









PRODUCT DATASHEET



- ► Ceramic High Power
- ➤ 1519 0.8t Series
- ► Gold White (PC Amber) 1700K

NOR51S57ZPC





1519 0.8t Series







FEATURES:

Package: Ceramic High-Power SMT Package

Forward Current: 500~1500mA Forward Voltage (typ.): 3.2V

Luminous Flux (typ.): 100lm@500mA

Colour: Gold White (PC Amber) Colour Temperature (typ.): 1700K

Viewing angle: 120°

Materials:

Resin: Silicon (Yellow Diffused)

L/T Finish: Au plated

Operating Temperature: -40~+125°C

Storage Temperature: -40~+125°C

Grouping parameters:

Forward Voltage

Luminous Flux

CIE Chromaticity

Soldering methods: Reflow

MSL: according to J-STD020 Level 2

Packing: 8mm tape with max.3000pcs /reel, ø180mm (7")

APPLICATIONS:

- **Automotive Exterior Lighting**
- **Decorative Lighting**
- Portable Lighting
- **Outdoor Lighting Commercial Lighting**
- **Indoor Lighting**
- **Industrial Lighting**

Release Date: 15 December 2022 Version: A1.2



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I _F	1500	mA
Pulse Forward Current Duty 1/10, Pulse Width 0.1mS	lpf	3000	mA
Reverse Voltage	V _R	5	V
Reverse Current @5V	I _R	10	μΑ
Junction Temperature	Tj	150	°C
Thermal Resistance Junction to Solder Point	R _{тнл-s}	6	°C/W
Electrostatic Discharge (HBM: ANSI/JEDEC JS-001 Class 3B)	ESD	8000	V
Operating Temperature	T _{OPR}	-40~+125	°C
Storage Temperature	T_{STG}	-40~+125	°C
Soldering Temperature	T _{SOL}	260	°C

Electrical & Optical Characteristics (Ta=25°C)

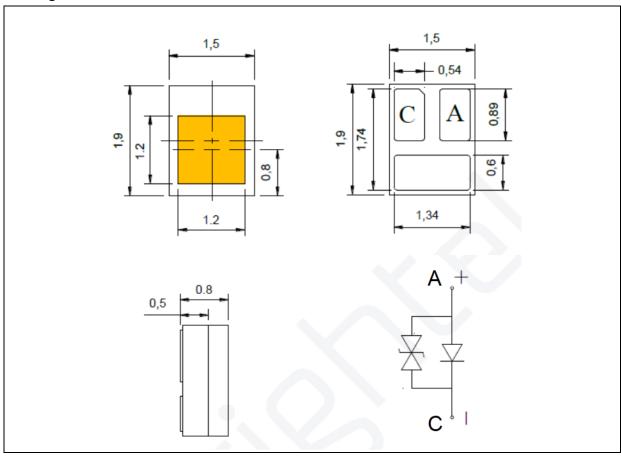
Darameter	Cumbal		Values	lloit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	V_{F}	2.8		3.6	V	I _F =500mA
Luminous Flux	Ф۷	80		120	lm	I _F =500mA
Chromaticity Coordinates	Х	0.5536		0.5883		I _F =500mA
	Υ	0.4075		0.4289		
Color Temperature	ССТ		1700		К	I _F =500mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =500mA

^{1.} Luminous flux (Φ_V) ±7%, Forward Voltage (V_F) ±0.05V, Viewing angle($2\theta_{1/2}$) ±10°



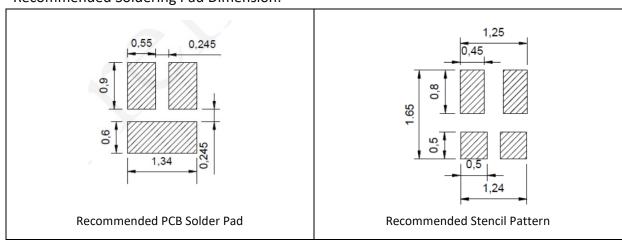
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 500mA):

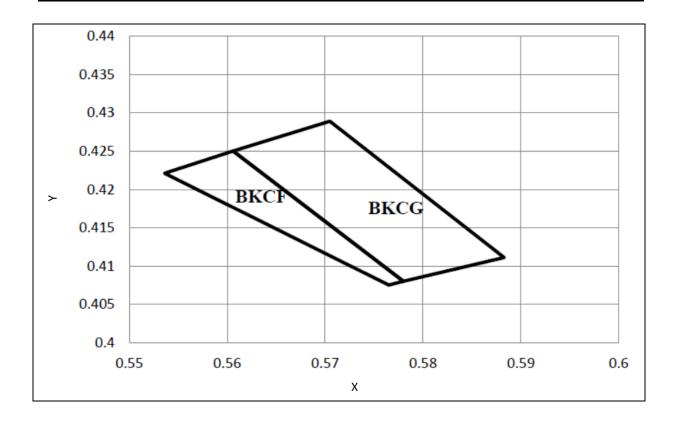
Code	Min.	Max.	Unit
V2830	2.8	3.0	
V3032	3.0	3.2	V
V3234	3.2	3.4	V
V3436	3.4	3.6	

Luminous Flux Classifications (I_F = 500mA):

Code	Min.	Max.	Unit
B31	80	90	
B32	90	100	lua
B33	100	110	lm
B34	110	120	



CIE CHROMATICITY DIAGRAM:

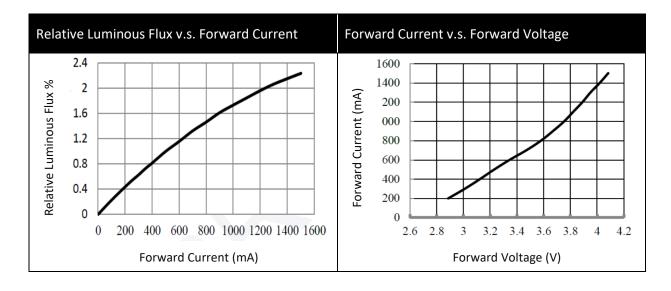


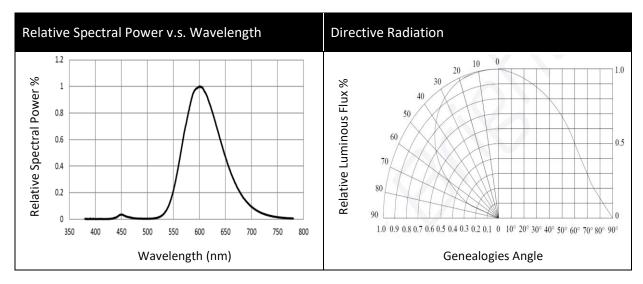
Chromaticity Coordinates Classifications (I_F = 500mA):

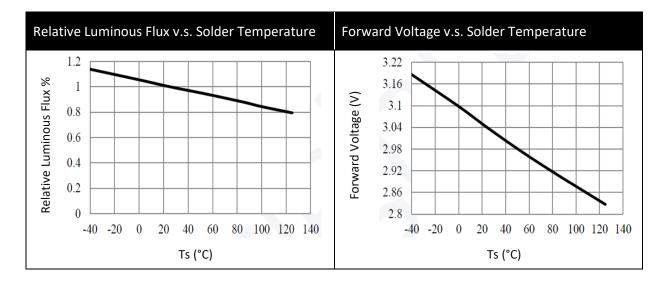
	1		2		3		4	
	Х	Υ	Х	Υ	Х	Υ	Х	Υ
BKCF	0.5765	0.4075	0.5536	0.4221	0.5606	0.4250	0.5780	0.4080
BKCG	0.5780	0.4080	0.5606	0.4250	0.5705	0.4289	0.5883	0.4111



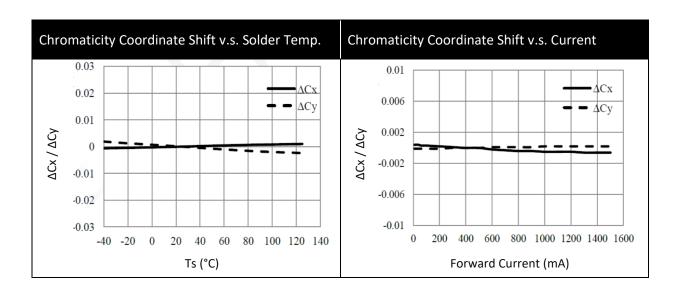
ELECTRO-OPTICAL CHARACTERISTICS:

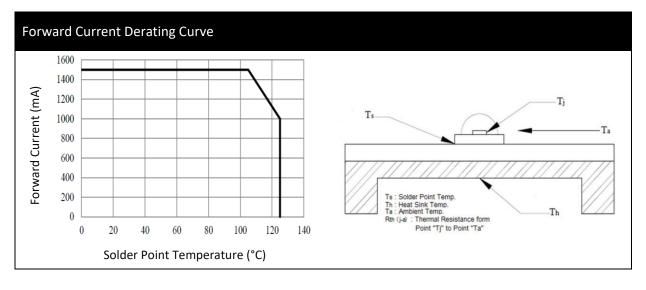








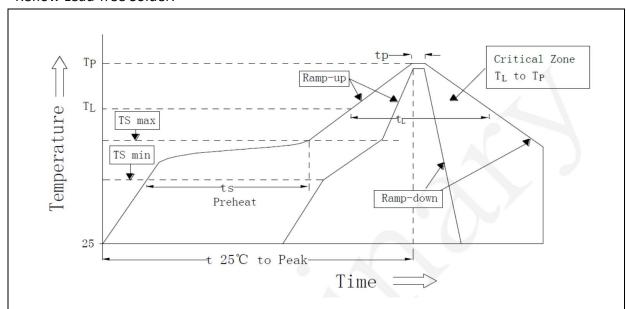






RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:



Profile Feature	Symbol	Pb-F	TI14		
Frome Feature		Min.	Recommendation	Max.	Unit
Ramp-up rate to preheat (25°C to 150°C)		7	2	3	K/s
Time ts (T _{S min} to T _{S max})	ts	60	100	120	s
Ramp-up rate to peak (T _{S max} to T _P)			2	3	K/s
Liquidus temperature	T_L		217		°C
Time above liquidus temperature	$t_{\rm L}$		80	100	s
Peak temperature	T _P		245	260	°C
Time within 5 °C of the specified peak temperature T _P - 5 K	t _P	10	20	30	s
Ramp-down Rate (Tp to 100 °C)			3	4	K/s
Time 25 °C to Tp				480	s

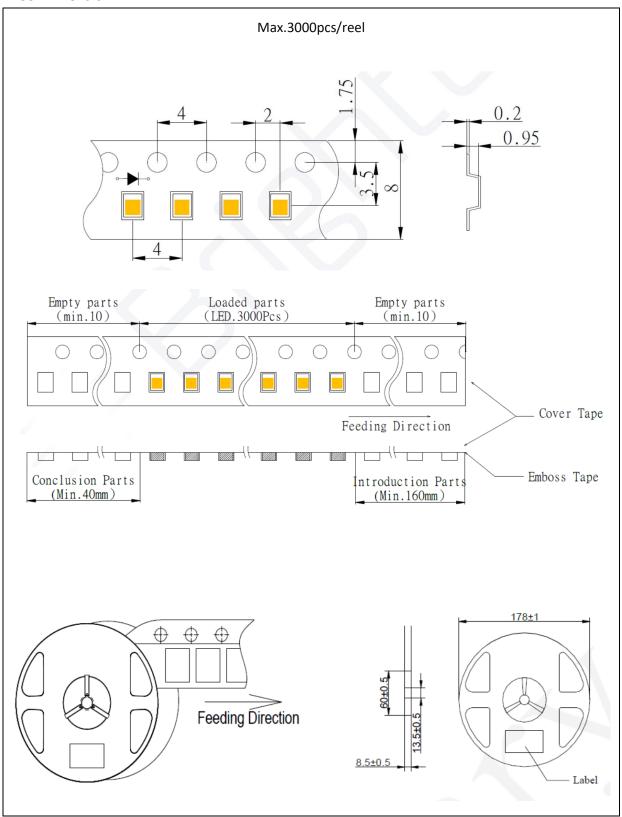
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

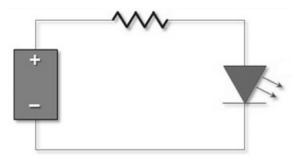
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	11/06/2020	Datasheet set-up.
A1.1	22/04/2022	New datasheet format.
A1.2	15/12/2022	Revise to Au plating.