









PRODUCT DATASHEET



- ► Ceramic High Power
- ➤ 3535 Series
- ➤ Yellow (590nm)

PRELIMINARY

NOY10S12P NOY10S12PSTAR





3535 Series

FEATURES:

Package: Ceramic SMT Package with Silicon Lens

Forward Current: 350~700mA Forward Voltage (typ.): 2.4V

Luminous Flux (typ.): 60lm@350mA; 102lm@700mA

Colour: Yellow Wavelength: 590nm Viewing angle: 120°

3535 Series

Materials: Die: AlGaInP

Resin: Silicon (Water Clear)

L/T Finish: NiPdAu

Operating Temperature: -40~+105°C Storage Temperature: -40~+100°C

Grouping parameters:

Forward Voltage

Luminous Flux

Dominant Wavelength Soldering methods: Reflow

Preconditioning: MSL2 according to J-STD020

Packing: 12mm tape with 100pcs Min./reel, ø180mm (7") 35pcs/tray; 210pcs/carton (with Starboard)

APPLICATIONS:

Automotive





CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I _F	700	mA
Pulse Forward Current	I _{PF}	1000	mA
Reverse Current @5V	I _R	10	μΑ
Junction Temperature	Tj	150	°C
Electrostatic Discharge (HBM: MIL-STD-883 C 3B)	ESD	8000	V
Operating Temperature	T _{OPR}	-40~+105	°C
Storage Temperature	T _{STG}	-40~+100	°C
Soldering Temperature	T _{SOL}	260	°C
Thermal Resistance - Junction to Solder Point	R _{th}	6	°C/W

Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test
	Syllibol	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	V_{F}	1.8	2.4	2.8	V	I _F =350mA
Luminous Flux	Φν	50	60	70	· Im	I _F =350mA
		85	102	118		I _F =700mA
Dominant Wavelength	$\lambda_{\scriptscriptstyle D}$	585		595	nm	I _F =350mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =350mA

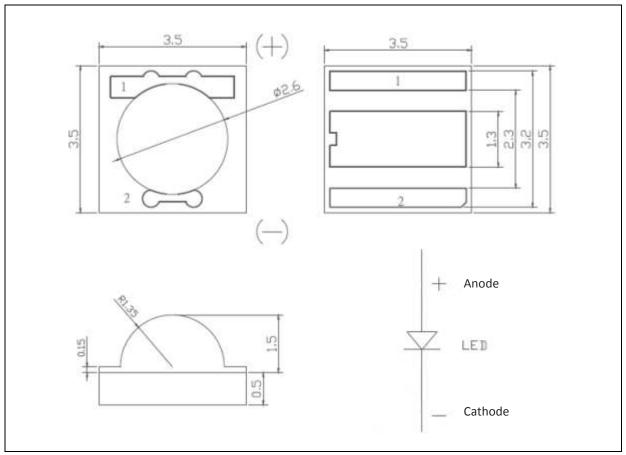
^{1.} Luminous flux (Φ_V) ±5%, Forward Voltage (V_F) ±0.05V, Viewing angle($2\theta_{1/2}$) ±10°

^{2.} IS standard testing



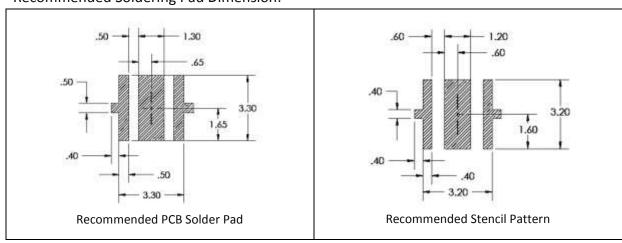
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:

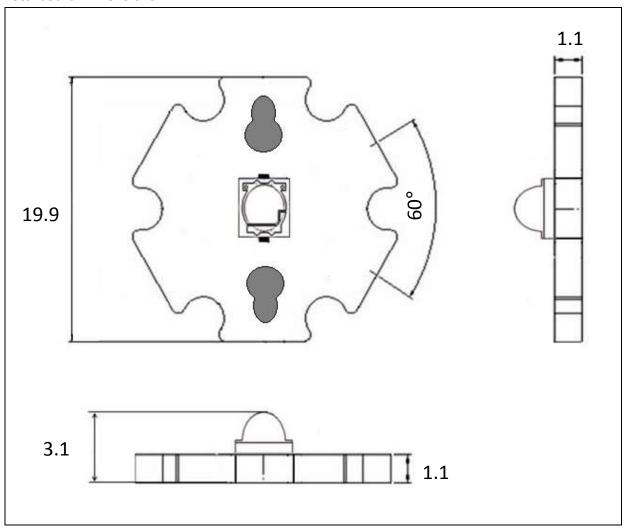


- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



MCPCB:

Starboard Dimensions:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.25mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications ($I_F = 350mA$):

Code	Min.	Max.	Unit
V1820	1.8	2.0	
V2022	2.0	2.2	
V2224	2.2	2.4	V
V2426	2.4	2.6	
V2628	2.6	2.8	

Luminous Flux Classifications ($I_F = 350 \text{mA}$):

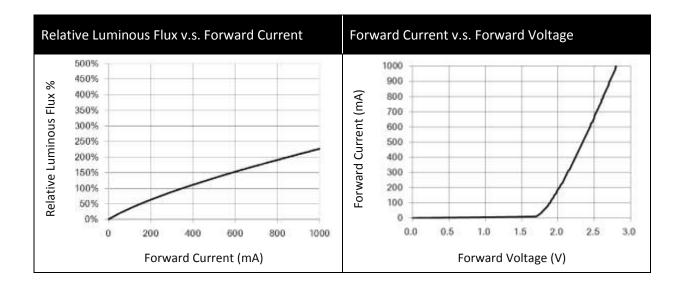
Code	Min.	Max.	Unit
B24	45	50	
B25	50	55	lm
B26	55	60	lm
B27	60	65	

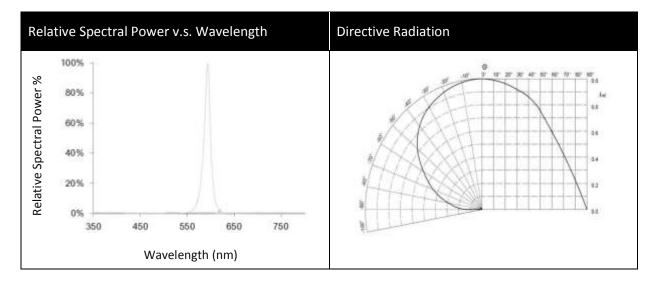
Dominant Wavelength Classifications (I_F = 350mA):

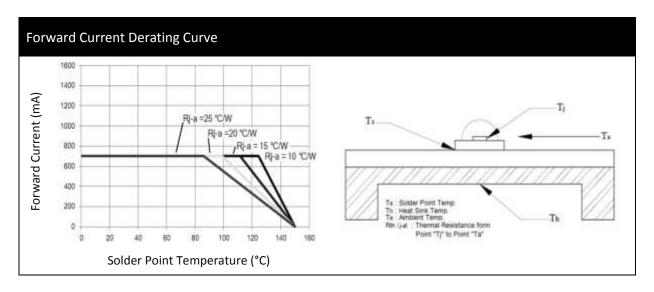
Code	Min.	Max.	Unit
Y585	585	590	200
Y590	590	595	nm



ELECTRO-OPTICAL CHARACTERISTICS:



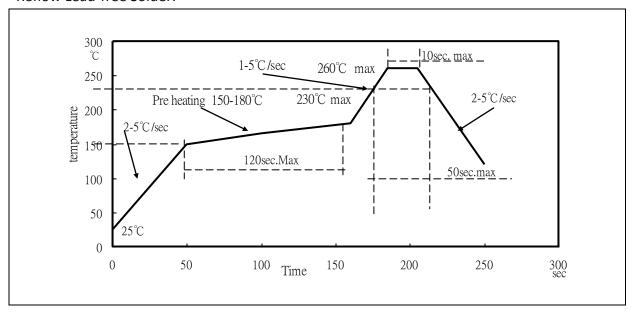






RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:



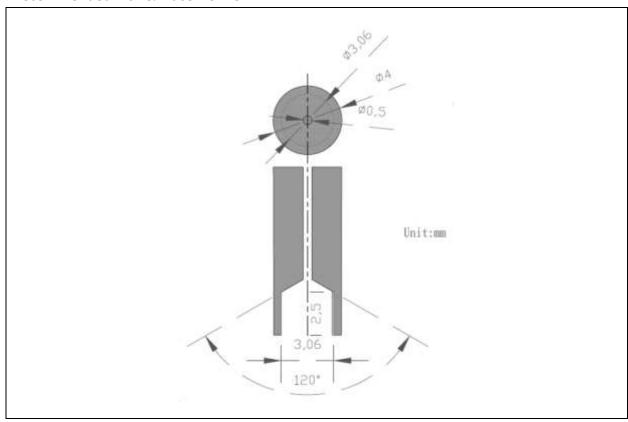
Note:

- 1. Maximum reflow soldering: 3 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



RECOMMENDED NOZZLE FOR SMT:

Recommended Pick & Place Nozzle:

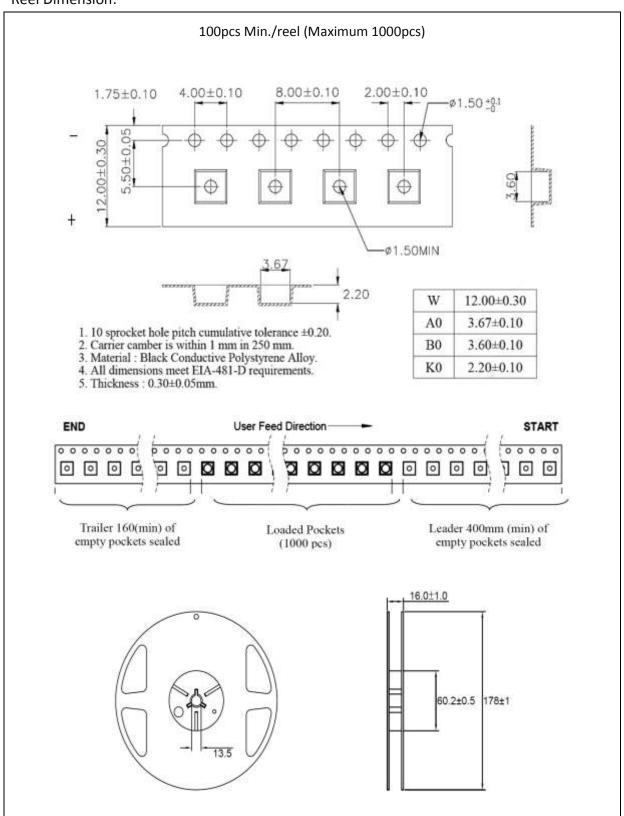


- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.



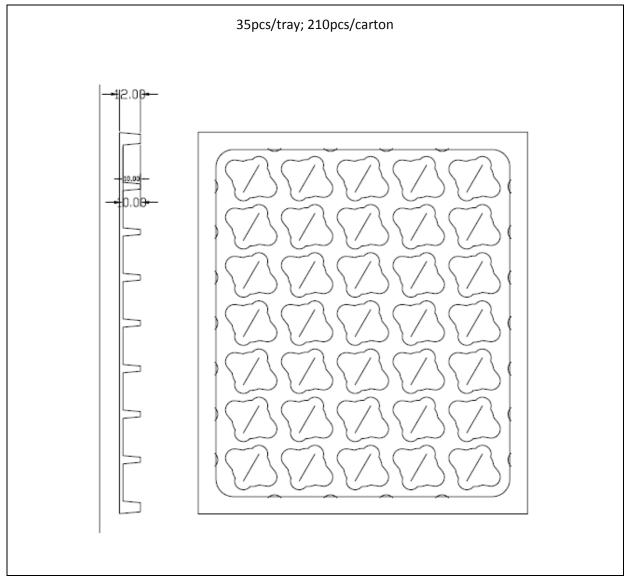
PACKING SPECIFICATION:

Reel Dimension:





Tray Dimension for Starboard:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

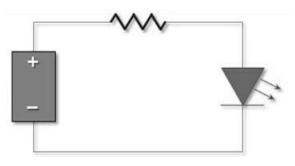
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	26/07/2014	Datasheet set-up.
A1.1	28/08/2014	Add starboard information.
A1.2	05/03/2015	Revised reel quantity.