



# PRODUCT DATASHEET



- CSP CHIP LED
- 1717 0.28t Series
- ► Warm White (3000K)

Release Date: 26 September 2021 Version: A1.2







# **FEATURES:**

- Package: Ceramic High Power CSP Package
- Forward Current: 0.7~1A
- Forward Voltage (typ.): 3.1V
- Luminous Flux (typ.): 185lm@1A
- Colour: Warm White
- CCT/Colour Temperature (typ.): 3000K
- Viewing angle: 120°
- Materials:
  - Die: Flip-Chip InGaN
  - Resin: Silicon (Yellow Diffused)
  - L/T Finish: Au plated on AlN
- Operating Temperature: -30~+85°C
- Storage Temperature: -40~+125°C
- Grouping parameters:
  - Forward Voltage
  - Luminous Flux
  - CIE Chromaticity
- Soldering Method: IR Reflow
- Recommended Soldering Paste: SAC305
- Preconditioning: MSL2 according to J-STD020
- Packing: 8mm tape with Min.500pcs /reel, ø180mm (7")

1717 0.28t Series

N0W53S74

# **APPLICATIONS:**

- Decorative Lighting
- Portable Lighting
- Outdoor Lighting
- Commercial Lighting
- Indoor Lighting
- Industrial Lighting



# **CHARACTERISTICS:**

## Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	lf	1000	mA
Peak Pulsed Current (<100ms) *	Ipf	1400	mA
Power Dissipation	PD	3.4	W
Reverse Voltage	V <sub>R</sub>	5	V
Junction Temperature	Tj	150	°C
Phosphor Film Surface Temperature	Tp	175	°C
Thermal Resistance Junction to Case	R <sub>th(J-C)</sub>	0.8	°C/W
Operating Temperature	Topr	-30~+85	°C
Storage Temperature	T <sub>STG</sub>	-40~+125	°C
Colour Rendering Index / Ra	CRI	95	

\* 1/10 duty cycle @1KHz

## Electrical & Optical Characteristics (Ta=25°C)

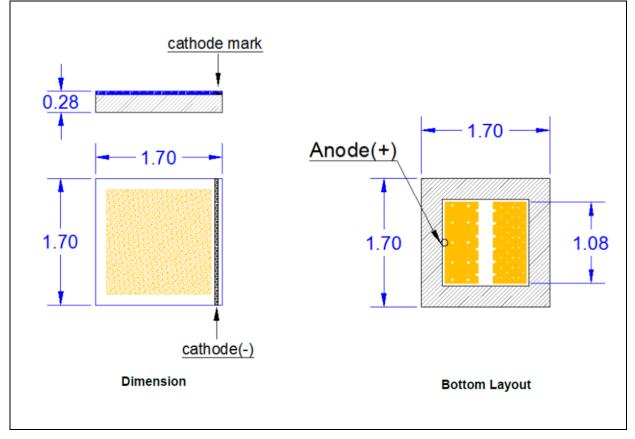
Darameter	Sumbol	Values			Unit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition	
Forward Voltage	$V_{\text{F}}$	2.8	3.1	3.4	V	I <sub>F</sub> =700mA	
Luminous Flux	Φv	140	185	230	lm	I⊧=700mA	
Chromaticity Coordinates	х		0.4338			I⊧=700mA	
	Y		0.4030				
ССТ			3000		К	I <sub>F</sub> =700mA	
Viewing Angle	20 <sub>1/2</sub>		120		deg	I <sub>F</sub> =700mA	

1. Luminous flux ( $\Phi_V$ ) ±7%, Forward Voltage (V<sub>F</sub>) ±0.05V, Viewing angle( $2\theta_{1/2}$ ) ±10°, CRI ±2



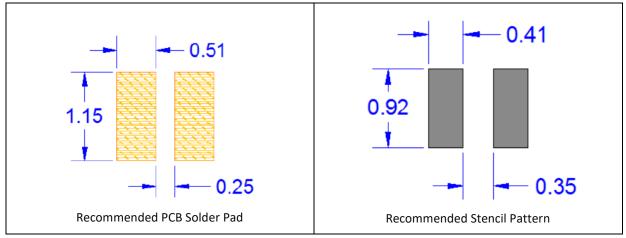
## **OUTLINE DIMENSION:**

## Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

## Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance  $\pm 0.12$ mm with angle tolerance  $\pm 0.5^{\circ}$ .



## **BINNING GROUPS:**

# Forward Voltage Classifications ( $I_F = 700 \text{ mA}$ ):

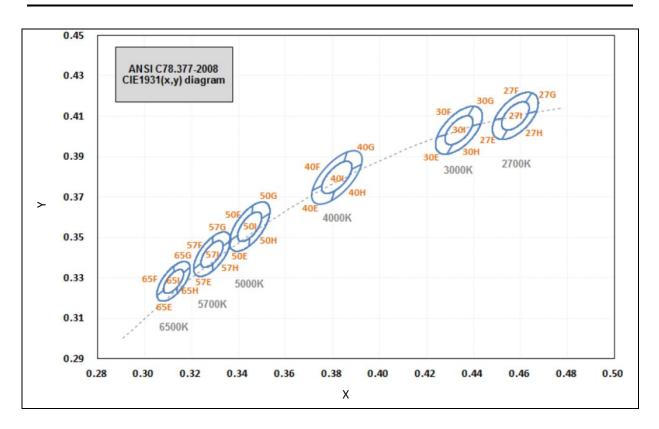
Code	Min.	Max.	Unit	
M9	2.8	3.0		
M1	3.0	3.2	V	
MB	3.2	3.4		

## Luminous Flux Classifications (I<sub>F</sub> = 700mA):

Code	Min.	Max.	Unit
U07	140	160	
U08	160	180	
U09	180	200	lm
U10	200	220	
U11	220	240	



## **CIE CHROMATICITY DIAGRAM:**



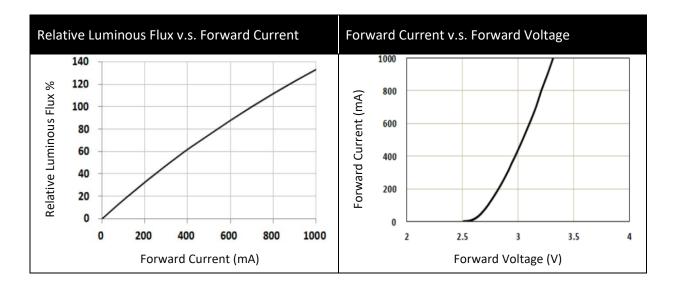
## Chromaticity Coordinates Classifications (I<sub>F</sub> = 0.7A):

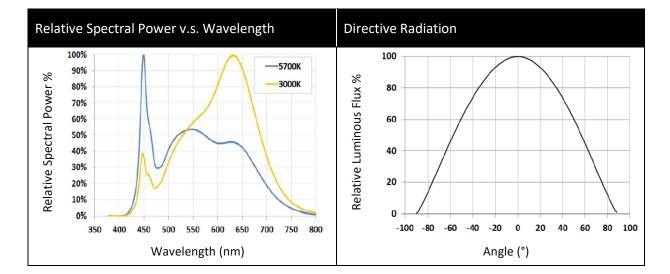
	Cada	Centre		Radius		Angle
a	Code	Х	Y	а	b	Φ
	30I (3-STEP)	0 4220	0.4030	0.00834	0.00408	- 53.22
	5-STEP	0.4338		0.01390	0.00680	

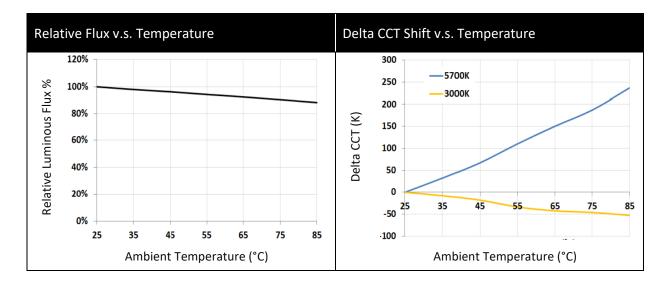
5



## **ELECTRO-OPTICAL CHARACTERISTICS:**



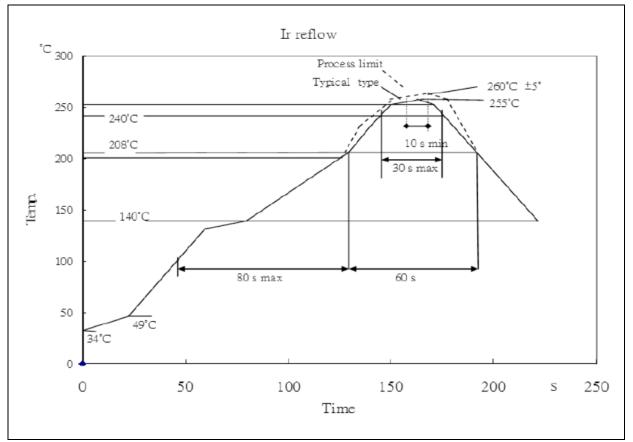




6



## **RECOMMENDED SOLDERING PROFILE:**



Reflow Lead-free Solder:

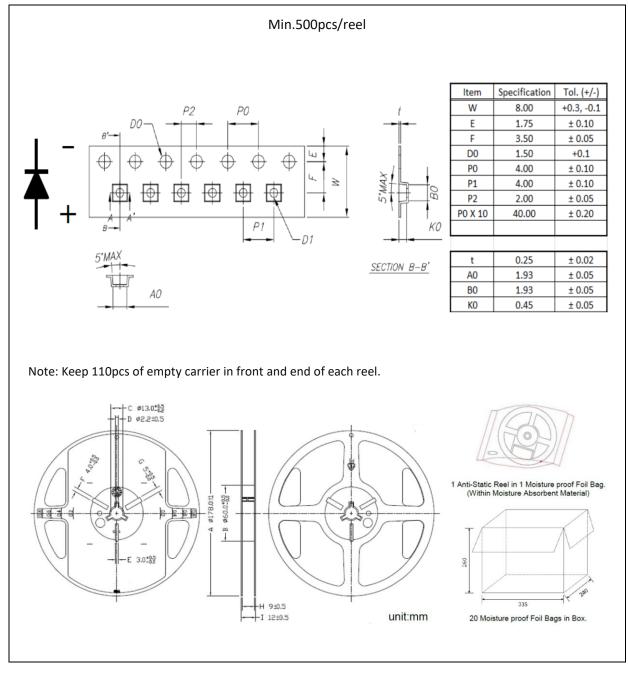
Note:

- 1. Maxima reflow soldering: 1 time.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



## **PACKING SPECIFICATION:**

### Reel Dimension:



8

## **PRECAUTIONS OF USE:**



#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	31/08/2018	Datasheet set-up.
A1.1	18/10/2019	Revise luminous flux level.
A1.2	26/09/2021	New datasheet format.