









Release Date: 05 April 2018 Version: A1.1

# PRODUCT DATASHEET



- ► EMC 2-PIN SMD
- ► 1616 Cube 0.9t
- ▶ Warm White (2700K)

N0W45S45





# **1616 EMC Series**





## **FEATURES:**

Package: Top View EMC Package

Forward Current: 150mA Forward Voltage (typ.): 3.3V

Luminous Flux (typ.): 58lm@150mA

Colour: Warm White

Colour Temperature (CCT): 2700K

Viewing angle: 170°

**Materials:** 

Die: InGaN

Resin: Silicon (Yellow Diffused)

Package: EMC

Operating Temperature: -40~+100°C Storage Temperature: -40~+100°C

**Electrostatics Discharge: 1000V** 

**Grouping parameters:** Forward Voltage

Luminous Flux

**CIE Chromaticity** 

Soldering methods: Reflow Soldering

MSL Level: MSL3 according to J-STD020

Packing: 8mm tape with Max. 5000/reel, ø178mm (7.5")

#### **APPLICATIONS:**

- **General Lighting**
- Portable Lighting
- **Commercial Lighting**
- **Indoor Lighting**
- Backlight for LCD



#### **CHARACTERISTICS:**

## Absolute Maximum Characteristics (Ta=25°C, RH=60%)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I <sub>F</sub>	200	mA
Pulse Forward Current (Duty 1/10, width≤100μS)	IPF	300	mA
Power Dissipation	P <sub>D</sub>	700	mW
Reverse Voltage	V <sub>R</sub>	5	V
Reverse Current @10V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	125	°C
Electrostatic Discharge	ESD	1000	V
Thermal Resistance (Junction to Solder Point)	R <sub>THJS</sub>	22	°C/W
Operating Temperature	T <sub>OPR</sub>	-40~+100	°C
Storage Temperature	T <sub>STG</sub>	-40~+100	°C
Soldering Temperature	T <sub>SOL</sub>	230 or 260 for 10S	°C
Colour Rendering Index	CRI	80	

## Electrical & Optical Characteristics (Ta=25°C, RH=60%)

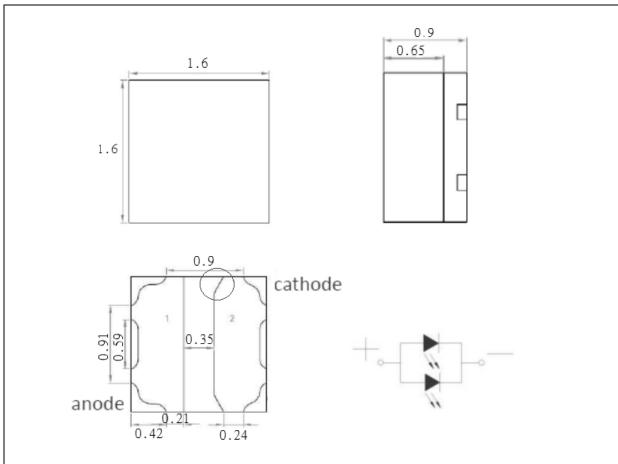
Parameter	Symbol	Values			l loit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition	
Forward Voltage	$V_{F}$	2.8	3.3	3.5	V	I <sub>F</sub> =150mA	
Luminous Flux	Ф۷	50	58	62	lm	I <sub>F</sub> =150mA	
Chromaticity Coordinates	Х		0.4649			I <sub>F</sub> =150mA	
	Υ		0.4174				
Colour Temperature	ССТ	2580	2725	2870	К	I <sub>F</sub> =150mA	
Viewing Angle	2θ <sub>1/2</sub>		170		deg	I <sub>F</sub> =150mA	

<sup>1.</sup> Luminous flux ( $\Phi_V$ ) ±10%, Forward Voltage ( $V_F$ ) ±0.1V



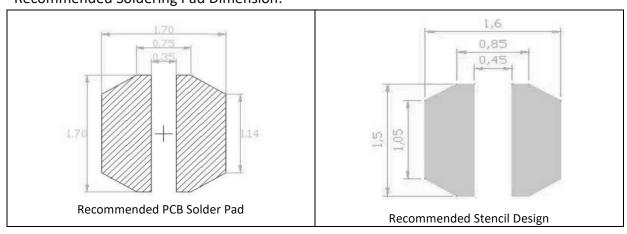
#### **OUTLINE DIMENSION:**

#### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

## Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



## **BINNING GROUPS:**

## Forward Voltage Classifications (I<sub>F</sub> = 150mA):

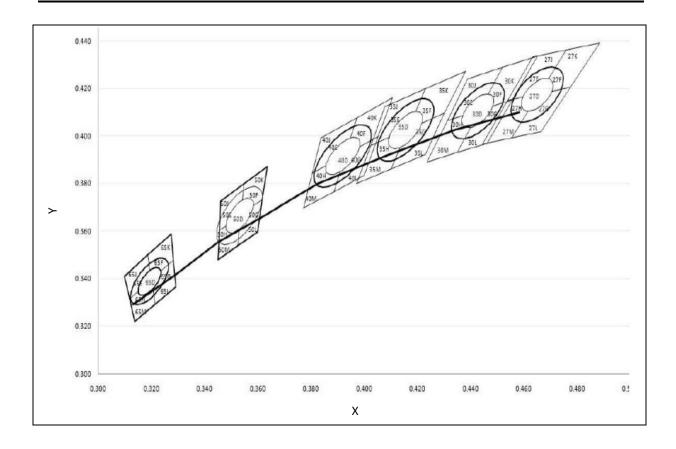
Code	Min.	Max.	Unit	
E	2.8	2.9		
F	2.9	3.0		
G	3.0	3.1	V	
Н	3.1	3.2	V	
I	3.2	3.3		
J	3.3	3.4		

## Luminous Flux Classifications (I<sub>F</sub> = 150mA):

Code	Min.	Max.	Unit	
E6	50	54		
E7	54	58	lm	
E8	58	62		



## **CIE CHROMATICITY DIAGRAM:**

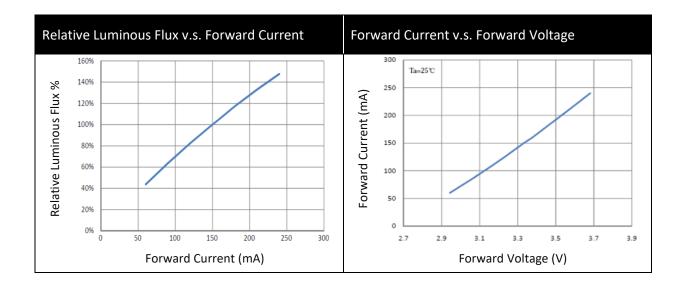


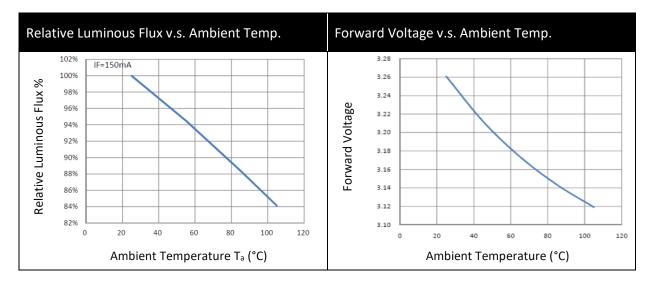
## Chromaticity Coordinates Classifications (IF = 150mA):

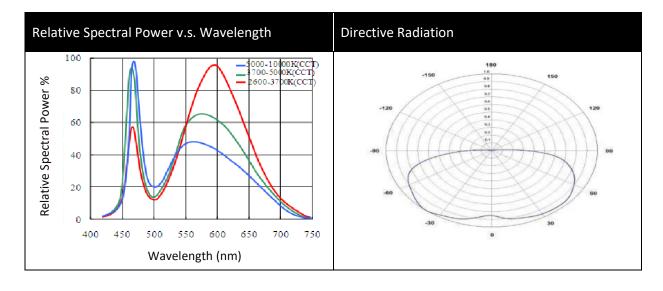
	Code	Centre		Radius		Angle
a / )		Х	Υ	а	b	Φ
<b>В</b> Ф	27DEFHG	0.4649	0.4174	0.00450	0.00233	53.42



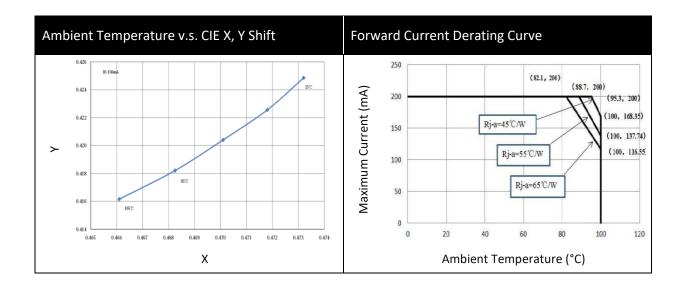
#### **ELECTRO-OPTICAL CHARACTERISTICS:**









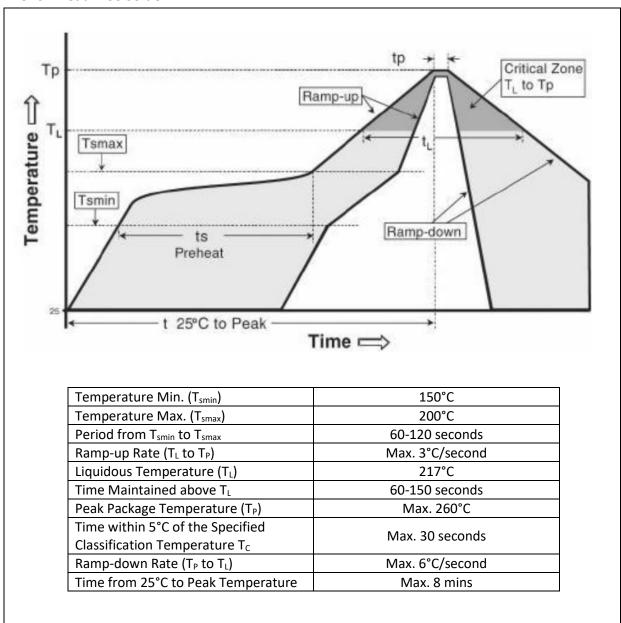


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#### **RECOMMENDED SOLDERING PROFILE:**

#### Reflow Lead-free Solder:



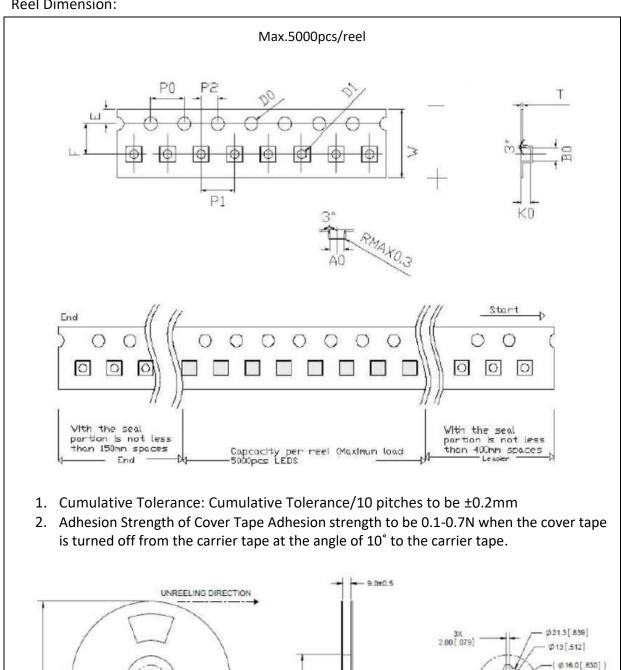
#### Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.
- 3. Recommended soldering temperature: 230°C. The maximum soldering temperature should be limited to 260°C for max. 10seconds.



#### **PACKING SPECIFICATION:**

#### Reel Dimension:



Ø60.0±0.5

1201 DETAIL C

Ø 178.0±1.0



#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

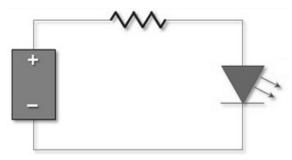
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 15hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



## **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	30/06/2016	Datasheet set-up.
A1.1	05/04/2018	Update circuit diagram.