

APPROVAL SHEET

CUSTOMER:			
CUSTOMER PART NO.			
TYPE NO.: NOR51D06BS / NOR51D0	07BS		
PACKAGE SIZE: 0.56 inch Four Digit Comn	non Cathode LED Display		
DICE MATERIAL: AlinGaP	PEAK WAVE LENGTH(nm)	650	
EMITTED COLOR: Super Red	VIEWING ANGLE (deg):		
EPOXY COLOR: White Diffused	IV(mcd):4.5		
SURFACE INK COLOR Black			

TYPE NO.: NOR51D06BS / NOR51D07BS

• ELECTRICAL / OPTICAL CHARACTERISITICS AT Ta = 25°C

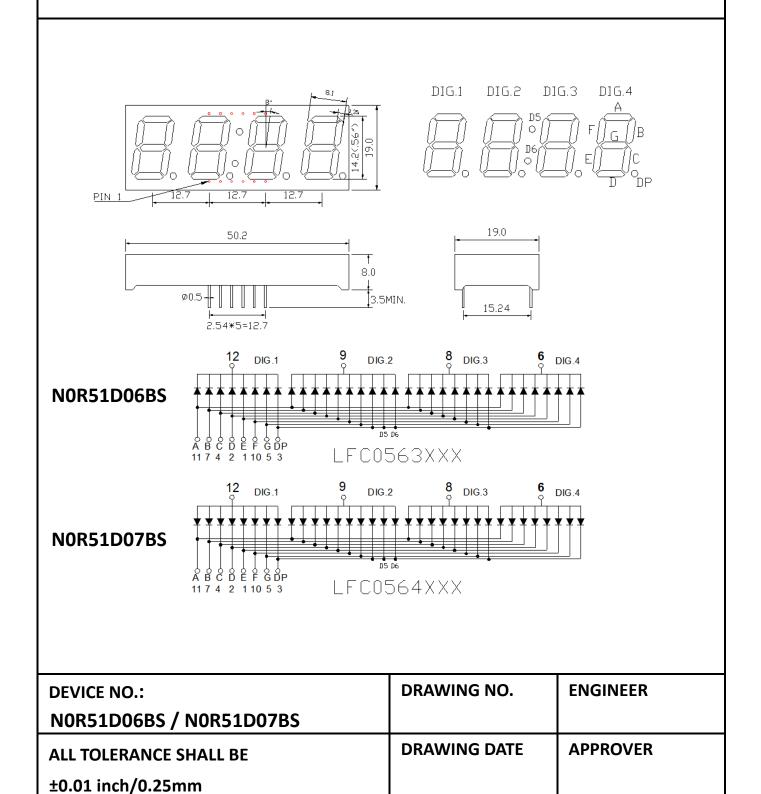
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	IV	2.8	4.5	6.0	mcd	
Viewing Angle	201/2				deg	
Peak Emission Wavelength	λр		650		nm	IF = 20mA
Dominant Wavelength	λD	635	640	645	nm	
Spectral Line Half-Width	Δλ		20		nm	
Forward Voltage	VF	1.8	1.9	2.2	V	
Reverse Current	lr	-	-	10	uA	VR=5V

[▲] Luminous intensity (IV) ±10%, Forward Voltage (VF) ±0.1V, Wavelength (λd) ±0.5nm

• ABSOLUTE MAXIMUM RATINGS: (Ta = 25°C)

Parameter	Symbol	Rating	Unit		
Power Dissipation	Pd	85	mW		
Peak Forward Current (Duty 1/10 @ 1KHZ)	IF (Peak)	100	mA		
Recommended Operating Current	IF (Rec)	30	mA		
Electrostatic Discharge	ESDнвм	2000	V		
Operating Temperature Range	Topr	-40 ~ +85	°C		
Storage Temperature Range	Тѕтс	-40 ~ +100	°C		
Lead Soldering Temperature Range 【1.6 mm (1/16 inch) from body】		Reflow Soldering : 260 °C for 5 sec. Hand Soldering : 350 °C for 3 sec.			

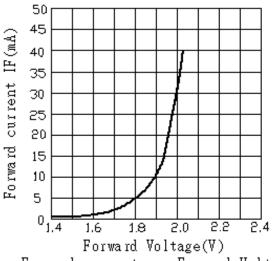
LED DISPLAYS PACKAGE DIMENSIONS



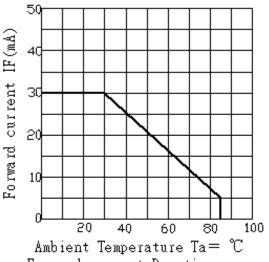
UNLESS OTHERWISE NOTED

Typical Electro-Optical Characteristics Curves

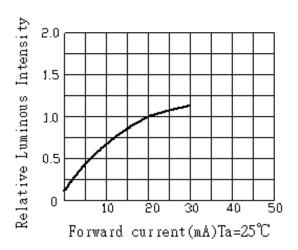
Super Red (AlInGaP λd=640nm)



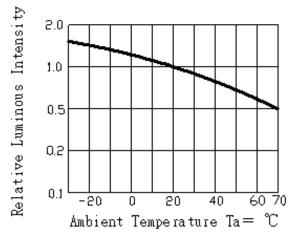
Forward current vs. Forward Voltage



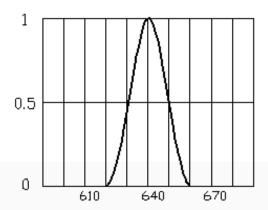
Forward current Derating curve



Luminous Intensity vs.Forward current



Luminous Intensity vs. Ambient Temperature



Relative Intensity VS. wavelength

Reliability test For LED Lamps

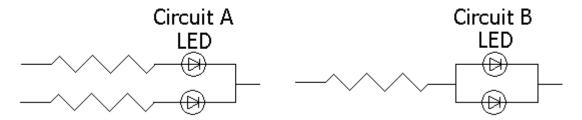
Type No.: NOR51D06BS / NOR51D07BS

NO.	Item	Test Conditions	Test Time/ Cycle	Sample Size	Ac/Re
1	DC Operating Life	Temperature:25°C IF:20mA	1000HRS	20PCS	0/1
2	High Temperature High Humidity	Temperature:85°C 85%RH	1000HRS	20PCS	0/1
3	High Temperature Storage	Temperature:100°C	1000HRS	20PCS	0/1
4	Low Temperature Storage	Temperature: — 40°C	1000HRS	20PCS	0/1
5	Temperature Cycling	85°C~ 25°C~—35°C 15min~ 5min~ 15min	15Cycles	20PCS	0/1
6	Thermal Shock	85°C~ 25°C~—10°C 5min~ 10sec ~ 5min	15Cycles	20PCS	0/1
7	Solder Heat	Temperature:260°C±5°C	10SEC.	20PCS	0/1

Precautions For Use LED

1. Drive Method

LED is current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in a application, it is recommended that a current limiting resistor be incorporated in the drive circuit.



- (a) Circuit A it is recommended circuit.
- (b) Circuit B the brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

2. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

3. Storage

The Storage Temperature and RH are: 5° C \sim 30 $^{\circ}$ C, RH 60% or less.

Once the package is opened, the products should be used with in a week. Otherwise,

they should be kept in moisture proof package with moisture absorbent material (silica gel).

we suggest our customers to use our products within a year.

If the moisture absorbent material (silica gel) has faded away or the LEDs exceeded the storage time,

baking treatment should be performed using the following conditions.

Baking treatment: more than 24 hours at 60°C ±5°C.

4. Electrostatic Discharge (ESD)

Static electricity or surge voltage will damage the LEDs

Suggestions to prevent ESD damage:

Use of a conductive wrist band or ante-electrostatic glove when handing these LEDs

All devices, equipment, and machinery must be properly grounded.

Work tables storage racks, etc. should be properly grounded

In the events of manual working in process, make sure the devices are well protected from ESD at any time.

5. Others

(a) If want to have the uniform luminance and color, please use the same binning number,

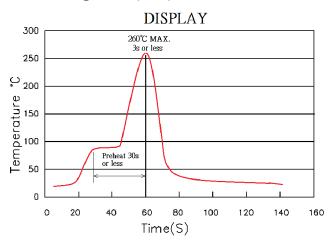
and avoid using intermix to cause the differences of luminance and color.

(b) The appearance and specifications of the product may be modified for improvement without prior notice.

6. Soldering

Recommended soldering condition as shown below:

• Soldering heat (DIP)



• Soldering Iron

Temperature at tip of iron: 350°C Max.

Soldering Time: 3 sec. ± 1 sec. (one time only)

If temperature is higher, time should be shorter