









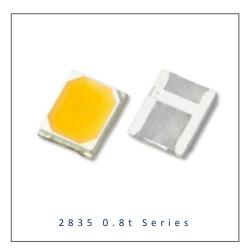
# PRODUCT DATASHEET



- ► PLCC2 SMD
- ➤ 2835 0.8t Series
- ➤ Warm White (2700K)

N0W17S05





# **2835 0.8t Series**





### **FEATURES:**

Package: PLCC2 0.2W White SMD Package

Forward Current: 60mA Forward Voltage (typ.): 3.1V Luminous Flux (typ.): 19lm@60mA

Colour: Warm White

Colour Temperature (CCT): 2700K

Viewing angle: 120°

**Materials:** 

Die: InGaN

Resin: Silicon (Yellow Diffused)

L/T Finish: Ag plated

Operating Temperature: -40~+80°C Storage Temperature: -40~+100°C

**Grouping parameters:** 

Forward Voltage

Luminous Flux

**CIE Chromaticity** 

Soldering methods: Reflow Soldering MSL Level: MSL2a according to JEDEC

Packing: 8mm tape with 4000/reel, ø180mm (7")

#### **APPLICATIONS:**

- **General Lighting**
- Portable Lighting
- Commercial Lighting
- **Indoor Lighting**
- Backlight for LCD



#### **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I <sub>F</sub>	60	Ma
Pulse Forward Current (Duty 1/10; width 0.1ms)	I <sub>PF</sub>	120	Ma
Reverse Voltage	$V_R$	5	V
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	110	°C
Electrostatic Discharge (HBM)	ESD	1000	V
Operating Temperature	T <sub>OPR</sub>	-40~+80	°C
Storage Temperature	T <sub>STG</sub>	-40~+100	°C
Soldering Temperature	T <sub>SOL</sub>	260	°C
Colour Rendering Index	CRI	80 (typ.)	

# Electrical & Optical Characteristics (Ta=25°C)

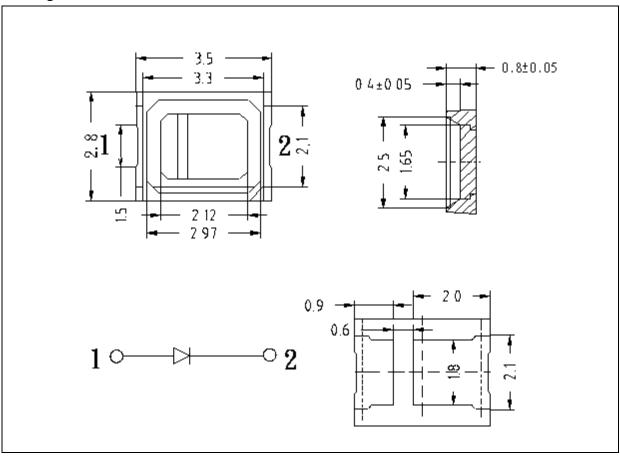
Parameter	Symbol	Symbol Values			Unit	Test	
Parameter	Зуппоп	Min.	Тур.	Max.	Offic	Condition	
Forward Voltage	$V_{F}$	2.8	3.1	3.6	V	I <sub>F</sub> =60mA	
Luminous Flux	Фу	16	19	24	lm	I <sub>F</sub> =60mA	
Chromaticity Coordinates	Х		0.4485			I <sub>F</sub> =60mA	
	Υ		0.3919				
Colour Temperature	ССТ	2580	2700	2870	К	I <sub>F</sub> =60mA	
Viewing Angle	2θ <sub>1/2</sub>		120		deg	I <sub>F</sub> =60mA	

<sup>1.</sup> Luminous flux ( $\Phi_V$ ) ±10%, Forward Voltage ( $V_F$ ) ±0.1V, Viewing angle( $2\theta_{1/2}$ ) ±5, CRI±5



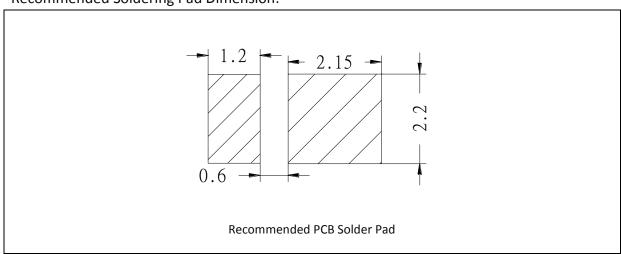
#### **OUTLINE DIMENSION:**

### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

# Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



### **BINNING GROUPS:**

# Forward Voltage Classifications ( $I_F = 60 \text{mA}$ ):

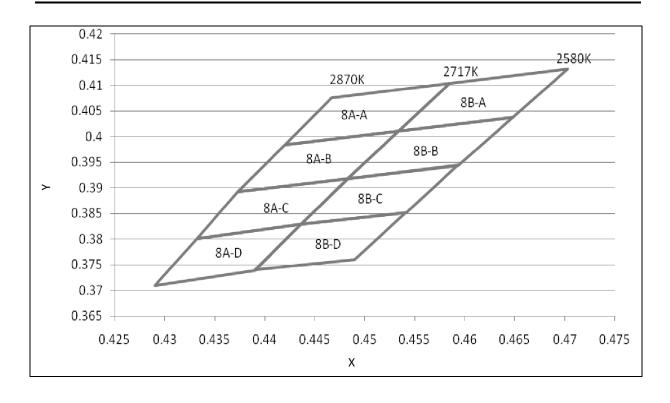
Code	Min.	Max.	Unit
В	2.8	2.9	
С	2.9	3.0	
D	3.0	3.1	
E	3.1	3.2	V
F	3.2	3.3	V
G	3.3	3.4	
Н	3.4	3.5	
I	3.5	3.6	

# Luminous Flux Classifications ( $I_F = 60$ mA):

Code	Min.	Max.	Unit
14	16	18	
15	18	20	lm
16	20	22	lm
17	22	24	



#### **CIE CHROMATICITY DIAGRAM:**

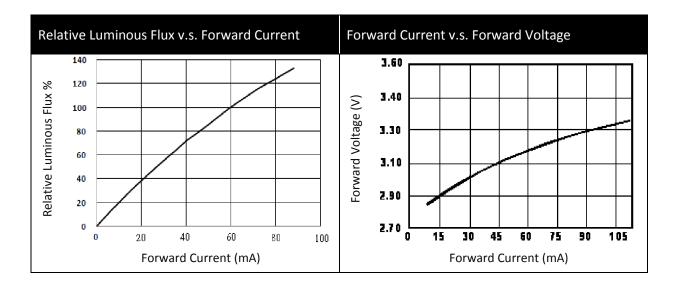


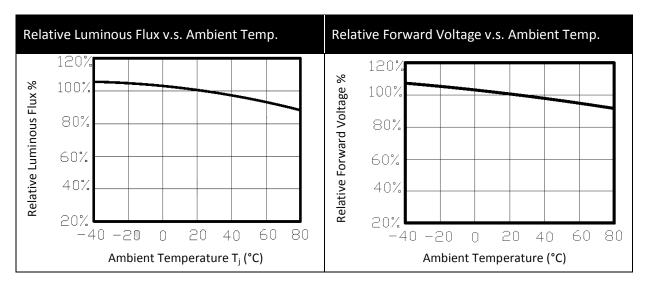
### Chromaticity Coordinates Classifications ( $I_F = 60 \text{mA}$ ):

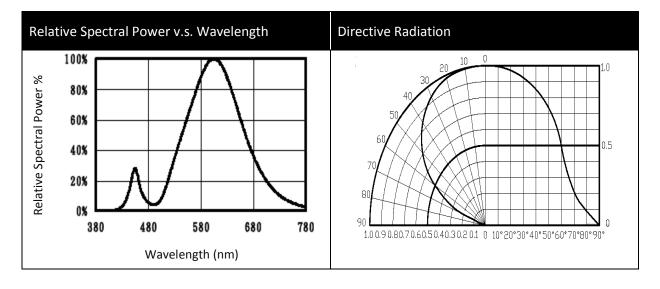
		1	2		3		4	
	Х	Υ	Х	Υ	Х	Υ	Х	Υ
8A-A	0.4585	0.4104	0.4467	0.4076	0.4420	0.3984	0.4534	0.4011
8A-B	0.4534	0.4011	0.4420	0.3984	0.4373	0.3893	0.4483	0.3918
8A-C	0.4373	0.3893	0.4332	0.3801	0.4436	0.3829	0.4483	0.3918
8A-D	0.4332	0.3801	0.4290	0.3710	0.4390	0.3740	0.4436	0.3829
8B-A	0.4703	0.4132	0.4585	0.4104	0.4534	0.4011	0.4648	0.4038
8B-B	0.4648	0.4038	0.4534	0.4011	0.4483	0.3918	0.4593	0.3944
8B-C	0.4483	0.3918	0.4436	0.3829	0.4541	0.3852	0.4593	0.3944
8B-D	0.4436	0.3829	0.4390	0.3740	0.4490	0.3760	0.4541	0.3852



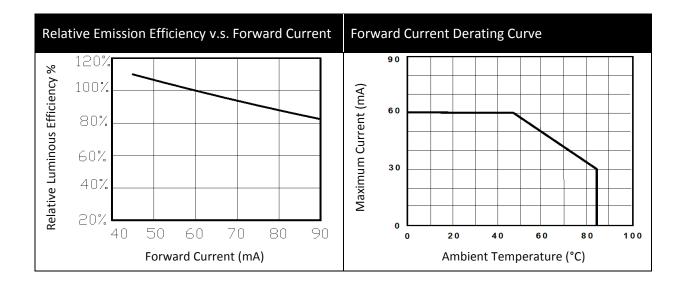
#### **ELECTRO-OPTICAL CHARACTERISTICS:**







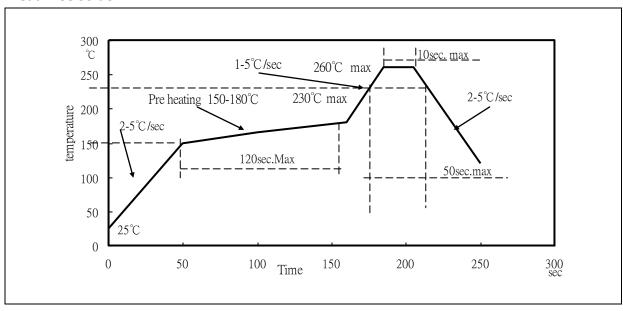






#### **RECOMMENDED SOLDERING PROFILE:**

#### Lead-free Solder:



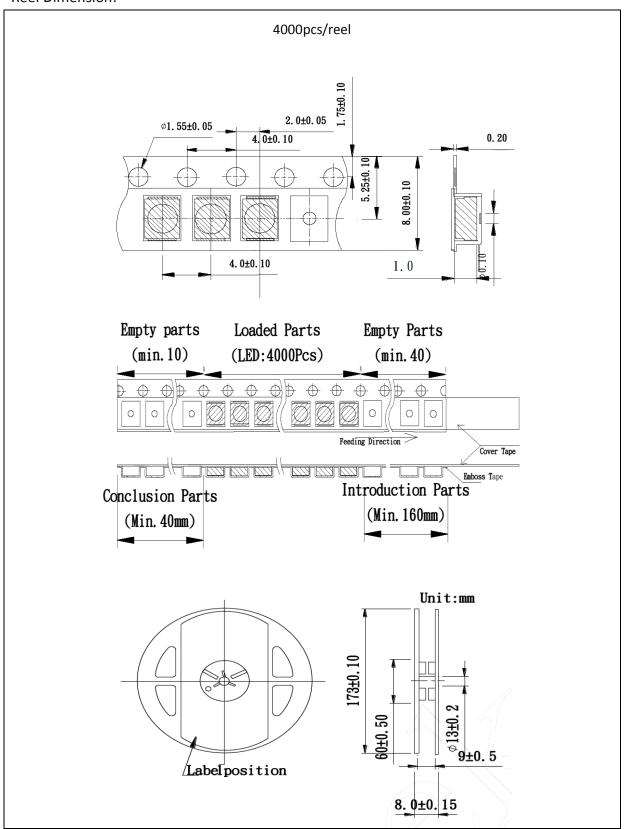
#### Note:

- 1. Maximum reflow soldering: 3 times.
- 2. Recommended reflow temperature: 240°C. Maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



#### **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

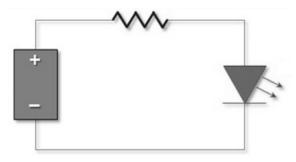
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	31/03/2015	Datasheet set-up.
A1.1	17/12/2015	Revised parameters.