

# PRODUCT DATASHEET



- ► PLCC2 Top View
- ▶ 1608 0.55t Series
- ► Sky White

N0W51S65-5MA





1608 0.55t Series

#### **APPLICATIONS:**

- **Automotive Interior Lighting**
- **Decorative Lighting**
- Back Light for LCD

# 1608 0.55t Series







#### **FEATURES:**

- Package: PLCC2 SMT Top View Package
- Forward Current: 5~20mA Forward Voltage (typ.): 2.8V
- Luminous Intensity (typ.): 180mcd@5mA; 630mcd@20mA
- Colour: Sky White Viewing angle: 120°
- **Materials:** 
  - Resin: Silicon (Yellow Diffused)
  - L/T Finish: Ag plated
- Operating Temperature: -40~+105°C
- Storage Temperature: -40~+105°C
- **Grouping parameters:** 
  - Forward Voltage
  - **Luminous Intensity**
  - **CIE Chromaticity**
- Soldering methods: Reflow
- Preconditioning: MSL2a according to J-STD020
- Packing: 8mm tape with max.4000pcs /reel, ø180mm (7")



## **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	l <sub>F</sub>	30	mA
Pulse Forward Current Duty 1/10, Pulse Width 0.1mS	lpf	100	mA
Reverse Voltage	$V_R$	5	V
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	125	°C
Thermal Resistance Junction to Solder Point	R <sub>THJ-S</sub>	130	°C/W
Thermal Resistance Junction to Ambient Point	R <sub>THJ-A</sub>	260	°C/W
Electrostatic Discharge (HBM)	ESD	2000	V
Operating Temperature	T <sub>OPR</sub>	-40~+105	°C
Storage Temperature	Tstg	-40~+105	°C
Soldering Temperature	T <sub>SOL</sub>	260	°C

# Electrical & Optical Characteristics (Ta=25°C)

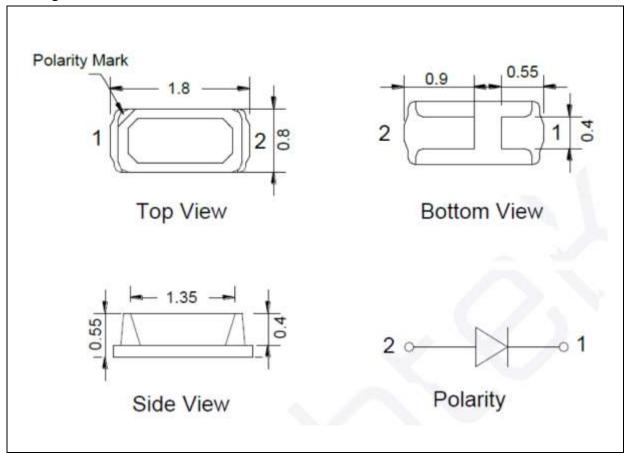
Darameter	Cumbal		Values	Unit	Test		
Parameter	Symbol	Min.	Тур.	Max.	Onit	Condition	
Forward Voltage	V <sub>F</sub>	2.4	2.8	3.2	V	I <sub>F</sub> =5mA	
Luminous Intensity	I <sub>V</sub>	120	180		mcd	I <sub>F</sub> =5mA	
Chromaticity	Х		0.1770			1 - F m A	
Coordinates	Υ		0.1550			I <sub>F</sub> =5mA	
Peak Wavelength	$\lambda_{ extsf{P}}$		464		nm	I <sub>F</sub> =5mA	
Spectral Width 50%	Δλ		22		nm	I <sub>F</sub> =5mA	
Viewing Angle	2θ <sub>1/2</sub>		120		deg	I <sub>F</sub> =5mA	

<sup>1.</sup> Luminous intensity (Iv) ±10%, Forward Voltage (VF) ±0.1V, Viewing angle(2 $\theta_{1/2}$ ) ±5°



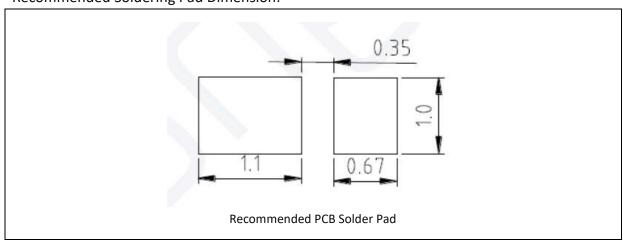
## **OUTLINE DIMENSION:**

## Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

## **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance  $\pm 0.12$ mm with angle tolerance  $\pm 0.5^{\circ}$ .



## **BINNING GROUPS:**

# Forward Voltage Classifications ( $I_F = 5mA$ ):

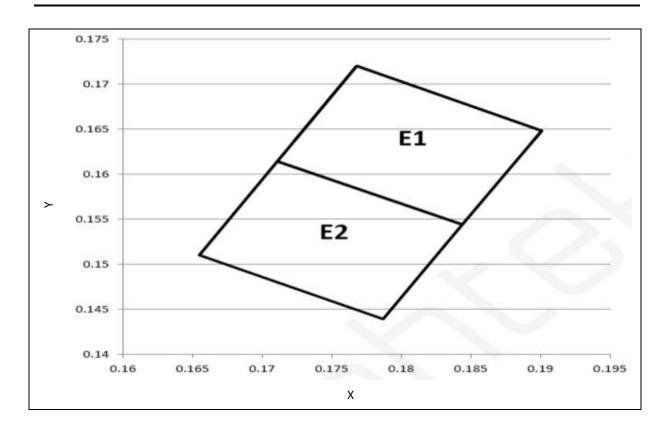
Code	Min.	Max.	Unit
Н	2.4	2.6	
J	2.6	2.8	V
K	2.8	3.0	V
L	3.0	3.2	

## Luminous Intensity Classifications ( $I_F = 5mA$ ):

Code	Min.	Max.	Unit
12	100	125	
13	125	160	
14	160	200	mcd
15	200	250	
16	250	320	



## **CIE CHROMATICITY DIAGRAM:**

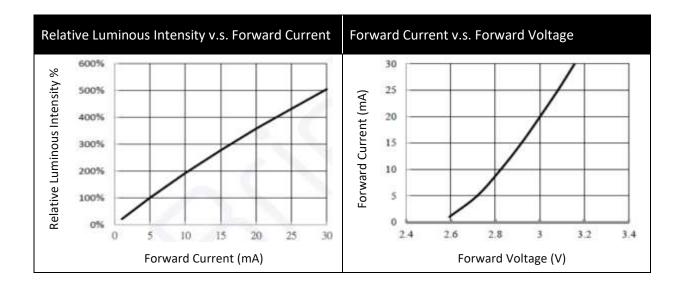


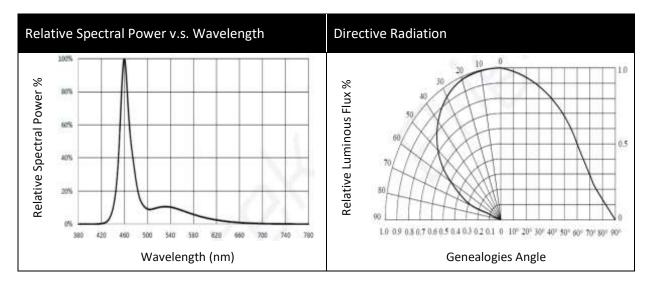
## Chromaticity Coordinates Classifications (I<sub>F</sub> = 5mA):

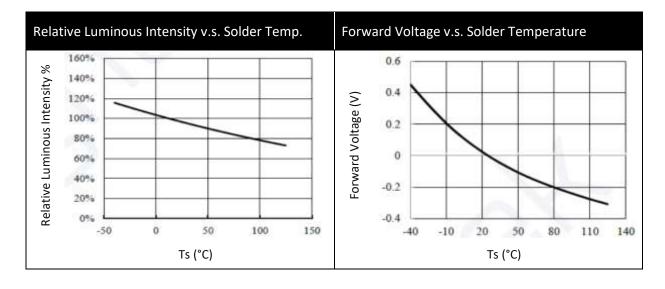
	1	1	2		3		4	
	Х	Υ	Х	Υ	Х	Υ	Х	Υ
E1	0.1768	0.1720	0.1901	0.1648	0.1844	0.1544	0.1711	0.1614
E2	0.1844	0.1544	0.1711	0.1614	0.1655	0.1510	0.1787	0.1439



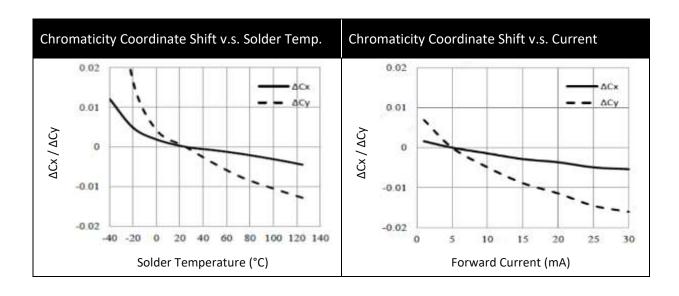
#### **ELECTRO-OPTICAL CHARACTERISTICS:**

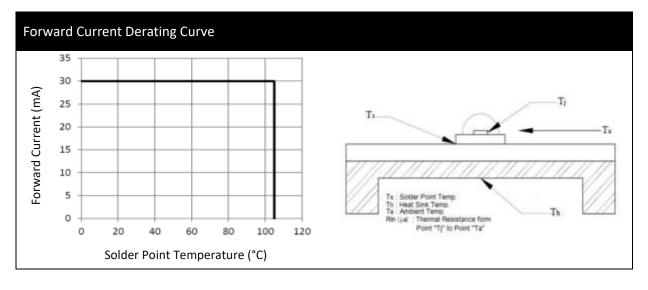








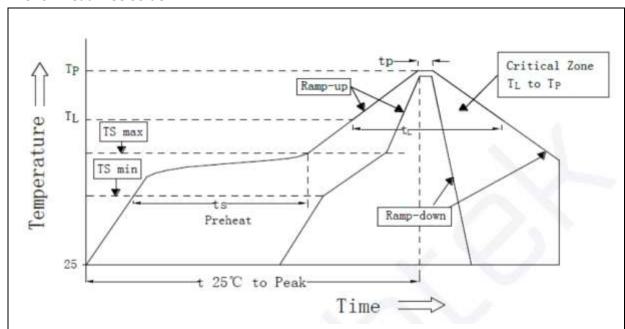






#### **RECOMMENDED SOLDERING PROFILE:**

#### Reflow Lead-free Solder:



	Symbol	Pb-Free (SuAgCu) Assembly			
Profile Feature		Min.	Recommendation	Max.	Unit
Ramp-up rate to preheat (25°C to 150°C)	-		2	3	K/s
Time t <sub>S</sub> (T <sub>S min</sub> to T <sub>S max</sub> )	ts	60	100	120	5
Ramp-up rate to peak (T <sub>S max</sub> to T <sub>P</sub> )		*	2	3	K/s
Liquidus temperature	TL	*	217		°C
Time above liquidus temperature	tL	*	80	100	5
Peak temperature	Tp	2	245	260	°C
Time within 5 °C of the specified peak temperature Tp - 5 K	tp	*:	0.59	10	5
Ramp-down Rate (T <sub>P</sub> to 100 °C)			3	4	K/s
Time 25 °C to T <sub>P</sub>	-	-		480	5

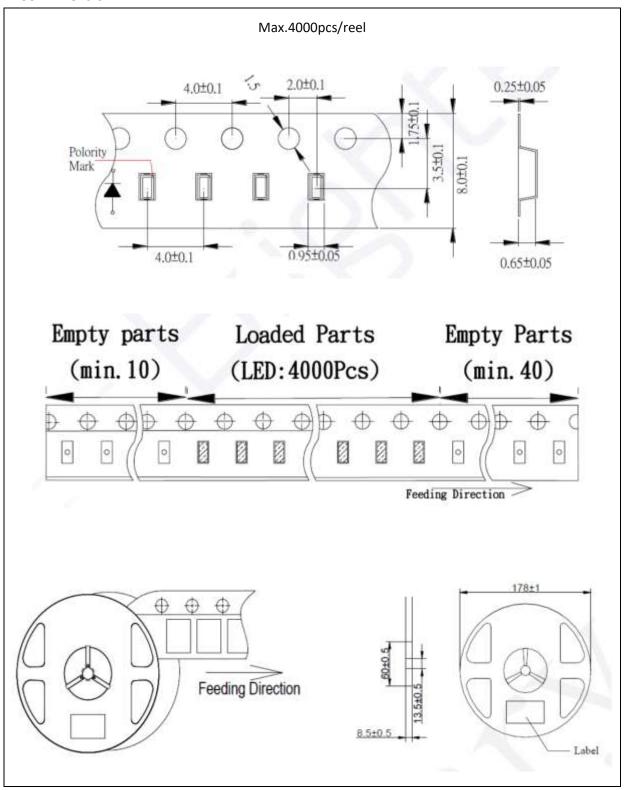
#### Note:

- 1. Maximum reflow soldering: 3 times.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



## **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

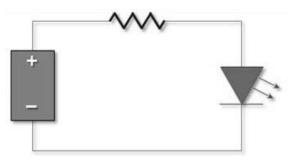
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	23/04/2020	Datasheet set-up.
A1.1	22/04/2022	New datasheet format.