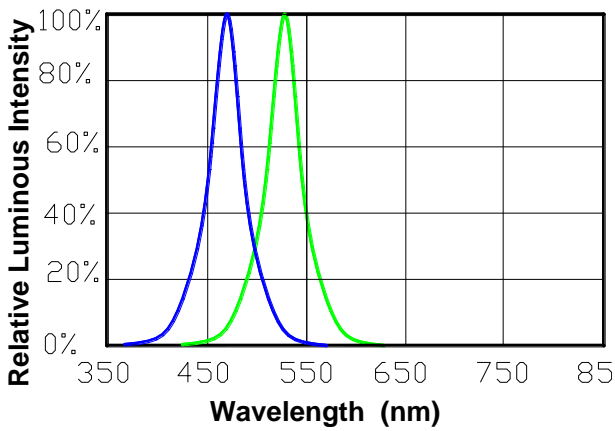
**3) Dominant Wavelength Bins**

Blue( $I_F=10mA$ )		
Bin Code	Min.(nm)	Max.(nm)
2	462.5	467.5
3	467.5	472.5
4	472.5	477.5

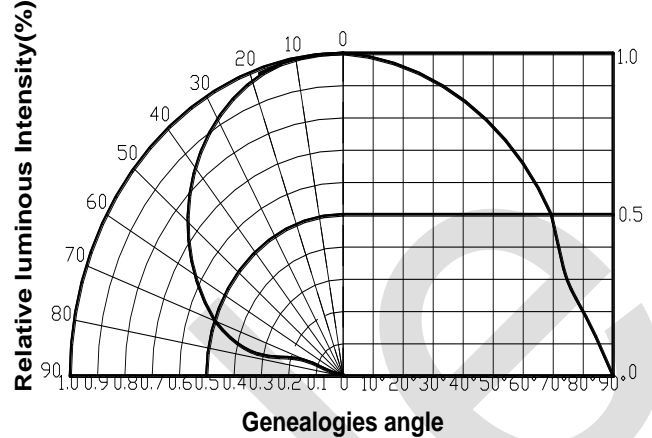
Green( $I_F=10mA$ )		
Bin Code	Min.(nm)	Max.(nm)
3	520	525
4	525	530
5	530	535

■ **Electrical-Optical Characteristics**

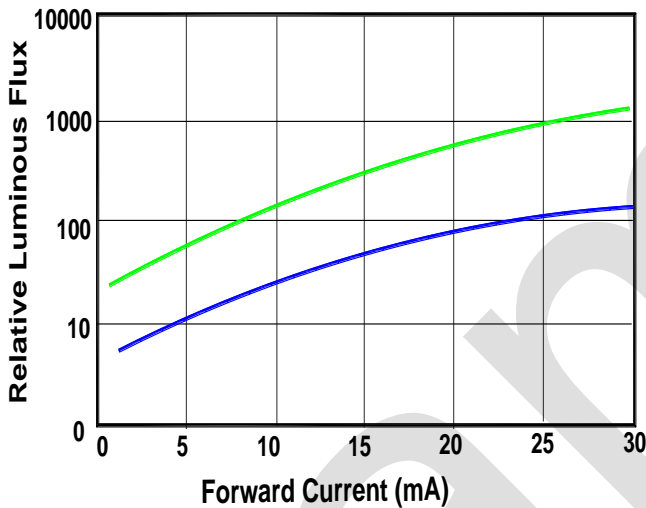
1). **Relative Spectral Distribution**



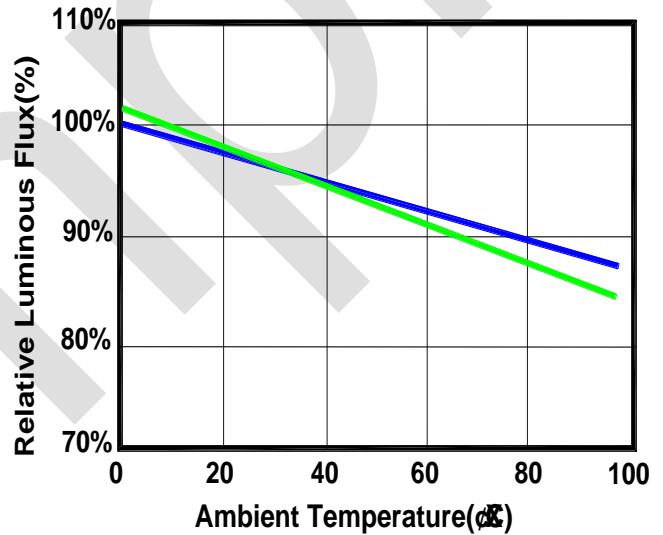
2). **Typical Spatial Distribution**



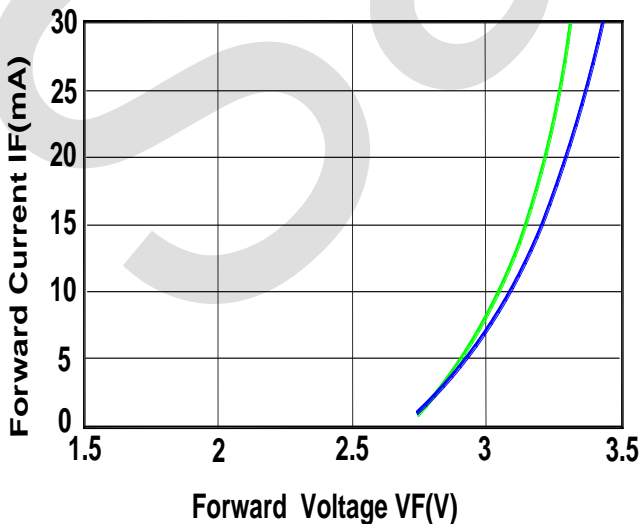
3). **Relative Luminous Flux Vs Current**



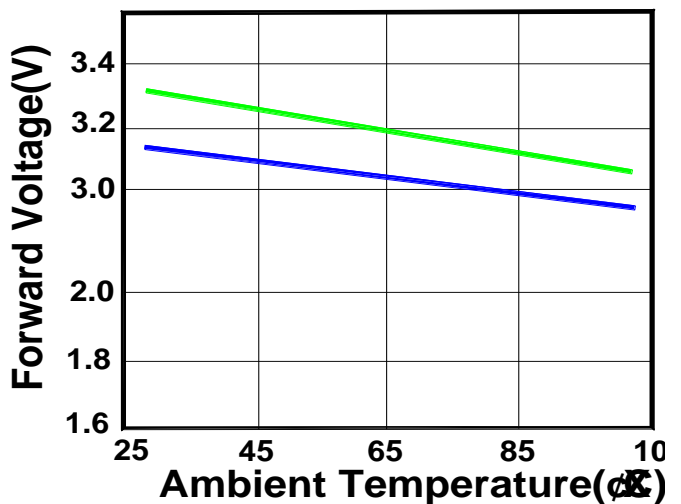
4). **Relative Luminous Flux Vs Ambient Temperature**



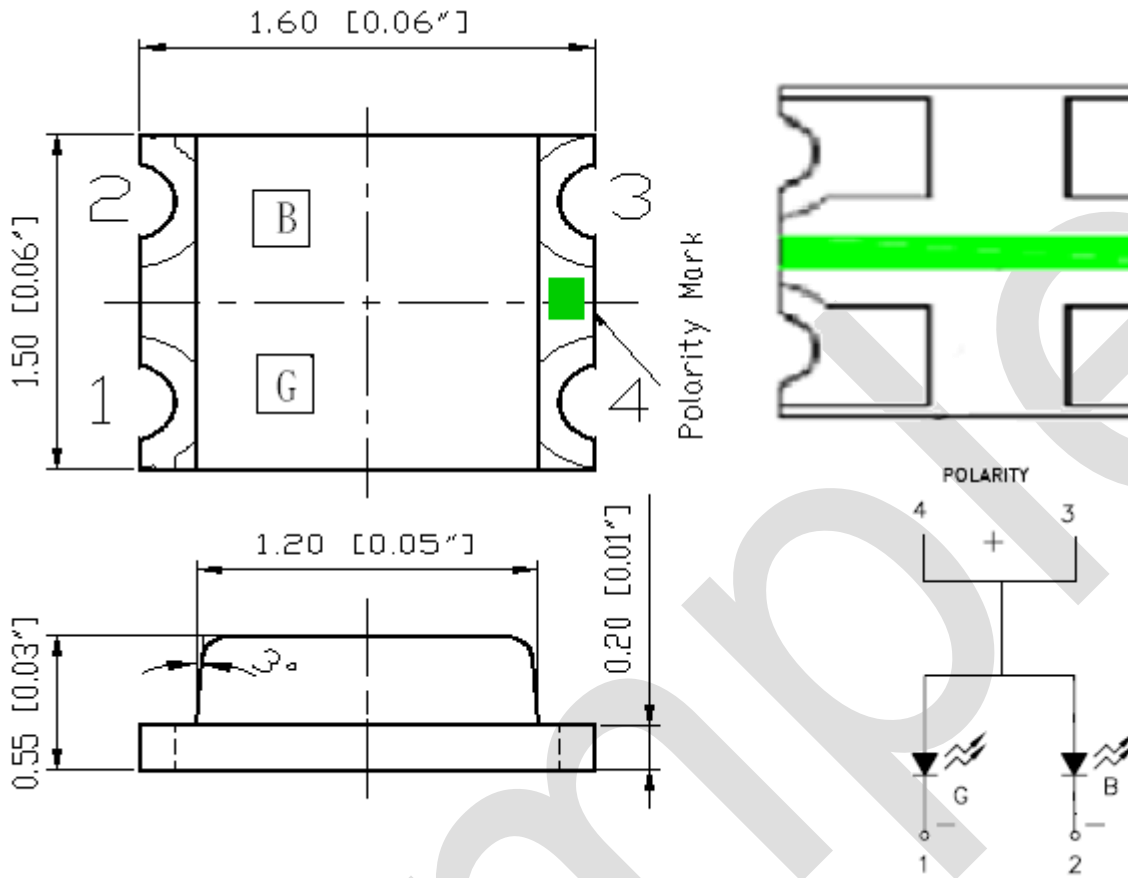
5). **Electrical Characteristics**



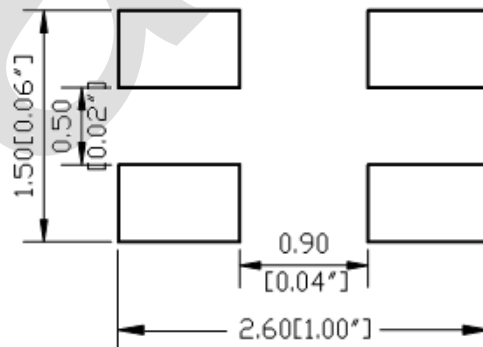
6). **Forward Voltage Vs Temperature**



■ Dimensions



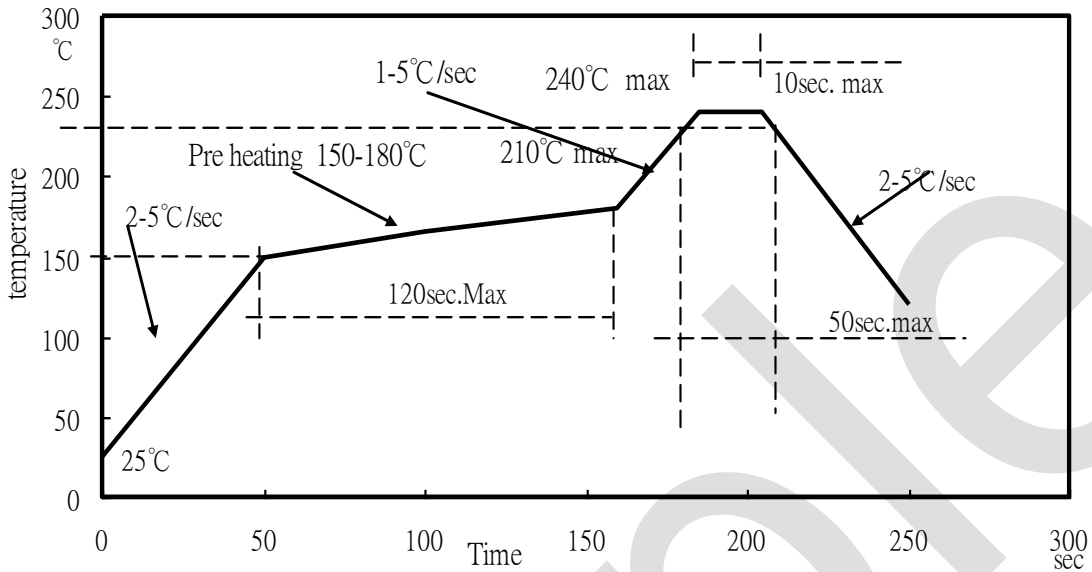
RECOMMEND PAD LAYOUT



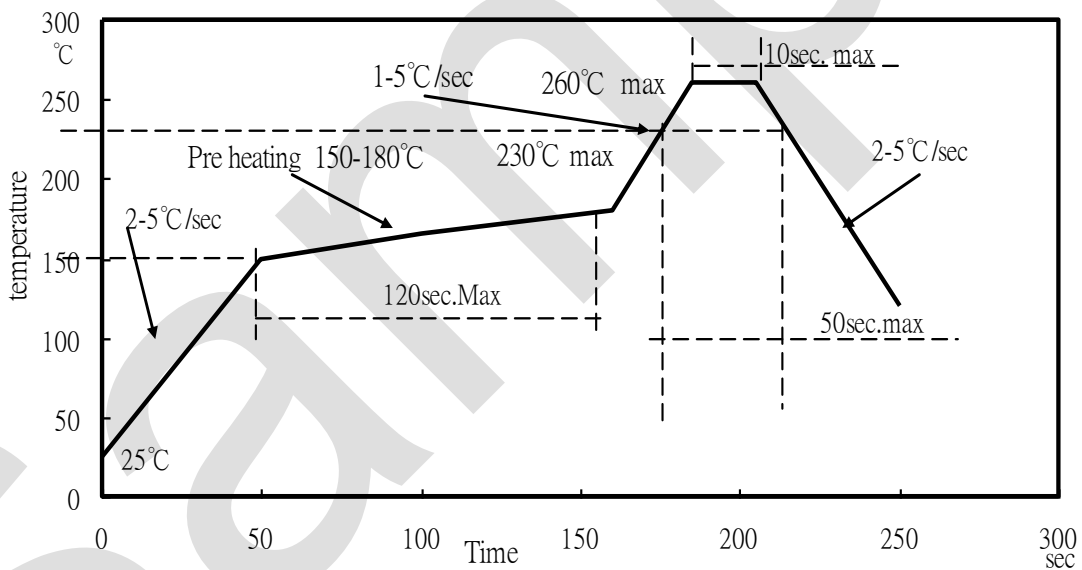
- Notes:
1. All dimensions are in millimeters (inches)
  2. Tolerance is  $\pm 0.1$  ( $\pm 0.004$ ") mm unless otherwise noted
  3. Specifications are subject to change without notice.

■ Reflow Profile

1. I<sub>R</sub> reflow soldering profile for lead free solder



2. I<sub>R</sub> reflow soldering profile for lead solder



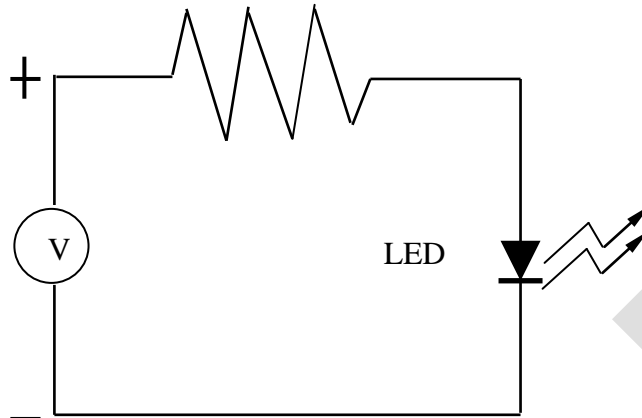
Notes:

1. We recommend the reflow temperature 240°C (±5°C).the maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the silicone resin while it is exposed to high temperature.
3. Number of reflow process shall be less than 3 times.

## ■ Test Circuit and Handling Precautions

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### 1. Test circuit



### 2. Handling precautions

#### 2.1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

#### 2.2. Storage

1). It is recommended to store the products in the following conditions:

Humidity: 60% R.H. Max.

Temperature: 5°C~30°C (41°F~86°F)

2). Shelf life in sealed bag: 12 month at <math>5^{\circ}\text{C}\sim 30^{\circ}\text{C}</math> and <math>< 60\% \text{ R.H.}</math> after the package is Opened, the products should be used within a week or they should be keeping to stored at  $\leq 20\% \text{ R.H.}$  with zip-lock sealed.

#### 2.3. Baking

It is recommended to baking before soldering when the pack is unsealed after 24hrs.

The Conditions are as followings:

1).  $60\pm 3^{\circ}\text{C}$  X 6hrs and <math>< 5\% \text{ RH}</math>, for reel

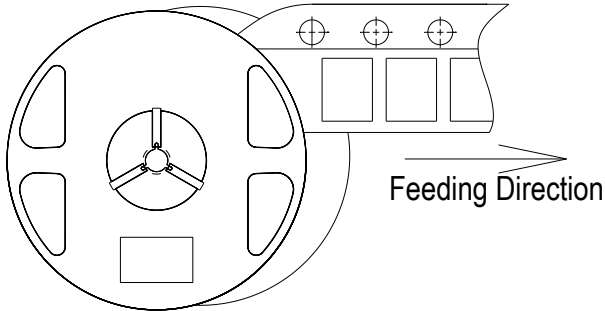
2).  $125\pm 3^{\circ}\text{C}$  X 2hrs, for single LED

It shall be normal to see slight color fading of carrier (light yellow) after baking in process

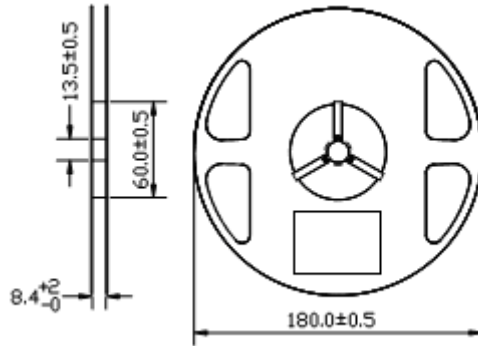


■ Packing

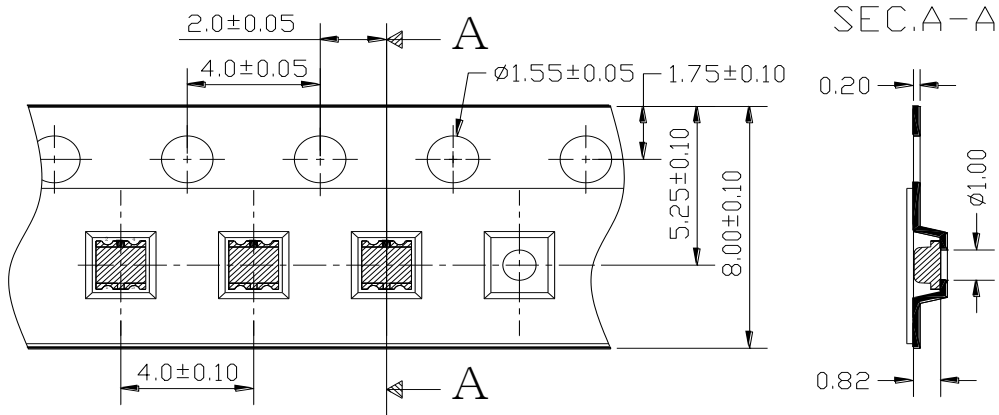
● Feeding Direction



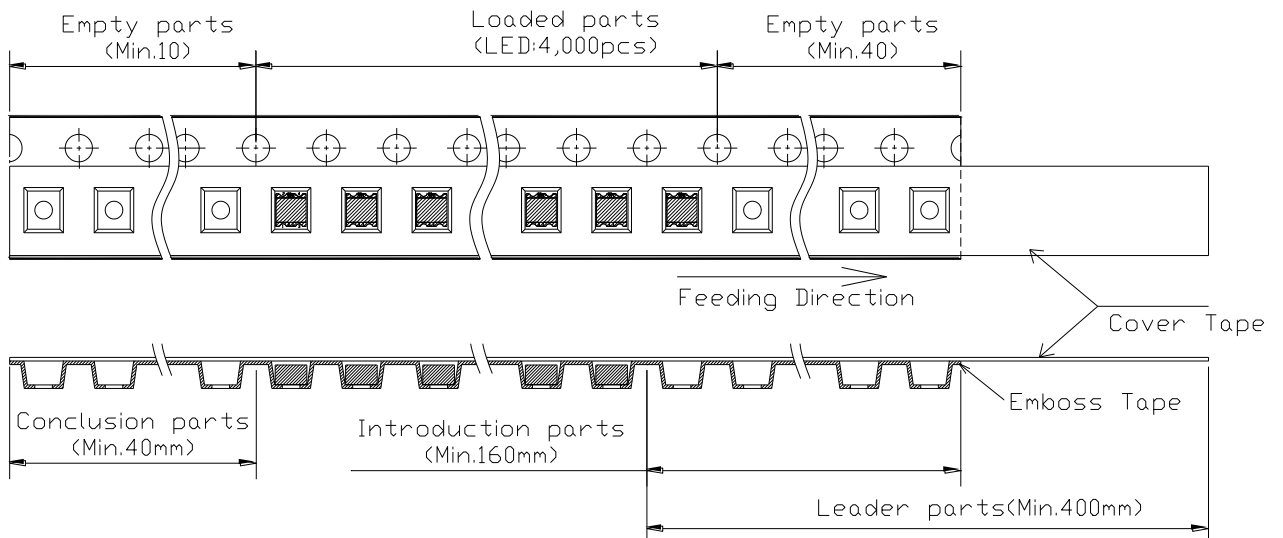
● Dimensions of Reel (Unit: mm)



● Dimensions of Tape (Unit: mm)



● Arrangement of Tape



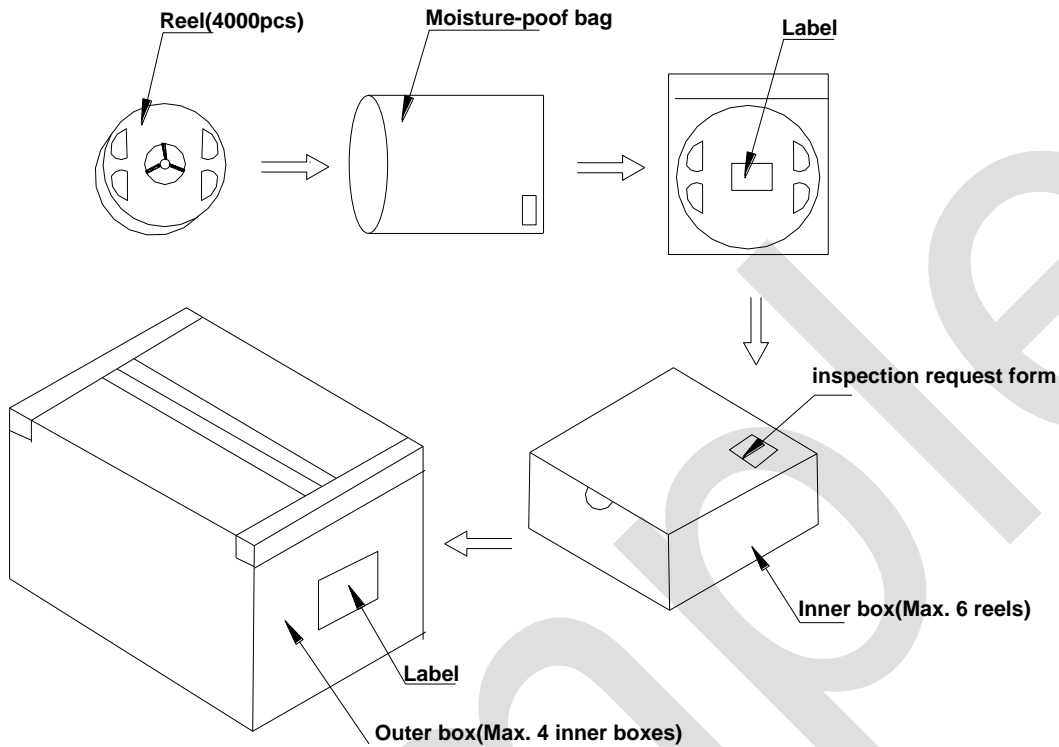
Notes:

1. Empty component pockets are sealed with top cover tape;
2. The max loss number of SMD is 2pcs;
3. The cathode is oriented towards the tape sprocket hole in accordance with ANSI/EIA RS-481 specifications;
4. 4000pcs per reel

■ Packing

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● Packaging Specifications



**Notes:**

Reeled product (max.4,000) is packed in a sealed moisture-proof bag. Six bags are packed in an inner box (size: about 260 X 230 X 100 mm) and four inner boxes are in an outer box (size: about 480 X 275 X 215 mm). On the label of moisture-proof bag, there should be the information of Part No., Lot No. and quantity number; also the total quantity number should be on inspection request form on outer box.

## ■ Precautions

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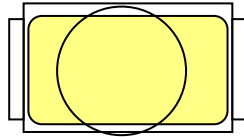
### 1. Abnormal situation caused by improper setting of collet

To choose the right collet is the key issue in improving the product's quality. LED is different from other electronic components, which is not only about electrical output but also for optical output. This characteristic made LED more fragile in the process of SMT. If the collet's lowering down height is not well set, it will bring damage to the gold wire at the time of collet's picking up and loading which will cause the LED fail to light up, light up now and then or other quality problems

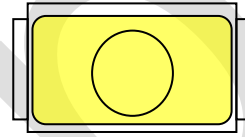
### 2. How to choose the collet

During SMT, please choose the collet that has larger outer diameter than the lighting area of lens, in case that improper position of collet will damage the gold wire inside the LED. Different collets fit for different products, please refer to the following pictures cross out

**Outer diameter of collet should be larger than the lighting area**



Picture 1(√)



Picture 2(X)

### 3. Other points for attention

- A. No pressure should be exerted to the epoxy shell of the SMD under high temperature.
- B. Do not scratch or wipe the lens since the lens and gold wire inside are rather fragile and cross out easy to break.
- C. LED should be used as soon as possible when being taken out of the original package, and should be stored in anti-moisture and anti-ESD package.

### 4. This usage and handling instruction is only for your reference.

**■ Test Items and Results of Reliability**

Test Item	Test Conditions	Duration/ Cycle	Number of Damage	Reference
Temperature Cycle	-40°C 30min ↑↓ 1 min 85°C 30min	100 cycles	0/22	JEITA ED-4701 300 303
High Temperature Storage	T <sub>a</sub> =100°C±5°C	1000 hrs	0/22	EIAJED-4701 200 201
High Humidity Heat Life Test	T <sub>a</sub> =85°C RH=85% I <sub>F</sub> =20mA	500 hrs	0/22	Tested with Brightek standard
Humidity Heat Storage	T <sub>a</sub> =85°C RH=85%	1000 hrs	0/22	EIAJED-4701 100 103
Life Test	T <sub>a</sub> =25°C I <sub>F</sub> =20mA	1000 hrs	0/22	Tested with Brightek standard
Low Temperature Life Test	T <sub>a</sub> = -40°C I <sub>F</sub> =20mA	1000 hrs	0/22	Tested with Brightek standard
High Temperature Life Test	T <sub>a</sub> =85°C I <sub>F</sub> =20mA	1000 hrs	0/22	Tested with Brightek standard

<b>*Criteria for Judging</b>				
Item	Symbol	Condition	Criteria for Judgment of pass	
			Min	Max
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> =10mA	-	USL* <sup>1</sup> ×1.1
Reverse Current	I <sub>R</sub>	V <sub>R</sub> = 5V	-	10μA
Luminous Intensity	I <sub>v</sub>	I <sub>F</sub> =10mA	LSL* <sup>2</sup> ×0.7	-

[Note] USL\*<sup>1</sup>: Upper Specification Level

LSL\*<sup>2</sup>: Lower Specification Level