









# PRODUCT DATASHEET



- ► Ceramic High Power
- ▶ 1519 0.9t Series
- ► Red (618~628nm)

NOR51S58









Release Date: 07 September 2023 Version: A1.3



# **FEATURES:**

Package: Ceramic High-Power SMT Package

Forward Current: 500~1000mA Forward Voltage (typ.): 2.3V

Luminous Flux (typ.): 57lm@500mA

Colour: Red

Dominant Wavelength: 618~628nm

Viewing Angle: 120°

**Materials:** 

Resin: Silicon (Water Clear)

L/T Finish: Au plated

Operating Temperature: -40~+125°C

Storage Temperature: -40~+125°C

**Grouping Parameters:** 

Forward Voltage

Luminous Flux

**Dominant Wavelength** 

Soldering Methods: Reflow

MSL: according to J-STD020 Level 2

Packing: 8mm tape with max.3000pcs /reel, ø180mm (7")



#### **APPLICATIONS:**

- **Automotive Exterior Lighting**
- **Decorative Lighting**
- Portable Lighting
- **Outdoor Lighting**
- **Commercial Lighting**
- **Indoor Lighting**
- **Industrial Lighting**



## **CHARACTERISTICS:**

# Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	l <sub>F</sub>	1000	mA
Pulse Forward Current Duty 1/10, Pulse Width 0.1mS	lpf	1500	mA
Reverse Voltage	$V_R$	5	V
Reverse Current @5V	I <sub>R</sub>	10	μΑ
Junction Temperature	Tj	150	°C
Thermal Resistance Junction to Solder Point	R <sub>тнл-S</sub>	6	°C/W
Electrostatic Discharge (HBM: ANSI/JEDEC JS-001 Class 2)	ESD	2000	V
Operating Temperature	T <sub>OPR</sub>	-40~+125	°C
Storage Temperature	$T_{STG}$	-40~+125	°C
Soldering Temperature	TsoL	260	°C

# Electrical & Optical Characteristics (Ta=25°C)

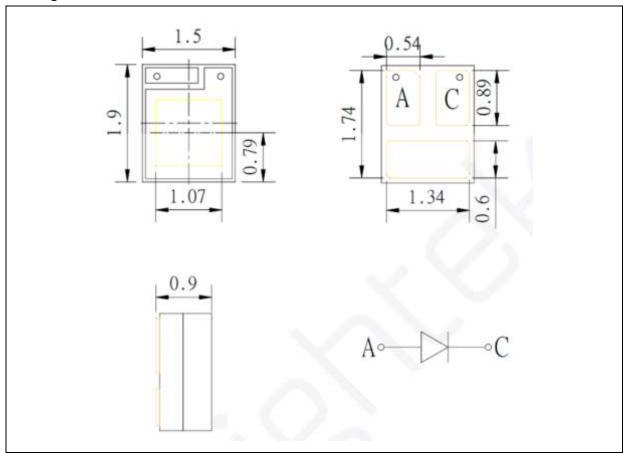
Parameter	Symbol		Values		Unit	Test
Parameter	Зуппоот	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	$V_{F}$	1.8		2.8	V	I <sub>F</sub> =500mA
Luminous Flux	Ф۷	38		76	lm	I <sub>F</sub> =500mA
Dominant Wavelength	$\lambda_{D}$	618		628	nm	I <sub>F</sub> =500mA
Viewing Angle	2θ <sub>1/2</sub>		120		deg	I <sub>F</sub> =500mA

<sup>1.</sup> Luminous flux ( $\Phi_V$ ) ±7%, Forward Voltage ( $V_F$ ) ±0.05V, Viewing angle( $2\theta_{1/2}$ ) ±10°



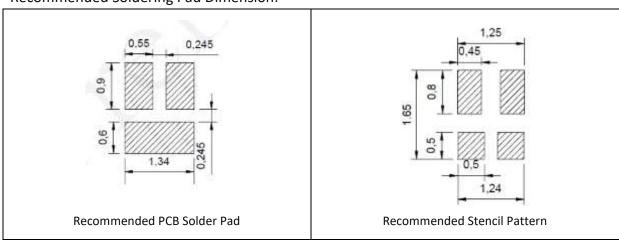
## **OUTLINE DIMENSION:**

## Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

## **Recommended Soldering Pad Dimension:**



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



# **BINNING GROUPS:**

# Forward Voltage Classifications (I<sub>F</sub> = 500mA):

Code	Min.	Max.	Unit
E	1.8	2.0	
F	2.0	2.2	
G	2.2	2.4	V
Н	2.4	2.6	
J	2.6	2.8	

# Luminous Flux Classifications (I<sub>F</sub> = 500mA):

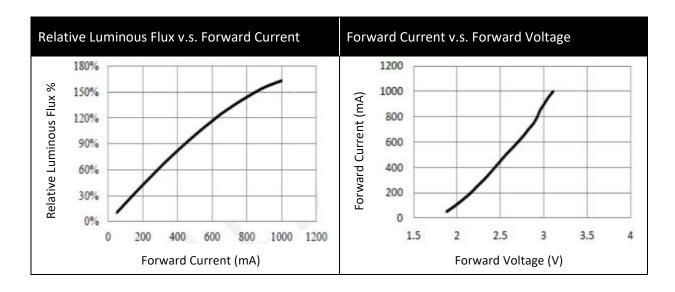
Code	Min.	Max.	Unit
19	38	44	
20	44	50	
21	50	58	lm
22	58	66	
23	66	76	

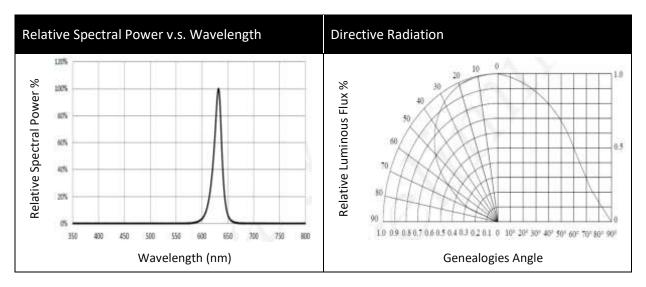
# Dominant Wavelength Classifications (IF = 500mA):

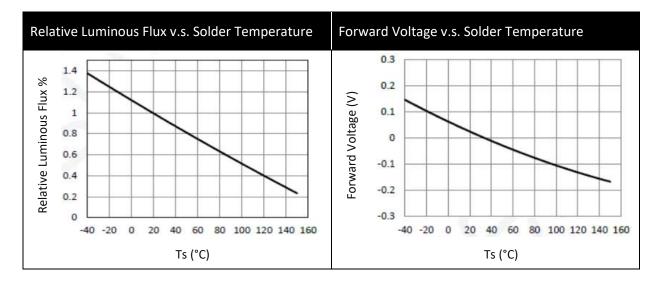
Code	Min.	Max.	Unit
V1	618	623	
V2	623	628	nm



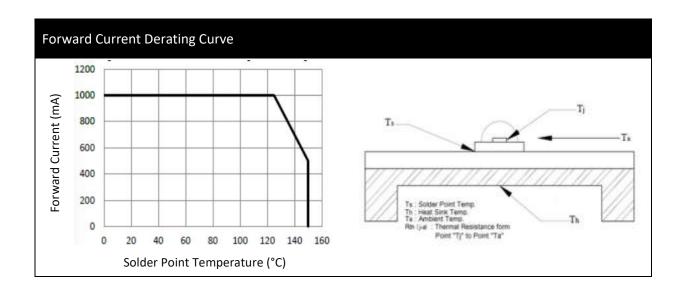
#### **ELECTRO-OPTICAL CHARACTERISTICS:**







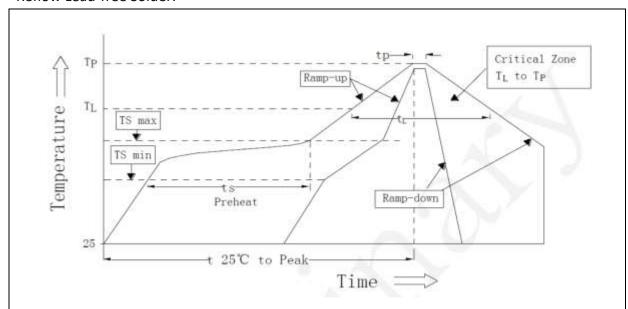






#### **RECOMMENDED SOLDERING PROFILE:**

#### Reflow Lead-free Solder:



D. El F	61	Pb-Free (SuAgCu) Assem		bly	
Profile Feature	Symbol	Min.	Recommendation	Max.	Unit
Ramp-up rate to preheat (25°C to 150°C)	1	7	2	3	K/5
Time ts (T <sub>S min</sub> to T <sub>S max</sub> )	ts	60	100	120	5
Ramp-up rate to peak (T <sub>S max</sub> to T <sub>P</sub> )	7		2	3	K/s
Liquidus temperature	TL		217		°C
Time above liquidus temperature	tL		80	100	5
Peak temperature	Tp		245	260	°C
Time within 5 °C of the specified peak temperature Tp - 5 K	tp	10	20	30	5
Ramp-down Rate (Tp to 100 °C)			3	4	K/s
Time 25 °C to Tp				480	5

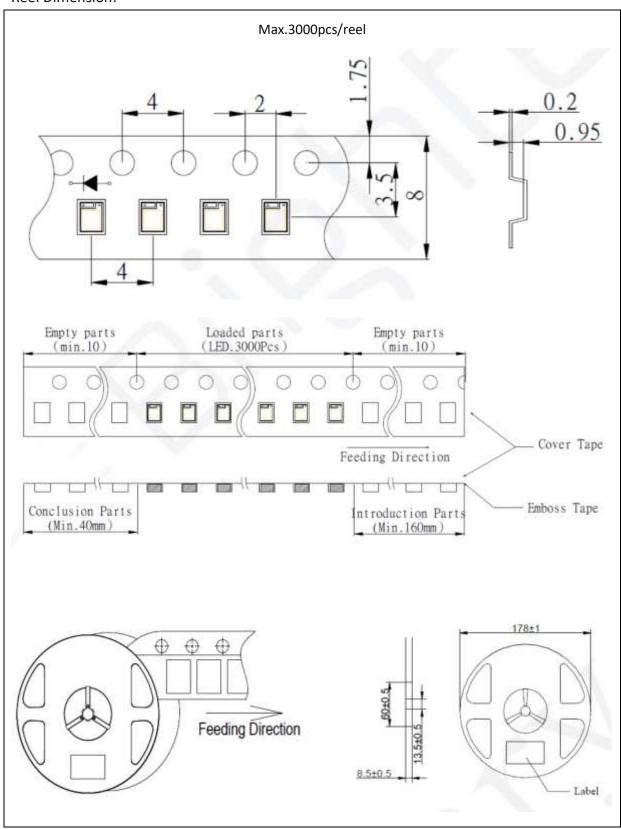
#### Note:

- 1. Maximum reflow soldering: 2 times.
- 2. The recommended reflow temperature is 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



## **PACKING SPECIFICATION:**

#### Reel Dimension:





#### **PRECAUTIONS OF USE:**

#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

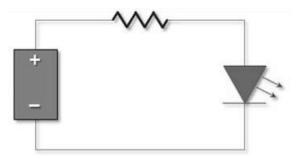
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

## **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision	
A1.0	16/06/2020	Datasheet set-up.	
A1.1	22/04/2022	New datasheet format.	
A1.2	15/12/2022	Revise voltage and wavelength range.	
A1.3	07/09/2023	Revise junction temperature.	