









Release Date: 08 December 2021 Version: A1.0

# PRODUCT DATASHEET



- ► SMC High Power
- ▶ 3030 SMC 3.0t Series
- ► Red 633nm

N0R60S27









- **FEATURES:**
- Package: TOP View SMC Package with Silicon Lens
- Forward Current: 150mA Forward Voltage (typ.): 2.2V

3030 SMC Series

- Luminous Flux (typ.): 22lm@150mA
- Colour: Red
- Wavelength: 633nm Viewing angle: 30°
- **Materials:** 
  - Die: AllnGaP
  - Resin: Silicon (Water Clear)
  - L/T Finish: Ag plated
- Operating Temperature: -40~+85°C Storage Temperature: -40~+100°C
- **Grouping parameters:** 
  - Forward Voltage
  - Luminous Flux
  - Peak Wavelength
- Soldering methods: IR Reflow
- Preconditioning: MSL2 according to J-STD020
- Packing: 12mm tape with max.650pcs Min./reel, ø180mm (7")

## **APPLICATIONS:**

- Medical
- Cosmetics



#### **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I <sub>F</sub>	300	mA
Pulse Forward Current	lpf	500	mA
Reverse Voltage	VR	5	V
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	125	°C
Electrostatic Discharge (HBM: MIL-STD-883 C2)	ESD	2000	V
Operating Temperature	T <sub>OPR</sub>	-40~+85	°C
Storage Temperature	T <sub>STG</sub>	-40~+100	°C
Soldering Temperature	T <sub>SOL</sub>	260	°C

# Electrical & Optical Characteristics (Ta=25°C)

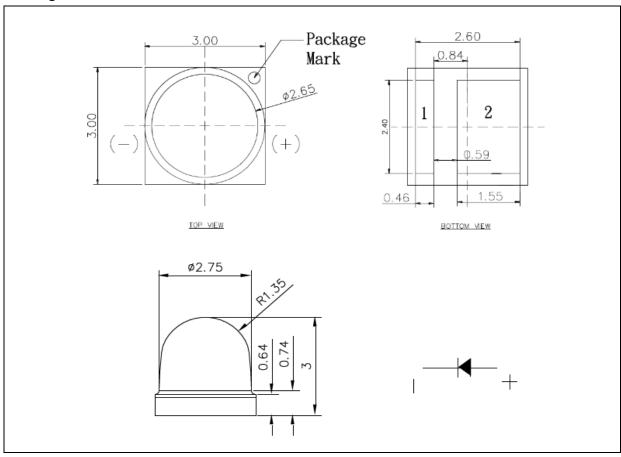
Parameter Symbol		Values			Unit	Test	
Parameter	Зуппоп	Min. Typ.		Max.	Offic	Condition	
Forward Voltage	VF	1.8		2.6	V	I <sub>F</sub> =150mA	
Luminous Flux	I <sub>V</sub>	18		26	lm	I <sub>F</sub> =150mA	
Peak Wavelength	λр	628		638	nm	I <sub>F</sub> =150mA	
Viewing Angle	2θ <sub>1/2</sub>		30		deg	I <sub>F</sub> =150mA	

 $<sup>1. \</sup>hspace{0.5cm} \text{Radiant Power ($P_0$) $\pm 7\%$, Forward Voltage ($V_F$) $\pm 0.1V$, Viewing angle ($2\theta_{1/2}$) $\pm 10^\circ$, Wavelength ($\lambda P$) $\pm 1nm$}$ 



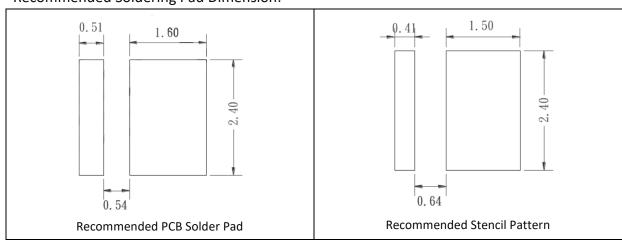
#### **OUTLINE DIMENSION:**

#### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

#### **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



### **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 150mA):

Code	Min.	Max.	Unit
V1820	1.8	2.0	
V2022	2.0	2.2	V
V2224	2.2	2.4	V
V2426	2.4	2.6	

#### Luminous Flux Classifications (I<sub>F</sub> = 150mA):

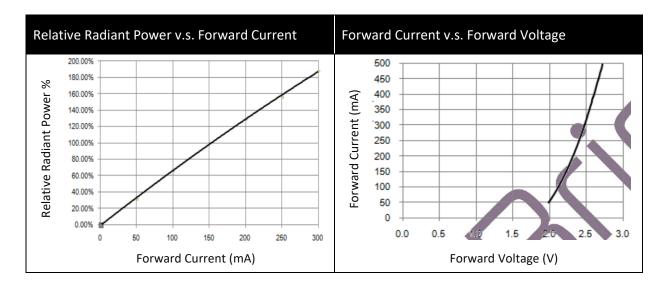
Code	Min.	Max.	Unit
B15	18	20	
B16	20	22	lua
B17	22	24	lm
B18	24	26	

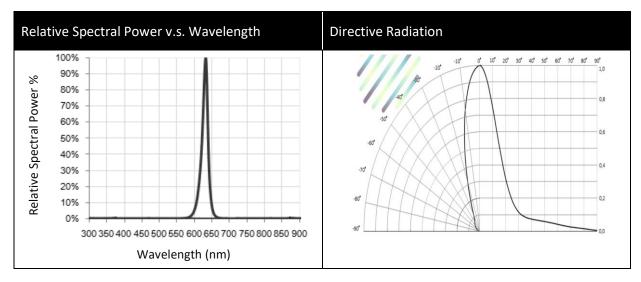
### Peak Wavelength Classifications (IF = 150mA):

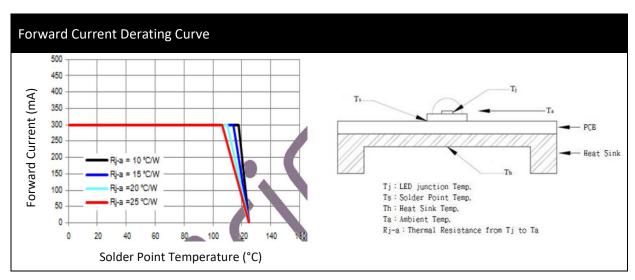
Code	Min.	Max.	Unit
R628	628	633	
R633	633	638	nm



#### **ELECTRO-OPTICAL CHARACTERISTICS:**



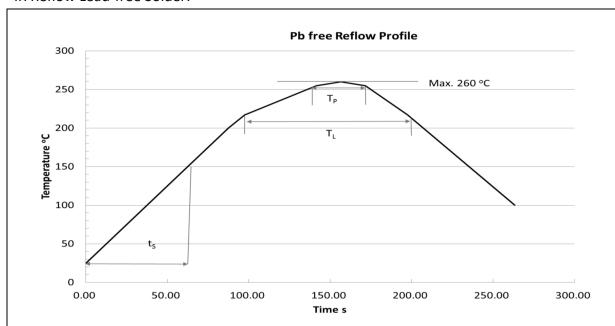






#### **RECOMMENDED SOLDERING PROFILE:**

#### IR Reflow Lead-free Solder:



Profile Feature		Pb-Free (SnAgCu) Assembly			Unit
		Minimum	Recommendation	Maximum	Offic
Ramp-up Rate to Preheat (25°C to 150°C)			2	3	K/s
Time t <sub>S</sub> (T <sub>Smin</sub> to T <sub>smax</sub> )	ts	60	100	120	s
Ramp-up Rate to Peak (T <sub>Smax</sub> to T <sub>P</sub> )			2	3	K/s
Liquidus Temperature	T <sub>L</sub>		217		°C
Time above Liquidus temperature	t <sub>L</sub>		80	100	s
Peak Temperature	Тр		245	260	°C
Time within 5 °C of the specified peaktemperature T <sub>P</sub> - 5 K	t <sub>P</sub>	10	20	30	s
Ramp-down Rate (T <sub>P</sub> to 100 °C)			3	4	K/s
Time 25 °C to T <sub>P</sub>				480	s

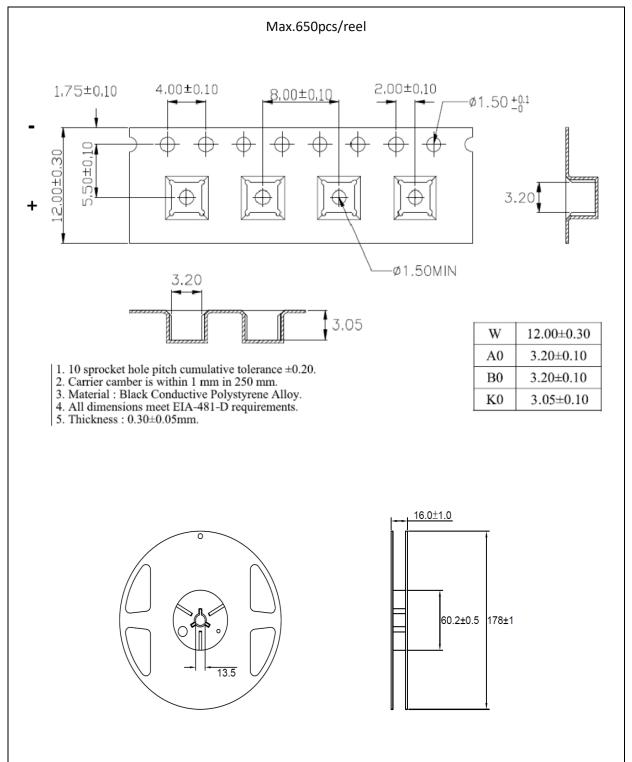
#### Note:

- 1. Maximum reflow soldering: 3 times.
- 2. The recommended soldering temperature is 245°C. Maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



#### **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

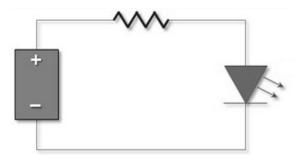
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	08/12/2021	Datasheet set-up.