











PRODUCT DATASHEET



- ► SMD Display
- ▶ 0.28" (7mm)
 - 8.8.8.8.
- ▶ Red

NOR14D07BS NOR14D08BS



SMD Display Series Compliant





FEATURES:

- Package: SMD Numeral Quadruple Digits Display
- Forward Current: 20mA per diode
- Pulse Current: 90mA per diode
- Forward Voltage (typ.): 2.0V per diode
- Luminous Intensity (typ.): 10mcd @20mA per diode
- Colour: Red
- Wavelength: 625nm
- **Materials:**
 - Die: GaAlAs
 - Resin: Epoxy (White Diffused) Operating Temperature: -40~+105°C
- Storage Temperature: -40~+105°C
- **Grouping parameters:**
 - Forward voltage
 - Luminous intensity
 - Dominant wavelength
- Soldering methods: Reflow
- Preconditioning: acc. to JEDEC Level 3
- Packing: 900pcs/carton

APPLICATIONS:

SMD Display Series

- 7-Segment Display
- Signal Display
- Information Board
- Counter



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

| Parameter | Symbol | Ratings | Unit |
|--|------------------|----------|-------|
| Forward Current * | I _F | 25 | mA |
| Peak Forward Current Duty 1/10 @1KHz | I _{FP} | 90 | mA |
| Reverse Current @5V | I _R | 10 | μΑ |
| Power Dissipation | P _D | 70 | mW |
| Debating Liner per Segment (from 25°C) | | 0.28 | mA/°C |
| Operating Temperature | T _{OPR} | -40~+105 | °C |
| Storage Temperature | T _{STG} | -40~+105 | °C |

^{1.} All parameters are per diode.

Electrical & Optical Characteristics (Ta=25°C)

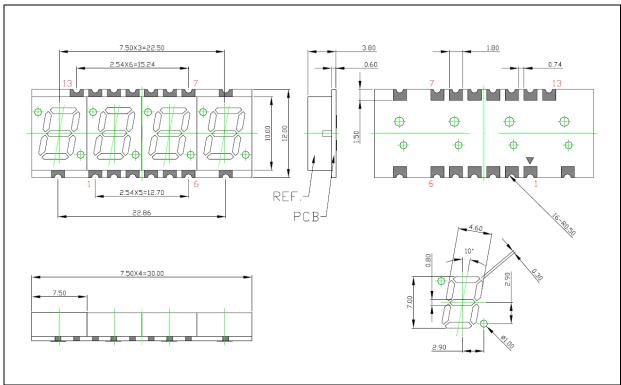
| Daramatar Symbol | | Values | | | Unit | Test |
|---------------------------------|----------------------------------|--------|------|------|-------|----------------------|
| Parameter | Symbol | Min. | Тур. | Max. | Offic | Condition |
| Forward Voltage | $V_{\rm F}$ | | 2.0 | 2.6 | V | I _F =20mA |
| Luminous Intensity | I _V | 10 | | 55 | mcd | I _F =20mA |
| Dominant Wavelength | $\lambda_{\scriptscriptstyle D}$ | 619 | | 629 | nm | I _F =20mA |
| Spectral Line Half Bandwidth | Δλ | | 20 | | nm | I _F =20mA |

^{1.} Luminous intensity (I_V) ±15%, Forward Voltage (V_F) ±0.1V



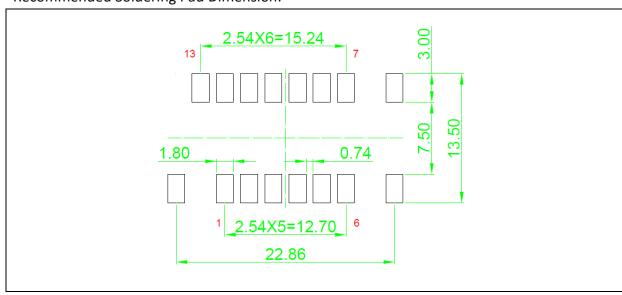
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.25mm, unless otherwise noted.

Recommended Soldering Pad Dimension:

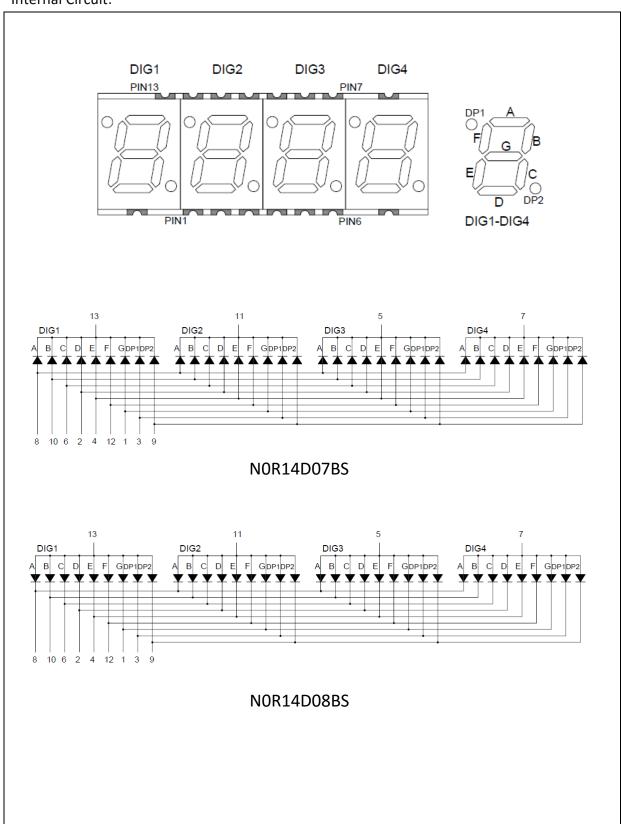


- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



Circuit Diagram:

Internal Circuit:





Electrical Connection:

NOR14D07BS:

| Pin no. | Function | Pin no. | Function |
|---------|----------------------|---------|----------------------|
| 1 | Anode G | 8 | Anode A |
| 2 | Anode D | 9 | Anode DP 2 |
| 3 | Anode DP 1 | 10 | Anode B |
| 4 | 4 Anode E | | Common Cathode DIG 2 |
| 5 | Common Cathode DIG 3 | 12 | Anode F |
| 6 | Anode C | 13 | Common Cathode DIG 1 |
| 7 | Common Cathode DIG 4 | | |

NOR14D08BS:

| Pin no. | Function | Pin no. | Function |
|-------------|--------------------|---------|--------------------|
| 1 Cathode G | | 8 | Cathode A |
| 2 | 2 Cathode D | | Cathode DP 2 |
| 3 | Cathode DP 1 | 10 | Cathode B |
| 4 | Cathode E | 11 | Common Anode DIG 2 |
| 5 | Common Anode DIG 3 | 12 | Cathode F |
| 6 | Cathode C | 13 | Common Anode DIG 1 |
| 7 | Common Anode DIG 4 | | |



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

| Code | Min. | Max. | Unit |
|------|------|------|------|
| D | 1.6 | 2.6 | V |

Luminous Intensity Classifications (I_F = 20mA):

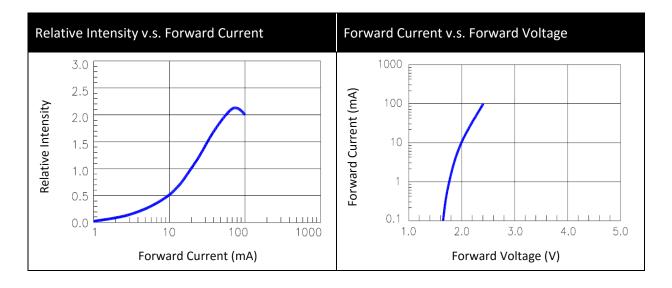
| Code | Min. | Max. | Unit |
|------|------|------|------|
| K | 10 | 25 | |
| L | 25 | 40 | mcd |
| M | 40 | 55 | |

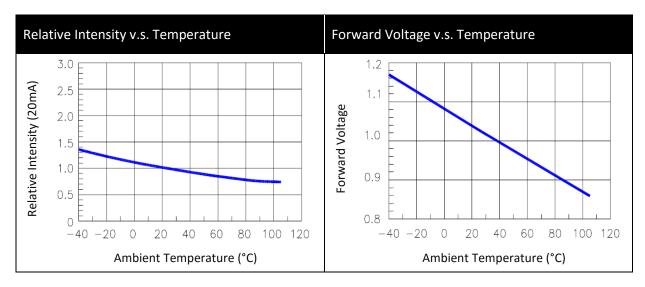
Dominant Wavelength Classifications ($I_F = 20$ mA):

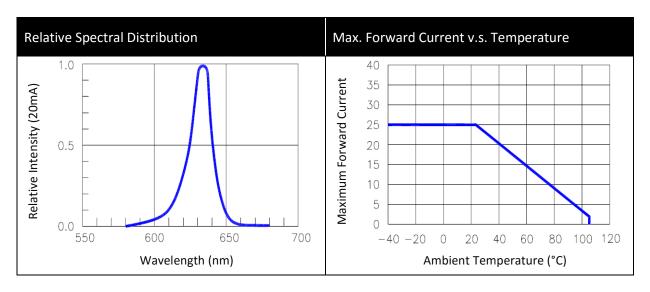
| Code | Min. | Max. | Unit |
|------|------|------|------|
| 1 | 619 | 622 | |
| 2 | 622 | 626 | nm |
| 3 | 626 | 629 | |



ELECTRO-OPTICAL CHARACTERISTICS:



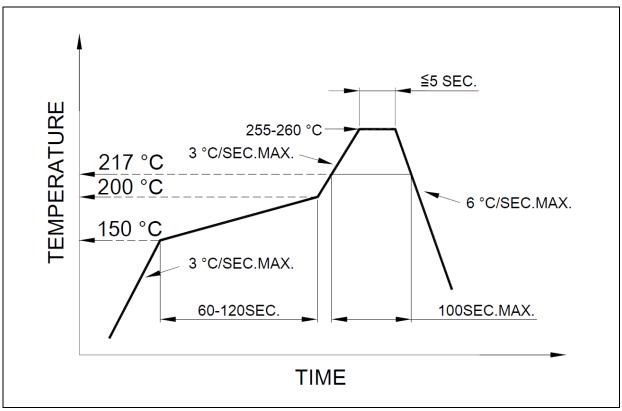






RECOMMENDED SOLDERING PROFILE:

Reflow Solder:

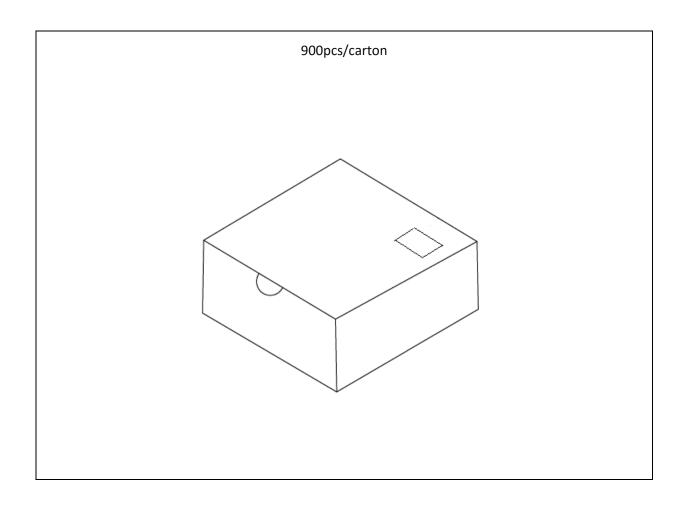


Note:

- 1. Maximum reflow soldering: 1 time.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

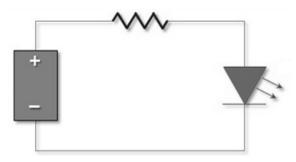
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

| Version | Date | Summary of Revision |
|---------|------------|---------------------|
| A1.0 | 14/10/2014 | Datasheet set-up. |
| A1.1 | 05/07/2016 | Update dimensions. |