









Release Date: 06 April 2018 Version: A1.2

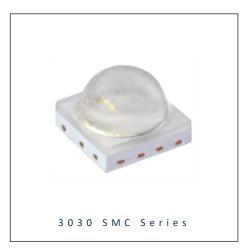
PRODUCT DATASHEET



- ► SMC High Power
- ▶ 3030 SMC 2.05t Series
- ▶ Blue (465nm)

N0B25S56





3030 SMC Series





FEATURES:

Package: TOP View SMC Package with Silicon Lens

Forward Current: 350mA Forward Voltage (typ.): 3.2V

Luminous Flux (typ.): 28lm@350mA

Colour: Blue

Wavelength: 465nm Viewing angle: 90°

Materials:

Die: InGaN

Resin: Silicon (Water Clear)

L/T Finish: Ag plated

Operating Temperature: -40~+80°C Storage Temperature: -40~+100°C

Grouping parameters:

Forward Voltage

Luminous Flux

Dominant Wavelength

Soldering methods: IR Reflow

Preconditioning: MSL2 according to J-STD020

Packing: 12mm tape with 500pcs Min./reel, ø180mm (7")

APPLICATIONS:

- **Decorative Lighting**
- Portable Lighting
- **Outdoor Lighting**
- **Commercial Lighting**

Architectural Lighting

Industrial Lighting



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	IF	500	mA
Reverse Voltage	VR	5	V
Reverse Current @5V	I _R	10	μΑ
Junction Temperature	Tj	125	°C
Electrostatic Discharge (HBM: MIL-STD-883 C2)	ESD	2000	V
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{STG}	-40~+100	°C
Soldering Temperature	T _{SOL}	260	°C

Electrical & Optical Characteristics (Ta=25°C)

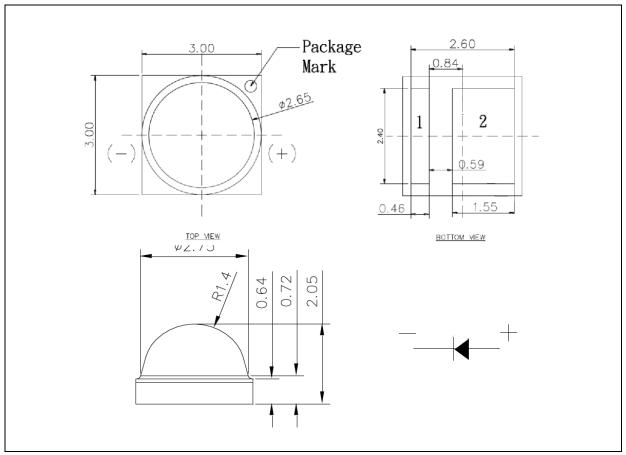
Darameter	Symbol	Values			Unit	Test
Parameter	Зуппоп	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	V_{F}	2.8		3.6	V	I _F =350mA
Luminous Flux	Ф۷	22		35	lm	I _F =350mA
Dominant Wavelength	λ_{D}	460		470	nm	I _F =350mA
Viewing Angle	2θ _{1/2}		90		deg	I _F =350mA

^{1.} Luminous flux (Φ_V) ±7%, Forward Voltage (V_F) ±0.05V, Viewing angle($2\theta_{1/2}$) ±10°



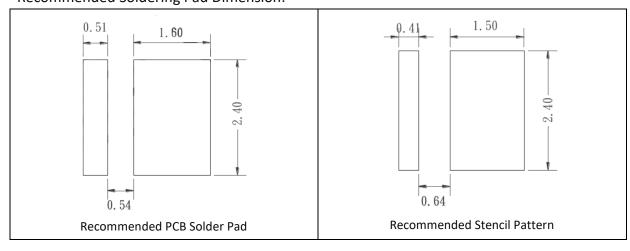
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 350mA):

Code	Min.	Max.	Unit
V2830	2.8	3.0	
V3032	3.0	3.2	W
V3234	3.2	3.4	V
V3436	3.4	3.6	

Luminous Flux Classifications (I_F = 350mA):

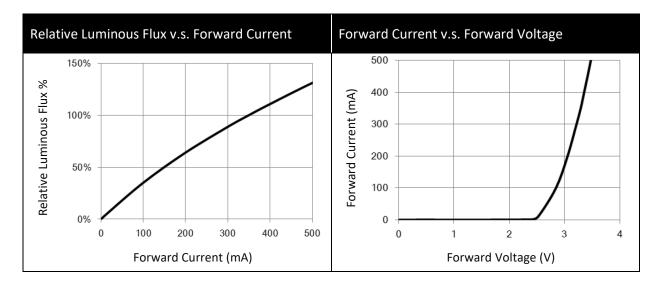
Code	Min.	Max.	Unit
B17	22	24	
B18	24	26	
B19	26	28	lm
B20	28	30	
B21	30	35	

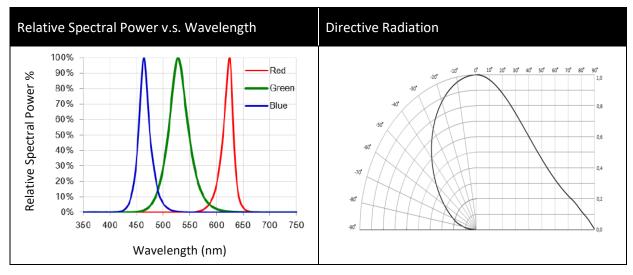
Dominant Wavelength Classifications (IF = 350mA):

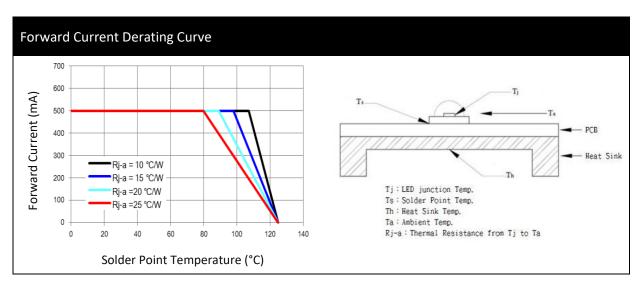
Code	Min.	Max.	Unit	
B460	460	465		
B465	465	470	nm	



ELECTRO-OPTICAL CHARACTERISTICS:



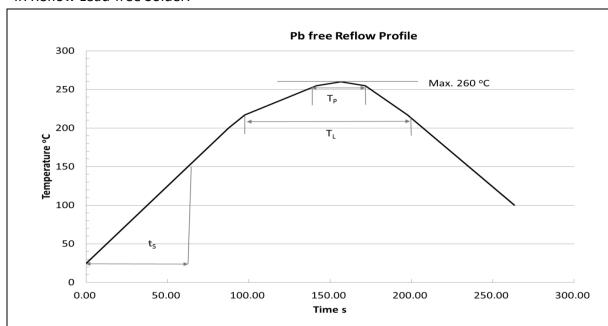






RECOMMENDED SOLDERING PROFILE:

IR Reflow Lead-free Solder:



Profile Feature		Pb-Free (SnAgCu) Assembly			Unit
Frome readure	Symbol	Minimum	Recommendation	Maximum	Offic
Ramp-up Rate to Preheat (25°C to 150°C)			2	3	K/s
Time t _S (T _{Smin} to T _{smax})	ts	60	100	120	s
Ramp-up Rate to Peak (T _{Smax} to T _P)			2	3	K/s
Liquidus Temperature	TL		217		°C
Time above Liquidus temperature	t _L		80	100	s
Peak Temperature	Тр		245	260	°C
Time within 5 °C of the specified peaktemperature T _P - 5 K	t _P	10	20	30	s
Ramp-down Rate (T _P to 100 °C)			3	4	K/s
Time 25 °C to T _P				480	s

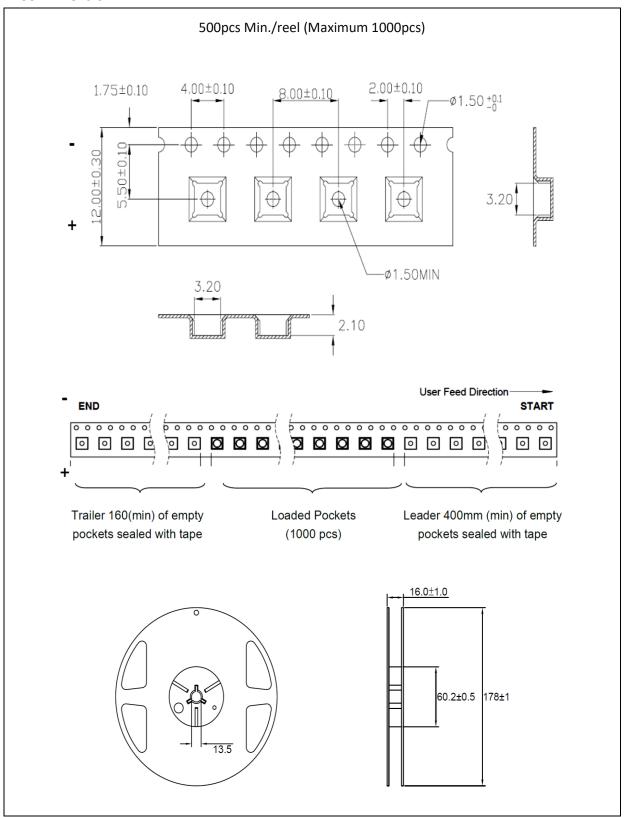
Note:

- 1. Maximum reflow soldering: 3 times.
- 2. The recommended soldering temperature is 245°C. Maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

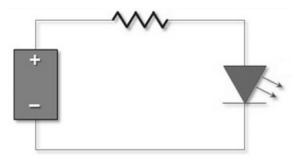
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision	
A1.0	26/05/2016	Datasheet set-up.	
A1.1	28/07/2016	Revised luminous maximum.	
A1.2	06/04/2018	Revise lead frame solder pad design.	