









Release Date: 15 March 2016 Version: A1.0

PRODUCT DATASHEET



- ► PLCC2
- ➤ 3528 1.9t Series
- ➤ Yellow (590nm)

NOY28S59BS









3528 1.9t Series

APPLICATIONS:

- **LED Display**
- Indicator
- Traffic Display
- **Decoration Lighting**

FEATURES:

- Package: PLCC2 Black Surface SMT Package
- Forward Current: 20mA Forward Voltage (typ.): 2.0V
- Luminous Intensity (typ.): 880mcd@20mA
- Colour: Yellow Wavelength: 590nm
- Viewing angle: 120°
- **Materials:**
 - Die: AlGaInP
 - Resin: Silicone (Water Clear)
 - L/F Finish: Ag Plated
- Operating Temperature: -40~+80°C **Storage Temperature:** -40~+85°C
- **Grouping parameters:**
 - Forward voltage
 - Luminous intensity
 - **Dominant Wavelength**
- Soldering methods: Reflow soldering Preconditioning: acc. to JEDEC Level 3
- Packing: 8mm tape with 2000pcs/reel, ø180mm (7")



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I _F	30	mA
Peak Forward Current Duty 1/8@1KHz	I _{FP}	125	mA
Reverse Voltage	V _R	5	V
Reverse Current @5V	I _R	10	μΑ
Power Dissipation	P _D	75	mW
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{STG}	-40~+85	°C

Electrical & Optical Characteristics (Ta=25°C)

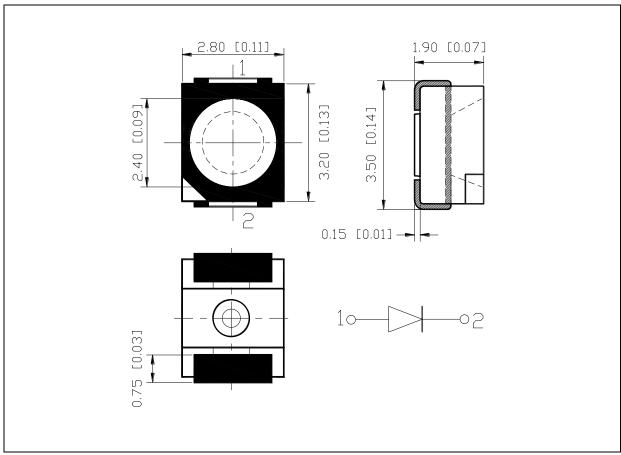
Parameter Symbol		Values			Linit	Test
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	VF	1.7	2.0	2.5	V	I _F =20mA
Luminous Intensity	lv	500	880	1250	mcd	I _F =20mA
Dominant Wavelength	λ_{D}	585	590	595	nm	I _F =20mA
Peak Wavelength	λ_{P}		595		nm	I _F =20mA
Spectral Half Bandwidth	Δλ		17		nm	I _F =20mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =20mA

^{1.} Luminous intensity (I_V) ±15%, Forward Voltage (V_F) ±0.1V



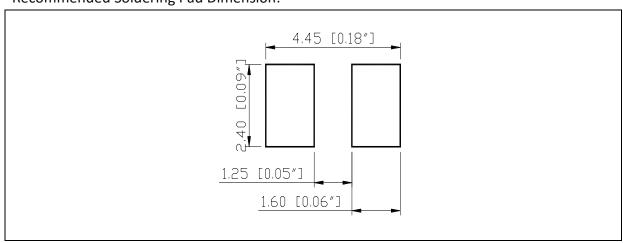
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
А	1.7	2.5	٧

Luminous Intensity Classifications (I_F = 20mA):

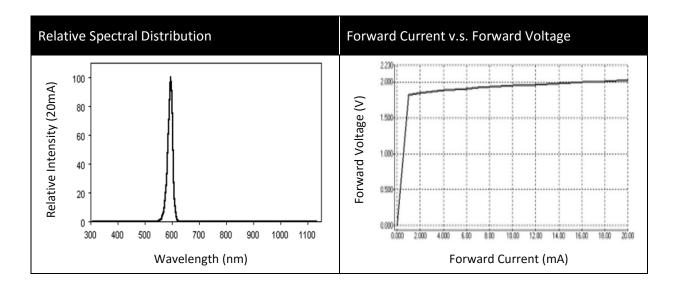
Code	Min.	Max.	Unit
Q	500	630	
R	630	800	mad
S	800	1000	mcd
Т	1000	1250	

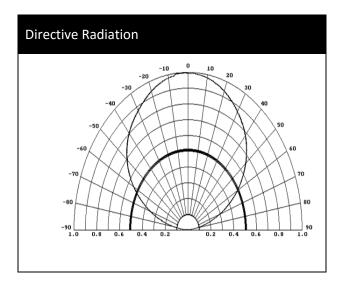
Wavelength Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
M	585	590	
N	590	595	nm



ELECTRO-OPTICAL CHARACTERISTICS:

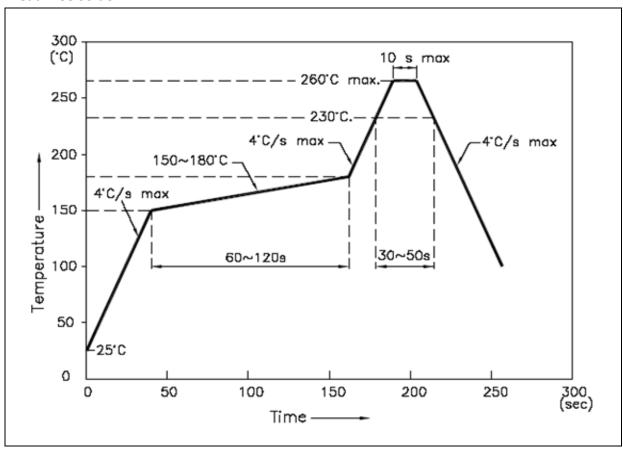






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



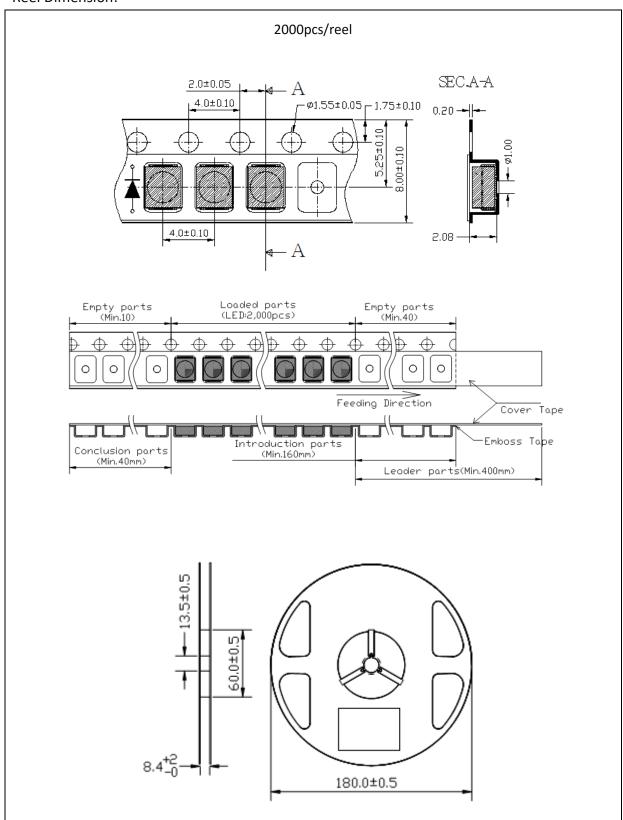
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

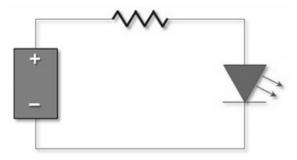
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	15/03/2016	Datasheet set-up.