









Release Date: 23 April 2022 Version: A1.1

# PRODUCT DATASHEET



- ► EMC Top View SMD
- ➤ 2720 0.6t Series
- ► Cool White 6000K

N0W51S96Z





# **2720 0.6t Series**







#### **FEATURES:**

Package: EMC Top View SMD Package

Forward Current: 200mA Forward Voltage (typ.): 3.2V

Luminous Flux (typ.): 70lm@200mA

Colour: Cool White

Colour Temperature (typ.): 6000K

Viewing angle: 120°

**Materials:** 

Resin: Silicon (Yellow Diffused)

L/T Finish: Ag plated

Operating Temperature: -40~+125°C

Storage Temperature: -40~+125°C

**Grouping parameters:** 

Forward Voltage

Luminous Flux

**CIE Chromaticity** 

Soldering methods: Reflow

Preconditioning: MSL2a according to J-STD020

Packing: 8mm tape with max.2000pcs /reel, ø180mm (7")

## **APPLICATIONS:**

- **Automotive Lighting**
- **Decorative Lighting**



### **CHARACTERISTICS:**

## Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	l <sub>F</sub>	240	mA
Pulse Forward Current Duty 1/10, Pulse Width 0.1mS	lpf	800	mA
Reverse Voltage	$V_R$	5	V
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	150	°C
Thermal Resistance Junction to Solder Point	R <sub>THJ-S</sub>	40	°C/W
Electrostatic Discharge (HBM)	ESD	8000	V
Operating Temperature	T <sub>OPR</sub>	-40~+125	°C
Storage Temperature	T <sub>STG</sub>	-40~+125	°C
Soldering Temperature	T <sub>SOL</sub>	260	°C

# Electrical & Optical Characteristics (Ta=25°C)

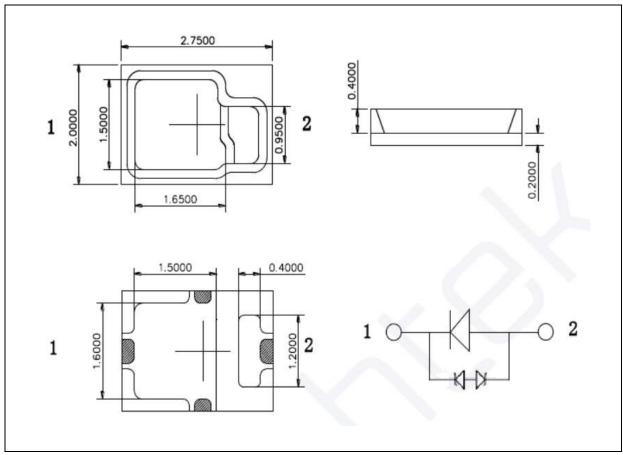
Parameter	Symbol	Values			Unit	Test
Parameter	Зуппоп	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	$V_{F}$	2.8	3.2	3.8	V	I <sub>F</sub> =200mA
Luminous Flux	Ф۷	58	70		lm	I <sub>F</sub> =200mA
Chromaticity	Х		0.3250			I <sub>F</sub> =200mA
Coordinates	Υ		0.3350			
Colour Temperature	ССТ		6000		К	I <sub>F</sub> =200mA
Peak Wavelength	$\lambda_{ extsf{P}}$		450		nm	I <sub>F</sub> =200mA
Spectral Width 50%	Δλ		20		nm	I <sub>F</sub> =200mA
Viewing Angle	2θ <sub>1/2</sub>		120		deg	I <sub>F</sub> =200mA

<sup>1.</sup> Luminous intensity (Iv) ±10%, Forward Voltage (VF) ±0.1V, Viewing angle(2 $\theta_{1/2}$ ) ±5°



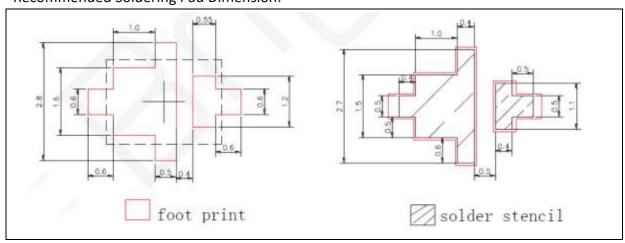
### **OUTLINE DIMENSION:**

### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

### **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



## **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 200mA):

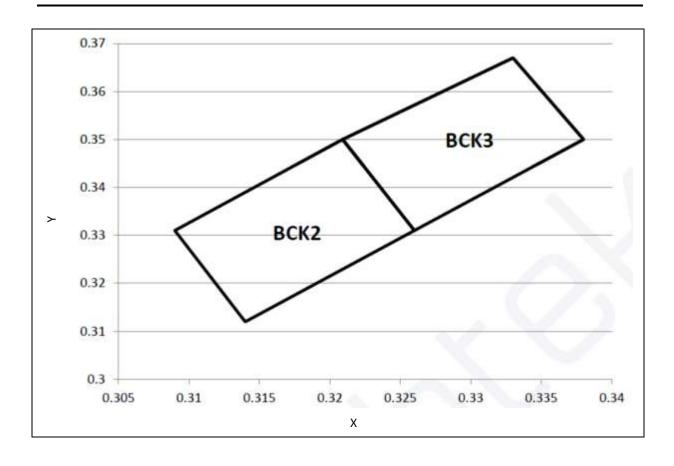
Code	Min.	Max.	Unit
K	2.8	3.0	
L	3.0	3.2	
M	3.2	3.4	V
N	3.4	3.6	
0	3.6	3.8	

# Luminous Flux Classifications (I<sub>F</sub> = 200mA):

Code	Min.	Max.	Unit
22	58	66	
23	66	76	mad
24	76	87	mcd
25	87	100	



## **CIE CHROMATICITY DIAGRAM:**

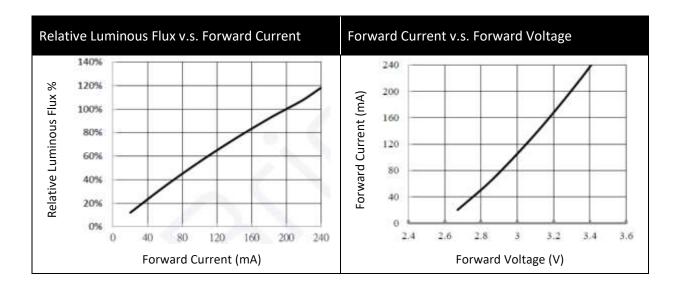


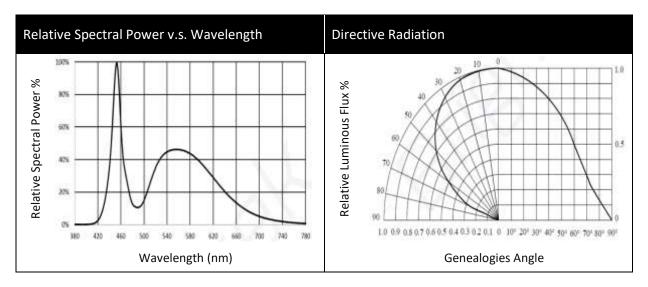
## Chromaticity Coordinates Classifications (I<sub>F</sub> = 200mA):

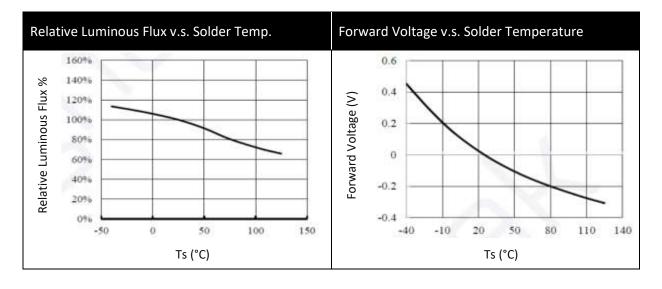
	1	1 2 3		2		3	4	
	Х	Υ	Х	Υ	Х	Υ	Х	Υ
BCK2	0.3090	0.3310	0.3140	0.3120	0.3260	0.3310	0.3209	0.3500
вск3	0.3209	0.3500	0.3260	0.3310	0.3380	0.3500	0.3330	0.3670



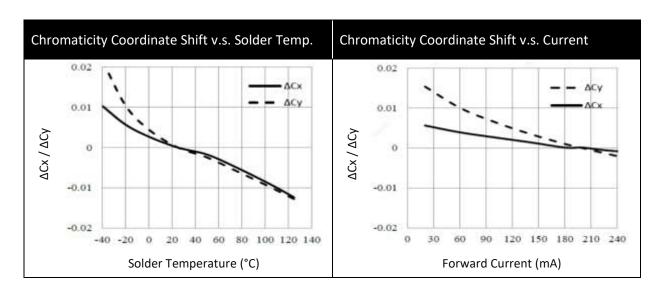
#### **ELECTRO-OPTICAL CHARACTERISTICS:**

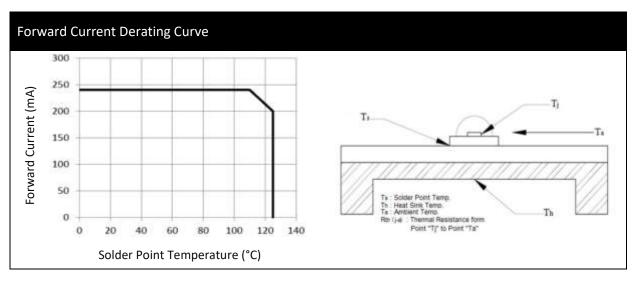








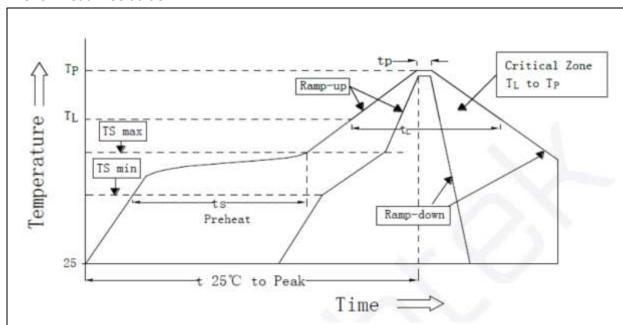






#### **RECOMMENDED SOLDERING PROFILE:**

#### Reflow Lead-free Solder:



	Pb-				
Profile Feature	Symbol	***	Unit		
		Min.	Recommendation	Max.	
Ramp-up rate to preheat (25°C to 150°C)			2	3	K/s
Time ts (Ts min to Ts max)	ts	60	100	120	5
Ramp-up rate to peak (T <sub>S max</sub> to T <sub>P</sub> )		5.55	2	3	K/s
Liquidus temperature	TL	(*)	217	-	°C
Time above liquidus temperature	t <sub>L</sub>	1/4:	80	100	5
Peak temperature	Tp	100	245	260	°C
Time within 5 °C of the specified peak temperature Tp - 5 K	tp	(17)	-	10	5
Ramp-down Rate (Tp to 100 °C)	8	Vi29	3	4	K/s
Time 25 °C to Tp	8	V49		480	5

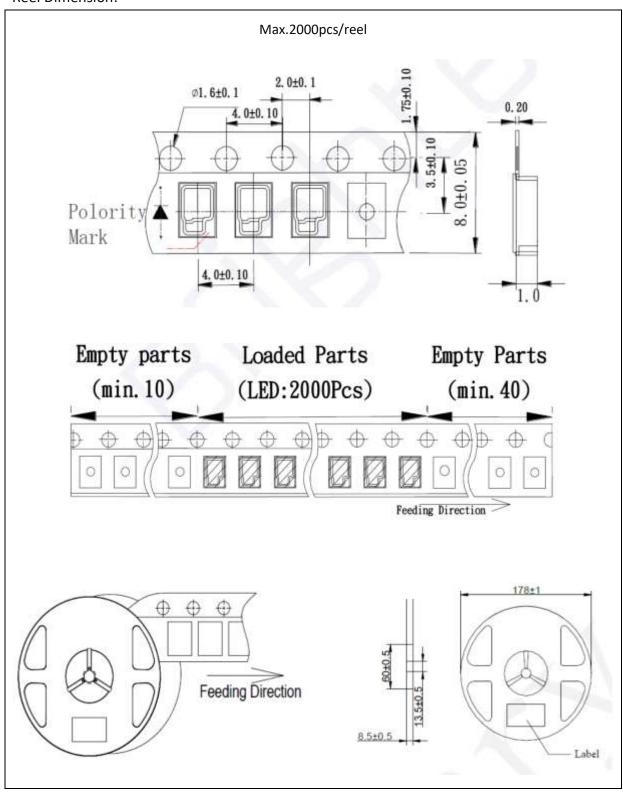
#### Note:

- 1. Maximum reflow soldering: 3 times.
- 2. The recommended reflow temperature is  $240^{\circ}$ C. The maximum soldering temperature should be limited to  $260^{\circ}$ C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



### **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

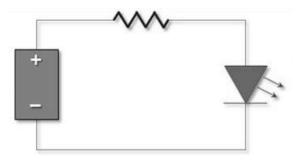
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **Test Items and Reliability:**

Test Item	Test Condition	Duration / Cycle	Failure Rate	Reference
Thermal Shock	-40°C 30mins ↓↑ 5mins 105°C 30mins	1000 cycles	0/26	JESD22 A-106
High Temperature Storage	Ta=105°C	1000hrs	0/26	JESD22 A-103B
Low Temperature Storage	Ta=-40°C	1000hrs	0/26	JESD22 A-119
Life Test	Ta=25°C I <sub>F</sub> =200mA	1000hrs	0/26	JESD22 A-108
High Humidity Heat Operation	Ta=85°C RH=85% I <sub>F</sub> =200mA	1000hrs	0/26	JESD22 A-101
High Temperature Operation	Ta=105°C I <sub>F</sub> =200mA	1000hrs	0/26	JESD22 A-108C
ESD (HBM)	2KV at 1.5KΩ 100pf	3 times	0/30	ANSI / JEDEC JS-001

Failure Criteria						
Item	Symbol	Condition	Criteria for Judgment			
item	Syllibol	Condition	Min	Max		
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> =200mA	-	USL <sup>1</sup> x 1.1		
Reverse Current	I <sub>R</sub>	V <sub>R</sub> =5V	-	10μΑ		
Luminous Intensity	lv	I <sub>F</sub> =200mA	LSL <sup>2</sup> x 0.7	-		

1. USL: Upper Specification Level.

2. LSL: Lower Specification Level.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	03/04/2020	Datasheet set-up.
A1.1	23/04/2022	New datasheet format.