









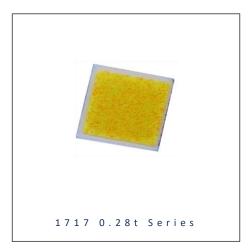
# PRODUCT DATASHEET



- ► CSP CHIP LED
- ▶ 1717 0.28t Series
- ► Cool White (6500K)

N0W53S70





# **1717 0.28t Series**





Release Date: 26 September 2021 Version: A1.2

#### **FEATURES:**

Package: Ceramic High Power CSP Package

Forward Current: 0.7~1A Forward Voltage (typ.): 3.1V Luminous Flux (typ.): 215lm@1A

Colour: Cool White

CCT/Colour Temperature (typ.): 6500K

Viewing angle: 120°

**Materials:** 

Die: Flip-Chip InGaN

Resin: Silicon (Yellow Diffused) L/T Finish: Au plated on AIN

Operating Temperature: -30~+85°C

Storage Temperature: -40~+125°C

**Grouping parameters:** 

Forward Voltage

Luminous Flux

**CIE Chromaticity** 

Soldering Method: IR Reflow

**Recommended Soldering Paste: SAC305** 

Preconditioning: MSL2 according to J-STD020

Packing: 8mm tape with Min.500pcs /reel, ø180mm (7")

#### **APPLICATIONS:**

- **Decorative Lighting**
- Portable Lighting
- **Outdoor Lighting**
- Commercial Lighting
- **Indoor Lighting**
- **Industrial Lighting**



## **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I <sub>F</sub>	1000	mA
Peak Pulsed Current (<100ms) *	lpf	1400	mA
Power Dissipation	P <sub>D</sub>	3.4	W
Reverse Voltage	V <sub>R</sub>	5	V
Junction Temperature	Tj	150	°C
Phosphor Film Surface Temperature	Тр	175	°C
Thermal Resistance Junction to Case	R <sub>th(J-C)</sub>	0.8	°C/W
Operating Temperature	T <sub>OPR</sub>	-30~+85	°C
Storage Temperature	T <sub>STG</sub>	-40~+125	°C
Colour Rendering Index / Ra	CRI	90	

<sup>\* 1/10</sup> duty cycle @1KHz

# Electrical & Optical Characteristics (Ta=25°C)

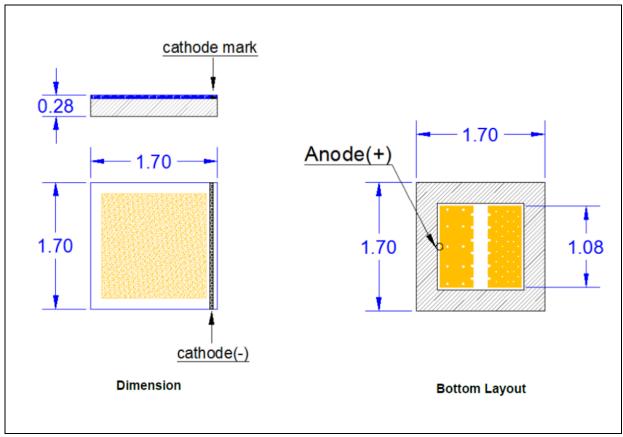
Parameter	Symbol	Values			Unit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Onit	Condition	
Forward Voltage	$V_{F}$	2.8	3.1	3.4	V	I <sub>F</sub> =700mA	
Luminous Flux	Ф۷	140	215	240	lm	I <sub>F</sub> =700mA	
Chromaticity Coordinates	Х		0.3123			I <sub>F</sub> =700mA	
	Υ		0.3282				
ССТ			6500		К	I <sub>F</sub> =700mA	
Viewing Angle	2θ <sub>1/2</sub>		120		deg	I <sub>F</sub> =700mA	

<sup>1.</sup> Luminous flux ( $\Phi_V$ ) ±7%, Forward Voltage ( $V_F$ ) ±0.05V, Viewing angle( $2\theta_{1/2}$ ) ±10°, CRI ±2



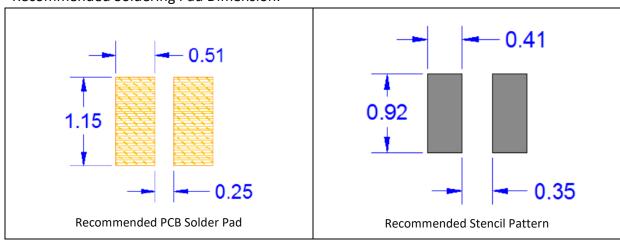
### **OUTLINE DIMENSION:**

## Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

## **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



# **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 700mA):

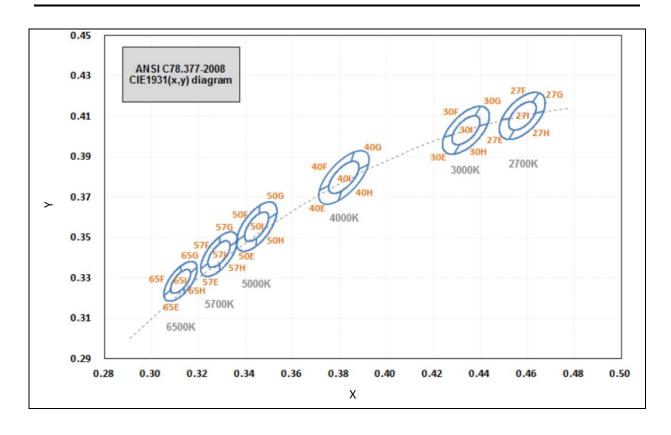
Code	Min.	Max.	Unit
M9	2.8	3.0	
M1	3.0	3.2	V
MB	3.2	3.4	

# Luminous Flux Classifications ( $I_F = 700$ mA):

Code	Min.	Max.	Unit	
U07	140	160		
U08	160	180		
U09	180	200	lm	
U10	200	220		
U11	220	240		



# **CIE CHROMATICITY DIAGRAM:**

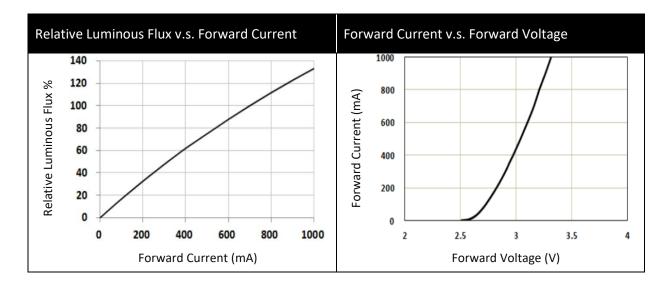


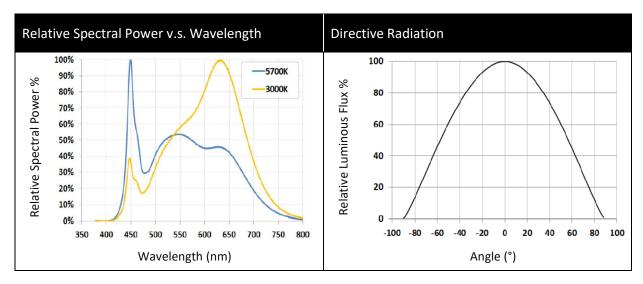
# Chromaticity Coordinates Classifications (I<sub>F</sub> = 0.7A):

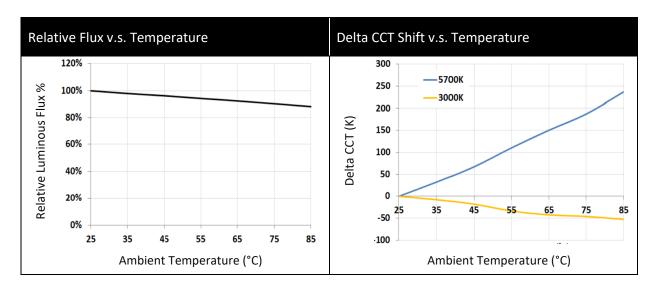
	Code	Cer	itre	Rac	lius	Angle
a / )	Code	Х	Υ	а	b	Φ
<u>р</u> Ф	651 (3-STEP)	0.2422	0.2202	0.00669	0.00285	F0 F7
	5-STEP	0.3123	0.3282	0.01115	0.00475	58.57



#### **ELECTRO-OPTICAL CHARACTERISTICS:**



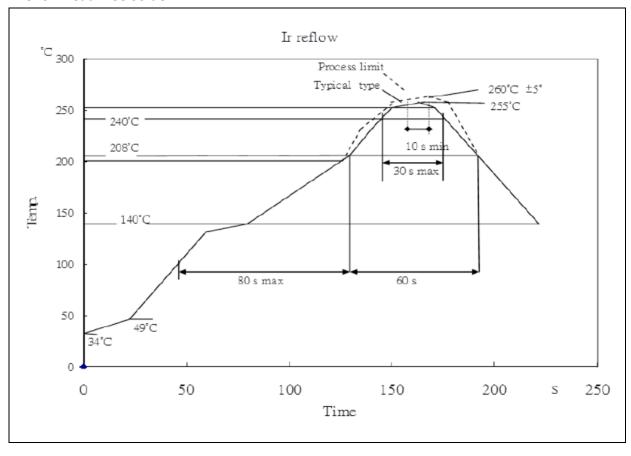






#### **RECOMMENDED SOLDERING PROFILE:**

#### Reflow Lead-free Solder:



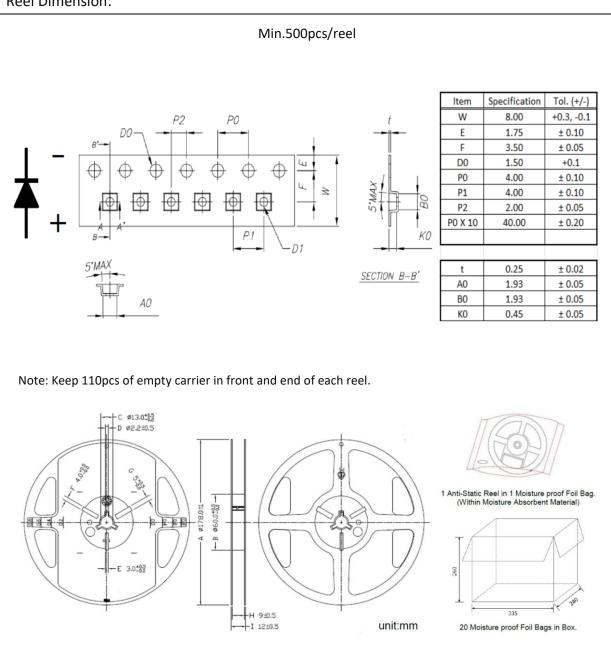
#### Note:

- 1. Maxima reflow soldering: 1 time.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



## **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

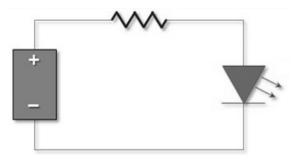
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

## ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	31/08/2018	Datasheet set-up.
A1.1	18/10/2019	Revise luminous flux level.
A1.2	26/09/2021	New datasheet format.