



PRODUCT DATASHEET

- CSP CHIP LED
- ▶ 3535 0.92t Series
- Natural White (5000K)



3535 0.92t Series

ATTENTION

OBSERVEPRECAUTIO FORHANDLING





FEATURES:

- Package: Ceramic High Power CSP Package
- Forward Current: 500~2000mA
- Forward Voltage (typ.): 8.8V •
- Luminous Flux (typ.): 510lm@500mA; 1500lm@2A •
- Colour: Natural White •
- CCT/Colour Temperature (typ.): 4700~5300K
- Viewing angle: 120° •
- Materials: •
 - Die: Flip-Chip InGaN _
 - _ Resin: Silicon (Yellow Diffused)
 - L/T Finish: Ag plated
- Operating Temperature: -30~+85°C
- Storage Temperature: -40~+125°C
- Grouping parameters:
 - **Forward Voltage**
 - Luminous Flux
 - **CIE Chromaticity** _
- Soldering methods: IR Reflow
- Preconditioning: MSL2 according to J-STD020
- Packing: 12mm tape with max.500pcs /reel, ø180mm (7")



3535 0.92t Series

Automotive Lighting

N0W53S20



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CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

| Parameter | Symbol | Ratings | Unit |
|---|------------------|----------|-------|
| DC Forward Current | lf | 2000* | mA |
| Power Dissipation | PD | 22 | W |
| Reverse Voltage | V _R | 15 | V |
| Junction Temperature | Tj | 150 | °C |
| Thermal Resistance Junction to Solder Point | Rth(J-S) | 3.7 | °C/W |
| Temperature Coefficient of Voltage | | -2.5 | mV/°C |
| Operating Temperature | T _{OPR} | -30~+85 | °C |
| Storage Temperature | Тѕтб | -40~+125 | °C |
| Colour Rendering Index / Ra | CRI | 80 | |

* Under T_{solder point}=60°C

Electrical & Optical Characteristics (Ta=25°C)

| Parameter | Symbol | Values | | | Unit | Test | |
|-----------------------------|-------------------|--------|--------|------|------|-----------------------|--|
| Parameter | Symbol | Min. | Тур. | Max. | Onit | Condition | |
| Forward Voltage | VF | 8.2 | 8.8 | 9.4 | V | I⊧=500mA | |
| | Φν | 480 | 510 | 540 | lm | I _F =500mA | |
| Luminous Flux | | | 1500 | | lm | I⊧=2A | |
| Chromaticity Coordinates | х | | 0.3447 | | | I⊧=500mA | |
| | Y | | 0.3553 | | | | |
| ССТ | | 4700 | | 5300 | К | I _F =500mA | |
| Viewing Angle | 20 _{1/2} | | 120 | | deg | I⊧=500mA | |

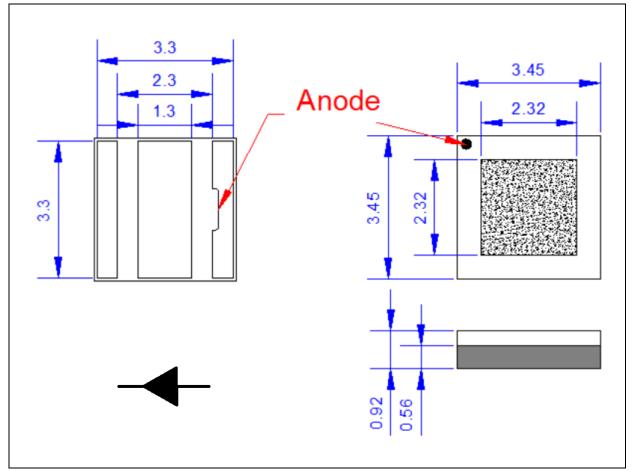
1. Luminous flux (Φ_V) ±7%, Forward Voltage (V_F) ±0.05V, Viewing angle($2\theta_{1/2}$) ±10°, CRI ±2

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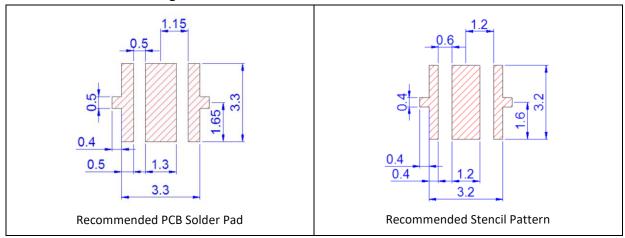
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ± 0.12 mm with angle tolerance $\pm 0.5^{\circ}$.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 500mA):

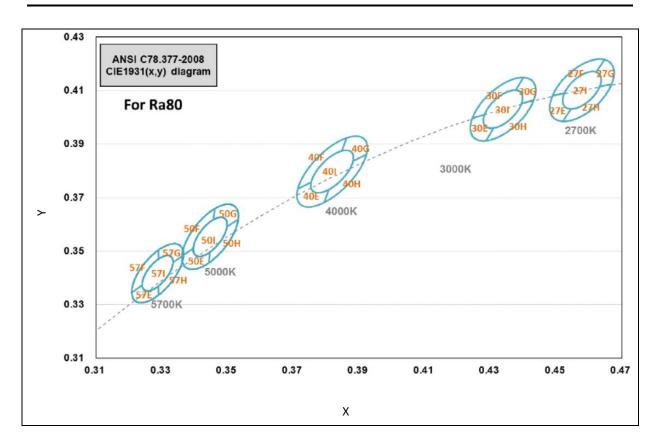
| Code | Min. | Max. | Unit | |
|------|------|------|------|--|
| во | 8.2 | 8.5 | | |
| BP | 8.5 | 8.8 | V | |
| BQ | 8.8 | 9.1 | | |
| BR | 9.1 | 9.4 | | |

Luminous Flux Classifications (I_F = 500mA):

| Code | Min. | Max. | Unit | |
|------|------|------|------|--|
| F16 | 480 | 510 | Im | |
| F17 | 510 | 540 | | |



CIE CHROMATICITY DIAGRAM:



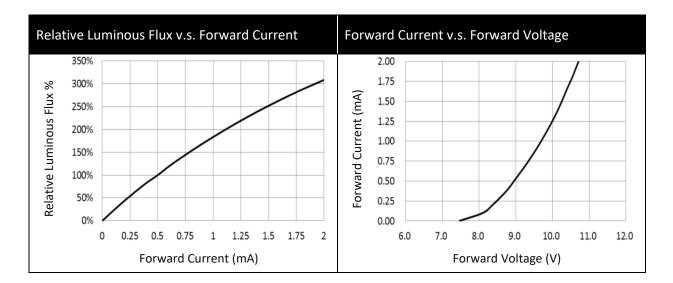
Chromaticity Coordinates Classifications (I_F = 500mA):

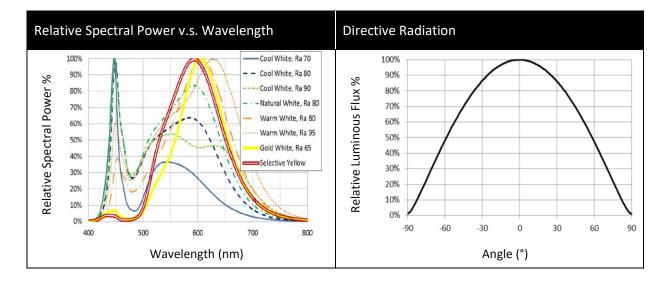
| | Code | Centre | | Radius | | Angle |
|---|-----------------|--------|--------|---------|---------|-------|
| a | Code | х | Y | а | b | Φ |
| | 3-STEP (50I) | 0.3447 | 0.3553 | 0.00822 | 0.00354 | 59.62 |
| | 5-STEP | 0.3447 | 0.3553 | 0.01370 | 0.00590 | 59.62 |

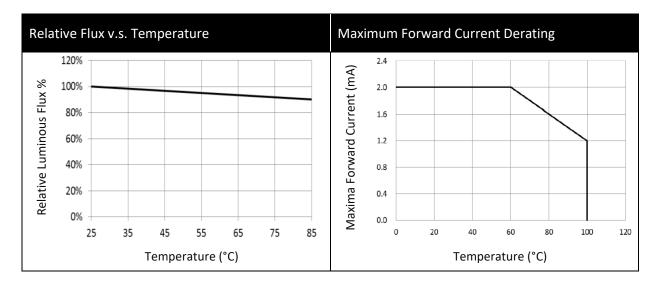
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ELECTRO-OPTICAL CHARACTERISTICS:

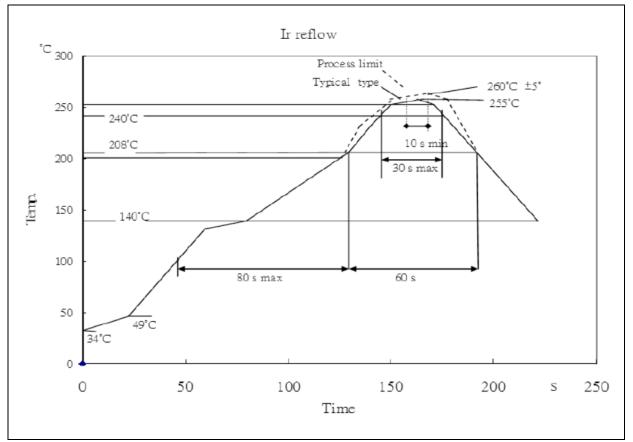








RECOMMENDED SOLDERING PROFILE:



Reflow Lead-free Solder:

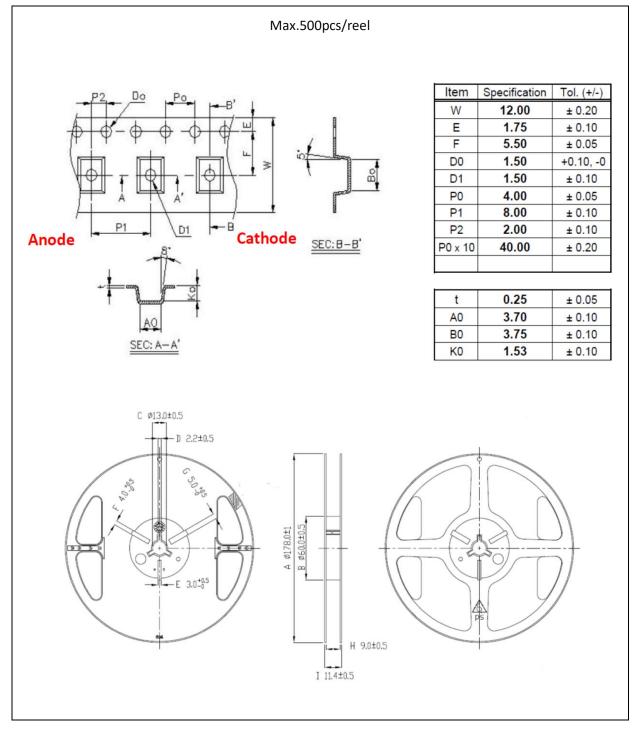
Note:

- 1. Maxima reflow soldering: 1 time.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:



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PRECAUTIONS OF USE:



Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

| Version | Date | Summary of Revision |
|---------|------------|----------------------|
| A1.0 | 20/10/2020 | Datasheet set-up. |
| A1.1 | 04/11/2021 | New datasheet format |