



PRODUCT DATASHEET

- CSP CHIP LED
- ▶ 3535 0.92t Series
- Warm White (3000K)





ATTENTION

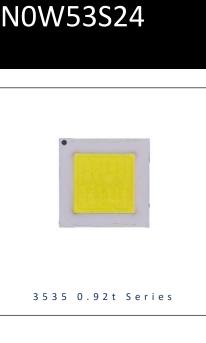
OBSERVEPRECAUTIO



AUTOMOTIVE



- Package: Ceramic High Power CSP Package
- Forward Current: 500~2000mA
- Forward Voltage (typ.): 8.8V
- Luminous Flux (typ.): 390lm@500mA; 1200lm@2A
- Colour: Warm White
- CCT/Colour Temperature (typ.): 2800~3200K
- Viewing angle: 120°
- Materials:
 - Die: Flip-Chip InGaN
 - Resin: Silicon (Yellow Diffused)
 - L/T Finish: Ag plated
- Operating Temperature: -30~+85°C
- Storage Temperature: -40~+125°C
- Grouping parameters:
 - Forward Voltage
 - Luminous Flux
 - CIE Chromaticity
- Soldering methods: IR Reflow
- Preconditioning: MSL2 according to J-STD020
- Packing: 12mm tape with max.500pcs /reel, ø180mm (7")



APPLICATIONS:

- Decorative Lighting
- Portable Lighting
- Outdoor Lighting
- Commercial Lighting
- Indoor Lighting
- Industrial Lighting
- Automotive Lighting





CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	lf	2000*	mA
Power Dissipation	PD	22	W
Reverse Voltage	V _R	15	V
Junction Temperature	Tj	150	°C
Thermal Resistance Junction to Solder Point	Rth(J-S)	3.7	°C/W
Temperature Coefficient of Voltage		-2.5	mV/°C
Operating Temperature	T _{OPR}	-30~+85	°C
Storage Temperature	Tstg	-40~+125	°C
Colour Rendering Index / Ra	CRI	95	

* Under T_{solder point}=60°C

Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition	
Forward Voltage	VF	8.2	8.8	9.4	V	I⊧=500mA	
Luminous Flux	Φ.	360	390	420	lm	I _F =500mA	
			lm	I⊧=2A			
Chromaticity	х		0.4338			L 500m A	
Coordinates	Y		0.4030			I⊧=500mA	
ССТ		2800		3200	К	I _F =500mA	
Viewing Angle	2 θ _{1/2}		120		deg	I⊧=500mA	

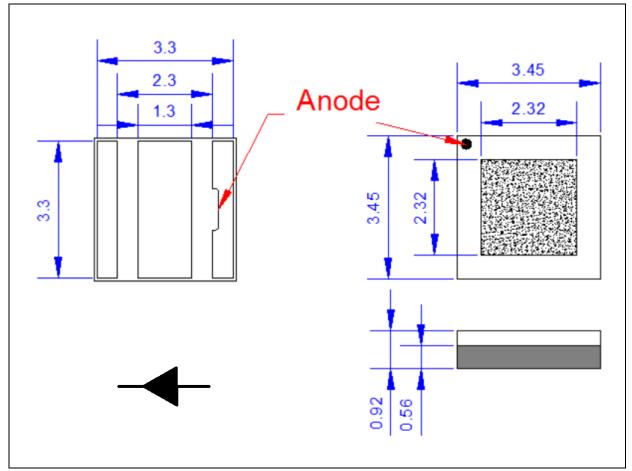
1. Luminous flux (Φ_V) ±7%, Forward Voltage (V_F) ±0.05V, Viewing angle(2 $\theta_{1/2}$) ±10°, CRI ±2

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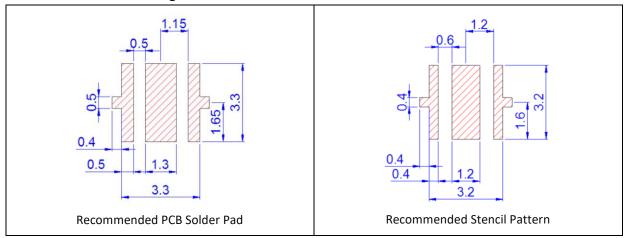
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ± 0.12 mm with angle tolerance $\pm 0.5^{\circ}$.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 500mA):

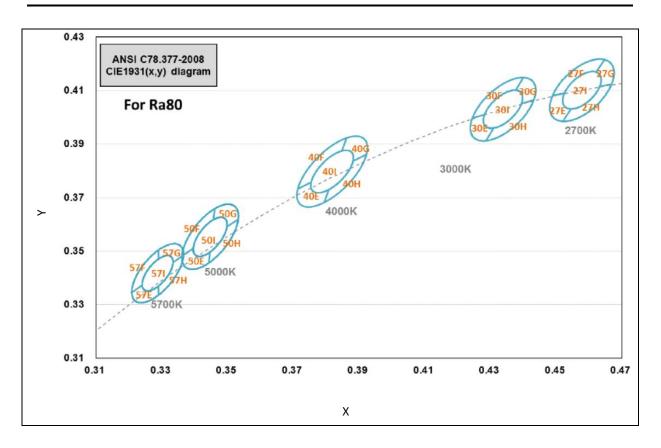
Code	Min.	Max.	Unit	
во	8.2	8.5		
BP	8.5	8.8	V	
BQ	8.8	9.1	V	
BR	9.1	9.4		

Luminous Flux Classifications (I_F = 500mA):

Code	Min.	Max.	Unit	
F12	360	390	lm	
F13	390	420		



CIE CHROMATICITY DIAGRAM:



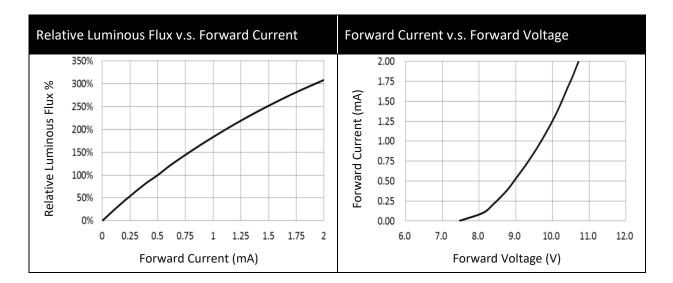
Chromaticity Coordinates Classifications (I_F = 500mA):

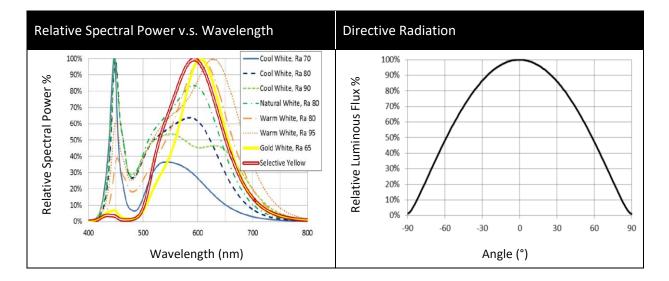
	Code	Centre		Radius		Angle
a	Code	х	Y	а	b	Φ
	3-STEP (30I)	0.4338	0.4030	0.00834	0.00408	53.22
	5-STEP	0.4338	0.4030	0.01390	0.00680	53.22

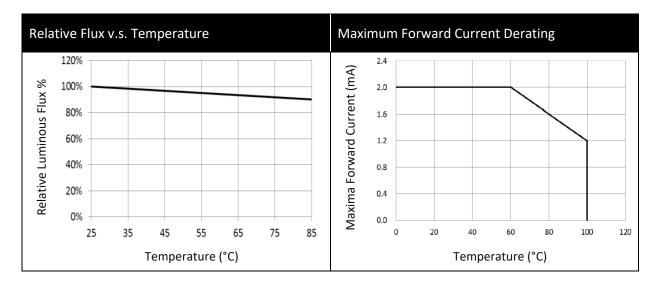
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ELECTRO-OPTICAL CHARACTERISTICS:

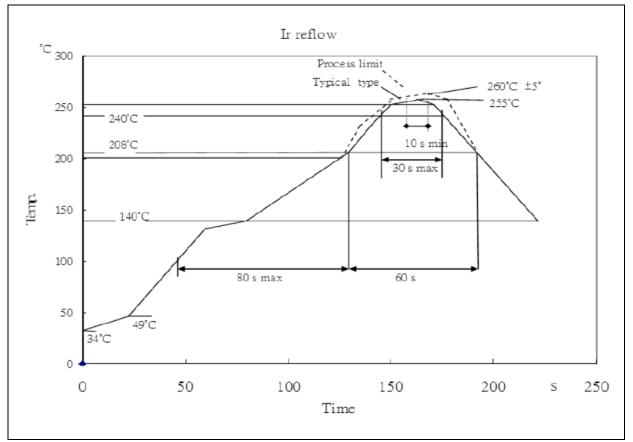








RECOMMENDED SOLDERING PROFILE:



Reflow Lead-free Solder:

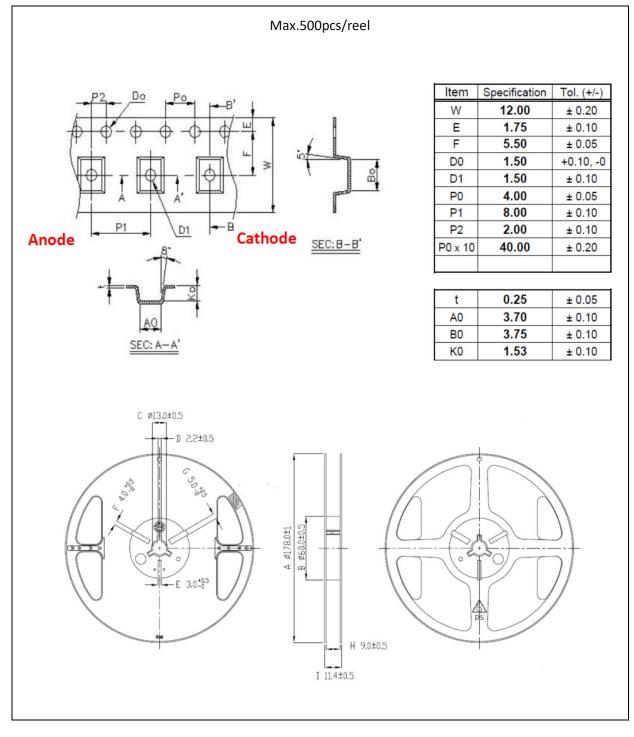
Note:

- 1. Maxima reflow soldering: 1 time.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:



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PRECAUTIONS OF USE:



Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision		
A1.0	22/03/2021	Datasheet set-up.		
A1.1	04/11/2021	New datasheet format		