













- ► PLCC6 SMD
- ➤ 3433 1.92t Series
- ► Red (620nm)

NOR58S44







3433 1.92t Series

### **APPLICATIONS:**

- Automotive
- **Decorative Lighting**
- Backlighting
- Indicator
- Dashboard
- Display

**3433 1.92t Series** 





AEC-Q102

# **FEATURES:**

Package: PLCC6 Top View White SMT Package

Forward Current: 140mA Forward Voltage (typ.): 2.3V

Luminous Intensity (typ.): 7700mcd@140mA

Colour: Red

Wavelength (typ.): 620nm

Viewing angle: 120°

**Materials:** 

Resin: Silicon (Water Clear)

L/T Finish: Ag plated

Operating Temperature: -40~+105°C

Storage Temperature: -40~+105°C

ESD (HBM): 2kV

**Grouping parameters:** 

Forward voltage

Luminous intensity

**Dominant Wavelength** 

Soldering methods: IR Reflow

MSL: acc. to JEDEC Level 2a (J-STD20D)

Packing: 12mm tape with max.1000/reel, ø180mm (7")



## **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	IF	200	mA
Pulse Forward Current Duty 1/10, width 0.1ms	IPF	400	mA
Reverse Voltage	V <sub>R</sub>	10	V
Reverse Current @10V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	125	°C
Electrostatics Discharge (HBM)	ESD	2000	V
Operating Temperature	T <sub>OPR</sub>	-40~+105	°C
Storage Temperature	T <sub>STG</sub>	-40~+105	°C
Soldering Temperature	T <sub>SD</sub>	260	°C
Thermal Resistance Junction/Soldering Point	RTH <sub>J-S</sub>	60	°C/W
Thermal Resistance Junction/Ambient Point	RTH <sub>J-A</sub>	110	°C/W

# Electrical & Optical Characteristics (Ta=25°C)

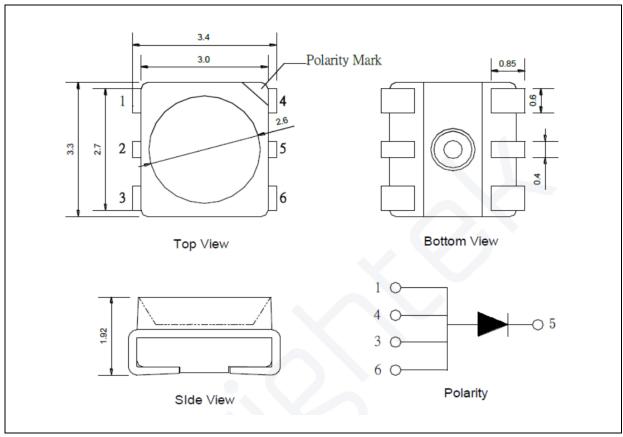
Parameter	Symbol	Values			Unit	Test
Parameter	Зуппоп	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	$V_{F}$	1.8	2.3	2.6	V	I <sub>F</sub> =140mA
Luminous Intensity	lv	6000	7700		mcd	I <sub>F</sub> =140mA
Dominant Wavelength	$\lambda_{D}$	612		621	nm	I <sub>F</sub> =140mA
Peak Wavelength	$\lambda_{ extsf{P}}$		620		nm	I <sub>F</sub> =140mA
Spectral Width 50%	Δλ		15		nm	I <sub>F</sub> =140mA
Viewing Angle	2θ <sub>1/2</sub>		120		deg	I <sub>F</sub> =140mA

<sup>1.</sup> Luminous intensity (I<sub>V</sub>)  $\pm 10\%$ , Forward Voltage (V<sub>F</sub>)  $\pm 0.1V$ , Viewing angle( $2\theta_{1/2}$ )  $\pm 5\%$ , Wavelength  $\pm 1$ nm



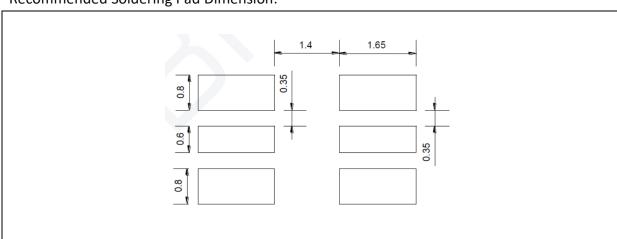
## **OUTLINE DIMENSION:**

## Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

## Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



## **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 140mA):

Code	Min.	Max.	Unit
E	1.8	2.0	
F	2.0	2.2	V
G	2.2	2.4	V
Н	2.4	2.6	

## Luminous Intensity Classifications (I<sub>F</sub> = 140mA):

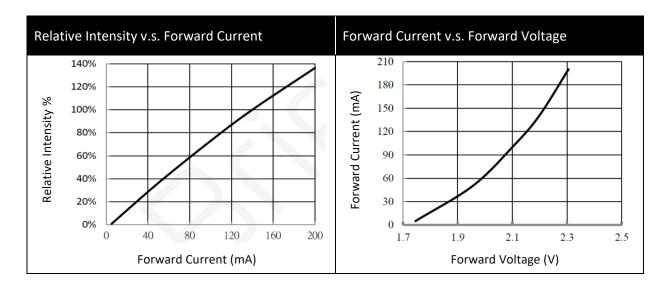
Code	Min.	Max.	Unit
22	6000	7800	
23	7800	10100	mcd
24	10100	13130	

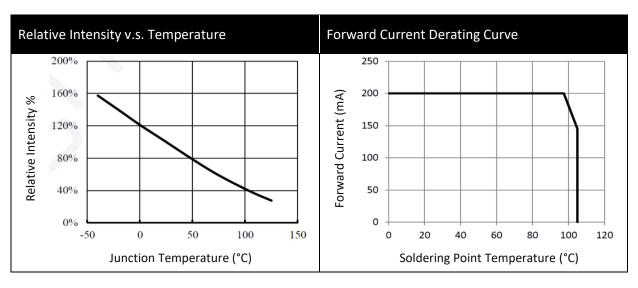
# Dominant Wavelength Classifications (I<sub>F</sub> = 140mA):

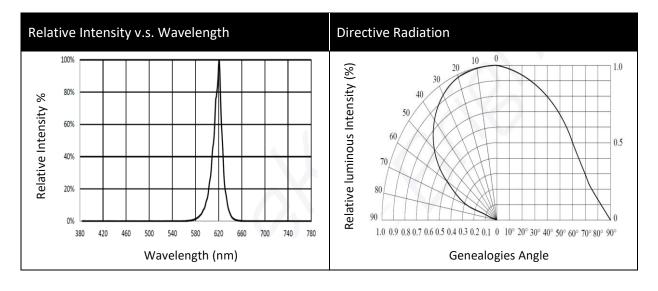
Code	Min.	Max.	Unit
A5	612	615	
A6	615	618	nm
V1	618	621	



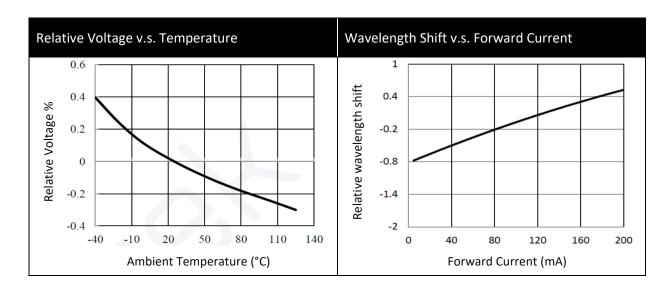
### **ELECTRO-OPTICAL CHARACTERISTICS:**

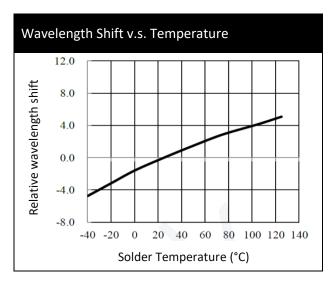








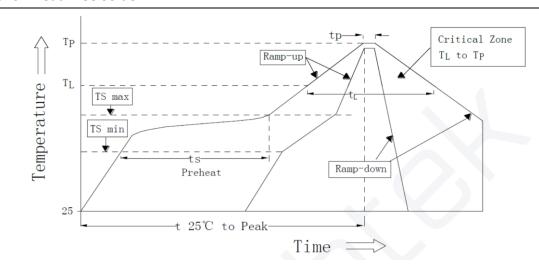






### **RECOMMENDED SOLDERING PROFILE:**

### IR Reflow Lead-free Solder:



Durgels Frances	Complete 1	Pb-I	TT:4		
Profile Feature	Symbol	Min.	Recommendation	Max.	Unit
Ramp-up rate to preheat (25°C to 150°C)	-	-	2	3	K/s
Time $t_S$ $(T_{S \min} \text{ to } T_{S \max})$	t <sub>S</sub>	60	100	120	s
Ramp-up rate to peak (T <sub>S max</sub> to T <sub>P</sub> )		-	2	3	K/s
Liquidus temperature	$T_{\rm L}$	-	217	-	°C
Time above liquidus temperature	$t_{\rm L}$	-	80	100	s
Peak temperature	T <sub>P</sub>	-	245	260	°C
Time within 5 °C of the specified peak temperature T <sub>P</sub> - 5 K	t <sub>P</sub>	-	-	10	s
Ramp-down Rate (T <sub>P</sub> to 100 °C)	-	-	3	4	K/s
Time 25 °C to T <sub>P</sub>	-	-	-	480	s

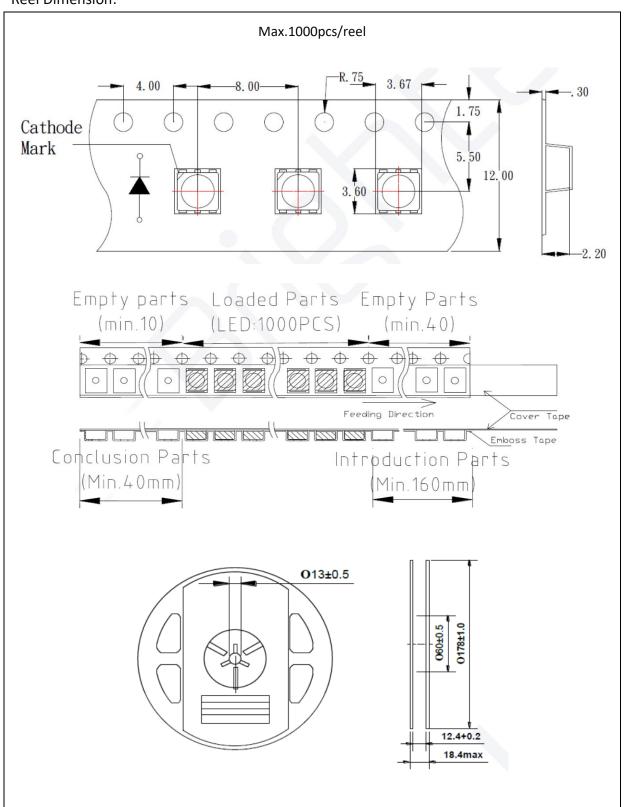
### Note:

- 1. Maximum reflow soldering: 3 times.
- 2. Recommended reflow temperature 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



## **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

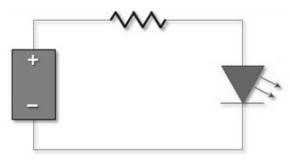
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, for reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

## ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	23/03/2021	Datasheet set-up.
A1.1	03/10/2021	New datasheet format.