









PRODUCT DATASHEET



- ► PLCC2 Side View
- ➤ 2812SV 0.8t Series
- ► Warm White (3000K)

N0W45S97SV



2812SV 0.8t Series Compliant





Release Date: 08 May 2018 Version: A1.1

FEATURES:

- Package: PLCC2 White Side View SMD Package
- Forward Current: 20mA Forward Voltage (typ.): 3.1V
- Luminous Intensity (typ.): 1700mcd@20mA
- Colour: Warm White
- **CCT:** 3000K
- Viewing angle: 115° Right Angle
- **Materials:**
 - Die: InGaN
 - Resin: Silicon (Yellow Diffused)
 - L/T Finish: Ag
- Operating Temperature: -40~+85°C **Storage Temperature:** -40~+100°C
- **Grouping parameters:**
 - Forward Voltage
 - **Luminous Intensity**
 - **CIE Chromaticity**
- Soldering methods: Reflow Soldering
- Preconditioning: MSL3 according to J-STD020
- Packing: 8mm tape with Max.3000/reel, ø180mm (7")

2812SV 0.8t Series

APPLICATIONS:

- LCD Back Light
- Indicator
- Switch Lights
- **LED Strip**



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	IF	30	mA
Pulse Forward Current (Duty 1/10 @10KHz)	IPF	100	mA
Reverse Current @5V	I _R	50	μΑ
Power Dissipation	P _D	105	mW
Electrostatic Discharge (HBM)	ESD	500	V
Operating Temperature	TOPR	-40~+85	°C
Storage Temperature	T _{STG}	-40~+100	°C
Colour Rendering Index	CRI	92	

Electrical & Optical Characteristics (Ta=25°C)

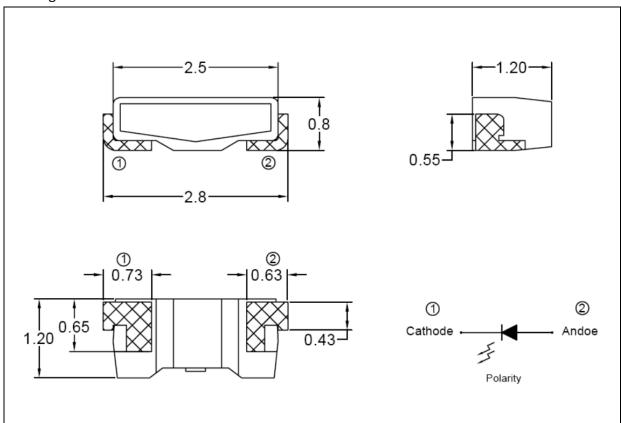
Darameter	Cumbal	Values			Unit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Onit	Condition	
Forward Voltage	V_{F}	2.7		3.5	V	I _F =20mA	
Luminous Intensity	Iv	1500	1700		mcd	I _F =20mA	
Chromaticity	Х	0.4147		0.4562		I _F =20mA	
Coordinates	Υ	0.3814		0.4260			
Colour Temperature	ССТ		3000		К	I _F =20mA	
Viewing Angle	2θ _{1/2}		115		deg	I _F =20mA	

 $^{1. \}hspace{0.5cm} \text{Luminous intensity (I$_{V}$) $\pm 15\%$, Forward Voltage (V$_{F}$) ± 0.1V, Viewing angle($2\theta_{1/2}$) $\pm 10^{\circ}$, CRI$$\pm 2$}$



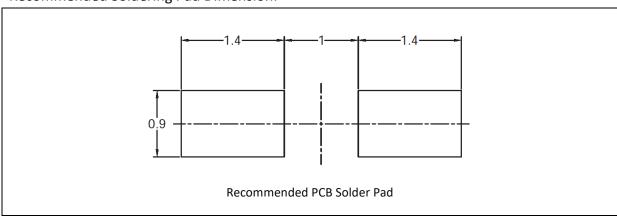
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ± 0.1 mm with angle tolerance ± 0.5 °.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

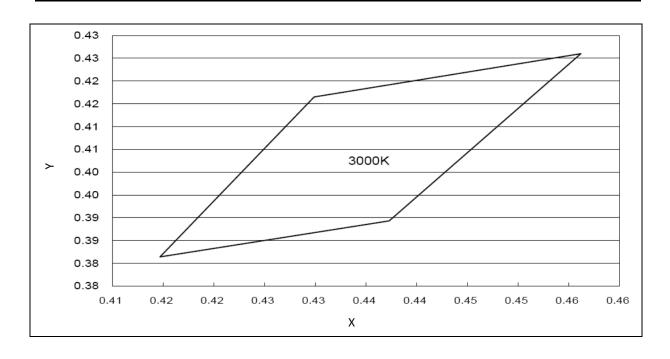
Code	Min.	Max.	Unit
1	2.7	2.8	
2	2.8	2.9	
3	2.9	3.0	
4	3.0	3.1	V
5	3.1	3.2	V
6	3.2	3.3	
7	3.3	3.4	
8	3.4	3.5	

Luminous Intensity Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
W23W24	1500	1600	
W25W31	1600	1700	
W32W33	1700	1800	mcd
W34W35	1800	1900	
W36W37	1900	2000	



CIE CHROMATICITY DIAGRAM:

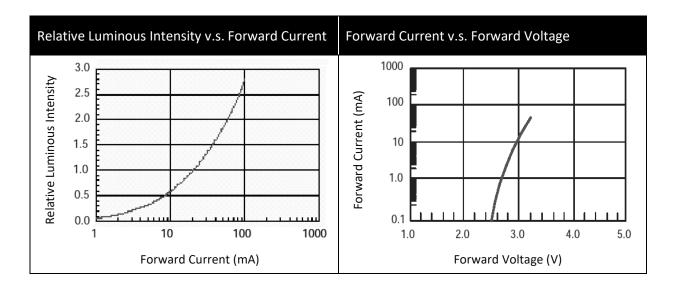


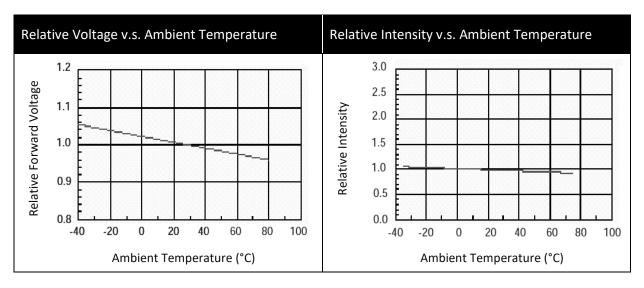
Chromaticity Coordinates Classifications (I_F = 20mA):

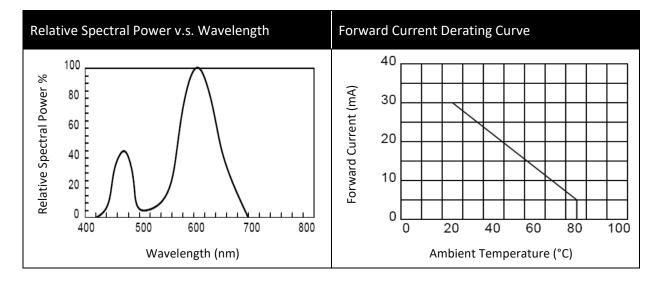
	1	1	2	2	3	3	2	4
	Х	Υ	Х	Y	Х	Υ	Х	Υ
3000K	0.4299	0.4165	0.4562	0.4260	0.4373	0.3893	0.4147	0.3814



ELECTRO-OPTICAL CHARACTERISTICS:



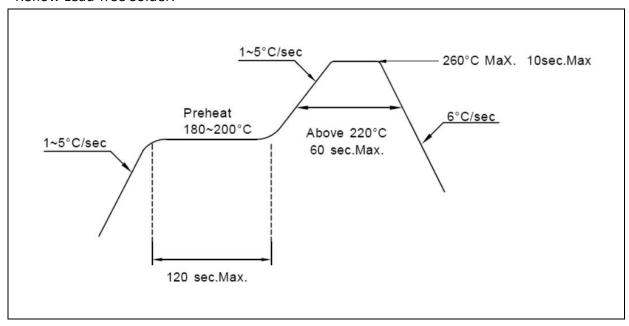






RECOMMENDED SOLDERING PROFILE:

Reflow Lead-free Solder:



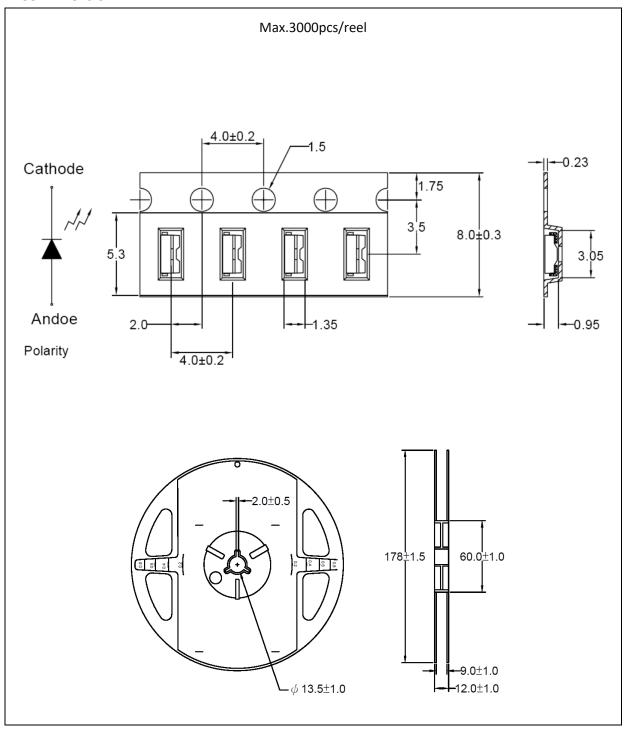
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

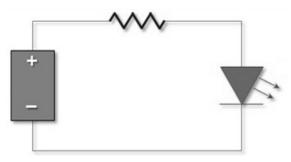
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	18/08/2015	Datasheet set-up.
A1.1	08/05/2018	New datasheet format.