













- ► Subminiature SMD
- ➤ 2520 Series
- ➤ Yellow (595nm)

N0Y08S20









Release Date: 13 November 2015 Version: A1.1



Subminiature 2520

#### **APPLICATIONS:**

- Backlighting
- Indication Light
- Switch light
- Dashboard

## **FEATURES:**

Package: Subminiature SMD Forward Current: 20mA

Forward Voltage (typ.): 2.2V

Luminous Intensity (typ.): 1800mcd @20mA

Colour: Yellow

Wavelength: 595nm

Viewing angle: 20°

**Materials:** 

Die: AlGaInP

Resin: Epoxy (Water Clear)

Operating Temperature: -40~+85°C

Storage Temperature: -40~+100°C

**ESD:** 2000V

**Grouping parameters:** 

Forward voltage

Luminous intensity

**Dominant Wavelength** 

Soldering methods: Reflow

Preconditioning: acc. to JEDEC Level 3

Packing: 12mm tape with 1500/reel, ø180mm (7")



## **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I <sub>F</sub>	30	mA
Peak Forward Current Duty 1/10@10KHz	I <sub>FP</sub>	60	mA
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Power Dissipation	PD	75	mW
Electrostatic Discharge	ESD	2000	V
Operating Temperature	T <sub>OPR</sub>	-40~+85	°C
Storage Temperature	T <sub>STG</sub>	-40~+100	°C

# Electrical & Optical Characteristics (Ta=25°C)

Darameter	Symbol	Values		Unit	Test	
Parameter	Зуппон	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	$V_{F}$	1.7		2.6	V	I <sub>F</sub> =20mA
Luminous Intensity	I <sub>V</sub>	900	1800		mcd	I <sub>F</sub> =20mA
Dominant Wavelength	$\lambda_{D}$		595		nm	I <sub>F</sub> =20mA
Spectral Line Half Bandwidth	Δλ		15		nm	I <sub>F</sub> =20mA
Viewing Angle	2θ <sub>1/2</sub>		20		deg	I <sub>F</sub> =20mA

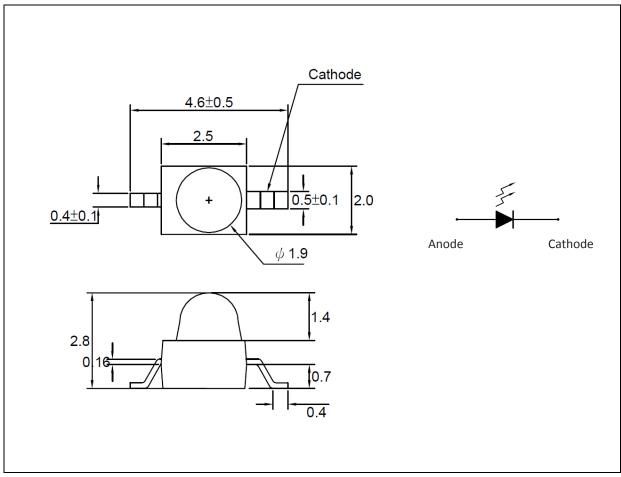
<sup>1.</sup> Luminous intensity (I<sub>V</sub>) ±15%, Forward Voltage (V<sub>F</sub>) ±0.1V, Viewing angle(2 $\theta_{1/2}$ ) ±5%

<sup>2.</sup> IS standard testing



## **OUTLINE DIMENSION:**

## Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.



## **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 20mA):

Code	Min.	Max.	Unit
1	1.7	1.8	
2	1.8	1.9	
3	1.9	2.0	
4	2.0	2.1	
5	2.1	2.2	V
6	2.2	2.3	
7	2.3	2.4	
8	2.4	2.5	
9	2.5	2.6	

# Luminous Intensity Classifications (I<sub>F</sub> = 20mA):

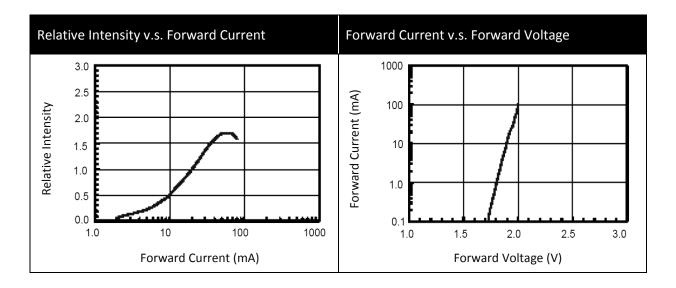
Code	Min.	Max.	Unit
Y1	900	1100	
Y2	1100	1300	
Y3	1300	1500	
Y4	1500	1700	med
Y5	1700	1900	mcd
Y6	1900	2100	
Y7	2100	2300	
Y8	2300	2500	

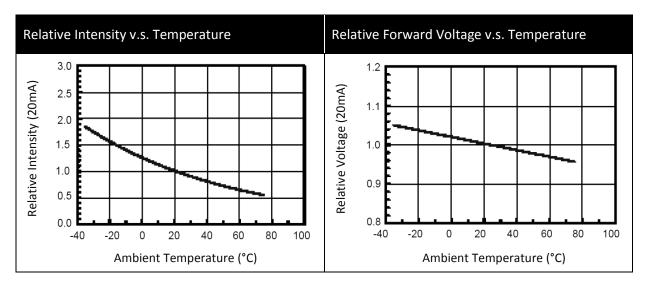
### Dominant Wavelength Classifications ( $I_F = 20 \text{mA}$ ):

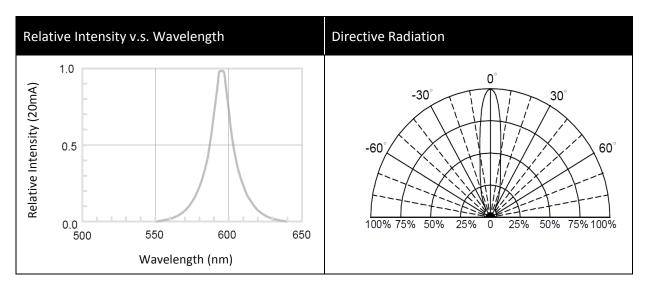
Code	Min.	Max.	Unit
32	590	595	2.22
33	595	600	nm



#### **ELECTRO-OPTICAL CHARACTERISTICS:**



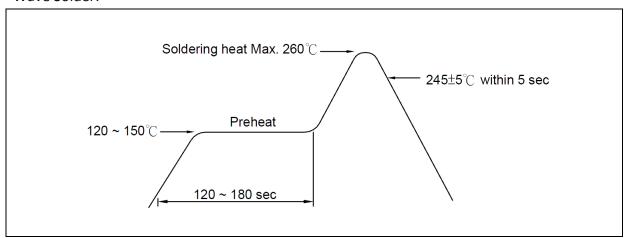




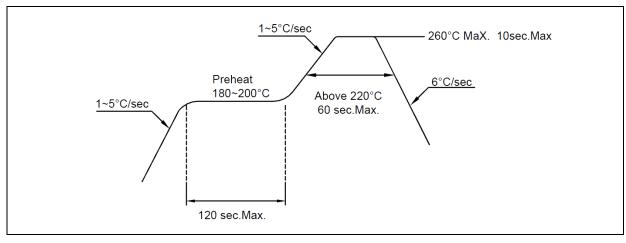


### **RECOMMENDED SOLDERING PROFILE:**

#### Wave Solder:



### Lead-free Solder:



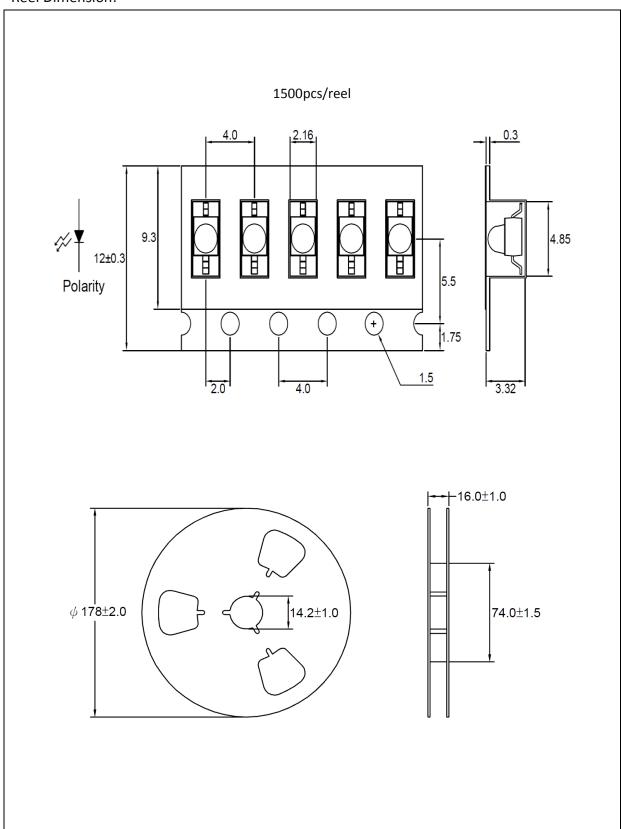
#### Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



## **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

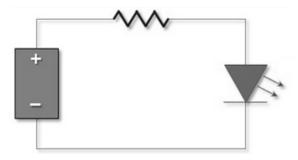
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	15/04/2014	Datasheet set-up.
A1.1	13/11/2015	Part number change.