









PRODUCT DATASHEET



- ► CSP CHIP LED
- ▶ 1810 0.35t Series
- ► Cool White (6000K)

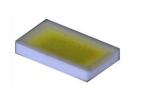
N0W53S62











1810 0.35t Series

APPLICATIONS:

- **Decorative Lighting**
- Portable Lighting
- **Outdoor Lighting**
- **Commercial Lighting**
- **Indoor Lighting**
- **Industrial Lighting**

FEATURES:

- Package: Ceramic High Power CSP Package
- Forward Current: 200~400mA Forward Voltage (typ.): 3.1V
- Luminous Flux (typ.): 80lm@200mA
- Colour: Cool White
- CCT/Colour Temperature (typ.): 6000K
- Viewing angle: 120°
- **Materials:**
 - Die: Flip-Chip InGaN
 - Resin: Silicon (Yellow Diffused)
 - L/T Finish: Au plated
- Operating Temperature: -40~+125°C
- Storage Temperature: -40~+125°C
- **Grouping parameters:**
 - Forward Voltage
 - Luminous Flux
 - **CIE Chromaticity**
- Soldering Method: IR Reflow
- **Recommended Soldering Paste: SAC305**
- Preconditioning: MSL2 according to J-STD020
- Packing: 8mm tape with Max.1000pcs /reel, ø180mm (7")



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	IF	400	mA
Peak Pulsed Current *	IPF	800	mA
Power Dissipation	P _D	1.36	W
Reverse Voltage	V _R	5	V
Junction Temperature	Tj	150	°C
Operating Temperature	T _{OPR}	-40~+125	°C
Storage Temperature	T _{STG}	-40~+125	°C
Colour Rendering Index / Ra	CRI	70	

^{* 1/10} duty cycle @1KHz

Electrical & Optical Characteristics (Ta=25°C)

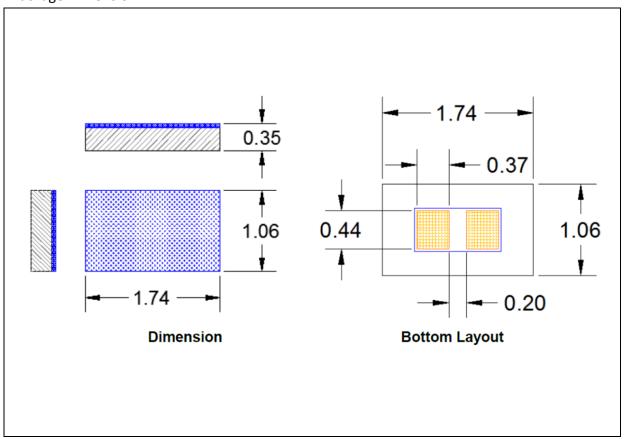
Parameter	Symbol	Values			Unit	Test
Parameter	Зуппоп	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	V _F	2.9	3.1	3.3	V	I _F =200mA
Luminous Flux	Ф۷	70	80	85	lm	I _F =200mA
Chromaticity	Х	0.3048		0.3551		I _F =200mA
Coordinates	Υ	0.3113		0.3760		
ССТ			6000		К	I _F =200mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =200mA

^{1.} Luminous flux (Φ_V) ±7%, Forward Voltage (V_F) ±0.05V, Viewing angle($2\theta_{1/2}$) ±10°, CRI ±2



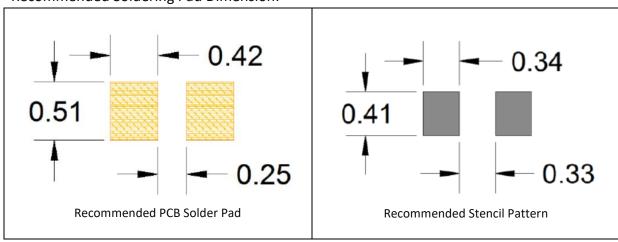
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 200mA):

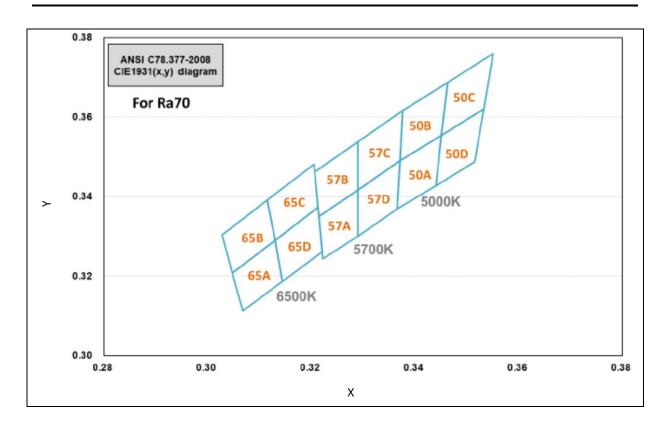
Code	Min.	Max.	Unit
M9	2.8	3.0	
MA	3.0	3.2	V
MB	3.2	3.4	

Luminous Flux Classifications ($I_F = 200 \text{mA}$):

Code	Min.	Max.	Unit
A14	70	75	
A15	75	80	lm
A16	80	85	



CIE CHROMATICITY DIAGRAM:

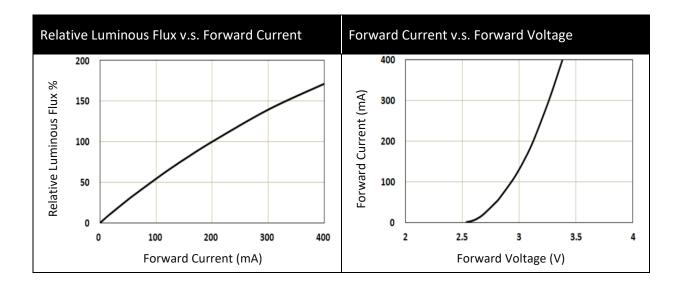


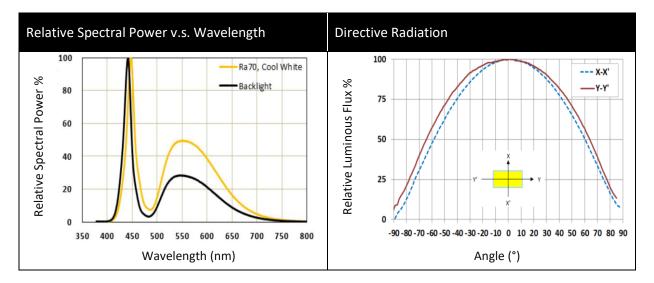
Chromaticity Coordinates Classifications (IF = 200mA):

	1	1	2		3		4	
	Х	Y	Х	Υ	Х	Υ	Х	Υ
65A	0.3048	0.3207	0.3130	0.3290	0.3144	0.3186	0.3068	0.3113
65B	0.3028	0.3304	0.3115	0.3391	0.3130	0.3290	0.3048	0.3207
65C	0.3115	0.3391	0.3205	0.3481	0.3213	0.3373	0.3130	0.3290
65D	0.3130	0.3290	0.3213	0.3373	0.3221	0.3261	0.3144	0.3186
57A	0.3215	0.3350	0.3290	0.3417	0.3290	0.3300	0.3222	0.3243
57B	0.3207	0.3462	0.3290	0.3538	0.3290	0.3417	0.3215	0.3350
57C	0.3290	0.3538	0.3376	0.3616	0.3371	0.3490	0.3290	0.3417
57D	0.3290	0.3417	0.3371	0.3490	0.3366	0.3369	0.3290	0.3300
50A	0.3371	0.3490	0.3451	0.3554	0.3440	0.3427	0.3366	0.3369
50B	0.3376	0.3616	0.3463	0.3687	0.3451	0.3554	0.3371	0.3490
50C	0.3463	0.3687	0.3551	0.3760	0.3533	0.3620	0.3451	0.3554
50D	0.3451	0.3554	0.3533	0.3620	0.3515	0.3487	0.3440	0.3427



ELECTRO-OPTICAL CHARACTERISTICS:

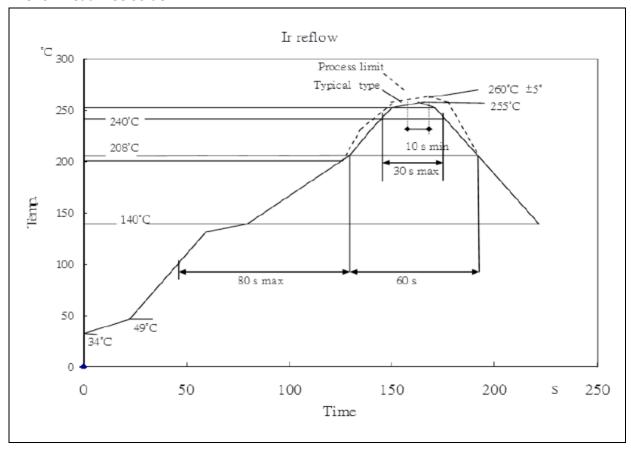






RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:

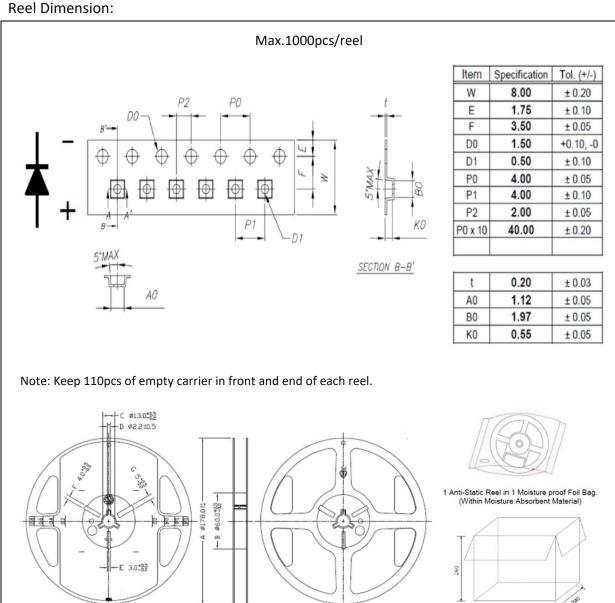


Note:

- 1. Maxima reflow soldering: 1 time.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:



H 9±0.5

I 12±0.5

unit:mm

20 Moisture proof Foil Bags in Box.



PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

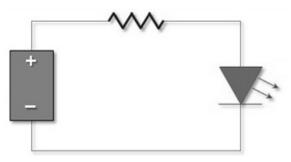
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	15/10/2020	Datasheet set-up.
A1.1	27/09/2021	New datasheet format.