

PRODUCT DATASHEET



- ► PLCC2 Top View SMD
- ▶ 2214 1.3t
- ► Red 630nm

NOR48S90





2214 1.3t Series

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Release Date: 27 May 2022 Version: A1.1



FEATURES:

- Package: PLCC2 Single Colour Top View SMD
- Forward Current: 20mA
 Forward Voltage (typ.): 1.9V
- Luminous Intensity (typ.): 140mcd@20mA
- Colour: Red
- Wavelength: 625~635nmViewing angle: 120°
- Materials:
 - Die: AlGaInP
 - Resin: Silicone (Water Clear)
 - Finishing: Ag plated
- Operating Temperature: -40~+105°C
 Storage Temperature: -40~+105°C
- **ESD (HBM):** 2KV
- Grouping parameters:
 - Forward voltage
 - Luminous intensity
 - Dominant wavelength
 - Soldering methods: Reflow
- MSL: acc. to JEDEC Level 2a
- Packing: 8mm tape with max.3000/reel, ø180mm (7")

APPLICATIONS:

- Automotive
- Backlighting
- Indication Light
- Switch light
- Dashboard
- Decoration Lighting



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	IF	30	mA
Peak Forward Current Duty 1/10; width 0.1ms	I _{FP}	100	mA
Reverse Voltage	VR	10	V
Reverse Current @10V	I _R	10	μΑ
Junction Temperature	Tj	125	°C
Thermal Resistance Junction to Solder Point	R _{th}	160	°C/W
Operating Temperature	T_{OPR}	-40~+105	°C
Storage Temperature	T _{STG}	-40~+105	°C

Electrical & Optical Characteristics (Ta=25°C)

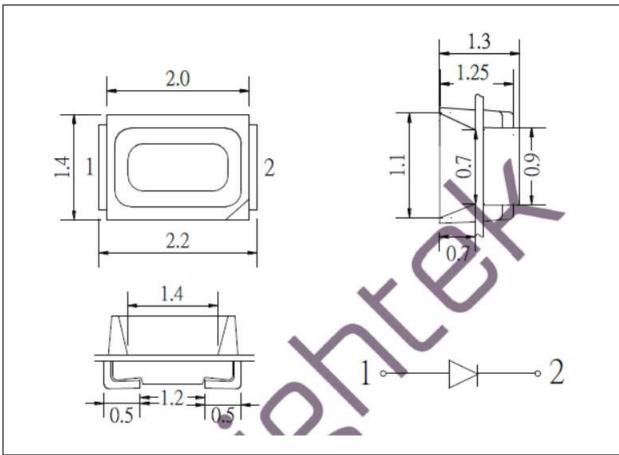
Parameter Symbo		Values			Unit	Test
raiailletei	Symbol	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	V_{F}	1.7	1.9	2.5	V	I _F =20mA
Luminous Intensity	lv	90	140		mcd	I _F =20mA
Dominant Wavelength	λ_{D}	625		635	nm	I _F =20mA
Viewing Angle	2θ _{1/2}		120		deg	I _F =20mA

 $^{1. \}hspace{0.5cm} \text{Luminous intensity (I$_{V}$) $\pm 10\%$, Forward Voltage (V$_{F}$) ± 0.1V}.$



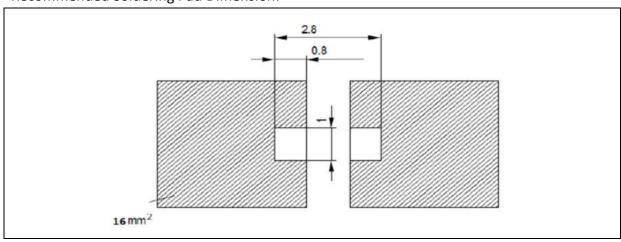
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
А	1.7	1.8	
В	1.8	1.9	
С	1.9	2.0	
D	2.0	2.1	V
E	2.1	2.2	V
F	2.2	2.3	
G	2.3	2.4	
Н	2.4	2.5	

Luminous Intensity Classifications (I_F = 20mA):

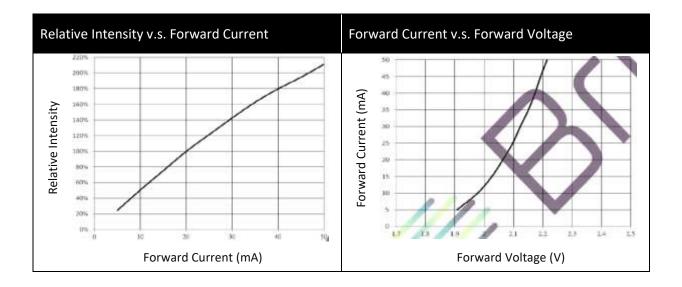
Code	Min.	Max.	Unit
6	90	120	
7	120	160	mad
8	160	210	mcd
9	210	270	

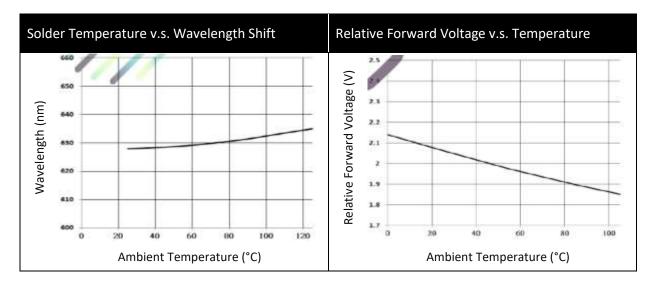
Dominant Wavelength Classifications (I_F = 20mA):

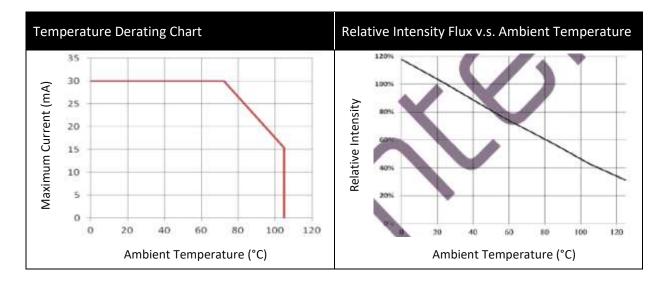
Code	Min.	Max.	Unit
D	625	630	
E	630	635	nm



ELECTRO-OPTICAL CHARACTERISTICS:

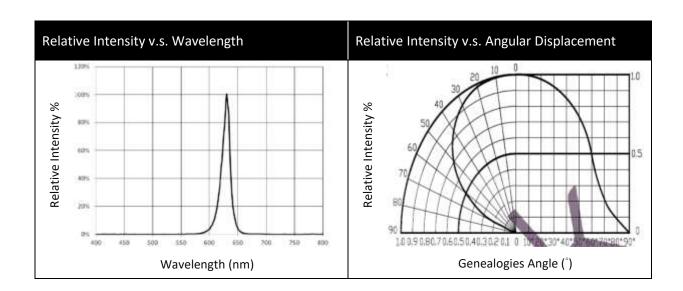






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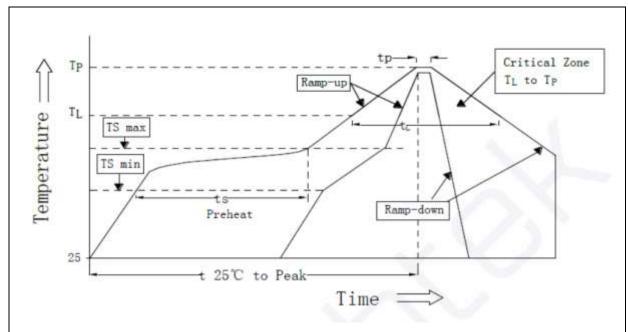






RECOMMENDED SOLDERING PROFILE:

Reflow solder:



Profile Feature	Symbol -	Pb-Free (SuAgCu) Assembly			#1to
Profile Feature		Min.	Recommendation	Max.	Unit
Ramp-up rate to preheat (25°C to 150°C)	-	10.0	2	3	K/s
Time t _S (T _{S min} to T _{S max})	ts	60	100	120	s
Ramp-up rate to peak (T _{S max} to T _P)		5.55	2	3	K/s
Liquidus temperature	TL		217	-	°C
Time above liquidus temperature	tL		80	100	.5
Peak temperature	Tp		245	260	°C
Time within 5 °C of the specified peak temperature T _P - 5 K	tp	S. 5 5	85%	10	5
Ramp-down Rate (Tp to 100 °C)	-		3	4	K/s
Time 25 °C to Tp				480	5

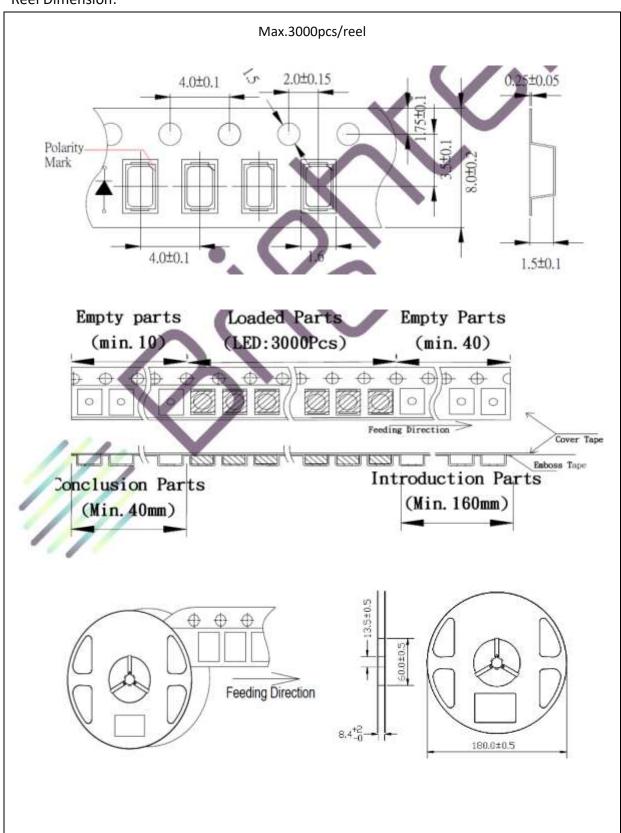
Note:

- 1. Recommend reflow temperature 240°C. The maximum soldering temperature should be limited to 260°C.
- 2. Maximum reflow soldering: 3 times.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within 4 weeks. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

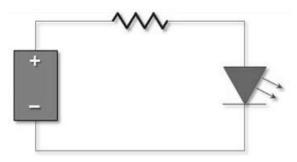
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	13/05/2019	Datasheet set-up.
A1.1	27/05/2022	New datasheet format.