



# PRODUCT DATASHEET



- PLCC2 Side View
- ▶ 0.8t (2.8x1.2x0.8mm)
- ► Cool White (6500K)





N0W02S69SV

### **APPLICATIONS:**

- Backlighting
- Indication Light
- Side view light strip
- Switch light

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2812SV Series



# FEATURES:

- Package: Side View PLCC White SMT Package
- Forward Current: 20mA
- Forward Voltage (typ.): 3.2V
- Luminous Intensity (typ.): 1900mcd@20mA
- Colour: Cool White
- Colour Temperature: 6500K
- Viewing angle: 115°
- Materials:
  - Die: InGaN/GaN
  - Resin: Epoxy (Yellow Diffused)
- **Operating Temperature:** -20~+80°C
- Storage Temperature: -30~+100°C
- **ESD:** 500V
- Grouping parameters:
  - Forward voltage
  - Luminous intensity
  - Chromaticity Coordinates
- Soldering methods: IR reflow
- **Preconditioning:** acc. to JEDEC Level 3
- Packing: 8mm tape with 3000/reel, ø180mm (7")



# **CHARACTERISTICS:**

#### Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I <sub>F</sub>	30	mA
Peak Forward Current Duty 1/10@10KHz	I <sub>FP</sub>	100	mA
Reverse Current @5V	I <sub>R</sub>	50	μΑ
Power Dissipation	PD	120	mW
Electrostatic Discharge	ESD	500	V
Operating Temperature	T <sub>OPR</sub>	-20~+80	°C
Storage Temperature	T <sub>STG</sub>	-30~+100	°C

#### Electrical & Optical Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test	
Farameter	Symbol	Min.	Тур.	Max.	Onit	Condition	
Forward Voltage	$V_{\rm F}$	2.8		3.6	V	I <sub>F</sub> =20mA	
Luminous Intensity	Ι <sub>ν</sub>	1800	1900		mcd	I <sub>F</sub> =20mA	
Chromaticity	х	0.3070		0.3300			
Coordinates	Y	0.2940		0.3390		I <sub>F</sub> =20mA	
Viewing Angle	20 <sub>1/2</sub>		115		deg	I <sub>F</sub> =20mA	

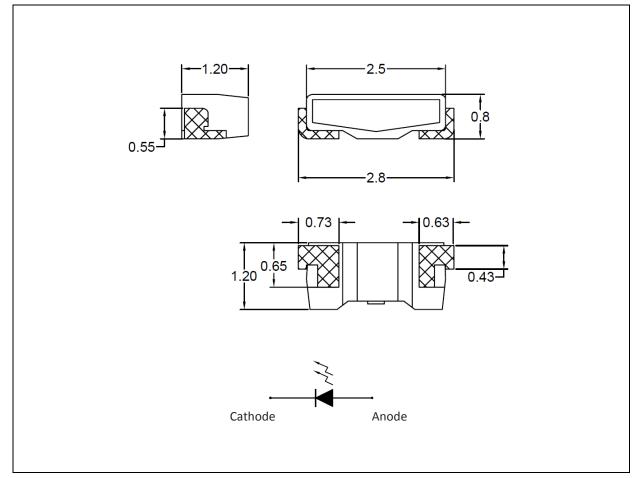
1. Luminous intensity (I\_v) ±15%, Forward Voltage (V\_F) ±0.1V, Viewing angle(2 $\theta_{1/2}$ ) ±5%

2. IS standard testing



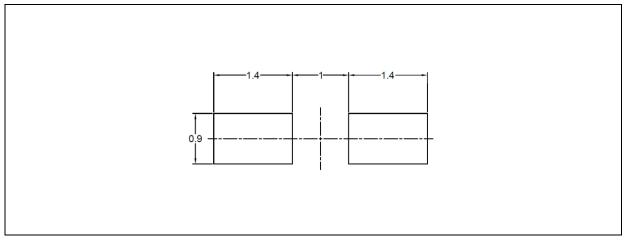
# **OUTLINE DIMENSION:**

#### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

#### **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance  $\pm 0.1$ mm with angle tolerance  $\pm 0.5^{\circ}$ .



### **BINNING GROUPS:**

Code	Min.	Max.	Unit
1	2.8	2.9	
2	2.9	3.0	
3	3.0	3.1	
4	3.1	3.2	V
5	3.2	3.3	v
6	3.3	3.4	
7	3.4	3.5	
8	3.5	3.6	

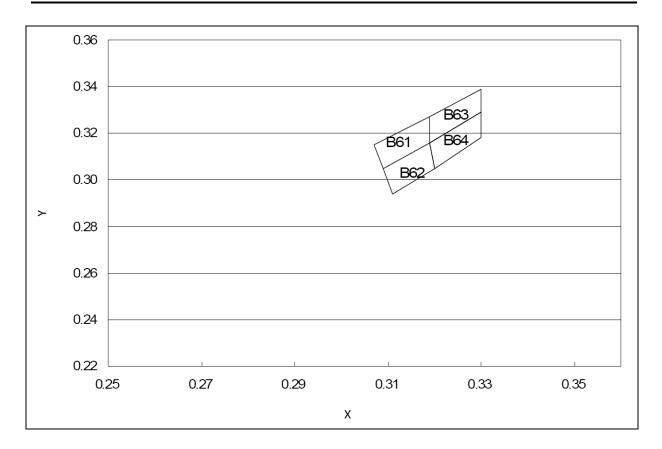
### Forward Voltage Classifications ( $I_F = 20mA$ ):

#### Luminous Intensity Classifications (I<sub>F</sub> = 20mA):

Code	Min.	Max.	Unit
W34	1800	1900	
W36	1900	2000	
X11	2000	2100	mad
X13	2100	2200	mcd
X15	2200	2300	
X17	2300	2400	



# **CIE CHROMATICITY DIAGRAM:**



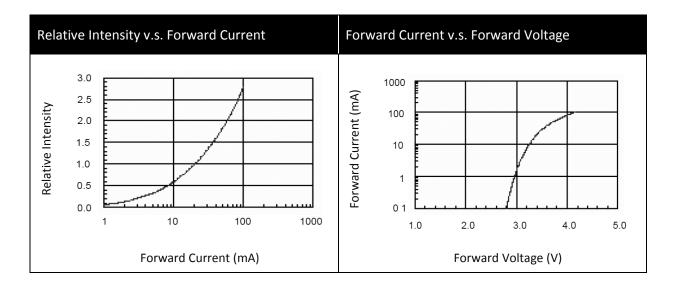
### Chromaticity Coordinates Classifications ( $I_F = 20mA$ ):

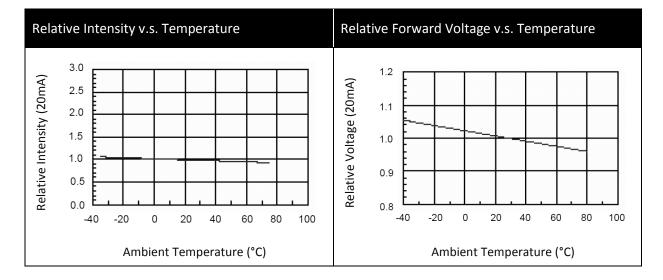
	1	L	2		3		4	
	х	Y	Х	Y	Х	Y	Х	Υ
B61	0.3070	0.3150	0.3090	0.3050	0.3190	0.3160	0.3190	0.3270
B62	0.3090	0.3050	0.3110	0.2940	0.3200	0.3050	0.3190	0.3160
B63	0.3190	0.3270	0.3190	0.3160	0.3300	0.3290	0.3300	0.3390
B64	0.3190	0.3160	0.3200	0.3050	0.3300	0.3180	0.3300	0.3290

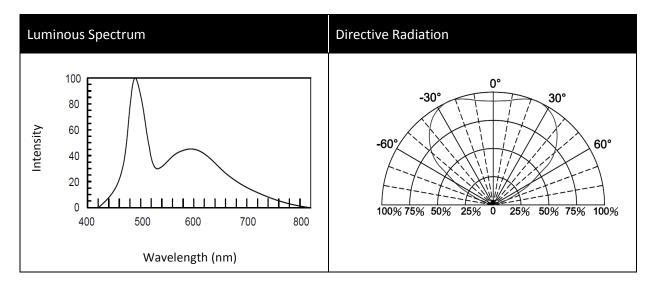
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# **ELECTRO-OPTICAL CHARACTERISTICS:**





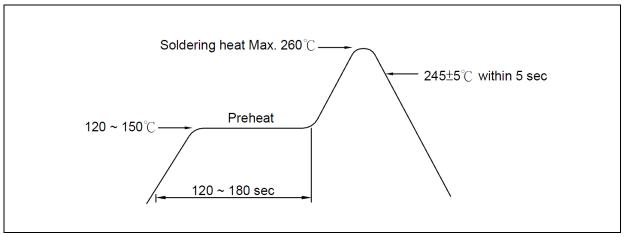


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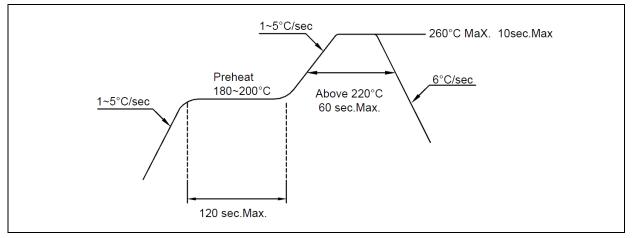


# **RECOMMENDED SOLDERING PROFILE:**

#### Wave Solder:



#### Lead-free Solder:



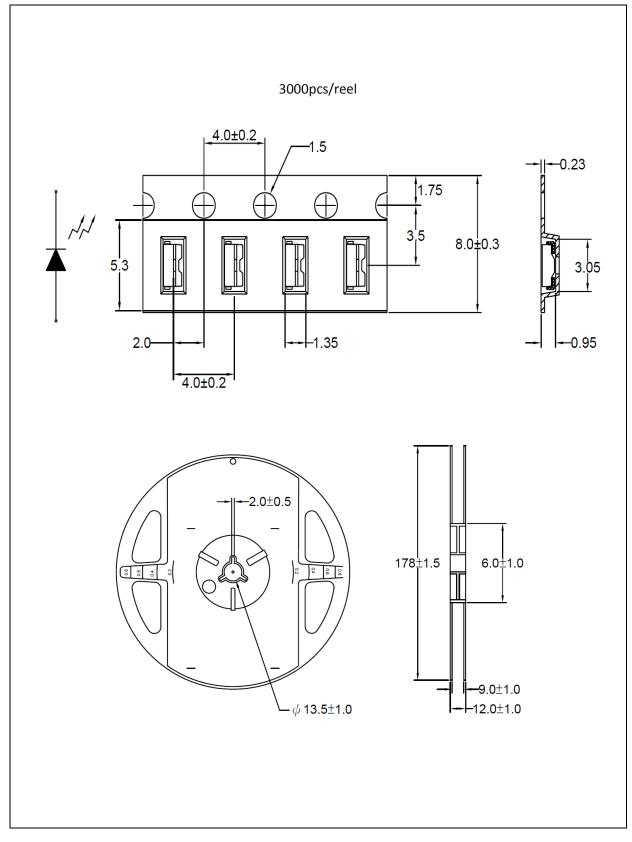
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



# PACKING SPECIFICATION:

#### Reel Dimension:



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### **PRECAUTIONS OF USE:**



#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

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Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	20/12/2013	Datasheet set-up.
A1.1	17/10/2014	Update series name.
A1.2	06/11/2015	Part number adds -SV for side view.