









Release Date: 02 June 2022 Version: A1.1

PRODUCT DATASHEET



- ► PLCC2 SMD
- ▶ 5050 1.6t Series
- ► Red (625nm)

NOR13S17









FEATURES:

- Package: PLCC2 Top View White SMT Package
- Forward Current: 20mA*3 Forward Voltage (typ.): 1.9V
- Luminous Intensity (typ.): 1900mcd@20mA*3
- Colour: Red
- Wavelength (typ.): 620~625nm
- Viewing angle: 120°
- **Materials:**
 - Resin: Silicon (Water Clear)
 - L/T Finish: Ag plated
- Operating Temperature: -40~+80°C
- Storage Temperature: -40~+100°C
- ESD (HBM): 2kV
- **Grouping parameters:**
 - Forward voltage
 - Luminous intensity
 - **Dominant Wavelength**
- Soldering methods: IR Reflow
- MSL: acc. to JEDEC Level 3 (J-STD20D)
- Packing: 12mm tape with max.1000/reel, ø180mm (7")



APPLICATIONS:

- **Decorative Lighting**
- Indicator
- Backlighting
- Dashboard
- Display
- Information Board
- Light Strip



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	IF	50*3	mA
Pulse Forward Current Duty 1/10, width 0.1ms	IPF	100*3	mA
Reverse Voltage	V _R	8	V
Reverse Current @8V	I _R	10	μΑ
Junction Temperature	Tj	110	°C
Electrostatics Discharge (HBM)	ESD	2000	V
Operating Temperature	T_OPR	-40~+80	°C
Storage Temperature	T _{STG}	-40~+100	°C
Soldering Temperature	T _{SD}	260	°C

Electrical & Optical Characteristics (Ta=25°C)

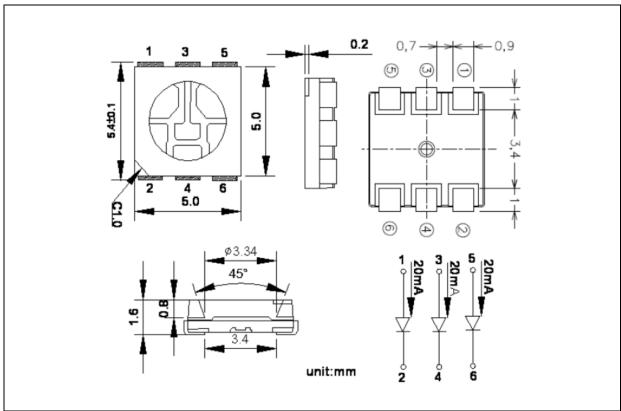
Parameter	Symbol	Values			Unit	Test
Parameter Symi	Зуппоот	Min.	Тур.	Max.	Offic	Condition
Forward Voltage	V_{F}	1.7	1.9	2.5	V	I _F =20mA*3
Luminous Intensity	I _V	1000	1900		mcd	I _F =20mA*3
Dominant Wavelength	λD	620		630	nm	I _F =20mA*3
Viewing Angle	2θ _{1/2}		120		deg	I _F =20mA*3

 $^{1. \}quad \text{Luminous intensity (I$_{V}$) $\pm 10\%$, Forward Voltage (V$_{F}$) ± 0.1V, Viewing angle ($2\theta_{1/2}$) $\pm 5\%$, Wavelength ± 1nm}$



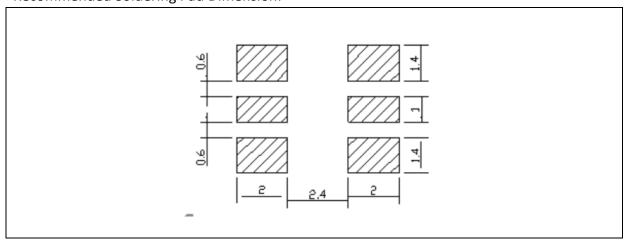
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ± 0.1 mm with angle tolerance ± 0.5 °.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
А	1.7	1.8	
В	1.8	1.9	
С	1.9	2.0	
D	2.0	2.1	V
E	2.1	2.2	V
F	2.2	2.3	
G	2.3	2.4	
Н	2.4	2.5	

Luminous Intensity Classifications (I_F = 20mA):

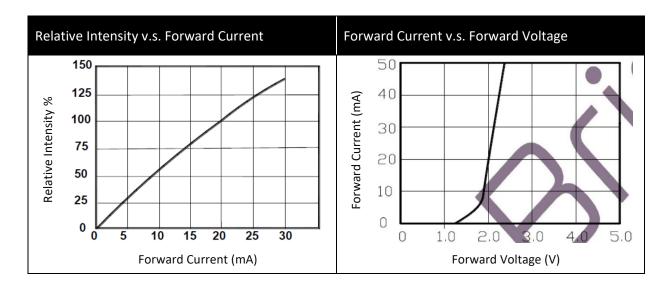
Code	Min.	Max.	Unit
15	1000	1300	
16	1300	1700	mad
17	1700	2200	mcd
18	2200	2800	

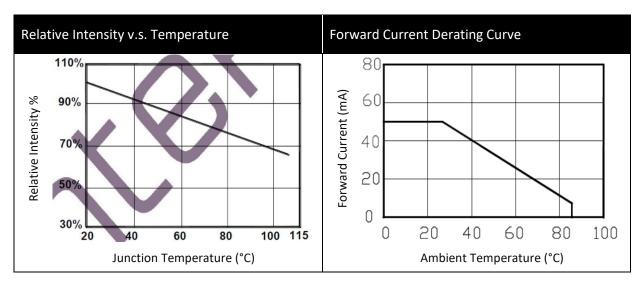
Dominant Wavelength Classifications (I_F = 20mA):

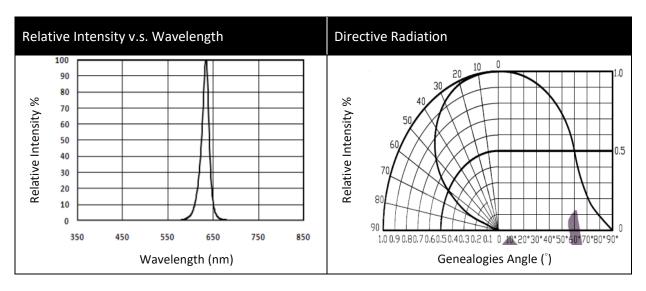
Code	Min.	Max.	Unit
С	620	625	
D	625	630	nm



ELECTRO-OPTICAL CHARACTERISTICS:

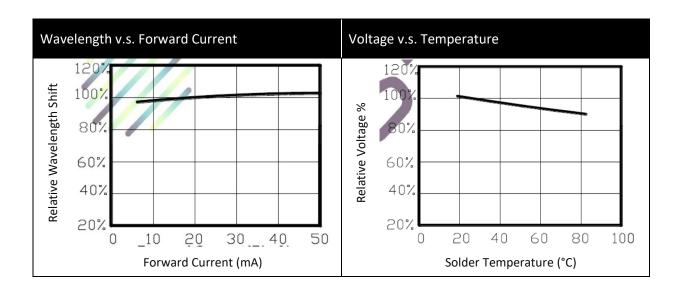






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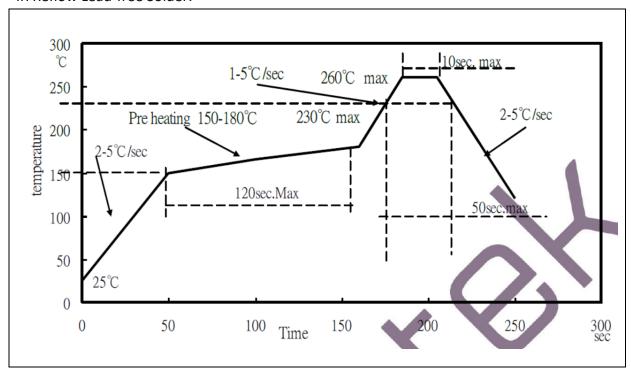






RECOMMENDED SOLDERING PROFILE:

IR Reflow Lead-free Solder:



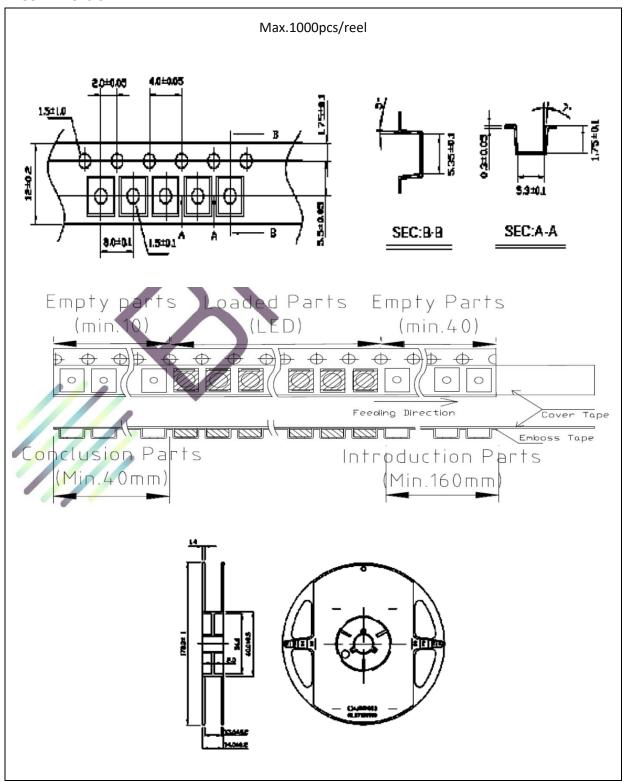
Note:

- 1. Maximum reflow soldering: 3 times.
- 2. Recommended reflow temperature 240°C. The maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

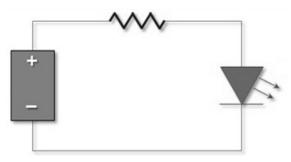
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

60±3°C x 6hrs and <5%RH, for reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	12/12/2019	Datasheet set-up.
A1.1	02/06/2022	New datasheet format.