









Release Date: 09 March 2018 Version: A1.1

# PRODUCT DATASHEET



- ► PLCC2 PTC SMD
- ▶ 5630 0.6t
- ▶ Warm White (3500K)

N0W45S06





# **5630 0.6t Series**





### **FEATURES:**

- Package: PLCC2 Top View White 0.2~0.5W Package
- Forward Current: 65mA (Max.240mA)
- Forward Voltage (typ.): 2.8V
- Luminous Flux (typ.): 33lm@65mA
- Colour: Warm White
- Colour Temperature (CCT): 3500K
- Viewing angle: 120°
- **Materials:** 
  - Die: InGaN
  - Resin: Silicon (Yellow Diffused)
  - Package: PCT
- Operating Temperature: -40~+105°C
- Storage Temperature: -40~+105°C
- **Electrostatics Discharge: 1000V**
- **Grouping parameters:** 
  - Forward Voltage
  - Luminous Flux
  - **CIE Chromaticity**
- Soldering methods: Reflow Soldering
- MSL Level: MSL3 according to J-STD020
- Packing: 12mm tape with Max.4000/reel, ø165mm (6.5")

### **APPLICATIONS:**

- **General Lighting**
- Portable Lighting
- **Commercial Lighting**
- **Indoor Lighting**
- Backlight for LCD



### **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C, RH=60%)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I <sub>F</sub>	240	mA
Pulse Forward Current (Duty 1/10, width≤100μS)	IPF	360	mA
Power Dissipation	P <sub>D</sub>	816	mW
Reverse Voltage	V <sub>R</sub>	5	V
Reverse Current @10V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	125	°C
Electrostatic Discharge	ESD	1000	V
Thermal Resistance (Junction to Solder Point)	R <sub>THJS</sub>	35	°C/W
Operating Temperature	T <sub>OPR</sub>	-40~+105	°C
Storage Temperature	T <sub>STG</sub>	-40~+105	°C
Soldering Temperature	T <sub>SOL</sub>	230/260 for 10S	°C
Colour Rendering Index	CRI	80	

# Electrical & Optical Characteristics (Ta=25°C, RH=60%)

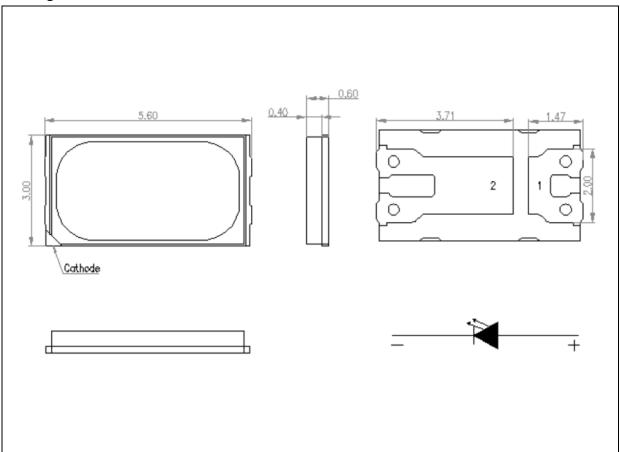
Parameter	Cumbal	Values			l loit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition	
Forward Voltage	$V_{F}$	2.7	2.8	3.1	V	I <sub>F</sub> =65mA	
Luminous Flux	Ф۷	31	33	36	lm	I <sub>F</sub> =65mA	
Chromaticity Coordinates	Х		0.4080			I <sub>F</sub> =65mA	
	Υ		0.3916				
Colour Temperature	ССТ	3220	3465	3710	К	I <sub>F</sub> =65mA	
Viewing Angle	2θ <sub>1/2</sub>		120		deg	I <sub>F</sub> =65mA	

<sup>1.</sup> Luminous flux ( $\Phi_V$ ) ±7%, Forward Voltage ( $V_F$ ) ±0.1V, CRI ±2



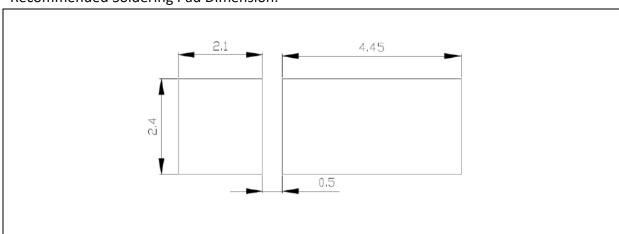
### **OUTLINE DIMENSION:**

### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

### **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



### **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 65mA):

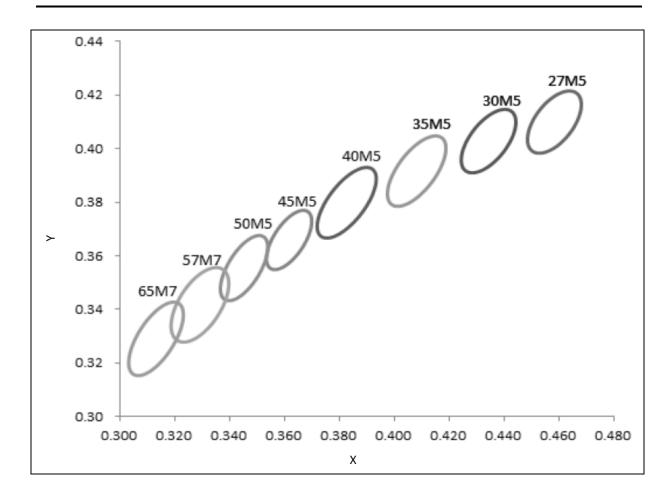
Code	Min.	Max.	Unit
H2	2.7	2.8	
H3	2.8	2.9	V
H4	2.9	3.0	

# Luminous Flux Classifications (I<sub>F</sub> = 65mA):

Code	Min.	Max.	Unit		
D8	30	32			
D9	32	34	lm		
E1	34	36			



### **CIE CHROMATICITY DIAGRAM:**



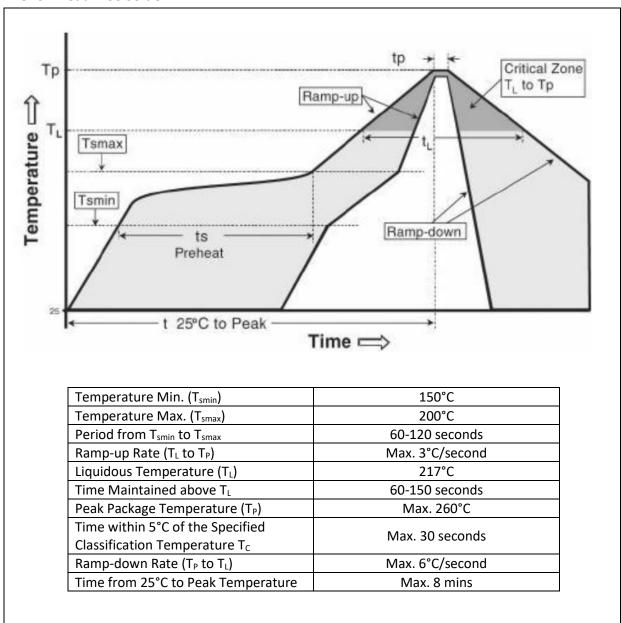
### Chromaticity Coordinates Classifications (IF = 65mA):

/	Code	Centre		Radius		Angle
a /	Code	X	Υ	а	b	Φ
D D	35M5	0.4080	0.3916	0.015450	0.006900	54.00



#### **RECOMMENDED SOLDERING PROFILE:**

#### Reflow Lead-free Solder:



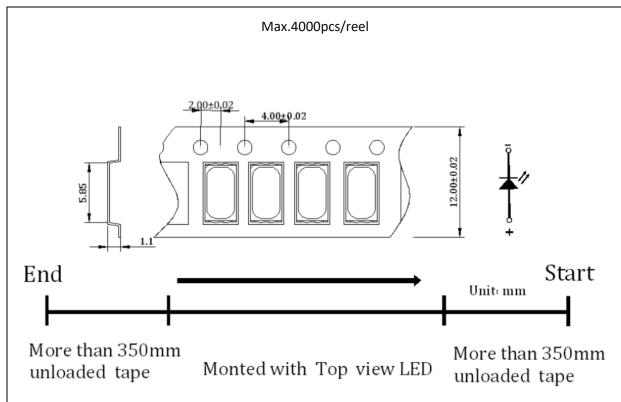
#### Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.
- 3. Recommended soldering temperature: 230°C. The maximum soldering temperature should be limited to 260°C for max. 10seconds.

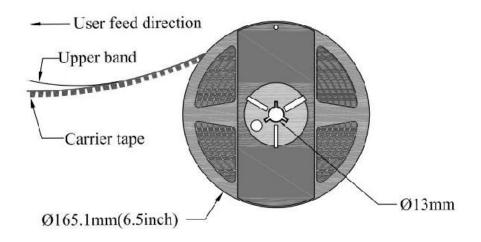


### **PACKING SPECIFICATION:**

#### Reel Dimension:



- 1. Cumulative Tolerance : Cumulative Tolerance/10 pitches to be ±0.2mm
- 2. Adhesion Strength of Cover Tape Adhesion strength to be 0.1-0.7N when the cover tape is turned off from the carrier tape at the angle of 10° to the carrier tape.





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

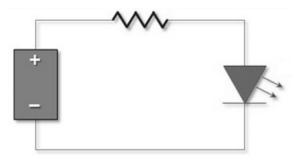
### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	21/01/2017	Datasheet set-up.
A1.1	09/03/2018	New datasheet format.