



# **PRODUCT DATASHEET**



- PLCC2 Top View
- ▶ 3528+Lens 3.6t Series
- Red (625nm)

Release Date: 18 October 2022 Version: A1.1

# NOR10S38BF-50MA (13" reel) NOR10S38BFSR-50MA (7" reel)



# 3528+Lens Series



# **FEATURES:**

- Package: PLCC2 SMT Package Full Black Body with Lens
- Forward Current: 50mA
- Forward Voltage (typ.): 2.6V
- Luminous Intensity (typ.): 9000mcd@50mA
- Colour: Red
- Wavelength (typ.): 620-630nm
- Viewing angle: 30°
  - Materials:
    - Die: InGaAlP
    - Resin: Epoxy (Water Clear)
    - L/F Finish: Ag Plated
- Operating Temperature: -40~+80°C
- Storage Temperature: -40~+85°C
- Grouping parameters:
  - Forward voltage
  - Luminous intensity
  - Dominant Wavelength
- Soldering methods: Reflow soldering
- Preconditioning: acc. to JEDEC Level 3
- **Packing:** 12mm tape with max.2000pcs/reel, ø330mm (13") or max.600pcs/reel ø180mm (7")

3528+Lens Series

**APPLICATIONS:** 

LED Display

Traffic Display

**Decoration Lighting** 

Indicator

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# CHARACTERISTICS:

## Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	lf	50	mA
Peak Forward Current Duty 1/8@1KHz	IFP	125	mA
Reverse Voltage	V <sub>R</sub>	5	V
Reverse Current @5V	IR	10	μΑ
Power Dissipation	PD	125	mW
Operating Temperature	Topr	-40~+80	°C
Storage Temperature	T <sub>STG</sub>	-40~+85	°C

## Electrical & Optical Characteristics (Ta=25°C)

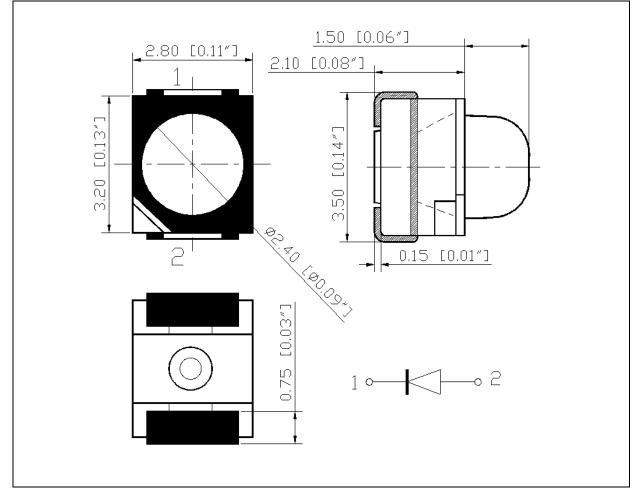
Parameter Symbol		Values			Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Onit	Condition
Forward Voltage	VF	1.7	2.6	2.9	V	I⊧=50mA
Luminous Intensity	lv	5200	9000	14200	mcd	I⊧=50mA
Dominant Wavelength	$\lambda_{D}$	620	625	630	nm	I⊧=50mA
Peak Wavelength	$\lambda_{P}$		635		nm	I⊧=50mA
Spectral Half Bandwidth	Δλ		20		nm	I⊧=50mA
Viewing Angle	20 <sub>1/2</sub>		30		deg	I <sub>F</sub> =50mA

1. Luminous intensity (I<sub>v</sub>) ±15%, Forward Voltage (V<sub>F</sub>) ±0.1V, Viewing angle( $2\theta_{1/2}$ ) ±5%



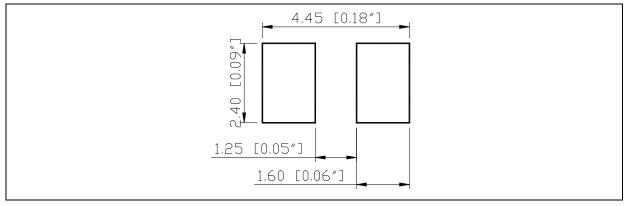
# **OUTLINE DIMENSION:**

### Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

### Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance  $\pm 0.1$ mm with angle tolerance  $\pm 0.5^{\circ}$ .



## **BINNING GROUPS:**

## Forward Voltage Classifications (I<sub>F</sub> = 50mA):

Code	Min.	Max.	Unit
	1.7	2.9	V

## Luminous Intensity Classifications (I<sub>F</sub> = 50mA):

Code	Min.	Max.	Unit
а	5200	6800	
b	6800	8800	ine e el
с	8800	11200	mcd
d	11200	14200	

## Wavelength Classifications (I<sub>F</sub> = 50mA):

Code	Min.	Max.	Unit
t	620	625	
u	65	630	nm

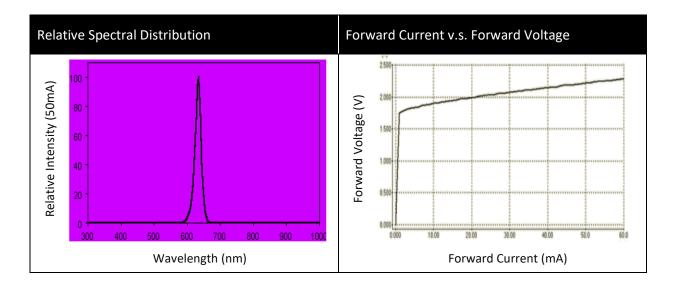
### Example Binning Information on Label:

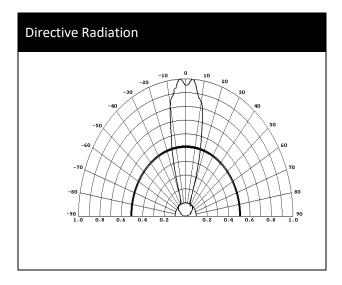
Code	Vf (V)	lv (mcd)	λd (nm)	Test Condition
□ct 50	□= 1.7~2.9	c= 8800~11200	t= 620~625	50= 50mA

4



## **ELECTRO-OPTICAL CHARACTERISTICS:**



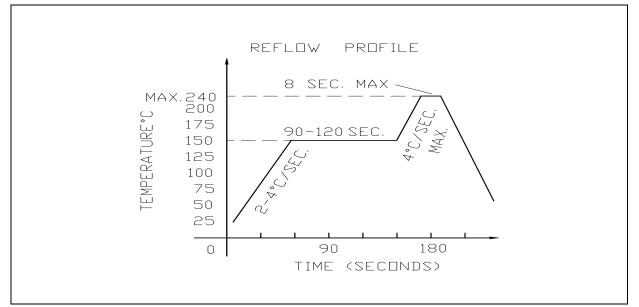


5



## **RECOMMENDED SOLDERING PROFILE:**

#### Lead-free Solder:



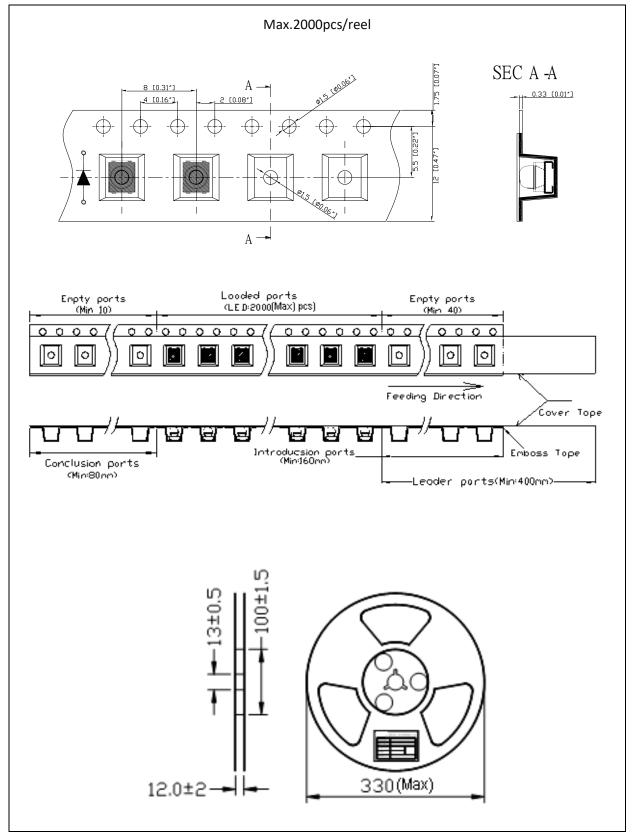
Note:

- 1. Maxima reflow soldering: 1 time.
- 2. The maxima soldering temperature is 240°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.

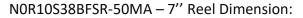


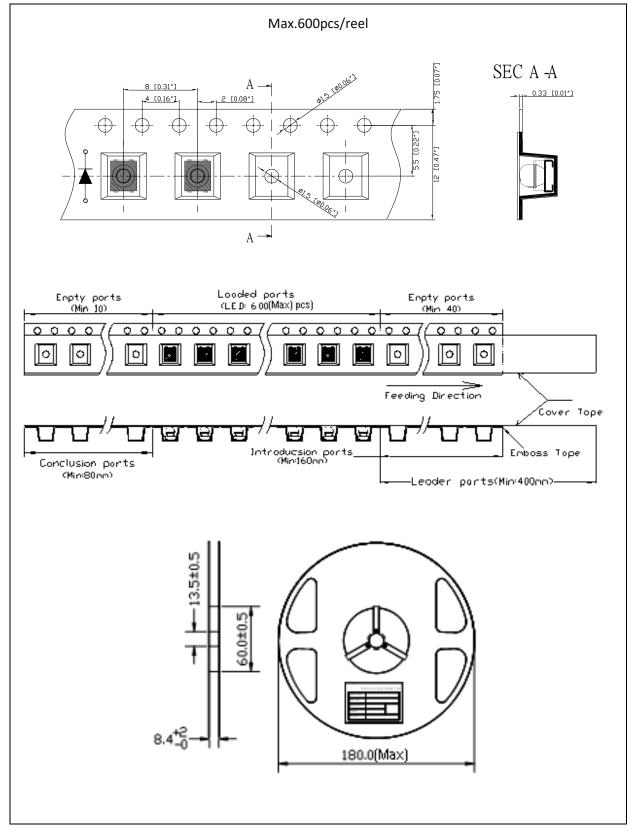
## **PACKING SPECIFICATION:**

#### NOR10S38BF-50MA - 13" Reel Dimension:









8

## **PRECAUTIONS OF USE:**



#### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent <10% R.H. and apply baking before use.

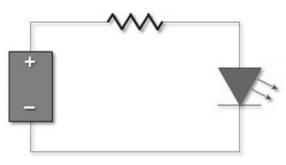
#### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±5°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

#### **Testing Circuit:**



Must apply resistor(s) for protection (over current proof).

#### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

#### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



# **REVISION RECORD:**

Version	Date	Summary of Revision
A1.0	14/07/2016	Datasheet set-up.
A1.1	18/10/2022	Update voltage range.