











# PRODUCT DATASHEET



- ► PLCC2
- ► K1 Series
- ► Natural White (4500K)

NOW07S20 (Tube) NOW07S20RL (Reel)





# **K1 Series**





#### **FEATURES:**

• Package: PLCC White SMT Package

Forward Current: 350mAForward Voltage (typ.): 3.2V

Luminous Flux (typ.): 100lm @350mA

• Colour: Natural White

CCT: 4500K

• Viewing angle: 120°

Materials:

Die: InGaN

Resin: Silicon (Water Clear)

• Operating Temperature: -30~+100°C

• Storage Temperature: -40~+120°C

Grouping parameters:

Forward voltage

- Luminous flux

- CIE Chromaticity

• Soldering methods: Reflow soldering

• Preconditioning: acc. to JEDEC Level 3

Packing: 2000pcs/carton (40 tubes); 50pcs/tube

24mm tape with 1000pcs/reel, ø330mm (13")

# **APPLICATIONS:**

- General Lighting
- Commercial Lighting
- Residential LightingArchitectural Lighting
- Flash Lighting
- Reading Lights



# **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I <sub>F</sub>	350	mA
Peak Forward Current Duty 1/10@10KHz	I <sub>FP</sub>	500	mA
Operating Temperature	T <sub>OPR</sub>	-30~+100	°C
Storage Temperature	T <sub>STG</sub>	-40~+120	°C
Junction Temperature	Tj	110	°C
Temperature Coefficient of VF	$\Delta V_F/\Delta T_j$	-2	mV/°C
Thermal Resistance Junction to Lead	$T_{juction\text{-lead}}$	12	°C/W

<sup>1.</sup> Not suitable to be driven in reverse bias.

# Electrical & Optical Characteristics (Ta=25°C)

Darameter	Symbol		Values	Unit	Test		
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition	
Forward Voltage	$V_{F}$	2.8	3.2	3.6	V	I <sub>F</sub> =350mA	
Luminous Flux	Фу	70	100		lm	I <sub>F</sub> =350mA	
Chromaticity Coordinates	Х	0.3440		0.4020		1 350mA	
	Υ	0.3310		0.4230		I <sub>F</sub> =350mA	
Colour Temperature	ССТ	3800	4500	5000	К	I <sub>F</sub> =350mA	
Viewing Angle	2θ <sub>1/2</sub>		120		deg	I <sub>F</sub> =350mA	

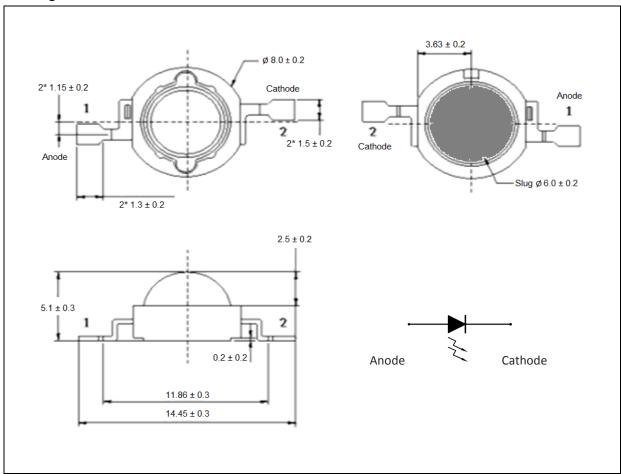
<sup>2.</sup> Luminous intensity (I<sub>V</sub>) ±15%, Forward Voltage (V<sub>F</sub>) ±0.1V, Viewing angle(2 $\theta_{1/2}$ ) ±5%

<sup>3.</sup> IS standard testing



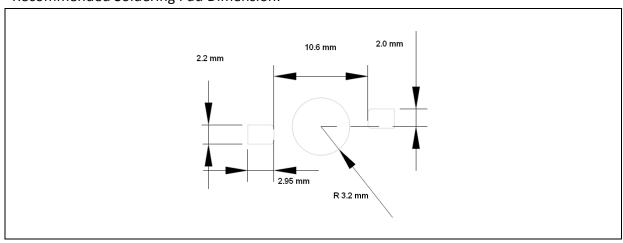
## **OUTLINE DIMENSION:**

# Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

# Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



# **BINNING GROUPS:**

# Forward Voltage Classifications ( $I_F = 350mA$ ):

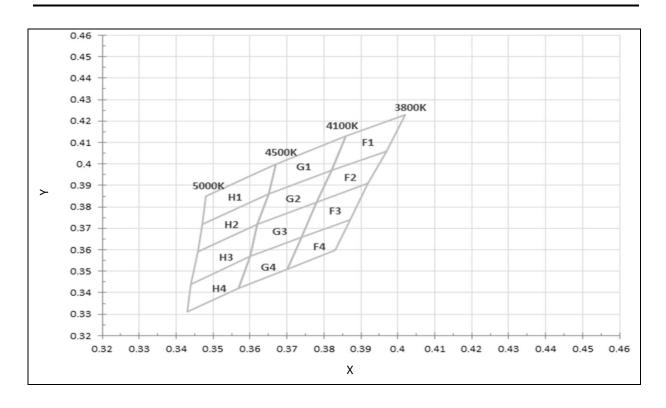
Code	Min.	Max.	Unit
1	2.8	2.9	
2	2.9	3.0	
3	3.0	3.1	
4	3.1	3.2	V
5	3.2	3.3	V
6	3.3	3.4	
7	3.4	3.5	
8	3.5	3.6	

# Luminous Flux Classifications (I<sub>F</sub> = 350mA):

Code	Min.	Max.	Unit
30	70	80	
31	80	90	
32	90	100	lm
33	100	110	lm
34	110	120	
35	120	130	



# **CIE CHROMATICITY DIAGRAM:**

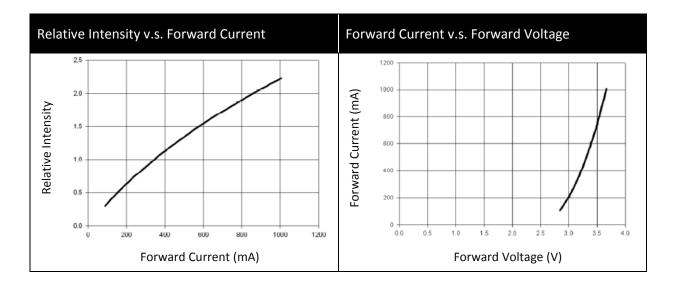


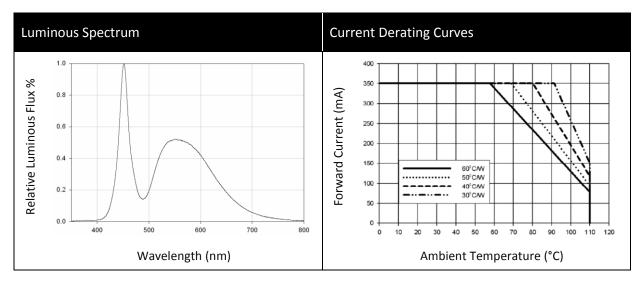
# Chromaticity Coordinates Classifications ( $I_F = 350 \text{mA}$ ):

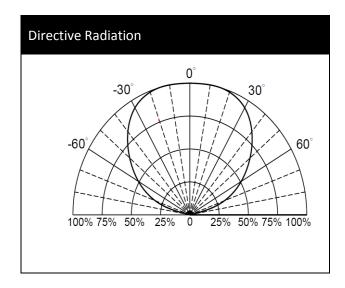
	<u> </u>	1	2		3		4	
	Х	Υ	Х	Υ	Х	Υ	Х	Υ
H1	0.3650	0.3860	0.3670	0.4000	0.3480	0.3850	0.3470	0.3720
H2	0.3650	0.3860	0.3620	0.3720	0.3460	0.3590	0.3470	0.3720
Н3	0.3620	0.3720	0.3600	0.3570	0.3440	0.3440	0.3460	0.3590
H4	0.3600	0.3570	0.3570	0.3420	0.3430	0.3310	0.3440	0.3440
G1	0.3860	0.4130	0.3820	0.3970	0.3650	0.3860	0.3670	0.4000
G2	0.3820	0.3970	0.3780	0.3820	0.3620	0.3720	0.3650	0.3860
G3	0.3780	0.3820	0.3740	0.3660	0.3600	0.3570	0.3620	0.3720
G4	0.3740	0.3660	0.3700	0.3510	0.3570	0.3420	0.3600	0.3570
F1	0.4020	0.4230	0.3970	0.4060	0.3820	0.3970	0.3860	0.4130
F2	0.3970	0.4060	0.3920	0.3910	0.3780	0.3820	0.3820	0.3970
F3	0.3920	0.3910	0.3870	0.3740	0.3740	0.3660	0.3780	0.3820
F4	0.3870	0.3740	0.3830	0.3600	0.3700	0.3510	0.3740	0.3660



## **ELECTRO-OPTICAL CHARACTERISTICS:**



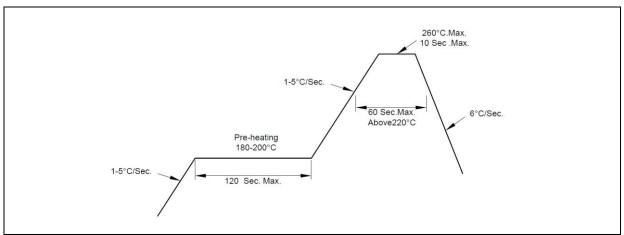






# **RECOMMENDED SOLDERING PROFILE:**

## Lead-free Solder:

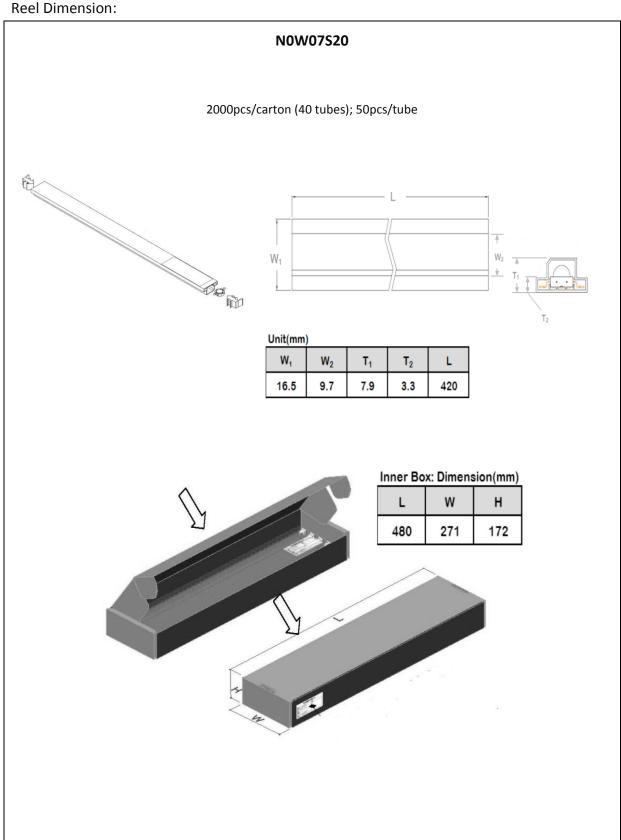


#### Note:

- 1. Maximum reflow soldering: 1 time.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



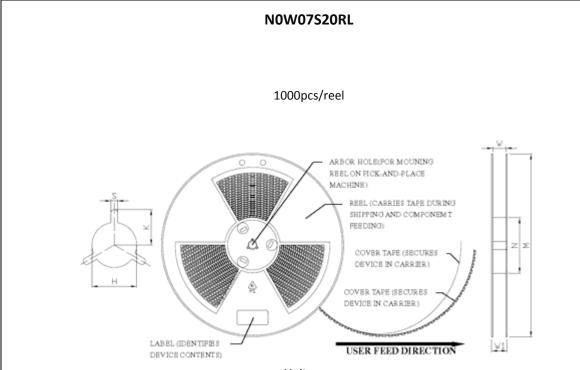
# **PACKING SPECIFICATION:**





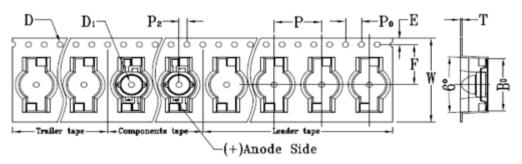
# **PACKING SPECIFICATION:**

## Reel Dimension:



Unit: mm

М	N	W	W1	Н	K	S
Ф330.0	Ф99.5	24.4	29	Ф13.5	10.75	2.5
±1.0	±1.0	±1.0	±1.0	±0.5	±0.5	±0.5



Unit: mm

W	Р	E	F	P <sub>2</sub>	D	$D_1$	$P_0$	$A_0$	B <sub>0</sub>	$K_0$	Т
24.0	12.0	1.75	11.5	2.0	1.5	1.5	4.0	8.2	15.0	6.7	0.4
±0.3	±0.1	±0.1	±0.1	±0.1	±0.1	±0.25	±0.1	±0.1	±0.1	±0.1	±0.05



#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

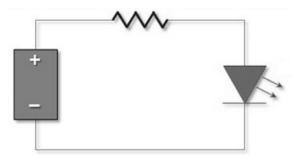
## Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.</li>
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

# **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

# Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

## ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	10/04/2014	Datasheet set-up.
A1.1	27/05/2014	Add reel packing information.