



PRODUCT DATASHEET



- PCB Side View
- ▶ 0602SV (1606) 1.1t
 - Red (632nm)





NORO3S07SV

APPLICATIONS:

- Backlighting
- Indication Light
- Side view light strip
- Switch light
- Dashboard
- Keyboard

0602SV 1.1t Series Compliant

FEATURES:

- Package: Side View PCB SMT Package
- Forward Current: 20mA
- Forward Voltage (typ.): 2.0V
- Luminous Intensity (typ.): 72mcd @20mA
- Colour: Red
- Wavelength: 632nm
- Viewing angle: 130°
- Materials:
 - Die: AlGaInP
 - Resin: Epoxy (Water Clear)
- Operating Temperature: -40~+85°C
- Storage Temperature: -40~+90°C
- **ESD:** 2000V
- Grouping parameters:
 - Forward voltage
 - Luminous intensity
- Dominant Wavelength
- Soldering methods: Reflow
- **Preconditioning:** acc. to JEDEC Level 3
- Packing: 8mm tape with 3000/reel, ø180mm (7")



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I _F	25	mA
Peak Forward Current Duty 1/10@10KHz	I _{FP}	60	mA
Reverse Current @5V	I _R	10	μΑ
Power Dissipation	PD	60	mW
Electrostatic Discharge	ESD	2000	V
Operating Temperature	T _{OPR}	-40~+85	°C
Storage Temperature	T _{STG}	-40~+90	°C

Electrical & Optical Characteristics (Ta=25°C)

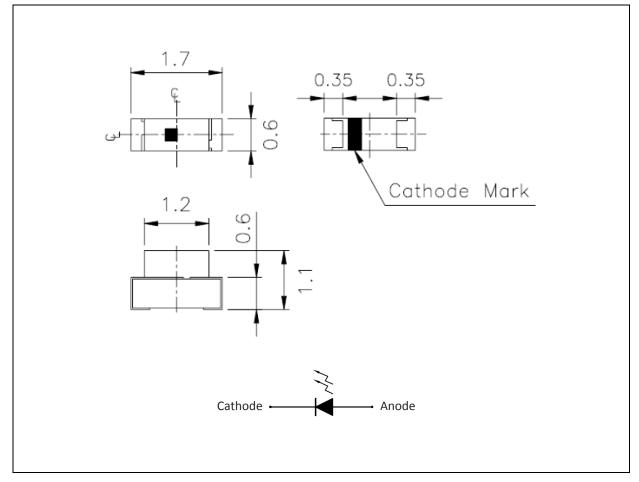
Parameter Symbol	Symbol		Values		Unit	Test
	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	$V_{\rm F}$	1.75	2.0	2.35	V	I _F =20mA
Luminous Intensity	I_V	45		112	mcd	I _F =20mA
Dominant Wavelength	λ_{D}	617.5		633.5	nm	I _F =20mA
Peak Wavelength	λ_{P}		632		nm	I _F =20mA
Spectral Line Half Bandwidth	Δλ		20		nm	I _F =20mA
Viewing Angle	20 _{1/2}		130		deg	I _F =20mA

1. Luminous intensity (I_v) ±15%, Forward Voltage (V_F) ±0.1V



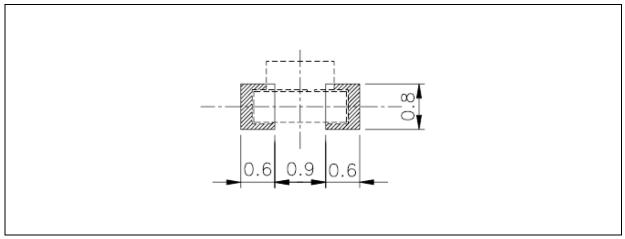
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ± 0.1 mm with angle tolerance $\pm 0.5^{\circ}$.



BINNING GROUPS:

Code	Min.	Max.	Unit
1	1.75	1.95	
2	1.95	2.15	V
3	2.15	2.35	

Forward Voltage Classifications ($I_F = 20mA$):

Luminous Intensity Classifications (I_F = 20mA):

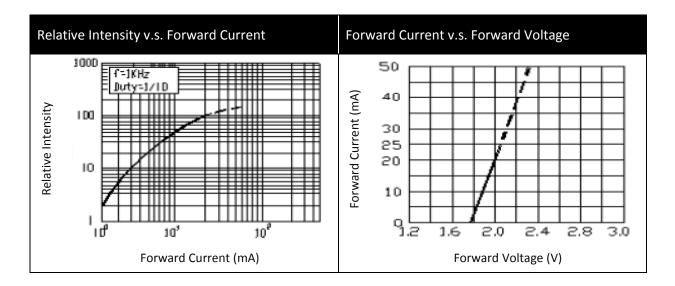
Code	Min.	Max.	Unit
P1	45	57	
P2	57	72	med
Q1	72	90	mcd
Q2	90	112	

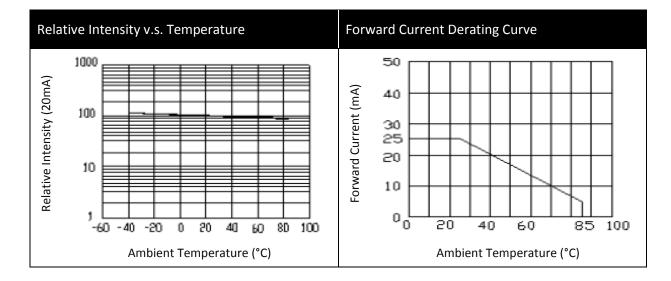
Dominant Wavelength Classifications ($I_F = 20mA$):

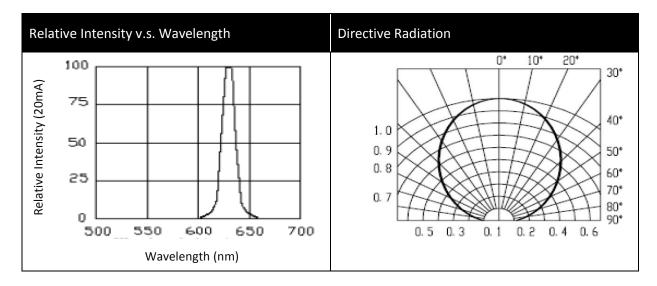
Code	Min.	Max.	Unit
AE4	617.5	621.5	
AE5	621.5	625.5	2 22
AE6	625.5	629.5	nm
AE7	629.5	633.5	



ELECTRO-OPTICAL CHARACTERISTICS:



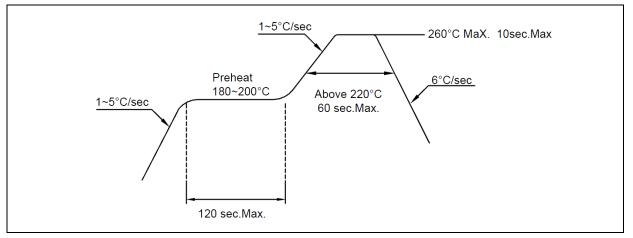






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



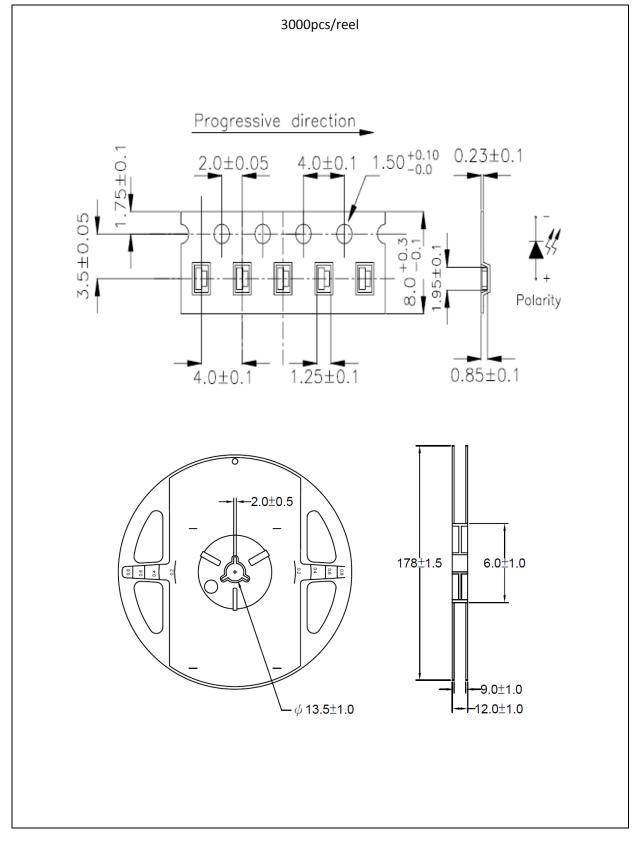
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:



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PRECAUTIONS OF USE:



Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.

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REVISION RECORD:

Version	Date	Summary of Revision
A1.0	13/02/2014	Datasheet set-up.
A1.1	26/07/2014	Revise picture and specification.
A1.2	13/11/2015	Part number adds -SV for side view.

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