

# PRODUCT DATASHEET



- ► EMC Top View SMD
- ▶ 2720 0.6t Series
- ► Cool White 6000K

N0W51S95Z





**APPLICATIONS:** 

**Automotive Lighting** 

**Decorative Lighting** 

## **2720 0.6t Series**







#### **FEATURES:**

• Package: EMC Top View SMD Package

Forward Current: 350mAForward Voltage (typ.): 3.3V

Luminous Flux (typ.): 115lm@350mA

Colour: Cool White

Colour Temperature (typ.): 6000K

Viewing Angle: 120°

Materials:

Resin: Silicon (Yellow Diffused)

L/T Finish: Ag plated

• Operating Temperature: -40~+125°C

Storage Temperature: -40~+125°C

Grouping Parameters:

Forward Voltage

- Luminous Flux

CIE Chromaticity

Soldering Methods: Reflow

• MSL Level: MSL 2a according to J-STD020

Packing: 8mm tape with max.2000pcs /reel, ø180mm (7")

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#### **CHARACTERISTICS:**

## Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	l <sub>F</sub>	450	mA
Pulse Forward Current Duty 1/10, Pulse Width 10mS	lpf	700	mA
Reverse Voltage	V <sub>R</sub>	5	V
Reverse Current @5V	I <sub>R</sub>	10	μА
Junction Temperature	Tj	150	°C
Thermal Resistance Junction to Solder Point	R <sub>THJ-S</sub>	23	°C/W
Electrostatic Discharge (HBM)	ESD	8000	V
Operating Temperature	T <sub>OPR</sub>	-40~+125	°C
Storage Temperature	T <sub>STG</sub>	-40~+125	°C
Colour Rendering Index	CRI	min. 70	
Soldering Temperature	T <sub>SOL</sub>	260	°C

## Electrical & Optical Characteristics (Ta=25°C)

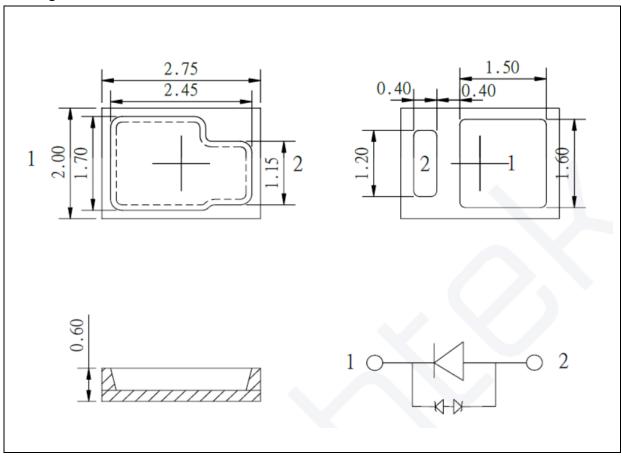
Parameter	Symbol		Values	Unit	Test		
Parameter	Зуппоп	Min.	Тур.	Max.	Offic	Condition	
Forward Voltage	V <sub>F</sub>	2.8	3.3	3.8	V	I <sub>F</sub> =350mA	
Luminous Flux	Ф۷		115		lm	I <sub>F</sub> =350mA	
Chromaticity	Х		0.3220			I <sub>F</sub> =350mA	
Coordinates	Υ		0.3350				
Colour Temperature	ССТ		6000		К	I <sub>F</sub> =350mA	
Viewing Angle	2θ <sub>1/2</sub>		120		deg	I <sub>F</sub> =350mA	

<sup>1.</sup> Luminous intensity ( $I_V$ ) ±10%, Forward Voltage ( $V_F$ ) ±0.1V, Viewing angle( $2\theta_{1/2}$ ) ±5°



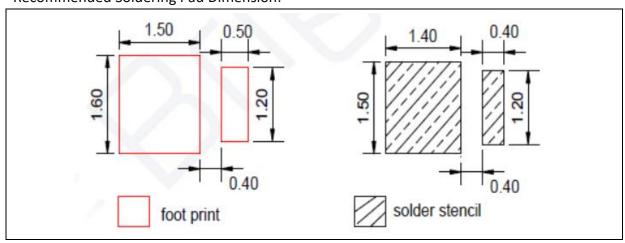
#### **OUTLINE DIMENSION:**

#### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

#### **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



#### **BINNING GROUPS:**

## Forward Voltage Classifications (I<sub>F</sub> = 350mA):

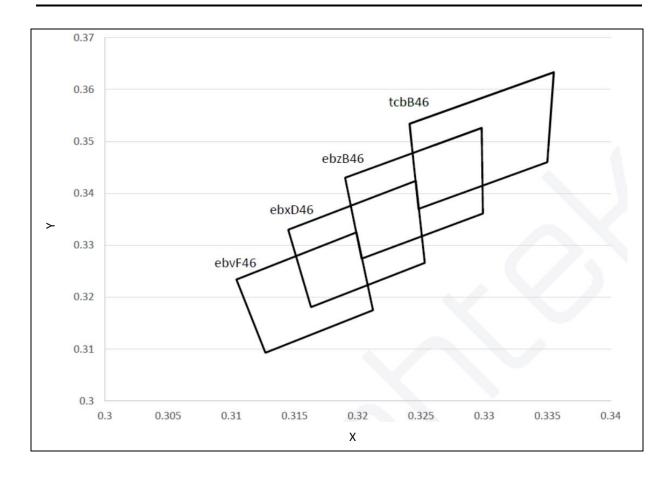
Code	Min.	Max.	Unit
К	2.8	3.0	
L	3.0	3.2	
M	3.2	3.4	V
N	3.4	3.6	
0	3.6	3.8	

## Luminous Flux Classifications (I<sub>F</sub> = 350mA):

Code	Min.	Max.	Unit	
25	87	100		
26	100	115	mad	
27	115	130	mcd	
28	130	150		



## **CIE CHROMATICITY DIAGRAM:**

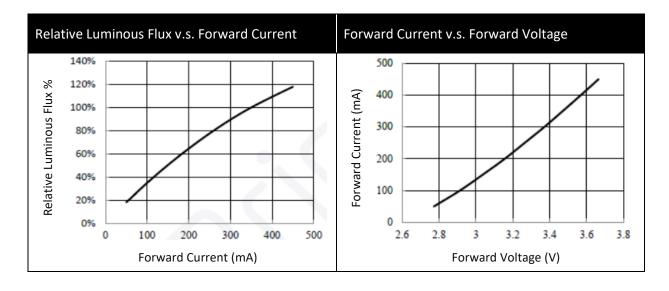


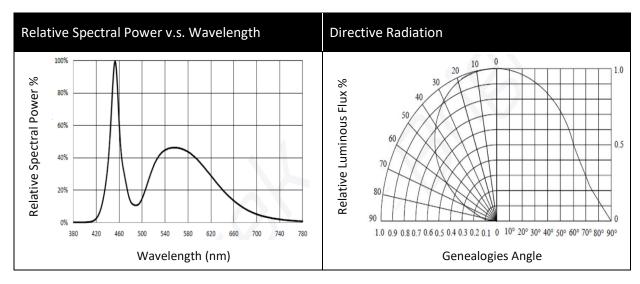
### Chromaticity Coordinates Classifications (IF = 350mA):

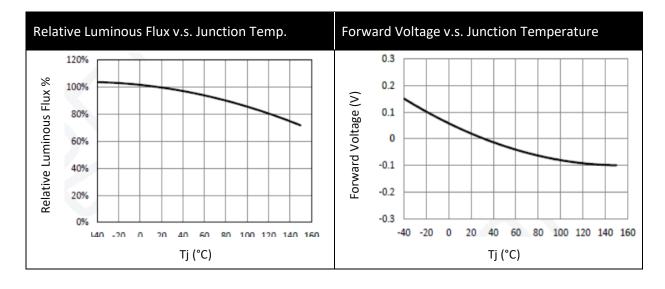
	1	1	2		3		4	
	Х	Y	Х	Y	Х	Υ	Х	Υ
ebvF46	0.3127	0.3093	0.3212	0.3175	0.3199	0.3325	0.3104	0.3234
ebxD46	0.3163	0.3181	0.3253	0.3266	0.3246	0.3424	0.3145	0.3330
ebzB46	0.3203	0.3274	0.3299	0.3361	0.3298	0.3526	0.3190	0.3430
tcbB46	0.3248	0.3370	0.3350	0.3460	0.3355	0.3633	0.3241	0.3534



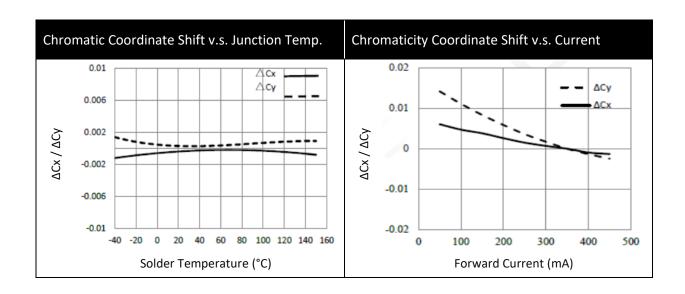
#### **ELECTRO-OPTICAL CHARACTERISTICS:**

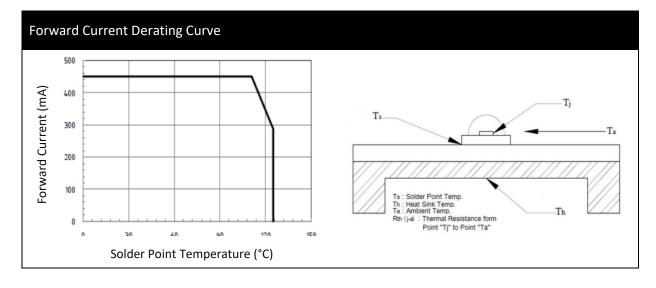








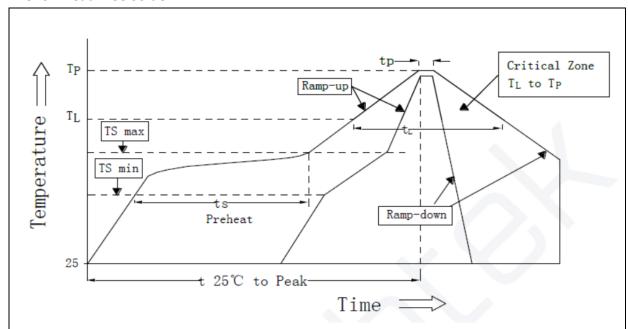






#### **RECOMMENDED SOLDERING PROFILE:**

#### Reflow Lead-free Solder:



Profile Feature	Symbol	Pb-Free (SnAgCu) Assembly			TT14
rrome reature		Min.	Recommendation	Max.	Unit
Ramp-up rate to preheat (25°C to 150°C)	-	-	2	3	K/s
Time t <sub>S</sub> (T <sub>S min</sub> to T <sub>S max</sub> )	ts	60	100	120	s
Ramp-up rate to peak (T <sub>S max</sub> to T <sub>P</sub> )	-	-	2	3	K/s
Liquidus temperature	$T_L$	-	217	-	°C
Time above liquidus temperature	$t_{\rm L}$	-	80	100	s
Peak temperature	TP	-	245	260	°C
Time within 5 °C of the specified peak temperature T <sub>P</sub> - 5 K	t <sub>P</sub>	-	-	10	s
Ramp-down Rate (Tp to 100 °C)	-	-	3	4	K/s
Time 25 °C to Tp	-	-	-	480	s

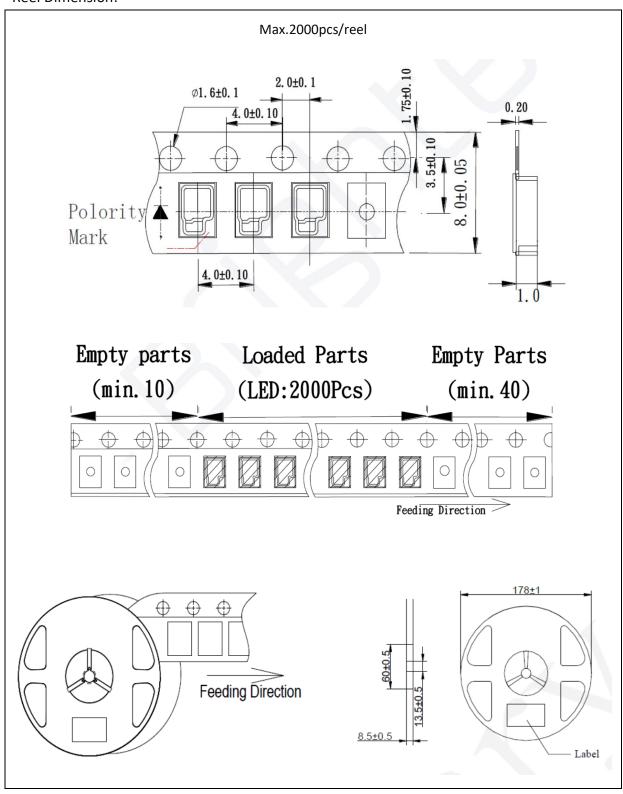
#### Note:

- 1. Maximum reflow soldering: 2 times.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



#### **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

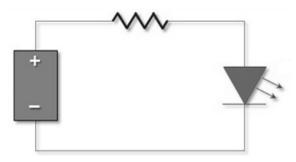
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



## **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	27/04/2020	Datasheet set-up.
A1.1	23/04/2022	New datasheet format.
A1.1	18/03/2024	Update bin table.