



# PRODUCT DATASHEET



- PLCC2 SMD
- 2835 0.8t Series
- ► Warm White (3000K)



# 2835 0.8t Series



# **FEATURES:**

- Package: PLCC2 White SMD Package
- Forward Current: 60mA
- Forward Voltage (typ.): 3.1V
- Luminous Flux (typ.): 16lm@60mA
- Colour: Warm White
- Colour Temperature (CCT): 3000K
- Viewing angle: 120°
  - Materials:
    - Die: InGaN
    - Resin: Silicon (Yellow Diffused)
    - L/T Finish: Ag plated
- Operating Temperature: -40~+80°C
- Storage Temperature: -40~+100°C
- Grouping parameters:
  - Forward Voltage
  - Luminous Flux
  - CIE Chromaticity
- Soldering methods: Reflow Soldering
- **Preconditioning:** MSL3 according to JEDEC
- Packing: 8mm tape with 4000/reel, ø180mm (7")



N0W04S26

2835 0.8t Series

#### **APPLICATIONS:**

- General Lighting
- Portable Lighting
- Commercial Lighting
- Indoor Lighting

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Backlight for LCD



# CHARACTERISTICS:

#### Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I <sub>F</sub>	100	mA
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	110	°C
Operating Temperature	T <sub>OPR</sub>	-40~+80	°C
Storage Temperature	T <sub>STG</sub>	-40~+100	°C
Soldering Temperature	T <sub>SOL</sub>	260	°C
Colour Rendering Index	CRI	95 (typ.)	

#### Electrical & Optical Characteristics (Ta=25°C)

Parameter	Sumbol	Values			Unit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition	
Forward Voltage	$V_{\rm F}$	2.8	3.1	3.6	V	I <sub>F</sub> =60mA	
Luminous Flux	Φν	12	16	22	lm	I <sub>F</sub> =60mA	
Chromaticity	х		0.4473				
Coordinates	Y		0.4069			I <sub>F</sub> =60mA	
Colour Temperature	ССТ	2760	2960	3160	к	I <sub>F</sub> =60mA	
Viewing Angle	20 <sub>1/2</sub>		120		deg	I <sub>F</sub> =60mA	

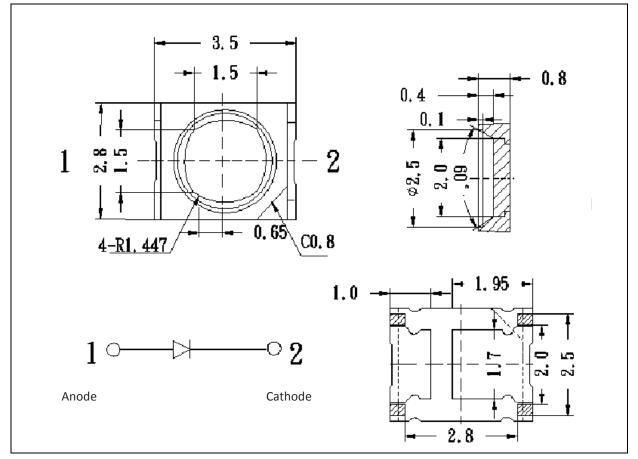
1. Luminous flux ( $\Phi_v$ ) ±10%, Forward Voltage ( $V_F$ ) ±0.1V, Viewing angle( $2\theta_{1/2}$ ) ±5%, CRI±5

2. IS standard testing



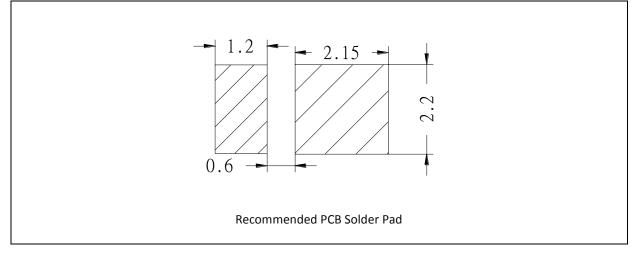
# **OUTLINE DIMENSION:**

#### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

#### **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance  $\pm 0.1$ mm with angle tolerance  $\pm 0.5^{\circ}$ .



# **BINNING GROUPS:**

Code	Min.	Max.	Unit
В	2.8	2.9	
С	2.9	3.0	
D	3.0	3.1	
E	3.1	3.2	V
F	3.2	3.3	V
G	3.3	3.4	
Н	3.4	3.5	
I	3.5	3.6	

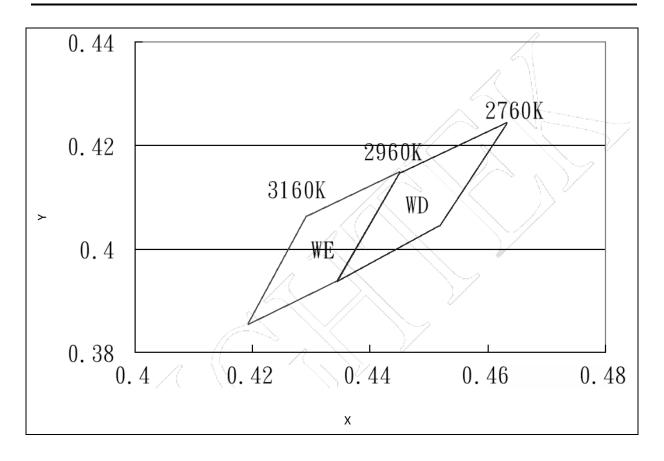
#### Forward Voltage Classifications ( $I_F = 60mA$ ):

#### Luminous Flux Classifications (I<sub>F</sub> = 60mA):

Code	Min.	Max.	Unit
12	12	14	
13	14	16	
14	16	18	lm
15	18	20	
16	20	22	



**CIE CHROMATICITY DIAGRAM:** 

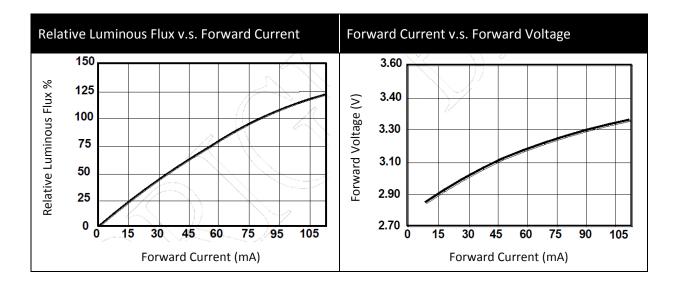


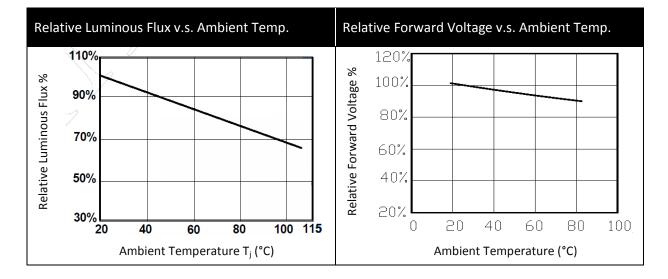
# Chromaticity Coordinates Classifications (I<sub>F</sub> = 60mA):

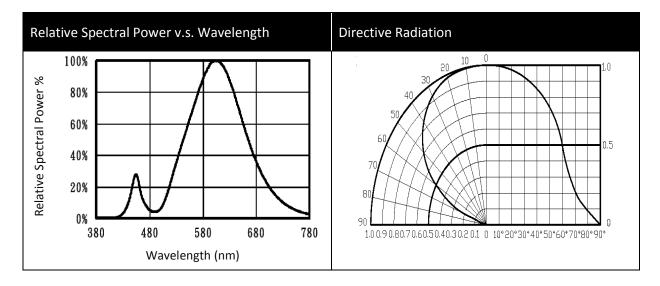
	1	1	2		3		4	
	Х	Y	Х	Y	Х	Y	Х	Y
WE	0.4292	0.4064	0.4193	0.3855	0.4344	0.3937	0.4451	0.4149
WD	0.4451	0.4147	0.4344	0.3937	0.4519	0.4044	0.4633	0.4245



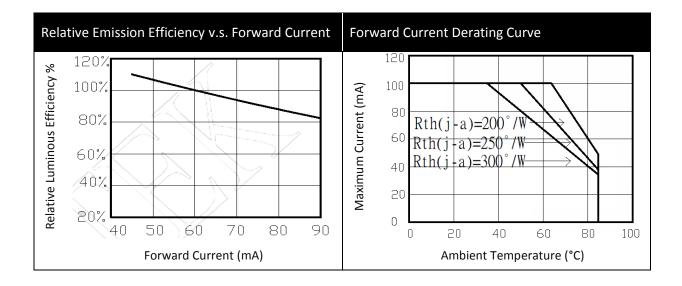
# **ELECTRO-OPTICAL CHARACTERISTICS:**







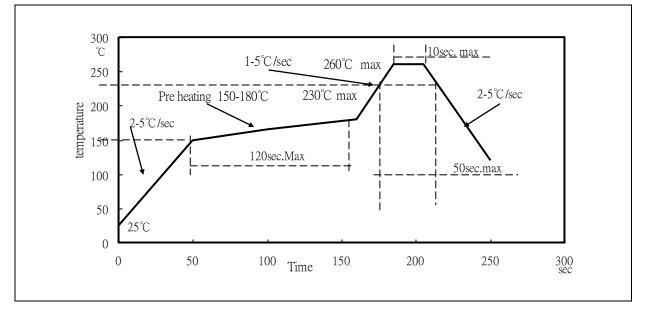






# **RECOMMENDED SOLDERING PROFILE:**

#### IR Reflow Lead-free Solder:



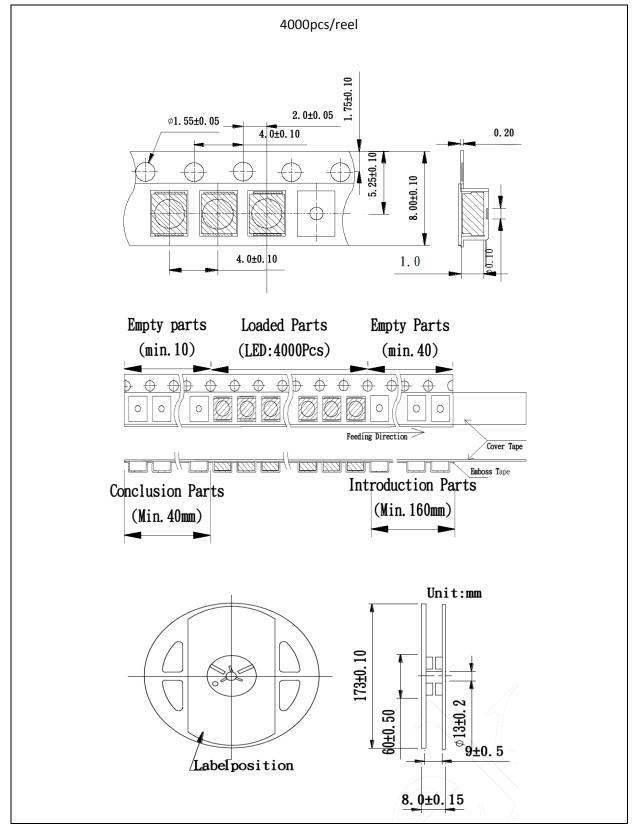
Note:

- 1. Maximum reflow soldering: 1 time.
- 2. Recommended reflow temperature: 240°C. Maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



# PACKING SPECIFICATION:

#### Reel Dimension:



# **PRECAUTIONS OF USE:**



#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	31/03/2015	Datasheet set-up.