









Release Date: 29 March 2021 Version: A1.0

PRODUCT DATASHEET



- ► PLCC2 SMD
- ➤ 3020HC 0.8t Series
- ► Natural White (5000K)

NOW58S33 (CRI 90)







3020 0.8t Series

APPLICATIONS:

- LCD Back Light
- Indicator
- Switch Lights
- **General Lightning**
- Special Lighting

3020 0.8t Series

FEATURES:

- Package: PLCC2 White Top View SMD Package
- Forward Current: 60mA Forward Voltage (typ.): 3.2V
- Luminous Flux (typ.): 16lm@60mA
- Colour: Natural White CCT (typ.): 5000K
- Viewing angle: 120°
- **Materials:**
 - Die: InGaN
 - Resin: Silicon (Yellow Diffused)
 - L/T Finish: Ag
- Operating Temperature: -20~+80°C Storage Temperature: -30~+100°C
- **Grouping parameters:**
 - Forward Voltage
 - Luminous Flux
 - **CIE Chromaticity**
- Soldering methods: IR Reflow Soldering
- Preconditioning: MSL3 according to J-STD020
- Packing: 8mm tape with max.2000/reel, ø180mm (7")



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	IF	60	mA
Pulse Forward Current (Duty 1/10 @10KHz)	IPF	100	mA
Reverse Current @5V	I _R	50	μΑ
Power Dissipation	P _D	216	mW
Electrostatic Discharge (HBM)	ESD	500	V
Operating Temperature	T _{OPR}	-20~+80	°C
Storage Temperature	T _{STG}	-30~+100	°C
Colour Rendering Index	CRI	93	

Electrical & Optical Characteristics (Ta=25°C)

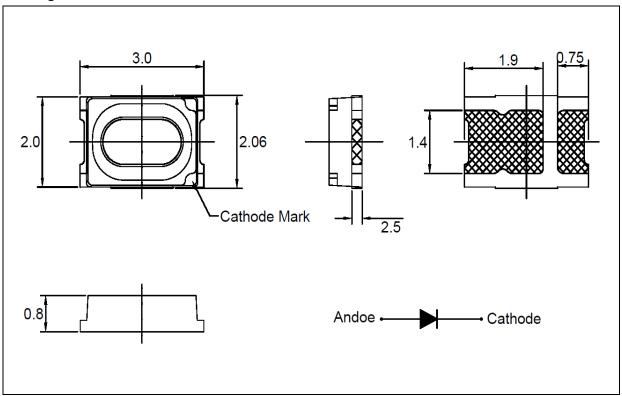
Darameter	Cumbal	Values		Unit	Test		
Parameter	Symbol	Min.	Тур.	Max.	Onit	Condition	
Forward Voltage	V_{F}	2.8		3.6	V	I _F =60mA	
Luminous Flux	Ф۷	14	16		lm	I _F =60mA	
Chromaticity	Х	0.3366		0.3551		I _F =60mA	
Coordinates	Υ	0.3369		0.3760			
Colour Temperature	ССТ	4745	5000	5310	К	I _F =60mA	
Viewing Angle	2θ _{1/2}		120		deg	I _F =60mA	

^{1.} Luminous intensity (Φ_V) ±5%, Forward Voltage (V_F) ±0.05V, Viewing angle($2\theta_{1/2}$) ±10°



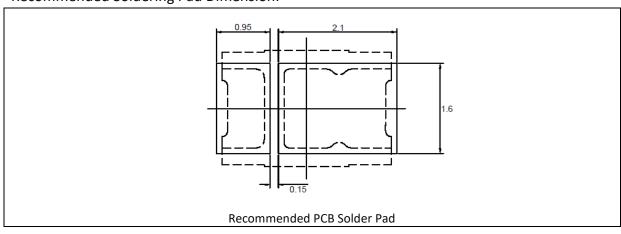
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ± 0.1 mm with angle tolerance ± 0.5 °.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 60mA):

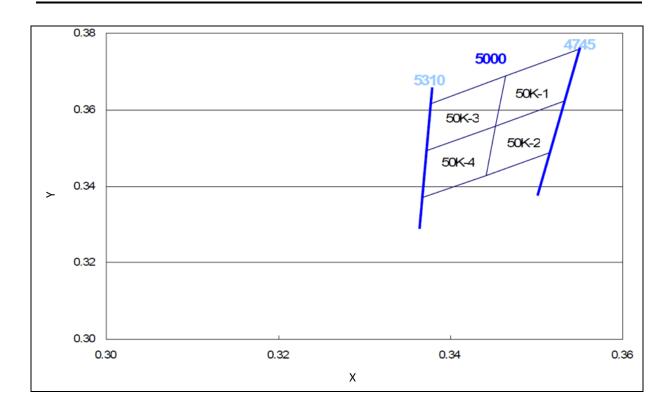
Code	Min.	Max.	Unit
1	2.8	2.9	
2	2.9	3.0	
3	3.0	3.1	
4	3.1	3.2	V
5	3.2	3.3	V
6	3.3	3.4	
7	3.4	3.5	
8	3.5	3.6	

Luminous Flux Classifications (I_F = 60mA):

Code	Min.	Max.	Unit
F14D	14	16	
F16D	16	18	lm
F18D	18	20	lm
F20D	20	22	



CIE CHROMATICITY DIAGRAM:

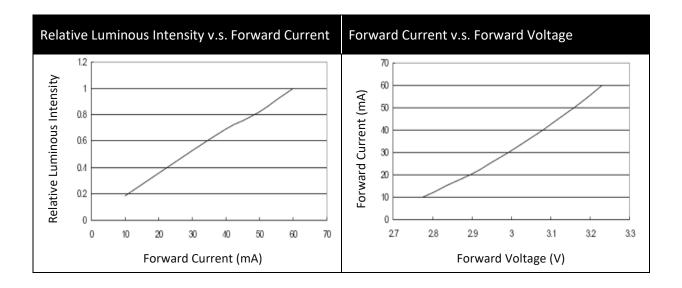


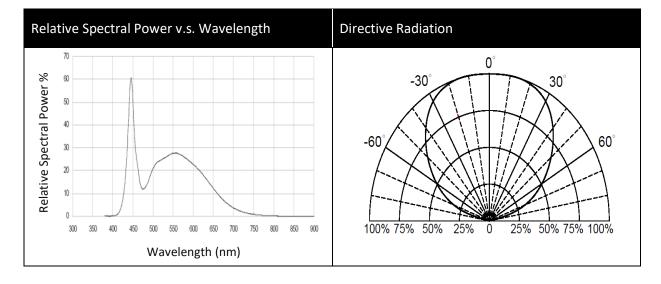
Chromaticity Coordinates Classifications (IF = 60mA):

	1	1	2		3		4	
	Х	Y	Х	Υ	Х	Y	Х	Υ
50K-1	0.3551	0.3760	0.3464	0.3688	0.3452	0.3558	0.3533	0.3642
50K-2	0.3533	0.3624	0.3452	0.3558	0.3441	0.3428	0.3515	0.3487
50K-3	0.3464	0.3688	0.3376	0.3616	0.3371	0.3493	0.3452	0.3558
50K-4	0.3452	0.3558	0.3371	0.3493	0.3366	0.3369	0.3441	0.3428



ELECTRO-OPTICAL CHARACTERISTICS:

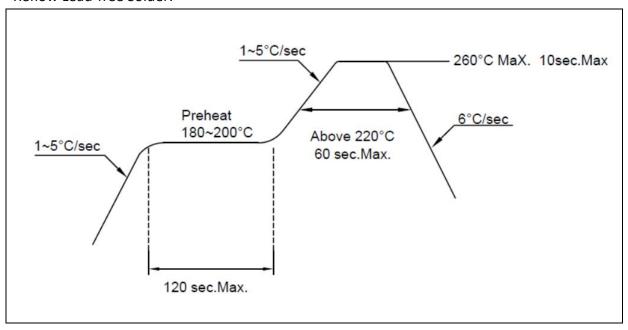






RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:



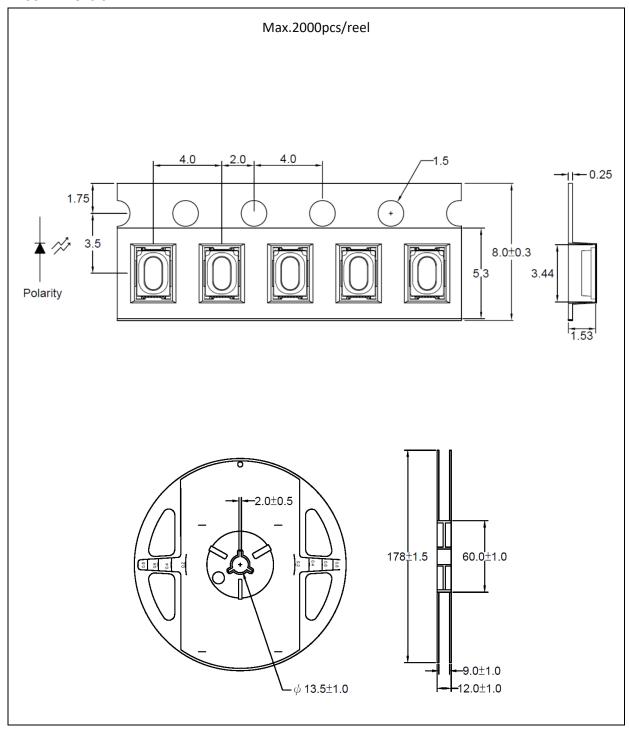
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

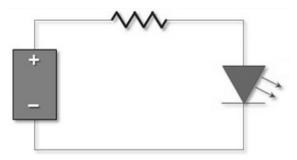
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 15hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	13/04/2014	Datasheet set-up.
A1.1	29/03/2021	New datasheet format.