









Release Date: 14 February 2020 Version: A1.0

## PRODUCT DATASHEET



- ► PLCC2 Side View
- ➤ 2812SV 0.8t Series
- ► Cool White (7800K)

N0W31S65SV



# 2812SV 0.8t Series Compliant





2812SV 0.8t Series

## **APPLICATIONS:**

- LCD Back Light
- Indicator
- Switch Lights
- **LED Strip**

## **FEATURES:**

- Package: PLCC2 White Side View SMD Package
- Forward Current: 20mA Forward Voltage (typ.): 3.1V
- Luminous Intensity (typ.): 2000mcd@20mA
- Colour: Cool White **CCT**: 6700~9000K
- Viewing angle: 115° Right Angle
- **Materials:** 
  - Die: InGaN
  - Resin: Silicon (Yellow Diffused)
  - L/T Finish: Ag
- Operating Temperature: -20~+80°C
- Storage Temperature: -30~+100°C
- **Grouping parameters:** 
  - Forward Voltage
  - **Luminous Intensity**
  - **CIE Chromaticity**
- Soldering methods: IR Reflow Soldering
- Preconditioning: MSL3 according to J-STD020
- Packing: 8mm tape with max.3000/reel, ø180mm (7")



## **CHARACTERISTICS:**

## Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	l <sub>F</sub>	30	mA
Pulse Forward Current (Duty 1/10 @10KHz)	IPF	100	mA
Reverse Current @5V	I <sub>R</sub>	50	μΑ
Power Dissipation	P <sub>D</sub>	102	mW
Electrostatic Discharge (HBM)	ESD	500	V
Operating Temperature	T <sub>OPR</sub>	-20~+80	°C
Storage Temperature	T <sub>STG</sub>	-30~+100	°C

## Electrical & Optical Characteristics (Ta=25°C)

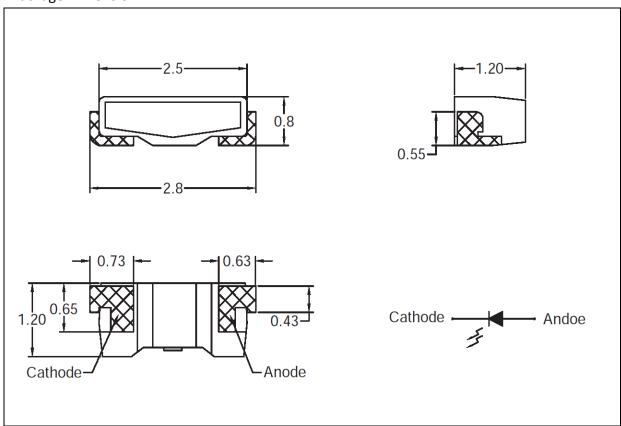
Parameter	Symbol	Values			Unit	Test	
Parameter	Зуппоп	Min.	Тур.	Max.	Offic	Condition	
Forward Voltage	V <sub>F</sub>	2.8		3.4	V	I <sub>F</sub> =20mA	
Luminous Intensity	I <sub>V</sub>	1900	2000	2400	mcd	I <sub>F</sub> =20mA	
Chromaticity Coordinates	Х	0.2870		0.3110		I <sub>F</sub> =20mA	
	Υ	0.2760		0.3150			
Colour Temperature	ССТ		7800		К	I <sub>F</sub> =20mA	
Viewing Angle	2θ <sub>1/2</sub>		115		deg	I <sub>F</sub> =20mA	

<sup>1.</sup> Luminous intensity (Iv)  $\pm 15\%$ , Forward Voltage (V<sub>F</sub>)  $\pm 0.05V$ , Viewing angle( $2\theta_{1/2}$ )  $\pm 10^\circ$ 



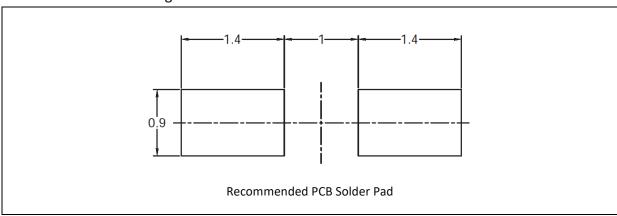
## **OUTLINE DIMENSION:**

## Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

## **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



## **BINNING GROUPS:**

## Forward Voltage Classifications (I<sub>F</sub> = 20mA):

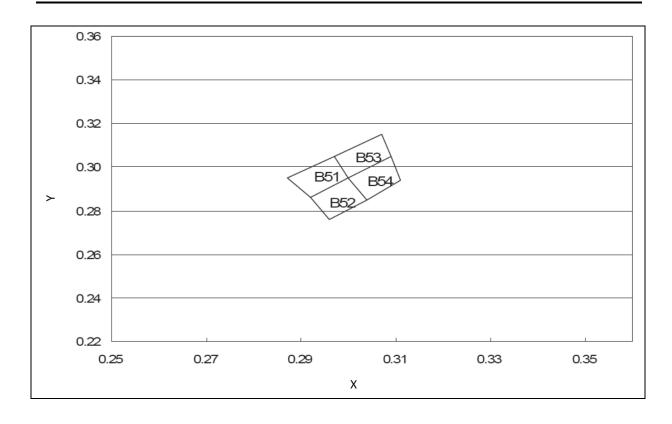
Code	Min.	Max.	Unit
1	2.8	2.9	
2	2.9	3.0	
3	3.0	3.1	V
4	3.1	3.2	V
5	3.2	3.3	
6	3.3	3.4	

## Luminous Intensity Classifications (I<sub>F</sub> = 20mA):

Code	Min.	Max.	Unit
W36	1900	2000	
X11	2000	2100	
X13	2100	2200	mcd
X15	2200	2300	
X17	2300	2400	



## **CIE CHROMATICITY DIAGRAM:**

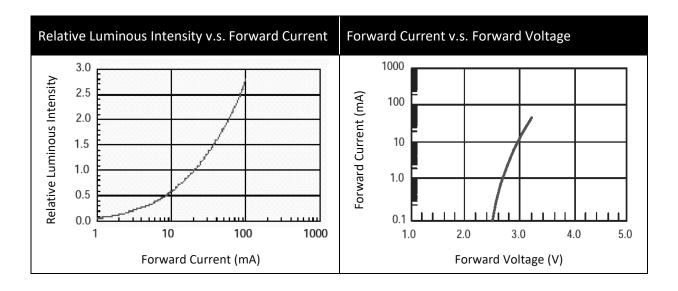


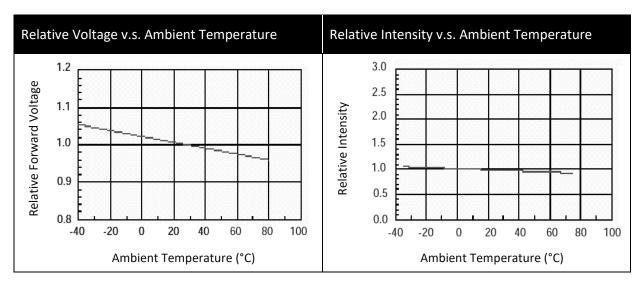
## Chromaticity Coordinates Classifications (I<sub>F</sub> = 20mA):

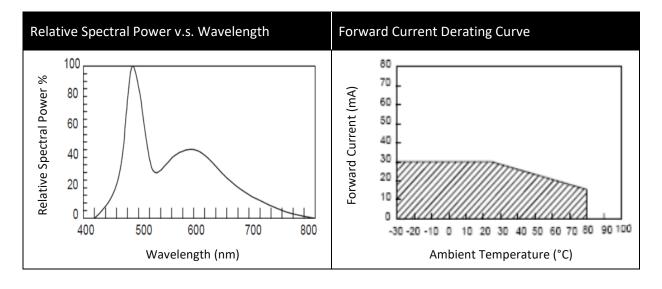
	-	1	2		3		4	
	Х	Υ	Х	Υ	X	Υ	X	Υ
B51	0.2870	0.2950	0.2920	0.2860	0.3000	0.2950	0.2970	0.3050
B52	0.2920	0.2860	0.2960	0.2760	0.3040	0.2850	0.3000	0.2950
B53	0.2970	0.3050	0.3000	0.2950	0.3090	0.3050	0.3070	0.3150
B54	0.3000	0.2950	0.3040	0.3850	0.3110	0.2940	0.3090	0.3050



## **ELECTRO-OPTICAL CHARACTERISTICS:**



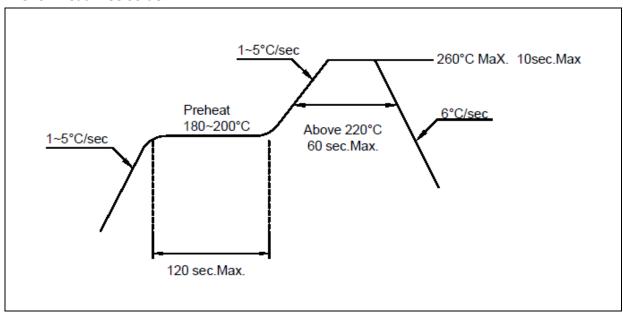






## **RECOMMENDED SOLDERING PROFILE:**

## Reflow Lead-free Solder:



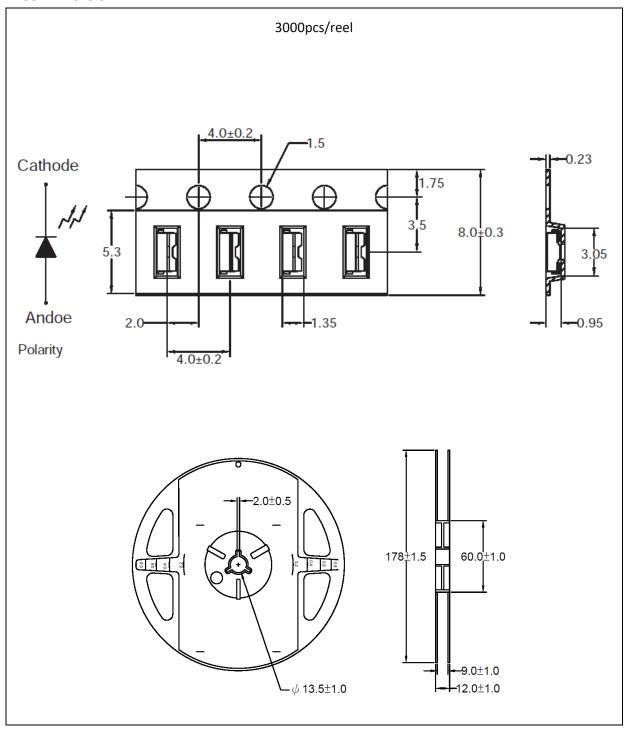
#### Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



## **PACKING SPECIFICATION:**

## Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking.

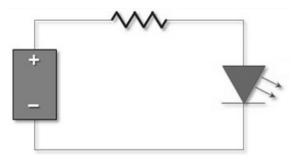
## Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 15hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

## **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

## Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

## ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



## **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	14/02/2020	Datasheet set-up.