









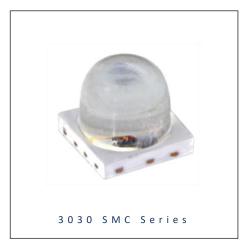
PRODUCT DATASHEET



- ► SMC High Power
- ▶ 3030 SMC 3.0t Series
- ► Red (616nm)

NOR43S20





3030 SMC Series





FEATURES:

Package: TOP View SMC Package with Silicon Lens

Forward Current: 70mA Forward Voltage (typ.): 2.3V Luminous Flux (typ.): 14lm@70mA

Colour: Red

Wavelength: 616nm Viewing angle: 30°

Materials:

Die: AlInGaP

Resin: Silicon (Water Clear)

L/T Finish: Ag plated

Operating Temperature: -40~+80°C Storage Temperature: -40~+100°C

Grouping parameters:

Forward Voltage

Luminous Flux

Dominant Wavelength Soldering methods: IR Reflow

Preconditioning: MSL2 according to J-STD020

Packing: 12mm tape with Max.500pcs/reel, ø180mm (7")

Industrial Lighting

APPLICATIONS:

Decorative Lighting

Portable Lighting

Outdoor Lighting

Commercial Lighting

Architectural Lighting



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	IF	100	mA
Reverse Voltage	VR	5	V
Reverse Current @5V	I _R	10	μΑ
Junction Temperature	Tj	125	°C
Electrostatic Discharge (HBM: MIL-STD-883 C2)	ESD	2000	V
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{STG}	-40~+100	°C
Soldering Temperature	T _{SOL}	260	°C

Electrical & Optical Characteristics (Ta=25°C)

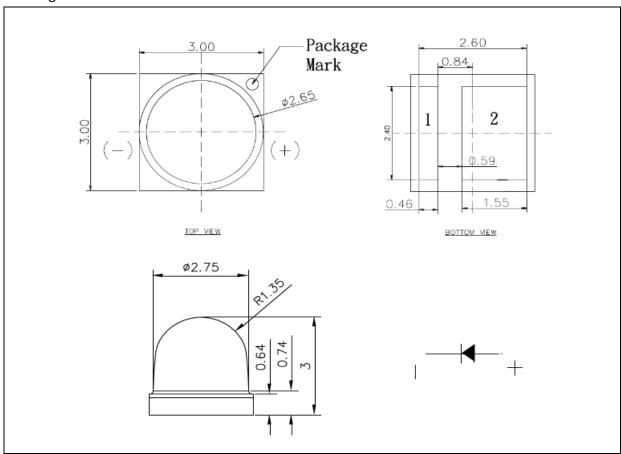
Daramatar Sumbal		Values			Unit	Test	
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition	
Forward Voltage	V_{F}	2.0		2.6	V	I _F =70mA	
Luminous Flux	Ф۷	10		18	lm	I _F =70mA	
Dominant Wavelength	λ_{D}	612		620	nm	I _F =70mA	
Viewing Angle	2θ _{1/2}		30		deg	I _F =70mA	

^{1.} Luminous flux (Φ_V) ±7%, Forward Voltage (V_F) ±0.1V, Viewing angle($2\theta_{1/2}$) ±10°



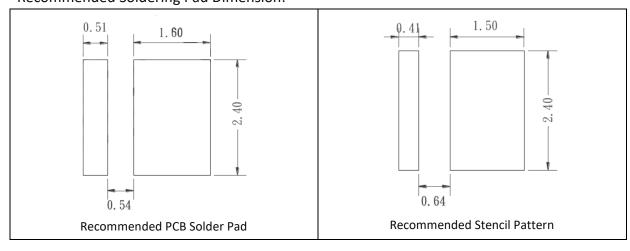
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.13mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.12mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 70mA):

Code	Min.	Max.	Unit
V2022	2.0	2.2	
V2224	2.2	2.4	V
V2426	2.4	2.6	

Luminous Flux Classifications (I_F = 70mA):

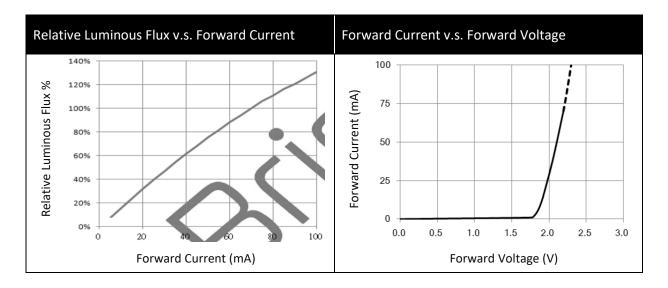
Code	Min.	Max.	Unit
B11	10	12	
B12	12	14	lua
B13	14	16	lm
B14	16	18	

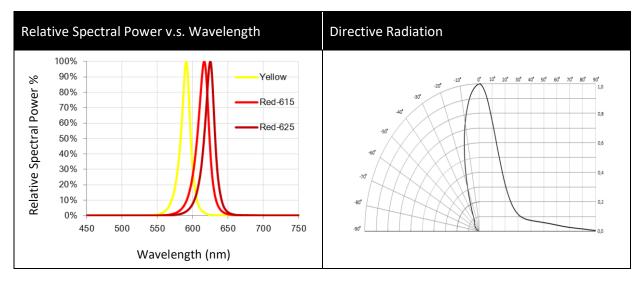
Dominant Wavelength Classifications (I_F = 70mA):

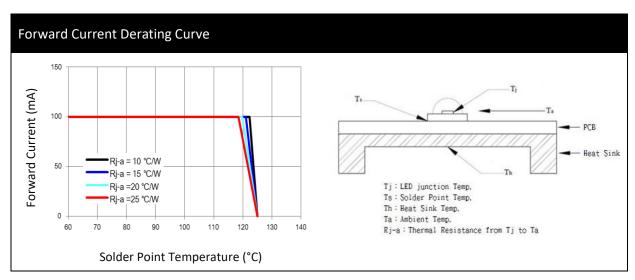
Code	Min.	Max.	Unit
R612A	612	616	
R616A	616	620	nm



ELECTRO-OPTICAL CHARACTERISTICS:



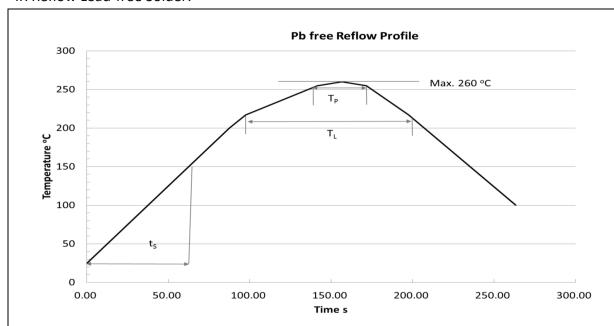






RECOMMENDED SOLDERING PROFILE:

IR Reflow Lead-free Solder:



Profile Feature		Pb-Free (SnAgCu) Assembly			Unit	
Frome readure	Symbol	Minimum	Recommendation	Maximum	Offic	
Ramp-up Rate to Preheat (25°C to 150°C)			2	3	K/s	
Time t _S (T _{Smin} to T _{smax})	ts	60	100	120	s	
Ramp-up Rate to Peak (T _{Smax} to T _P)			2	3	K/s	
Liquidus Temperature	TL		217		°C	
Time above Liquidus temperature	t _L		80	100	s	
Peak Temperature	Тр		245	260	°C	
Time within 5 °C of the specified peaktemperature T _P - 5 K	t _P	10	20	30	s	
Ramp-down Rate (T _P to 100 °C)			3	4	K/s	
Time 25 °C to T _P				480	s	

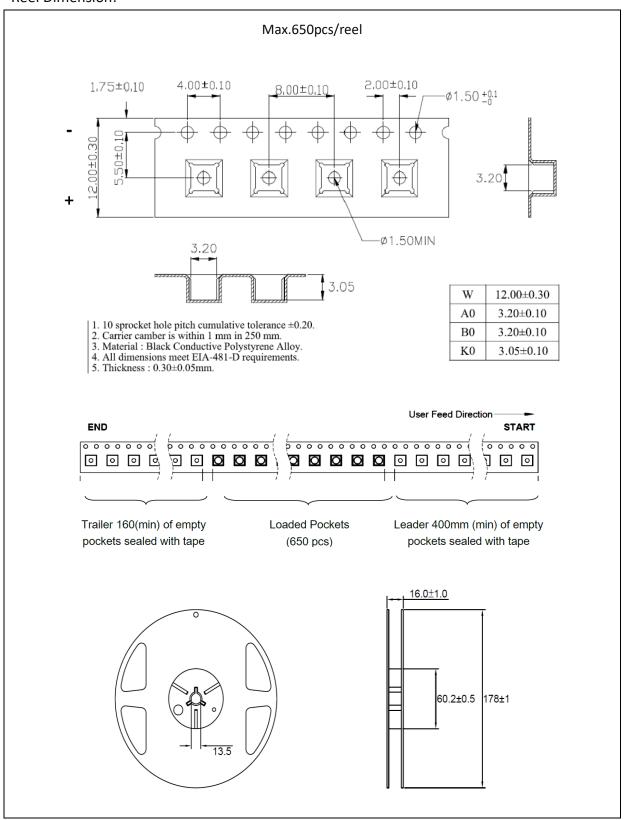
Note:

- 1. Maximum reflow soldering: 3 times.
- 2. The recommended soldering temperature is 245°C. Maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

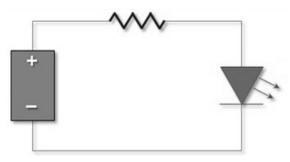
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	06/04/2018	Datasheet set-up.